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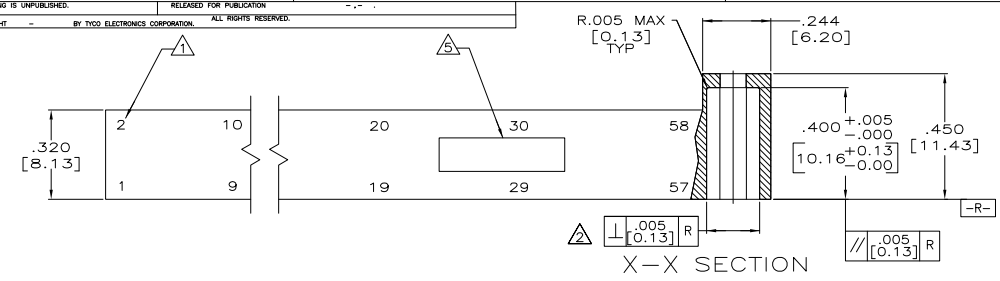
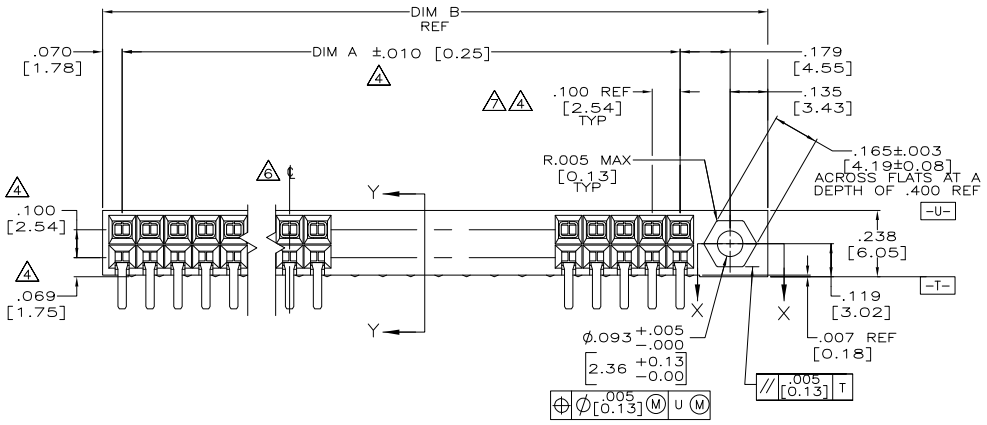
LOC	DIST
DF	Z0

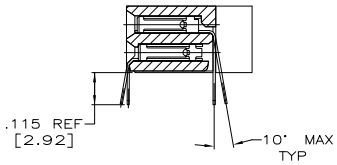
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	G	REV PER 0H14-0800-04	270CT05	TK	CT

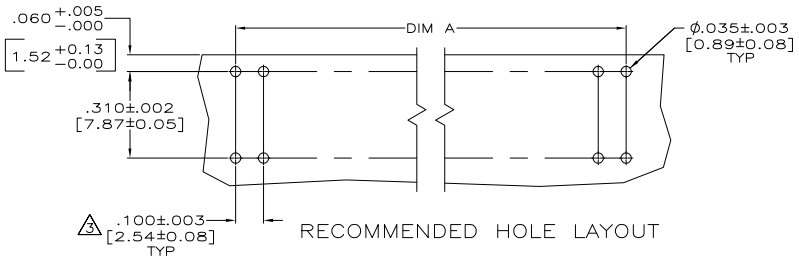


X–X SECTION





SECTION Y–Y



RECOMMENDED HOLE LAYOUT

11 9	4.484 [113.89]	4.100 [104.14]	84	103062-4
11 9	3.184 [80.87]	2.800 [71.12]	58	103062-3
9	4.484 [113.89]	4.100 [104.14]	84	103062-2
9	3.184 [80.87]	2.800 [71.12]	58	103062-1
REMARKS	DIM B	DIM A	NO OF POSN	PART NUMBER

1. CAVITY IDENTS. MARKED, FIRST, LAST AND EVERY FIFTH CAVITY OF EACH ROW, .062±.015 [1.57±0.38] HIGH CHARACTERS AS SHOWN.
2. TO BE MEASURED AT THE BOTTOM OF THE HOLE WITH 1° DRAFT ANGLE.
3. TOLERANCE NON–CUMULATIVE.
4. THESE DIMENSIONS APPLY TO CAVITY CENTERLINES ONLY, NOT TO CONTACT LOCATIONS.
5. AMP, AMP PART NUMBER AND DATE CODE MARKED WITH .062±.015 [1.57±0.38] HIGH CHARACTERS IN APPROXIMATE AREA SHOWN.
6. ℄ OF THE CENTERMOST CAVITY.
7. CAVITY DIMENSIONS INCREASE IN INCREMENTS OF .100 [2.54] FROM THE CENTERMOST CAVITY CENTERLINE, TOLERANCE NON–CUMULATIVE.
8. GOLD FLASH OVER .000050 [0.00127] NICKEL ENTIRE RECEPTACLE, .000050 [0.00127] GOLD IN CONTACT AREA ONLY.
9. "CSA" LOGO MARKED ON PART.
10. HOUSING MAT'L: POLYPHENYLENE SULFIDE, 40% GLASS CONTACT MAT'L: PHOSPHORUS BRONZE
11. ALL CONTACTS ARE BE SOLDER DIPPED IN ACCORDANCE WITH THE REQUIREMENTS OF MIL–STD–202, METHOD 208, EXCEPT SOLDER TO BE WITHIN .020 INCH FROM THE BOTTOM OF THE HOUSING. SLIGHT HOUSING DISCOLORATION IS ACCEPTABLE.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± –
3 PLC ± .005 [0.13]
4 PLC ± –
ANGLES ± –

MATERIAL –
FINISH –

DWN	T. ALEXANDER	6-4-96
CHK	G. ALTEMOSE	11-11-96
APVD	G. ALTEMOSE	11-11-96
PRODUCT SPEC	–	
APPLICATION SPEC	–	
WEIGHT	–	

Tyco Electronics Corporation
Harrisburg, PA 17105-3608

NAME: ASSEMBLY, MOD II, DOUBLE ROW, .100 X .100 C/L, WITH ONE

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A2	00779	C-103062	–

CUSTOMER DRAWING | SCALE 4:1 | SHEET 1 OF 1 | REV G

103062

AMP 1471-9 REV 31MAR2000

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