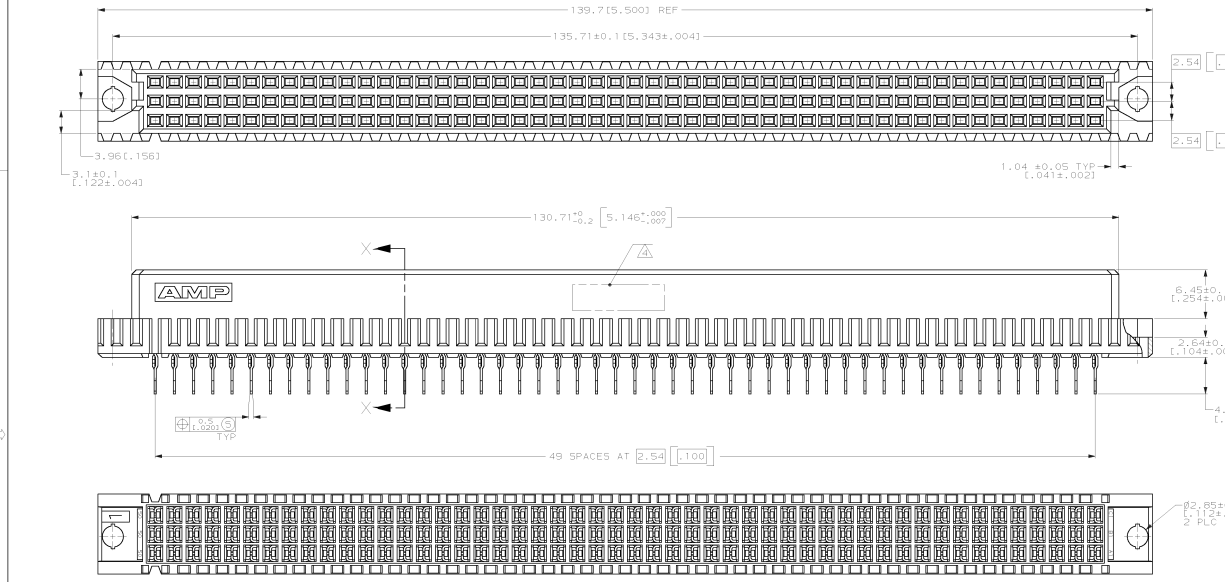
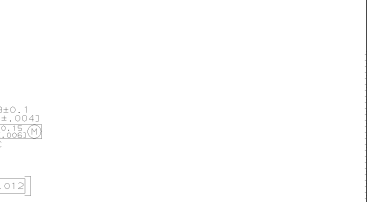
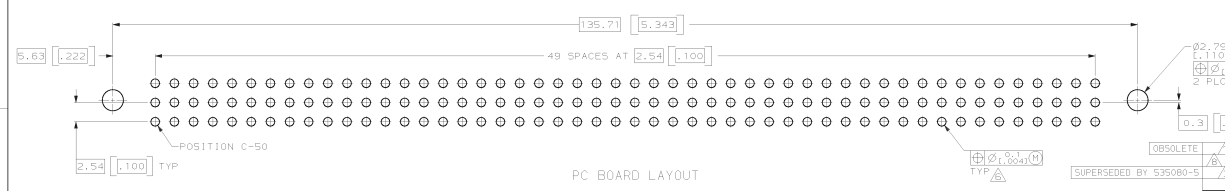


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REV	AD	DATE	ZONE	LINE	DESCRIPTION	DATE	APP



HOUSING MATERIAL: GLASS-FILLED POLYESTER. COLOR: GRAY
 CONTACT MATERIAL: PHOSPHOR BRONZE
 CONTACT FINISH: 0.00075(-0.00030) GOLD IN CONTACT AREA, 0.00127(-0.00050) NICKEL UNDERPLATE ALL OVER, TIN-LEAD ON POSTS.
 PART NUMBER, DATE CODE IDENTIFICATION, CSA LOGO IN THIS APPROXIMATE AREA.
 POINT OF MEASUREMENT FOR GOLD.
 ACTION PIN POSTS REQUIRE 1.57(-0.062) MIN THICK PC BOARD. RECOMMENDED PC BOARD HOLES ARE Ø1.51±0.02(1.0453±0.01) DRILLED HOLE WITH 0.02-0.07(1.01-1.003) COPPER AND 0.008(-0.0003) MIN TIN-LEAD PLATING. FINISHED HOLE AFTER PLATING, Ø0.54±1.00(1.037-0.043)
 CONTACT FINISH, DIN 41612 CLASS 3 IN CONTACT AREA, 0.00127(-0.00050) NICKEL UNDERPLATE ALL OVER, TIN-LEAD ON TAILS.
 CONTACT FINISH, DIN 41612 CLASS 2 IN CONTACT AREA, 0.00127(-0.00050) NICKEL UNDERPLATE ALL OVER, TIN-LEAD ON TAILS.



NOTES	POSITIONS LOADED	C	B	A	NO. OF POSITIONS	ASSY PART NUMBER
OBsolete	1 THRU 50	X	X	X	150	535080-9
	1 THRU 50	X	X	X	150	535080-5
SUPERSEDED BY 535080-5	1 THRU 50	X	X	X	150	535080-4

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN MM (INCHES) TOLERANCES ON + P.C. SEE # 0.13(-0.005) MINUS ±	DATE	AMP INCORPORATED
DR L. BRINER 2/16/89		
CHK F.L. BRANDT 7/13/94		
APP F.L. BRANDT 7/13/94		
MATERIAL HSG CONT		
FINISH		
CONT		

APPLICATION SPEC	SIZE	DATE CODE	DRAWING NO
	D	00779	535080
HEIGHT	SCALE	SHEET	
	4:1	1 OF 1	

CUSTOMER DRAWING