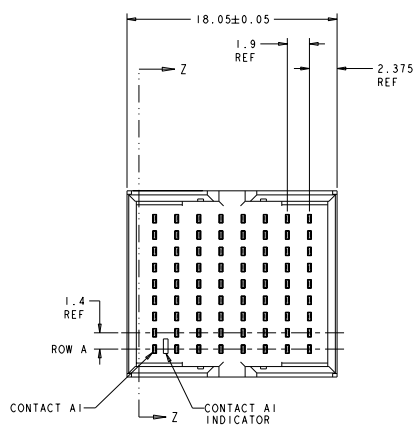
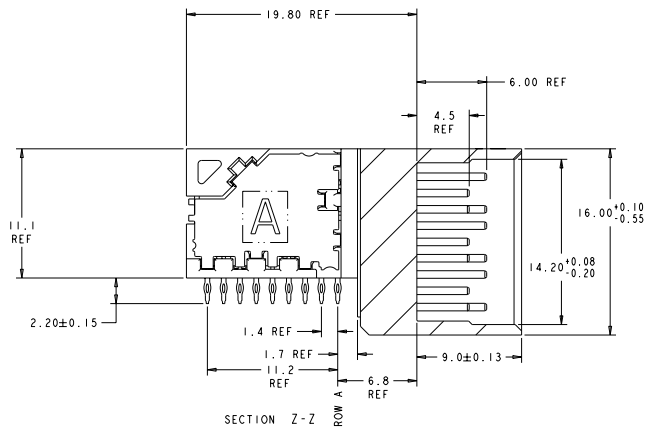
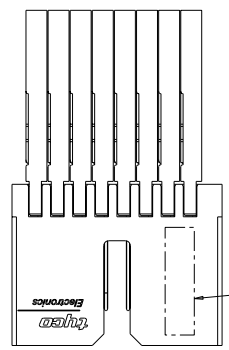
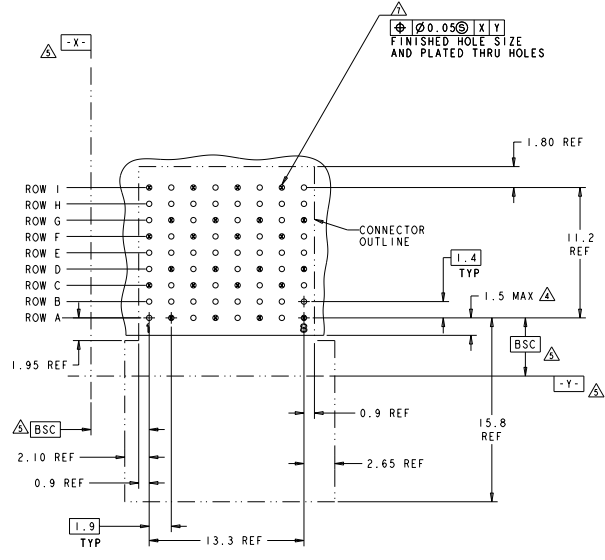


REV	DATE	DESCRIPTION	BY	CHK	APP
1		PROPOSED			
A		REV PER ECO-97-923200			

- △ MATERIAL:  
CONNECTOR AND SHIELD: PHOS BRONZE  
HOUSING AND CHICKLET: LCP, UL 94V-0, COLOR: BLACK
- △ FINISH:  
CONTACT: MATING AREA: 0.76µm MIN GOLD OVER  
1.27µm MIN NICKEL  
COMPLIANT PIN AREA: 0.5µm MIN MATTE TIN  
OVER 1.27µm MIN NICKEL  
SHIELD: 1.27µm MIN NICKEL
- △ CONNECTOR MARKED WITH PART NUMBER, DATE CODE, AND STANDARD IN APPROXIMATE AREA SHOWN.
- △ DIMENSION APPLIES TO CENTERLINE OF THRU HOLE.
- △ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- △ REFERENCE APPLICATION SPEC 114-13202 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESS.
- △ ALL GROUNDS IN ODD NUMBERED COLUMNS ARE COMMONED. ALL GROUNDS IN EVEN NUMBERED COLUMNS, EXCEPT FOR ROW A ARE COMMONED.



1934360-1  
PART NUMBER

DATE: 04/22/2007 BY: TECH ELECTRONICS CORPORATION ALL RIGHTS RESERVED		DATE: 04/22/2007 BY: TECH ELECTRONICS CORPORATION ALL RIGHTS RESERVED		DATE: 04/22/2007 BY: TECH ELECTRONICS CORPORATION ALL RIGHTS RESERVED	
PART NUMBER: 1934360-1 REV: A	DATE CODE: 00779	MANUFACTURER: Tech Electronics HARRISBURG, PA 17105-3600	TITLE: RIGHT ANGLE HEADER ASSEMBLY, DOUBLE WALL, 3 PAIR, 8 COLUMN, 7-PACK T108M	STATE: PA	COUNTRY: US
CUSTOMER DRAWING		SHEET: 6 OF 1			