



- △ GOLD PL .00076[.000030] MIN THK PER MIL-G-45204
- △ NICKEL PL .00127[.000050] MIN THK PER QQ-N-290
- △ SOLDER PL .00076[.000030] MIN THK
- △ STAMPED P/N & DATE CODE.
- 5. OPTIONAL: KEYING PLUG FOR INTERCONTACT KEYING IS 1189B2-1
- 6. OPTIONAL: CARD GUIDE (BASE NO 117169)
- △ ALL PARTS ASSEMBLED IN MEXICO MUST BE STAMPED "ASSY IN MEXICO". THE WORD "MEXICO" CAN BE SUBSTITUTED ONLY WHERE PART SIZE PROHIBITS STAMPING "ASSY IN MEXICO". INK COLOR WHITE PER 115-9009, APPROX WHERE SHOWN, SIDE OPTIONAL.
- △ ACTION PIN REQUIRES 2.13[.084] MIN THK PC BOARD.

REQ'D HOLE SIZE	HOLE DIA ±.03 [.001]	PLATING THICKNESS		HOLE DIAMETER		COPPER HARDNESS (KNSPP)	PAD DIA MIN	
		COPPER	TIN	AFTER PLATING	AFTER REFLOW			
1.15mm	1.15 [.0453]	0.03-0.08 [.001-.003]	0.008 MIN [.0003]	0.94-1.08 [.037-.043]	0.914-1.09 [.0036-.043]	150 MAX	1.57 [.062]	
1.15mm	1.15 [.0453]	NOT PLATED THRU						1.65 [.065]

△ MATTE TIN PL .00076[.000030] MIN THK

31.34 [1.234]	28.04 [1.104]	22.86 [.900]	9	10	5-650297-1
31.34 [1.234]	28.04 [1.104]	22.86 [.900]	9	10	650297-1
D	C	B	A	POSN	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT. DRAWING NO: 114-26002. DATE: 11-19-94. REV: 1. CUSTOMER DRAWING.

THIS DRAWING IS A CONTROLLED DOCUMENT. DRAWING NO: 114-26002. DATE: 11-19-94. REV: 1. CUSTOMER DRAWING.