

4

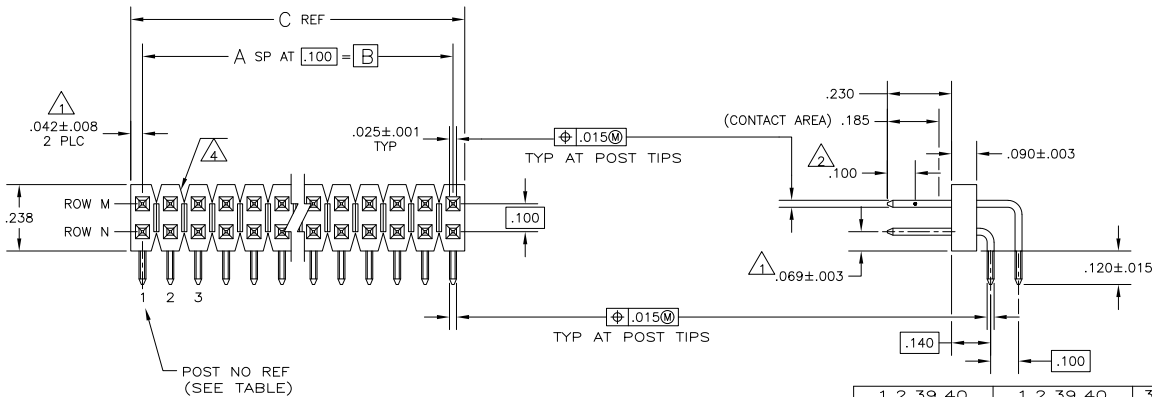
3

2

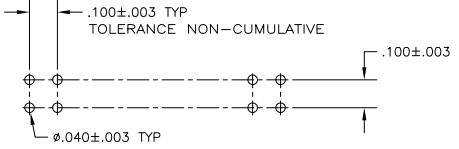
1

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LOC	DIST	REVISIONS		
P	LTR	DESCRIPTION	DATE	BY
AD	00	F1	REV PER ECO-10-000443	13JAN10 KK AEG



- 1 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 3 FOR ACTIVE POSITION SIZES 4 AND ABOVE, POSTS WILL BE SELECTIVELY SWAGED TO PROVIDE CONNECTOR RETENTION TO THE PC BOARD UNTIL SOLDERED. FOR POSITION SIZE 2, POSTS WILL BE KINKED.(SEE TABLE FOR RETENTION FEATURE LOCATION)
- 4 BREAKAWAY NOTCH ANGLE CAN BE ORIENTED TO THE RIGHT (AS SHOWN) OR TO THE LEFT
- 5 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT

5	1,2,39,40	1,2,39,40	3.984	3.900	39	80	2-104353-0
	1,2,29,30	1,2,29,30	2.984	2.900	29	60	1-104353-9
5	1,2,24,25	1,2,24,25	2.484	2.400	24	50	1-104353-8
	1,2,19,20	1,2,19,20	1.984	1.900	19	40	1-104353-7
5	1,2,16,17	1,2,16,17	1.684	1.600	16	34	1-104353-6
	1,2,14,15	1,2,14,15	1.484	1.400	14	30	1-104353-5
5	1,2,13,14	1,2,13,14	1.384	1.300	13	28	1-104353-4
	1,2,12,13	1,2,12,13	1.284	1.200	12	26	1-104353-3
5	1,2,11,12	1,2,11,12	1.184	1.100	11	24	1-104353-2
	1,2,10,11	1,2,10,11	1.084	1.000	10	22	1-104353-1
5	1,2,9,10	1,2,9,10	.984	.900	9	20	1-104353-0
	1,2,8,9	1,2,8,9	.884	.800	8	18	104353-9
5	1,2,7,8	1,2,7,8	.784	.700	7	16	104353-8
	1,2,6,7	1,2,6,7	.684	.600	6	14	104353-7
5	1,2,5,6	1,2,5,6	.584	.500	5	12	104353-6
	1,2,4,5	1,2,4,5	.484	.400	4	10	104353-5
5	1,2,3,4	1,2,3,4	.384	.300	3	8	104353-4
	1,2,3	1,2,3	.284	.200	2	6	104353-3
5	1,2	1,2	.184	.100	1	4	104353-2
	1	1	.084	-	-	2	104353-1
ROW N		ROW M	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT. DATE 04/28/08

BY: M. PASTAL
 CHK: R. FEJDT
 R. FEJDT
 PRODUCT SPEC: APPLICATION SPEC: WEIGHT: --

Tyco Electronics Corporation
 Harrisburg, PA 17105-3608

HEADER ASSEMBLY, MOD II, BREAKAWAY,
 RIGHT ANGLE, DOUBLE ROW, .100X.100CL
 .025 SQ POSTS WITH HOLD-DOWN CONFIGURATIONS

SIZE: 104353 (TYPING NO) RESTRICTED TO: --

SIZE: A2 00779 C=104353

CUSTOMER DRAWING SCALE: 4:1 SHEET: 1 of 1 REV: F1