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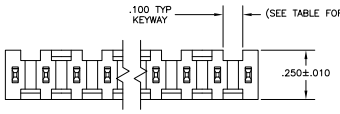
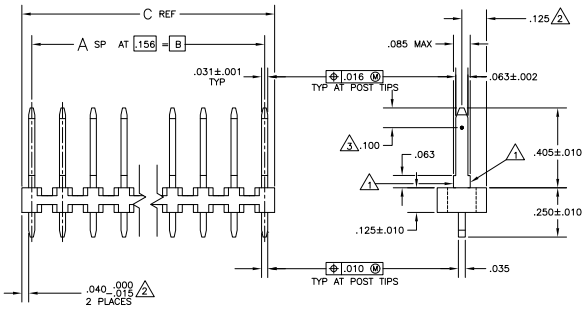
LOC	DIST
AD	00

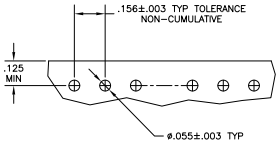
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
-	L1	REVISED PER ECO-10-000443	11JAN10	KK	AEG



1. THESE SURFACES WILL NOT BE PLATED
2. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING
3. POINT OF MEASUREMENT FOR PLATING THICKNESS
4. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI





RECOMMENDED HOLE LAYOUT

KEYWAY LOCATIONS (REF-SEE TABLE)
(MATING LENGTH OF POST ON NEAR SIDE)
SCALE: 2:1

	KEYWAY LOCATIONS	NO OF KEYWAY	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
OBSOLETE	NONE	NONE	5.415	5.304	34	35	~~3-87633-6~~
OBSOLETE	NONE	NONE	5.259	5.148	33	34	~~3-87633-5~~
OBSOLETE	NONE	NONE	5.103	4.992	32	33	~~3-87633-4~~
OBSOLETE	NONE	NONE	4.947	4.836	31	32	~~3-87633-3~~
OBSOLETE	NONE	NONE	4.791	4.680	30	31	~~3-87633-2~~
OBSOLETE	NONE	NONE	4.635	4.524	29	30	~~3-87633-1~~
OBSOLETE	NONE	NONE	4.479	4.368	28	29	~~3-87633-0~~
OBSOLETE	NONE	NONE	4.323	4.212	27	28	~~2-87633-9~~
OBSOLETE	NONE	NONE	4.167	4.056	26	27	~~2-87633-8~~
OBSOLETE	NONE	NONE	4.011	3.900	25	26	~~2-87633-7~~
	NONE	NONE	.111	-	-	1	~~2-87633-6~~
	A,C,E,H,K,M,Q,S,U,W,Y	11	3.855	3.744	24	25	~~2-87633-5~~
OBSOLETE 4	A,C,E,G,J,L,N,Q,S,U,W,Y	12	3.699	3.588	23	24	~~2-87633-4~~
	A,D,G,K,N,R,U,X	8	3.543	3.432	22	23	~~2-87633-3~~
	A,C,E,G,J,L,N,Q,S,U,W	11	3.387	3.276	21	22	~~2-87633-2~~
	A,D,G,K,N,R,U	7	3.231	3.120	20	21	~~2-87247-1~~
	A,C,E,G,J,L,N,Q,S,U	10	3.075	2.964	19	20	~~2-87633-0~~
	B,D,F,J,L,N,Q,S	8	2.919	2.808	18	19	~~1-87633-9~~
	A,D,F,J,M,P,S	7	2.763	2.652	17	18	1-87633-8
OBSOLETE 4	A,D,G,K,N,R	6	2.607	2.496	16	17	~~1-87633-7~~
	A,C,E,G,J,L,N,Q	8	2.451	2.340	15	16	~~1-87633-6~~
	A,D,G,K,N	5	2.295	2.184	14	15	1-87633-5
OBSOLETE 4	A,C,E,G,J,L,N	7	2.139	2.028	13	14	~~1-87633-4~~
	A,D,J,M	4	1.983	1.872	12	13	~~1-87633-3~~
	A,C,E,G,J,L	6	1.827	1.716	11	12	1-87633-2
4 OBSOLETE	A,D,G,K	4	1.671	1.560	10	11	~~1-87633-1~~
	A,C,E,G,J	5	1.515	1.404	9	10	1-87633-0
	A,D,G	3	1.359	1.248	8	9	87633-9
	A,C,E,G	4	1.203	1.092	7	8	87633-8
4 OBSOLETE	A,C,E	3	1.047	.936	6	7	~~87633-7~~
	A,C,E	3	.891	.780	5	6	87633-6
	A,D	2	.735	.624	4	5	87633-5
	A,C	2	.579	.468	3	4	87633-4
	A	1	.423	.312	2	3	87633-3
4 OBSOLETE	A	1	.267	.156	1	2	~~87633-2~~

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES. TOLERANCE UNLESS OTHERWISE SPECIFIED: 0 PLC ± -, 1 PLC ± -, 2 PLC ± -, 3 PLC ± .005, 4 PLC ± -, ANGLES ± -

MATERIAL: HOUSING - FLAME RETARDANT NYLON, COLOR: BLACK. POSTS - BRASS

FINISH: 0001270 30U" IN CONTACT AREA GOLD OVER 50U" IN REMAINDER AREA NICKEL OVER ALL OVER GROUND GOLD

DRAWN: L A MAYER 11FEB97
CHK: F HUBBEN 11FEB97
APVD: F HUBBEN
PRODUCT SPEC: 108-25016
APPLICATION SPEC: -
WEIGHT: -

Tyco Electronics Corporation
Harrisburg, Pa 17105-3608

NAME: HEADER ASSEMBLY, MOD I, VERTICAL, SINGLE ROW, .156 ¢

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	-	C-87633	-

CUSTOMER DRAWING

SCALE 4:1 SHEET 1 OF 1 REV L1

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