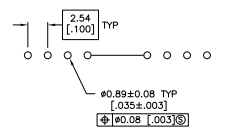
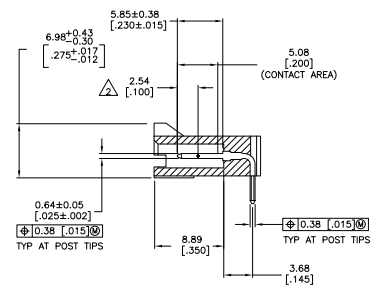
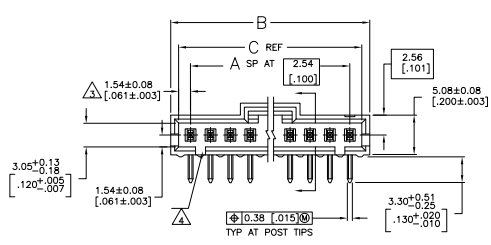
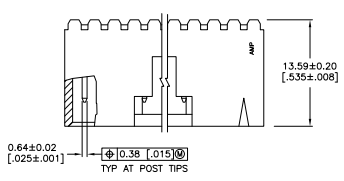


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REV	DATE	DESCRIPTION	BY	CHK	APP
00					
S2		REVISED PER EDD-11-004587			



RECOMMENDED HOLE LAYOUT

- 1 .00038 [.000015] GOLD IN THE CONTACT AREA, .00254 [.000100] MATTE TIN-LEAD ON THE REMAINDER OF CONTACT, ALL OVER .00127 [.000050] NICKEL.
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
- 4 ON ASSEMBLIES WITH FOUR OR MORE POSITIONS, TWO POLARIZATION SLOTS.
ON ASSEMBLIES WITH TWO OR THREE POSITIONS, ONE POLARIZATION SLOT.
- 5 .00038 [.000015] GOLD IN THE CONTACT AREA, .00254 [.000100] MATTE TIN ON THE REMAINDER OF CONTACT, ALL OVER .00127 [.000050] NICKEL.
- 6 HIGH TEMPERATURE CONFIGURATION
- 7 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

		64.01 [2.520]	66.04 [2.600]	24	25	2-103635-4
		61.47 [2.420]	63.50 [2.500]	23	24	2-103635-3
		58.93 [2.320]	60.96 [2.400]	22	23	-2-103635-2
		56.39 [2.220]	58.42 [2.300]	21	22	-2-103635-1
		53.85 [2.120]	55.88 [2.200]	20	21	-2-103635-0
		51.31 [2.020]	53.34 [2.100]	19	20	1-103635-9
		48.77 [1.920]	50.80 [2.000]	18	19	-1-103635-8
		46.23 [1.820]	48.26 [1.900]	17	18	1-103635-7
		43.69 [1.720]	45.72 [1.800]	16	17	-1-103635-6
		41.15 [1.620]	43.18 [1.700]	15	16	1-103635-5
		38.61 [1.520]	40.64 [1.600]	14	15	1-103635-4
		36.07 [1.420]	38.10 [1.500]	13	14	1-103635-3
		33.53 [1.320]	35.56 [1.400]	12	13	1-103635-2
		30.99 [1.220]	33.02 [1.300]	11	12	1-103635-1
		28.45 [1.120]	30.48 [1.200]	10	11	1-103635-0
		25.91 [1.020]	27.94 [1.100]	9	10	103635-9
		23.37 [0.920]	25.40 [1.000]	8	9	103635-8
		20.83 [0.820]	22.86 [0.900]	7	8	103635-7
		18.29 [0.720]	20.32 [0.800]	6	7	103635-6
		15.75 [0.620]	17.78 [0.700]	5	6	103635-5
		13.21 [0.520]	15.24 [0.600]	4	5	103635-4
		10.67 [0.420]	12.70 [0.500]	3	4	103635-3
		8.13 [0.320]	10.16 [0.400]	2	3	103635-2
		5.59 [0.220]	7.62 [0.300]	1	2	103635-1
	PLATING	C	B	A	NO. OF POSN.	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT. SEE TABLE 1 FOR CONTROLLED DOCUMENTS.

DATE: 11-13-81
 BY: SHUEY
 CHECKED: CASTAGNA
 DATE: 07-31-81

TE Connectivity

108-25034
 114-25026

2.54(100) C/L, 0.64(025) SQ POST, WITH PLUN & LATCHING, AMP/NOZZLE WIRE

100779 ©=103635

CUSTOMER DRAWING

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REV	DATE	DESCRIPTION	BY	APP
1		SEE SHEET 1		

REV	DATE	DESCRIPTION	BY	APP		
1		64.01 [2.520]	66.04 [2.600]	24	25	7-103635-4
		61.47 [2.420]	63.50 [2.500]	23	24	7-103635-3
△	OBSOLETE	58.93 [2.320]	60.96 [2.400]	22	23	7-103635-2
		56.39 [2.220]	58.42 [2.300]	21	22	7-103635-1
△	OBSOLETE	53.85 [2.120]	55.88 [2.200]	20	21	7-103635-0
		51.31 [2.020]	53.34 [2.100]	19	20	6-103635-9
△	OBSOLETE	48.77 [1.920]	50.80 [2.000]	18	19	6-103635-8
		46.23 [1.820]	48.26 [1.900]	17	18	6-103635-7
		43.69 [1.720]	45.72 [1.800]	16	17	6-103635-6
		41.15 [1.620]	43.18 [1.700]	15	16	6-103635-5
		38.61 [1.520]	40.64 [1.600]	14	15	6-103635-4
		36.07 [1.420]	38.10 [1.500]	13	14	6-103635-3
		33.53 [1.320]	35.56 [1.400]	12	13	6-103635-2
		30.99 [1.220]	33.02 [1.300]	11	12	6-103635-1
		28.45 [1.120]	30.48 [1.200]	10	11	6-103635-0
		25.91 [1.020]	27.94 [1.100]	9	10	5-103635-9
		23.37 [0.920]	25.40 [1.000]	8	9	5-103635-8
		20.83 [0.820]	22.86 [0.900]	7	8	5-103635-7
		18.29 [0.720]	20.32 [0.800]	6	7	5-103635-6
		15.75 [0.620]	17.78 [0.700]	5	6	5-103635-5
		13.21 [0.520]	15.24 [0.600]	4	5	5-103635-4
		10.67 [0.420]	12.70 [0.500]	3	4	5-103635-3
		8.13 [0.320]	10.16 [0.400]	2	3	5-103635-2
		5.59 [0.220]	7.62 [0.300]	1	2	5-103635-1
REMARKS	PLATING	C	B	A	NO. OF POSN	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		REVISED BY: Shiley	REVISED DATE: 11-3-81
DRAWING LABEL:		REVISED BY: CASTANEDA	REVISED DATE: 07-3-81
DRAWING NO: 108-25034		TE Connectivity	
REVISED BY: 114-25026		HDR ASSY, RTANG, SINGLE ROW	
REVISED DATE: 11-3-81		2.34(100) C/L, 0.64(0.025) SQ POST,	
REVISED DATE: 11-3-81		WITH PLGN & LATCHING, AMP/NO.001 WTE	
REVISED DATE: 11-3-81		DRAWING NO: 100779	
REVISED DATE: 11-3-81		PART NO: 103635	
REVISED DATE: 11-3-81		CUSTOMER DRAWING	