

4

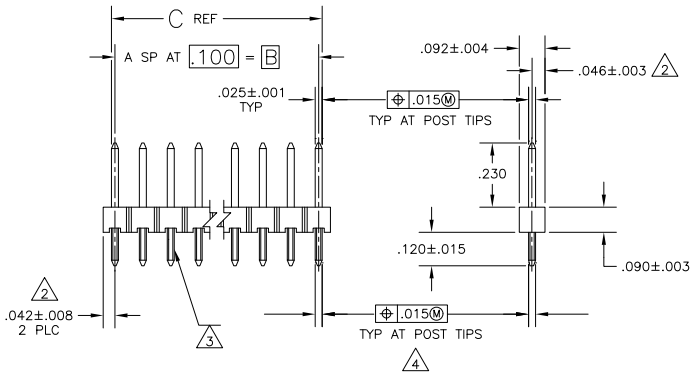
3

2

1

THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION
 © COPYRIGHT BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.

LOC	DIST	REVISIONS		
P	LR	DESCRIPTION	DATE	BY
AD	00			
	K1	REVISED PER ECO-09-021826	27AUG09	KK AEG



- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
- RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
- $\phi .020 \text{ (M)}$ FOR KINKED TAILS
- OBsolete PARTS: OBsolete CIS STREAMLINING PER D.RENAUD/D.SINISI

	3.984	3.900	39	40	2-104346-7
OBsolete	3.484	3.400	34	35	2-104346-6
OBsolete	2.984	2.900	29	30	2-104346-5
OBsolete	2.584	2.500	25	26	2-104346-4
OBsolete	2.484	2.400	24	25	2-104346-3
OBsolete	2.384	2.300	23	24	2-104346-2
OBsolete	2.284	2.200	22	23	2-104346-1
OBsolete	2.184	2.100	21	22	2-104346-0
OBsolete	2.084	2.000	20	21	1-104346-9
OBsolete	1.984	1.900	19	20	1-104346-8
OBsolete	1.884	1.800	18	19	1-104346-7
OBsolete	1.784	1.700	17	18	1-104346-6
OBsolete	1.684	1.600	16	17	1-104346-5
OBsolete	1.584	1.500	15	16	1-104346-4
OBsolete	1.484	1.400	14	15	1-104346-3
OBsolete	1.384	1.300	13	14	1-104346-2
OBsolete	1.284	1.200	12	13	1-104346-1
OBsolete	1.184	1.100	11	12	1-104346-0
OBsolete	1.084	1.000	10	11	1-104346-9
OBsolete	.984	.900	9	10	104346-8
OBsolete	.884	.800	8	9	104346-7
OBsolete	.784	.700	7	8	104346-6
OBsolete	.684	.600	6	7	104346-5
OBsolete	.584	.500	5	6	104346-4
OBsolete	.484	.400	4	5	104346-3
OBsolete	.384	.300	3	4	104346-2
OBsolete	.284	.200	2	3	104346-1
	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

RECOMMENDED HOLE LAYOUT

THIS DRAWING IS A CONTROLLED DOCUMENT.		BY: H. MOLL	DATE: 08/28/09	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		CHK: R. FEJDT	DATE: 08/28/09	NAME: HEADER ASSY, MOD II, BREAKAWAY, SINGLE ROW, .100 CL, VERT, .025 SQ POSTS, WITH RETENTION FEATURE	
TOLERANCE UNLESS OTHERWISE SPECIFIED:		APP: R. FEJDT	DATE: 08/28/09	SIZE: A2	
0 PLC ± .005	1 PLC ± .005	PRODUCT SPEC: -	APPLICATION SPEC: -	SCALE: 4:1	SHEET: 1 of 1
2 PLC ± .005	3 PLC ± .005	REVISIONS: -	REVISIONS: -	C=104346	REV: K1
4 PLC ± .005	5 ± .005	MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC COLOR: BLACK POSTS: PHOSPHOR BRONZE	FINISH: 200100-200200 MATTE THIN LAYER, ALL OTHER 200000 NICKEL	RESTRICTED TO: -	
CUSTOMER DRAWING					