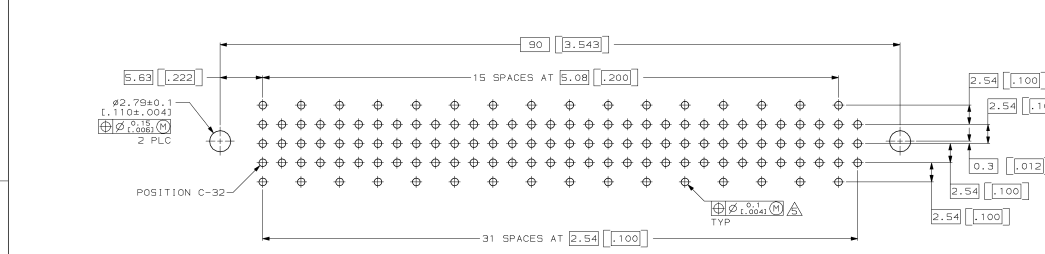
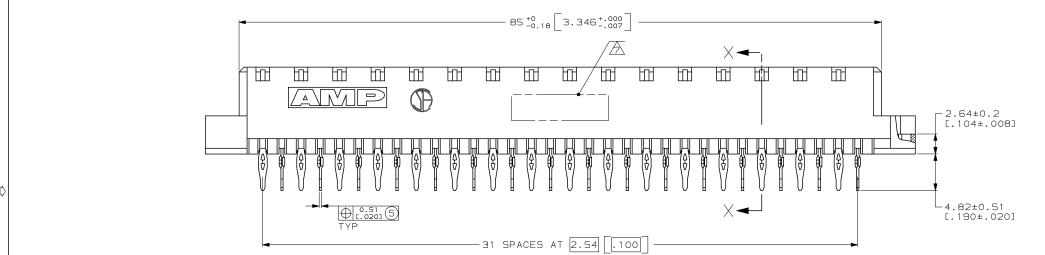
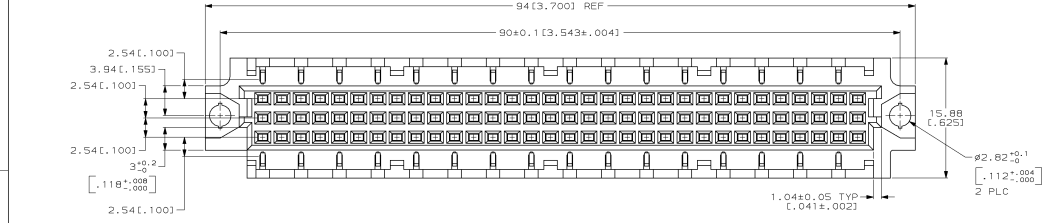
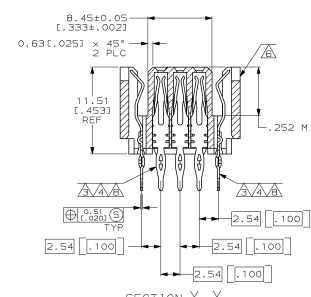


DRAWING MADE IN THIRD ANGLE PROJECTION  
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REV	DATE	DESCRIPTION	DATE	APP
AD 25				
N	EC 0504-0087-96		11/18/96	CR



- HOUSING MATERIAL: GLASS-FILLED POLYESTER. COLOR: GRAY.
- CONTACT MATERIAL: PHOSPHOR BRONZE.
- CONTACT FINISH: DIN 41612 CLASS 2 IN CONTACT AREA. TIN-LEAD PLATE ON TAILS.
- CONTACT FINISH: DIN 41612 CLASS 3 IN CONTACT AREA. TIN-LEAD PLATE ON TAILS.
- ACTION PIN POSTS REQUIRE 1.57 (.062) MINIMUM THICK PC BOARD. RECOMMENDED PC BOARD HOLES ARE 1.154 (0.25) DIA. DRILLED WITH 0.02 (0.001) DIA. COPPER AND 0.003 (0.0003) MINIMUM TIN-LEAD PLATING. FINISHED HOLE AFTER PLATING IS 0.94 (0.037) DIA.
- HOT-STAMPING ON THIS SIDE.
- PART NUMBER, DATE CODE, HOT-STAMPED THIS APPROXIMATE AREA.
- CONTACT FINISH: 0.00127 (.00050) GOLD IN CONTACT AREA. 0.00127 (.00050) NICKEL UNDERPLATE ALL OVER. TIN-LEAD PLATE ON TAILS.



NOTES	POSITIONS LOADED	Y	X	C	B	A	NO. OF LOADED POSITIONS	ASSY PART NUMBER
SUPERSEDED BY 650992-5	ALL POSITIONS	*	*	*	*	*	128	650992-3
SUPERSEDED BY 650992-5	ALL POSITIONS	*	*	*	*	*	128	650992-5
SUPERSEDED BY 650992-5	ALL POSITIONS	*	*	*	*	*	128	650992-4
SUPERSEDED BY 650992-5	ALL POSITIONS	*	*	*	*	*	128	650992-1

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm (INCHES) TOLERANCES ON + 1 PLC DEC + 0.13 (.005) INCHES	DR D BIECHLER 07/12/91	AMP AMP Incorporated Harrisburg, PA 17105-3608	PART NO
APPRO D.C. RUBENDALL 1/14/92	APPRO D.C. RUBENDALL 1/14/92	NAME	RECEPTACLE ASSEMBLY, ENHANCED EUROCARD
MATERIAL HOUSING: AMP K.N. PARTNER 1/14/92	CONTACTS: -	APPLICATION SPEC	SIZE CAGE CODE DRAWING NO 650992
FINISH CONTACTS: -	WEIGHT	SCALE 4:1	SHEET 1 OF 1

CUSTOMER DRAWING