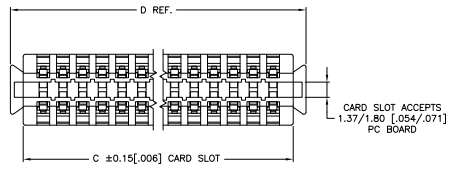


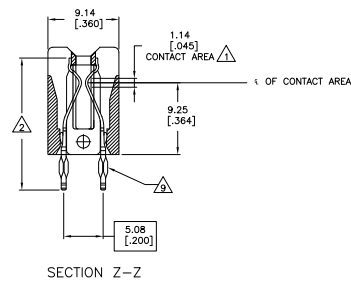
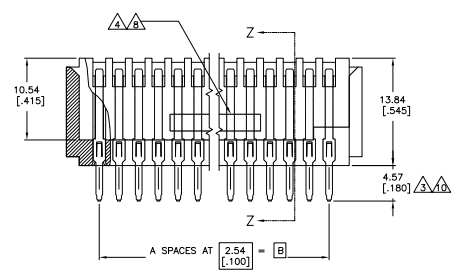
| REV | DATE | DESCRIPTION | BY | CHK | APP |
|-----|------|-----------------------------|--------|-----|-----|
| AD | 14 | | | | |
| L | | REVISED PER EC 0030-0205-05 | 13FBM4 | SSK | MM |
| LT | | REVISED PER EC0-09-024717 | 07M09 | KK | AEG |

- △ GOLD PLATE .00076[.000030] MIN. THICK.
- △ NICKEL PL .00127[.000050] MIN. THK. PER QQ-N-290.
- △ SOLDER PL .00076[.000030] MIN. THK.
- △ STAMPED P/N & DATE CODE.
- 5. OPTIONAL: KEYING PLUG FOR INTERCONTACT KEYING IS 118982-1.
- 6. OPTIONAL: CARD GUIDE (BASE NO 117169).
- △ TOP SURFACE OF P.C BOARD AFTER APPLICATION DUE TO MYLAR THICKNESS.
- △ ALL PARTS ASSEMBLED IN MEXICO MUST BE STAMPED "ASSY IN MEXICO". THE WORD "MEXICO" CAN BE SUBSTITUTED ONLY WHERE PART SIZE PROHIBITS STAMPING "ASSY IN MEXICO", INK PER 115-9009, APPROX WHERE SHOWN, SIDE OPTIONAL.
- △ ACTION PIN REQUIRES 2.13[.084] MIN. THK PC BOARD.

| REQ'D DRILL SIZE | HOLE DIA ±.03[.001] | PLATING THICKNESS | | HOLE DIAMETER | | COPPER HARDNESS (KNOOP) | PAD DIA MIN. |
|------------------|---------------------|-------------------------|--------------------------|------------------------|-------------------------|-------------------------|--------------|
| | | COPPER | TIN/LEAD | AFTER PLATING | AFTER REFLOW | | |
| 1.15mm | 1.15 [0.0453] | 0.03-0.08 [0.001-0.003] | 0.008 MIN. [0.0003] MIN. | 0.94-1.09 [0.037-.043] | 0.914-1.09 [0.036-.043] | 150 MAX | 1.57 [0.062] |
| 1.15mm | 1.15 [0.0453] | NOT PLATED THRU | | | | | |



- △ MATTE TIN PL .00076[.000030] MIN. THK.
- △ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



| | | | | | | | | | |
|--------------------------|--------|-------|--------|-------|--------|-------|----|----|------------|
| △ OBSOLETE | 99.92 | 3.934 | 96.62 | 3.804 | 91.44 | 3.600 | 36 | 37 | 7-650122-3 |
| △ OBSOLETE | 87.22 | 3.434 | 83.92 | 3.304 | 78.74 | 3.100 | 31 | 32 | 6-650122-8 |
| △ OBSOLETE | 115.16 | 4.534 | 111.86 | 4.404 | 106.68 | 4.200 | 42 | 43 | 2-650122-9 |
| SUPERCEDED BY 2-119738-0 | 103.54 | 4.234 | 104.24 | 4.104 | 99.56 | 3.900 | 39 | 40 | 2-650122-5 |
| △ OBSOLETE | 99.92 | 3.934 | 96.62 | 3.804 | 91.44 | 3.600 | 36 | 37 | 2-650122-3 |
| △ | 87.22 | 3.434 | 83.92 | 3.304 | 78.74 | 3.100 | 31 | 32 | 1-650122-8 |
| △ | 66.74 | 2.234 | 63.44 | 2.104 | 48.26 | 1.900 | 19 | 20 | 650122-6 |
| SUPERCEDED BY 119738-1 | 44.04 | 1.734 | 40.74 | 1.604 | 35.66 | 1.400 | 14 | 15 | 650122-1 |

THIS DRAWING IS A CONTROLLED DOCUMENT.

INCHES (DIMENSIONS) 1/16" (TYP) 1/32" (TYP) 1/64" (TYP)

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES.

FINISHES: P. PLATE; N. NICKEL; S. SOLDER; G. GOLD; B. BRASS; C. COPPER; D. DILUTE; E. ENAMEL; F. FINE; H. HARD; L. LEAD; M. MILD; R. RADIUM; T. TIN; U. UNFINISHED; V. VARNISH; W. WOOD; X. X-RAY; Y. YELLOW; Z. ZINC.

PROTECTIVE COATING: NONE

DATE: 00779

ISSUE: 4

REVISED BY: 1

DATE: 11/11

BY: 1

CHK: 1

APP: 1

REVISIONS: 1

DESCRIPTION: CONNECTOR, AMP FACE .100 X .200

DATE: 00779

ISSUE: 4

REVISED BY: 1

DATE: 11/11

BY: 1

CHK: 1

APP: 1

REVISIONS: 1

DESCRIPTION: CONNECTOR, AMP FACE .100 X .200

DATE: 00779

ISSUE: 4

REVISED BY: 1

DATE: 11/11

BY: 1

CHK: 1

APP: 1

REVISIONS: 1

DESCRIPTION: CONNECTOR, AMP FACE .100 X .200