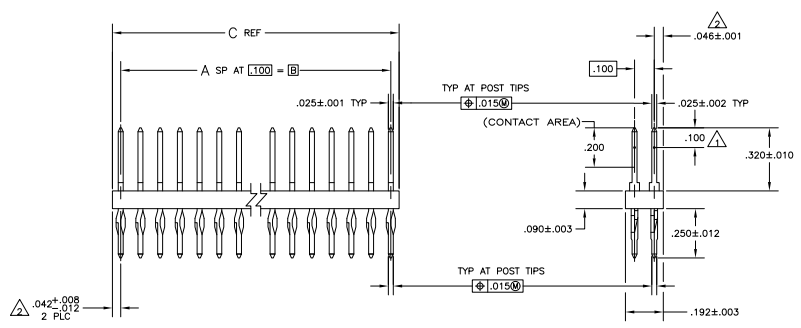
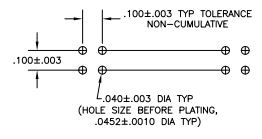


REV	DATE	DESCRIPTION	BY	CHK
AD	00			
H2		REVISED PER EDD-11-004587	11MR11	RK HMR



- △ POINT OF MEASUREMENT FOR PLATING THICKNESS
- △ THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 3. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- △ FINISH: POSTS, .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL.
- △ FINISH: POSTS, .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN ON SOLDER TAIL, ALL OVER .000050 NICKEL.
- △ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT

PLATING	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER	
△	3.984	3.900	39	80	8-103233-9	
OBSOLETE	△	2.984	2.900	29	60	7-103233-9
OBSOLETE	△	2.484	2.400	24	50	7-103233-4
OBSOLETE	△	2.084	2.000	20	42	7-103233-0
△	1.984	1.900	19	40	6-103233-9	
OBSOLETE	△	1.884	1.800	18	38	6-103233-8
OBSOLETE	△	1.784	1.700	17	36	6-103233-7
OBSOLETE	△	1.684	1.600	16	34	6-103233-6
OBSOLETE	△	1.584	1.500	15	32	6-103233-5
OBSOLETE	△	1.484	1.400	14	30	6-103233-4
OBSOLETE	△	1.384	1.300	13	28	6-103233-3
OBSOLETE	△	1.284	1.200	12	26	6-103233-2
OBSOLETE	△	1.184	1.100	11	24	6-103233-1
OBSOLETE	△	1.084	1.000	10	22	6-103233-0
OBSOLETE	△	.984	.900	9	20	5-103233-9
OBSOLETE	△	.884	.800	8	18	5-103233-8
△	.784	.700	7	16	5-103233-7	
△	.684	.600	6	14	5-103233-6	
△	.584	.500	5	12	5-103233-5	
△	.484	.400	4	10	5-103233-4	
△	.384	.300	3	8	5-103233-3	
△	.284	.200	2	6	5-103233-2	
OBSOLETE	△	.184	.100	1	4	5-103233-1

PLATING	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER	
△	3.984	3.900	39	80	3-103233-9	
OBSOLETE	△	3.884	3.800	38	78	3-103233-8
OBSOLETE	△	3.784	3.700	37	76	3-103233-7
OBSOLETE	△	3.684	3.600	36	74	3-103233-6
OBSOLETE	△	3.584	3.500	35	72	3-103233-5
OBSOLETE	△	3.484	3.400	34	70	3-103233-4
OBSOLETE	△	3.384	3.300	33	68	3-103233-3
OBSOLETE	△	3.284	3.200	32	66	3-103233-2
OBSOLETE	△	3.184	3.100	31	64	3-103233-1
OBSOLETE	△	3.084	3.000	30	62	3-103233-0
OBSOLETE	△	2.984	2.900	29	60	2-103233-9
OBSOLETE	△	2.884	2.800	28	58	2-103233-8
OBSOLETE	△	2.784	2.700	27	56	2-103233-7
OBSOLETE	△	2.684	2.600	26	54	2-103233-6
OBSOLETE	△	2.584	2.500	25	52	2-103233-5
OBSOLETE	△	2.484	2.400	24	50	2-103233-4
OBSOLETE	△	2.384	2.300	23	48	2-103233-3
OBSOLETE	△	2.284	2.200	22	46	2-103233-2
OBSOLETE	△	2.184	2.100	21	44	2-103233-1
OBSOLETE	△	2.084	2.000	20	42	2-103233-0
OBSOLETE	△	1.984	1.900	19	40	1-103233-9
OBSOLETE	△	1.884	1.800	18	38	1-103233-8
△	1.784	1.700	17	36	1-103233-7	
△	1.684	1.600	16	34	1-103233-6	
△	1.584	1.500	15	32	1-103233-5	
△	1.484	1.400	14	30	1-103233-4	
△	1.384	1.300	13	28	1-103233-3	
△	1.284	1.200	12	26	1-103233-2	
△	1.184	1.100	11	24	1-103233-1	
△	1.084	1.000	10	22	1-103233-0	
OBSOLETE	△	.984	.900	9	20	103233-9
△	.884	.800	8	18	103233-8	
△	.784	.700	7	16	103233-7	
△	.684	.600	6	14	103233-6	
△	.584	.500	5	12	103233-5	
△	.484	.400	4	10	103233-4	
△	.384	.300	3	8	103233-3	
△	.284	.200	2	6	103233-2	
△	.184	.100	1	4	103233-1	

THIS DRAWING IS A CONTROLLED DOCUMENT. SEE TABLE

DATE: 11 JULY 87
 BY: J. MCKELL
 OF: A MASTER
 DATE: 11 JULY 87
 BY: J.C. CLARK
 OF: MASTER

TE Connectivity
 HEADER ASSY, MOD II,
 UNSHROUDED, COMPLIANT P/N, DOUBLE,
 ROW 100 X 1000/A, WITH Q25 50 POSTS

SIZE: 100 X 1000/A, WITH Q25 50 POSTS
 RECOMMENDED TO: A100779 (G=103233)

CUSTOMER DRAWING
 SHEET: 4.1 OF 1
 H2