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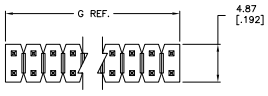
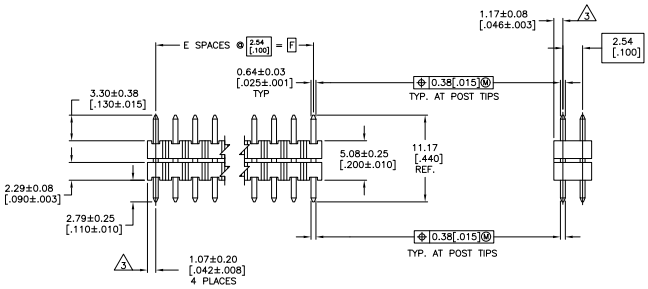
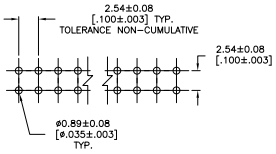
UIC	DIST
AD	39

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A2	REVISED PER ECO-11-004820	11MAR11	RK	HMR







RECOMMENDED HOLE LAYOUT

6	101.19 [3.984]	99.06 [3.900]	39	80	9–146483–0
6	98.65 [3.884]	96.52 [3.800]	38	78	8–146483–9
6	96.11 [3.784]	93.98 [3.700]	37	76	8–146483–8
6	93.57 [3.684]	91.44 [3.600]	36	74	8–146483–7
6	91.03 [3.584]	88.90 [3.500]	35	72	8–146483–6
6	88.49 [3.484]	86.36 [3.400]	34	70	8–146483–5
6	85.95 [3.384]	83.82 [3.300]	33	68	8–146483–4
6	83.41 [3.284]	81.28 [3.200]	32	66	8–146483–3
6	80.87 [3.184]	78.74 [3.100]	31	64	8–146483–2
6	78.33 [3.084]	76.20 [3.000]	30	62	8–146483–1
6	75.79 [2.984]	73.66 [2.900]	29	60	8–146483–0
6	73.25 [2.884]	71.12 [2.800]	28	58	7–146483–9
6	70.71 [2.784]	68.58 [2.700]	27	56	7–146483–8
6	68.17 [2.684]	66.04 [2.600]	26	54	7–146483–7
6	65.63 [2.584]	63.50 [2.500]	25	52	7–146483–6
6	63.09 [2.484]	60.96 [2.400]	24	50	7–146483–5
6	60.55 [2.384]	58.42 [2.300]	23	48	7–146483–4
6	58.01 [2.284]	55.88 [2.200]	22	46	7–146483–3
6	55.47 [2.184]	53.34 [2.100]	21	44	7–146483–2
6	52.93 [2.084]	50.80 [2.000]	20	42	7–146483–1
6	50.39 [1.984]	48.26 [1.900]	19	40	7–146483–0
6	47.85 [1.884]	45.72 [1.800]	18	38	6–146483–9
6	45.31 [1.784]	43.18 [1.700]	17	36	6–146483–8
6	42.77 [1.684]	40.64 [1.600]	16	34	6–146483–7
6	40.23 [1.584]	38.10 [1.500]	15	32	6–146483–6
6	37.69 [1.484]	35.56 [1.400]	14	30	6–146483–5
6	35.15 [1.384]	33.02 [1.300]	13	28	6–146483–4
6	32.61 [1.284]	30.48 [1.200]	12	26	6–146483–3
6	30.07 [1.184]	27.94 [1.100]	11	24	6–146483–2
6	27.53 [1.084]	25.40 [1.000]	10	22	6–146483–1
6	24.99 [.984]	22.86 [.900]	9	20	6–146483–0
6	22.45 [.884]	20.32 [.800]	8	18	5–146483–9
6	19.91 [.784]	17.78 [.700]	7	16	5–146483–8
6	17.37 [.684]	15.24 [.600]	6	14	5–146483–7
6	14.83 [.584]	12.70 [.500]	5	12	5–146483–6
6	12.29 [.484]	10.16 [.400]	4	10	5–146483–5
6	9.75 [.384]	7.62 [.300]	3	8	5–146483–4
6	7.21 [.284]	5.08 [.200]	2	6	5–146483–3
6	4.67 [.184]	2.54 [.100]	1	4	5–146483–2
6	2.13 [.084]	–	–	2	5–146483–1
PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

5	101.19 [3.984]	99.06 [3.900]	39	80	4–146483–0
5	98.65 [3.884]	96.52 [3.800]	38	78	3–146483–9
5	96.11 [3.784]	93.98 [3.700]	37	76	3–146483–8
5	93.57 [3.684]	91.44 [3.600]	36	74	3–146483–7
5	91.03 [3.584]	88.90 [3.500]	35	72	3–146483–6
5	88.49 [3.484]	86.36 [3.400]	34	70	3–146483–5
5	85.95 [3.384]	83.82 [3.300]	33	68	3–146483–4
5	83.41 [3.284]	81.28 [3.200]	32	66	3–146483–3
5	80.87 [3.184]	78.74 [3.100]	31	64	3–146483–2
5	78.33 [3.084]	76.20 [3.000]	30	62	3–146483–1
5	75.79 [2.984]	73.66 [2.900]	29	60	3–146483–0
5	73.25 [2.884]	71.12 [2.800]	28	58	2–146483–9
5	70.71 [2.784]	68.58 [2.700]	27	56	2–146483–8
5	68.17 [2.684]	66.04 [2.600]	26	54	2–146483–7
5	65.63 [2.584]	63.50 [2.500]	25	52	2–146483–6
5	63.09 [2.484]	60.96 [2.400]	24	50	2–146483–5
5	60.55 [2.384]	58.42 [2.300]	23	48	2–146483–4
5	58.01 [2.284]	55.88 [2.200]	22	46	2–146483–3
5	55.47 [2.184]	53.34 [2.100]	21	44	2–146483–2
5	52.93 [2.084]	50.80 [2.000]	20	42	2–146483–1
5	50.39 [1.984]	48.26 [1.900]	19	40	2–146483–0
5	47.85 [1.884]	45.72 [1.800]	18	38	1–146483–9
5	45.31 [1.784]	43.18 [1.700]	17	36	1–146483–8
5	42.77 [1.684]	40.64 [1.600]	16	34	1–146483–7
5	40.23 [1.584]	38.10 [1.500]	15	32	1–146483–6
5	37.69 [1.484]	35.56 [1.400]	14	30	1–146483–5
5	35.15 [1.384]	33.02 [1.300]	13	28	1–146483–4
5	32.61 [1.284]	30.48 [1.200]	12	26	1–146483–3
5	30.07 [1.184]	27.94 [1.100]	11	24	1–146483–2
5	27.53 [1.084]	25.40 [1.000]	10	22	1–146483–1
5	24.99 [.984]	22.86 [.900]	9	20	1–146483–0
5	22.45 [.884]	20.32 [.800]	8	18	146483–9
5	19.91 [.784]	17.78 [.700]	7	16	146483–8
5	17.37 [.684]	15.24 [.600]	6	14	146483–7
5	14.83 [.584]	12.70 [.500]	5	12	146483–6
5	12.29 [.484]	10.16 [.400]	4	10	146483–5
5	9.75 [.384]	7.62 [.300]	3	8	146483–4
5	7.21 [.284]	5.08 [.200]	2	6	146483–3
5	4.67 [.184]	2.54 [.100]	1	4	146483–2
5	2.13 [.084]	–	–	2	146483–1
PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
2. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
3. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
4. HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
5. FINISH: 0.00254–0.00508 [.000100–.000200] MATTE TIN–LEAD OVER 0.00127 [.000050] NICKEL ENTIRE POST.
6. FINISH: 0.00254–0.00508 [.000100–.000200] MATTE TIN OVER 0.00127 [.000050] NICKEL ENTIRE POST.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DRAWN: HOFFMAN 1/16/98
CHK: G. DUBNICZKI 3/16/98
APVD: G. DUBNICZKI 3/16/98
PRODUCT SPEC: –
APPLICATION SPEC: –
WEIGHT: –

DIMENSIONS: mm [INCHES]
TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± 0.5[.02]
2 PLC ± 0.25[.010]
3 PLC ± 0.127[.005]
4 PLC ± 0.05[.002]
ANGLES ±1°
MATERIAL 4
FINISH SEE TABLE

TE Connectivity

NAME: HEADER ASSEMBLY, MOD II, STACKING, DOUBLE ROW, .025 SQ.POST, UNSHROUDED

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-146483	–

CUSTOMER DRAWING | SCALE 4:1 | SHEET 1 OF 1 | REV A2

4805 (3/11)

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