

4

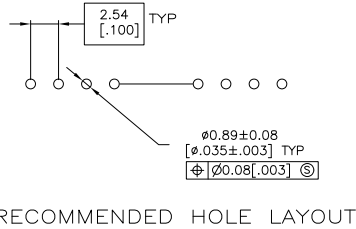
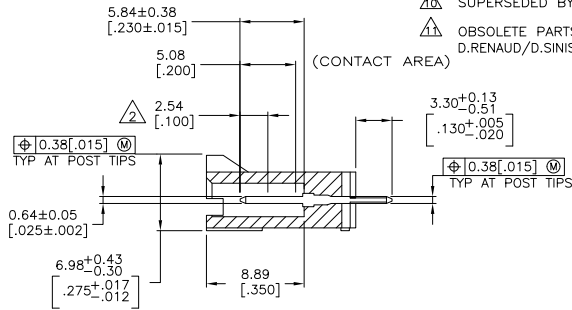
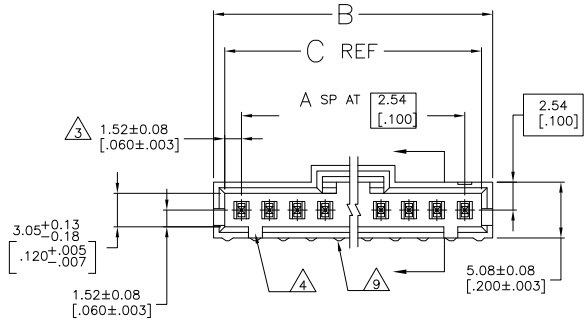
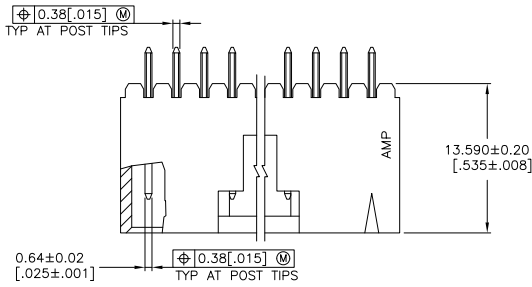
3

2

1

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LOC	DIST	REVISIONS					
AD	00	F	LR	DESCRIPTION	DATE	BY	APPD
		W4		REVISED PER ECO-11-008710	27APR11	HMR	JG



- △ .000100 BRIGHT TIN-LEAD OVER .000050 NICKEL.
- △ POINT OF MEASUREMENT FOR PLATING THICKNESS.
- △ THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
- △ ON ASSEMBLIES WITH FOUR OR MORE POSITIONS, TWO POLARIZATION SLOTS.
ON ASSEMBLIES WITH TWO OR THREE POSITIONS, ONE POLARIZATION SLOT.
- △ .000100 BRIGHT TIN OVER .000050 NICKEL.
- △ PRELIMINARY PART-NOT RELEASED FOR PRODUCTION.
- △ .000100 MATTE TIN OVER .000050 NICKEL.
- △ HIGH TEMPERATURE CONFIGURATION
- △ STANDOFFS NOT PRESENT ON UNDERSIDE OF ASSEMBLY
- △ SUPERSEDED BY P/N 5-103639-2.
- △ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

THIS DRAWING IS A CONTROLLED DOCUMENT.		DRN	S.SHUEY	05MAR91			
DIMENSIONS: mm [INCHES]		CHK	L. CASTAGNA	27MAR93			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		ZPFC	L. CASTAGNA	27MAR93	NAME		
0 PLZ	±	PRODUCT SPEC			HDR ASSY, VERT, SINGLE ROW		
1 PLZ	±	108-25034			2.54 [100] C/L 0.64 [025] SO POST,		
2 PLZ	±	APPLICATION SPEC			WITH FLZN & LATCHING, AMPMODU MTE		
3 PLZ	±	114-25026			SIZE	CASE CODE	DRAWING NO
4 PLZ	±	HEIGHT			A2	-	C=103639
ANGLES	±	MATERIAL			RESTRICTED TO	-	
FINISH	±	HOUSING:			CUSTOMER DRAWING	SCALE	4:1 SHEET 1 of 2 REV W4
SEE TABLE							

4

3

2

1

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LOC	DIST	REVISIONS					
AD	00	F	LN	DESCRIPTION	DATE	BY	APPD
-	-	-	-	SEE SHEET 1	-	-	-

△/△	△	64.01	66.04	24	25	7-103639-4	OBSOLETE	△/△
△/△	△	[2.520]	[2.600]					
△/△	△	61.47	63.50	23	24	7-103639-3	OBSOLETE	△/△
△/△	△	[2.420]	[2.500]					
△/△	△	58.93	60.96	22	23	7-103639-2	OBSOLETE	△/△
△/△	△	[2.320]	[2.400]					
△/△	△	56.39	58.42	21	22	7-103639-1		
△/△	△	[2.220]	[2.300]					
△/△	△	53.85	55.88	20	21	7-103639-0	OBSOLETE	△/△
△/△	△	[2.120]	[2.200]					
△/△	△	51.31	53.34	19	20	6-103639-9		
△/△	△	[2.020]	[2.100]					
△/△	△	48.77	50.80	18	19	6-103639-8	OBSOLETE	△/△
△/△	△	[1.920]	[2.000]					
△/△	△	46.23	48.26	17	18	6-103639-7	OBSOLETE	△/△
△/△	△	[1.820]	[1.900]					
△/△	△	43.69	45.72	16	17	6-103639-6		
△/△	△	[1.720]	[1.800]					
△/△	△	41.15	43.18	15	16	6-103639-5		
△/△	△	[1.620]	[1.700]					
△/△	△	38.61	40.64	14	15	6-103639-4		
△/△	△	[1.520]	[1.600]					
△/△	△	36.07	38.10	13	14	6-103639-3		
△/△	△	[1.420]	[1.500]					
△/△	△	33.53	35.56	12	13	6-103639-2		
△/△	△	[1.320]	[1.400]					
△/△	△	30.99	33.02	11	12	6-103639-1		
△/△	△	[1.220]	[1.300]					
△/△	△	28.45	30.48	10	11	6-103639-0		
△/△	△	[1.120]	[1.200]					
△/△	△	25.91	27.94	9	10	5-103639-9		
△/△	△	[1.020]	[1.100]					
△/△	△	23.37	25.40	8	9	5-103639-8		
△/△	△	[.920]	[1.000]					
△/△	△	20.83	22.86	7	8	5-103639-7		
△/△	△	[.820]	[.900]					
△/△	△	18.29	20.32	6	7	5-103639-6		
△/△	△	[.720]	[.800]					
△/△	△	15.75	17.78	5	6	5-103639-5		
△/△	△	[.620]	[.700]					
△/△	△	13.21	15.24	4	5	5-103639-4		
△/△	△	[.520]	[.600]					
△/△	△	10.67	12.70	3	4	5-103639-3		
△/△	△	[.420]	[.500]					
△/△	△	8.13	10.16	2	3	5-103639-2		
△/△	△	[.320]	[.400]					
△/△	△	5.59	7.62	1	2	5-103639-1		
△/△	△	[.220]	[.300]					
REMARKS	PLATING	C	B	A	NO. OF POSN	PART NO.		

△/△ OBSOLETE
 △/△ OBSOLETE
 △/△ OBSOLETE
 △/△ OBSOLETE
 △/△ SUPERSEDED BY 7-103639-1
 △/△ OBSOLETE
 △/△ SUPERSEDED BY 6-103639-0

△	△	15.75	17.78	5	6	3-103639-3		
△	△	[.620]	[.700]					
△	△	10.67	12.70	3	4	3-103639-2		
△	△	[.420]	[.500]					
△	△	8.13	10.16	2	3	3-103639-1		
△	△	[.320]	[.400]					
△	△	30.99	33.02	11	12	3-103639-0		
△	△	[1.220]	[1.300]					
△	△	25.91	27.94	9	10	2-103639-9		
△	△	[1.020]	[1.100]					
△	△	20.83	22.86	7	8	2-103639-8		
△	△	[.820]	[.900]					
△	△	18.29	20.32	6	7	2-103639-7		
△	△	[.720]	[.800]					
△	△	13.21	15.24	4	5	2-103639-6		
△	△	[.520]	[.600]					
△	△	5.59	7.62	1	2	2-103639-5		
△	△	[.220]	[.300]					
△	△	64.01	66.04	24	25	2-103639-4		
△	△	[2.520]	[2.600]					
△	△	61.47	63.50	23	24	2-103639-3		
△	△	[2.420]	[2.500]					
△	△	58.93	60.96	22	23	2-103639-2		
△	△	[2.320]	[2.400]					
△	△	56.39	58.42	21	22	2-103639-1		
△	△	[2.220]	[2.300]					
△	△	53.85	55.88	20	21	2-103639-0		
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△	△	48.77	50.80	18	19	1-103639-8		
△	△	[1.920]	[2.000]					
△	△	46.23	48.26	17	18	1-103639-7		
△	△	[1.820]	[1.900]					
△	△	43.69	45.72	16	17	1-103639-6		
△	△	[1.720]	[1.800]					
△	△	41.15	43.18	15	16	1-103639-5		
△	△	[1.620]	[1.700]					
△	△	38.61	40.64	14	15	1-103639-4		
△	△	[1.520]	[1.600]					
△	△	36.07	38.10	13	14	1-103639-3		
△	△	[1.420]	[1.500]					
△	△	33.53	35.56	12	13	1-103639-2		
△	△	[1.320]	[1.400]					
△	△	30.99	33.02	11	12	1-103639-1		
△	△	[1.220]	[1.300]					
△	△	28.45	30.48	10	11	1-103639-0		
△	△	[1.120]	[1.200]					
△	△	25.91	27.94	9	10	103639-9		
△	△	[1.020]	[1.100]					
△	△	23.37	25.40	8	9	103639-8		
△	△	[.920]	[1.000]					
△	△	20.83	22.86	7	8	103639-7		
△	△	[.820]	[.900]					
△	△	18.29	20.32	6	7	103639-6		
△	△	[.720]	[.800]					
△	△	15.75	17.78	5	6	103639-5		
△	△	[.620]	[.700]					
△	△	13.21	15.24	4	5	103639-4		
△	△	[.520]	[.600]					
△	△	10.67	12.70	3	4	103639-3		
△	△	[.420]	[.500]					
△	△	8.13	10.16	2	3	103639-2		
△	△	[.320]	[.400]					
△	△	5.59	7.62	1	2	103639-1		
△	△	[.220]	[.300]					
REMARKS	PLATING	C	B	A	NO. OF POSN	PART NO.		

THIS DRAWING IS A CONTROLLED DOCUMENT. DIM: S. SHUEY 05MAR91
 CHK: L. CASTAGNA 27MAR93
 DIMENSIONS: mm [INCHES]
 TOLERANCES UNLESS OTHERWISE SPECIFIED:
 0 PLZ ± .010
 1 PLZ ± .015
 2 PLZ ± .020
 3 PLZ ± .030
 4 PLZ ± .040
 ANGLES ± .5°
 MATERIAL: FINISH: SEE TABLE
 HOUSING: CUSTOMER DRAWING
 DIM: S. SHUEY 05MAR91
 CHK: L. CASTAGNA 27MAR93
 ZFCO: L. CASTAGNA
 PRODUCT SPEC: 108-25034
 APPLICATION SPEC: 114-25026
 WEIGHT: -
 SIZE: A2
 CASE CODE: -
 DRAWING NO: C=103639
 HDR ASSY, VERT, SINGLE ROW
 2.54 [100] C/L 0.64 [025] SO POST,
 WITH PLZN & LATCHING, AMPMODU MTE
 RESTRICTED TO: -
 SCALE: 1:1 SHEET: 2 of 2 REV: W3