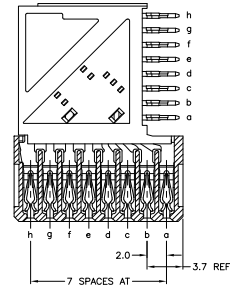
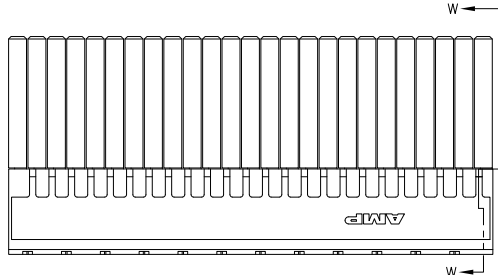
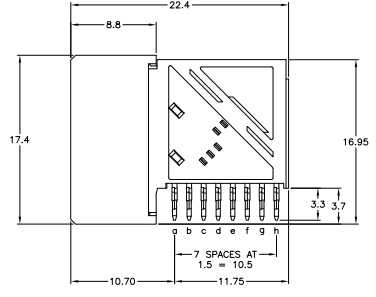
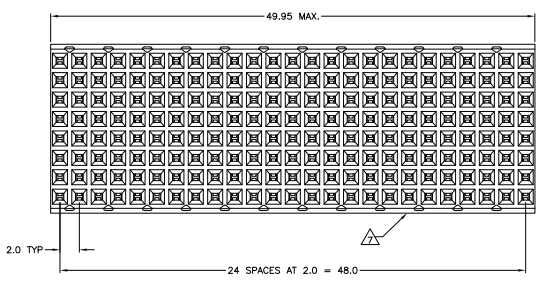


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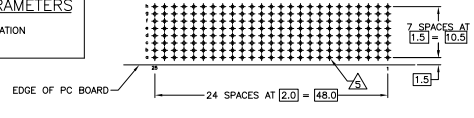
REVISES		DATE	BY	APP'D
G1	REVISED FOR ECO-10-001916	09MAR2010	JY	SY
H	ECR-10-018652	10SEP10	JS	MCW
J	ECO-11-024491	13NOV11	SY	MCW



SECTION W-W



PLATED THRU HOLES PARAMETERS
 REFERENCE APPLICATION SPECIFICATION



RECOMMENDED PCB-HOLE LAYOUT
COMPONENT SIDE SHOWN
 SCALE 2.5:1

- △ MATERIAL:
CONTACT: PHOSPHOR BRONZE.
HOUSING: GLASS FILLED POLYESTER.
- △ GENERAL PLATING SPECIFICATION: UNDERPLATING
(ENTIRE CONTACT); 1.27µm MIN NICKEL AND ACTION
PIN: 0.5µm MIN TIN/LEAD.
FOR PLATING OF MATING SURFACES SEE APPLICABLE
SPECIFICATION REFERENCE FOR EACH DASH NUMBER.
- △ CONFORMS TO ALL TESTING ACCORDING TO IEC 61076-4-101
PERFORMANCE LEVEL 2.
- △ CONNECTOR TESTED AND QUALIFIED AGAINST TELCORDIA GR-1217-CORE QUALITY LEVEL 3.
CENTRAL OFFICE APPLICATIONS.
- △ PLATED THRU HOLES AT 2x1.5mm GRID. 200 TOTAL HOLES.
- △ CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT.
TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- △ CONNECTOR PRINTED WITH PART NUMBER AND DATE CODE THIS SIDE.
ADDITIONAL CHARACTERS OR MARKINGS, AS WELL AS THE
LOCATION OF THE MARKINGS, MAY BE ADDED FOR TRACEABILITY BASED
UPON MANUFACTURERS DISCRETION.
- △ 0.76µm MIN GOLD PLATING AT MATING SURFACES.

△	△	△	△	3-646445-0
△	△	△	△	646445-9
△	△	△	△	646445-1
FINISH				PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DESIGNER	DATE	REVISED	BY	DATE	REVISED	BY	DATE	REVISED	BY	DATE	REVISED	BY	DATE
INCHES	MM	DESIGNED BY	DATE	DESIGNED BY	DATE	DESIGNED BY	DATE	DESIGNED BY	DATE	DESIGNED BY	DATE	DESIGNED BY	DATE	DESIGNED BY	DATE
UNLESS NOTED OTHERWISE	AS SHOWN	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE
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