

4

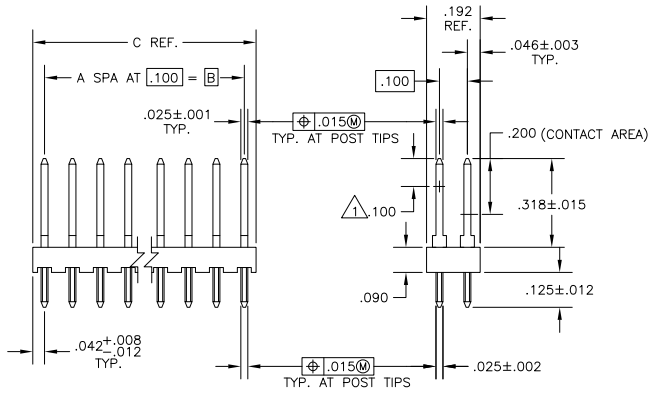
3

2

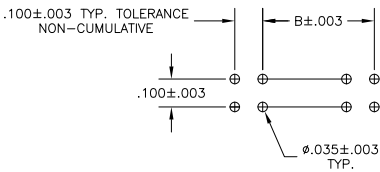
1

THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION. ALL RIGHTS RESERVED.

LOC	DIST	REVISIONS		
P	LTR	DESCRIPTION	DATE	BY
AD	39	H3	REVISED PER ECO-11-010839	26MAY11 RK HMR



- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 2 THE TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 3 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT

	3.984	3.900	39	80	4-87227-0
3	3.884	3.800	38	78	3-87227-9
3	3.784	3.700	37	76	3-87227-8
3	3.684	3.600	36	74	3-87227-7
3	3.584	3.500	35	72	3-87227-6
3	3.484	3.400	34	70	3-87227-5
3	3.384	3.300	33	68	3-87227-4
3	3.284	3.200	32	66	3-87227-3
3	3.184	3.100	31	64	3-87227-2
3	3.084	3.000	30	62	3-87227-1
3	2.984	2.900	29	60	3-87227-0
3	2.884	2.800	28	58	2-87227-9
3	2.784	2.700	27	56	2-87227-8
3	2.684	2.600	26	54	2-87227-7
3	2.584	2.500	25	52	2-87227-6
3	2.484	2.400	24	50	2-87227-5
3	2.384	2.300	23	48	2-87227-4
3	2.284	2.200	22	46	2-87227-3
3	2.184	2.100	21	44	2-87227-2
3	2.084	2.000	20	42	2-87227-1
3	1.984	1.900	19	40	2-87227-0
3	1.884	1.800	18	38	1-87227-9
3	1.784	1.700	17	36	1-87227-8
3	1.684	1.600	16	34	1-87227-7
3	1.584	1.500	15	32	1-87227-6
3	1.484	1.400	14	30	1-87227-5
3	1.384	1.300	13	28	1-87227-4
3	1.284	1.200	12	26	1-87227-3
3	1.184	1.100	11	24	1-87227-2
3	1.084	1.000	10	22	1-87227-1
3	.984	.900	9	20	1-87227-0
3	.884	.800	8	18	1-87227-9
3	.784	.700	7	16	1-87227-8
3	.684	.600	6	14	1-87227-7
3	.584	.500	5	12	1-87227-6
3	.484	.400	4	10	1-87227-5
3	.384	.300	3	8	1-87227-4
3	.284	.200	2	6	1-87227-3
3	.184	.100	1	4	1-87227-2
3	.084	—	—	2	1-87227-1
C	B	A	NO OF POS	ASSEMBLY PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DATE: 5-15-05	BY: L. MAYER
Ø	PLC ± .005	DATE: 5-21-05	CHK: T. ZOLA
PLC	± .005	DATE: 5-21-05	APPD: T. ZOLA
PLC	± .005	DATE: 5-21-05	NAME: ASSEMBLY, MOD II, HEADER, DOUBLE ROW, .100 X .100 CL. VERTICAL, .025 SQUARE POSTS
PLC	± .005	DATE: 5-21-05	APPLICATION SPEC: —
PLC	± .005	DATE: 5-21-05	SIZE: A2
PLC	± .005	DATE: 5-21-05	CAGE CODE (DRAWING #): 00779
PLC	± .005	DATE: 5-21-05	RESTRICTED TO: —
PLC	± .005	DATE: 5-21-05	SCALE: 4:1
PLC	± .005	DATE: 5-21-05	SHEET: 1 of 1
PLC	± .005	DATE: 5-21-05	REV: H3

MATERIAL: HOUSING—PLANE; BEZEL—THERMOPLASTIC; SOLDER—BLACK; POSTS—PURE BRONZE. FINISH: POSTS—000018 GOLD ON THE CONTACT AREA, GOLD PLATE ON SOLDER AREA, ALL OVER 000020 NICKEL.

CUSTOMER DRAWING

87227

A