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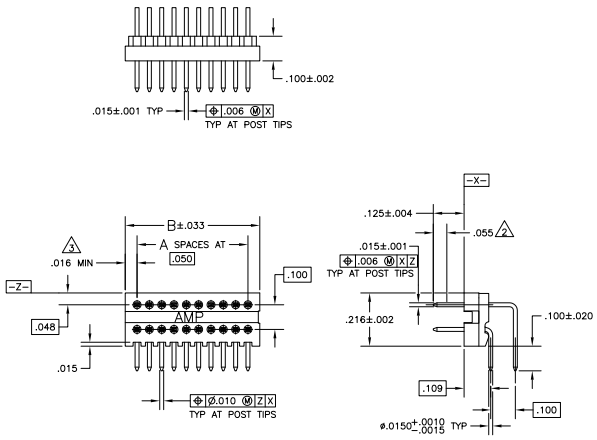
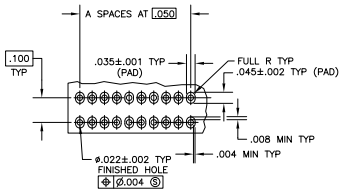
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	T3	REVISED PER ECO-11-004917	11MAR11	RK	HMR

1. CONTACT AREA PLATED WITH .000030 GOLD; SOLDER TAILS PLATED WITH .000150 MIN TIN-LEAD; ALL OVER .000050 MIN NICKEL
2. POINT OF MEASUREMENT FOR PLATING THICKNESS
3. THE NOTED DIMENSION APPLIES AT THE INTERSECTION OF THE POST AND HOUSING.
4. CONTACT AREA PLATED WITH .000030 GOLD; SOLDER TAILS PLATED WITH .000150 MIN TIN; ALL OVER .000050 MIN NICKEL
5. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI





RECOMMENDED HOLE PATTERN FOR MANUAL INSERTION

		B	A	NO OF POSN	PART NUMBER
	4	2.515	49	100	6-104118-7
	4	2.015	39	80	6-104118-6
5 OBSOLETE	4	1.815	35	72	6-104118-5
5 OBSOLETE	4	1.515	29	60	6-104118-4
5 OBSOLETE	4	1.115	21	44	6-104118-3
	4	1.015	19	40	6-104118-2
5 OBSOLETE	4	.865	16	34	6-104118-1
5 OBSOLETE	4	.765	14	30	6-104118-0
5 OBSOLETE	4	.665	12	26	5-104118-9
	4	.615	11	24	5-104118-8
	4	.515	9	20	5-104118-7
5 OBSOLETE	4	.415	7	16	5-104118-6
5 OBSOLETE	4	.365	6	14	5-104118-5
5 OBSOLETE	4	.315	5	12	5-104118-4
	4	.265	4	10	5-104118-3
5 OBSOLETE	4	.215	3	8	5-104118-2
	4	1.265	24	50	5-104118-1
5 OBSOLETE	4	2.515	49	100	1-104118-7
	4	2.015	39	80	1-104118-6
OBSOLETE	4	1.815	35	72	1-104118-5
5 OBSOLETE	4	1.515	29	60	1-104118-4
OBSOLETE	4	1.115	21	44	1-104118-3
5 SUPERSEDED	4	1.015	19	40	1-104118-2
OBSOLETE	4	.865	16	34	1-104118-1
5 OBSOLETE	4	.765	14	30	1-104118-0
OBSOLETE	4	.665	12	26	104118-9
5 OBSOLETE	4	.615	11	24	104118-8
5 SUPERSEDED	4	.515	9	20	104118-7
OBSOLETE	4	.415	7	16	104118-6
OBSOLETE	4	.365	6	14	104118-5
OBSOLETE	4	.315	5	12	104118-4
5 SUPERSEDED	4	.265	4	10	104118-3
OBSOLETE	4	.215	3	8	104118-2
5 SUPERSEDED	4	1.265	24	50	104118-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCE UNLESS OTHERWISE SPECIFIED: 6 PLC ± - ; 5 PLC ± - ; 3 PLC ± - ; 2 PLC ± .005 ; 4 PLC ± - ; ANGLES ± -

MATERIAL: HOUSING: THERMOPLASTIC COLOR:-BLACK CONTACT:COPPER ALLOY

FINISH: SEE TABLE 4

DRN D. CLOUSER	CSCCTRB	TE Connectivity
CHK T. ZOLA	CSCCTRB	
APVD T. ZOLA	CSCCTRB	NAME HEADER ASSEMBLY, RIGHT ANGLE, UNSHROUDED, DOUBLE ROW,AMPMODU® System 50
PRODUCT SPEC 108-1093		
APPLICATION SPEC 114-25031		SIZE A1 CAGE CODE 00779 DRAWING NO C-104118 RESTRICTED TO —
WEIGHT —		
CUSTOMER DRAWING		SCALE 5:1 SHEET 1 OF 1 REV T3

4MOS (3/11)

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