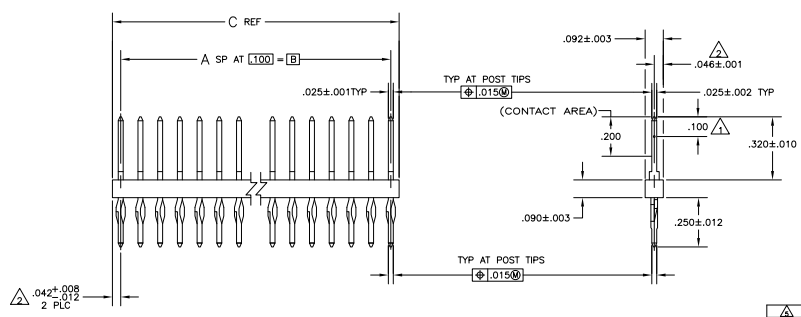
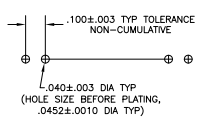


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REV	DATE	DESCRIPTION	BY	CHK	APP
AD	00				
H2		REVISED PER ECO-11-04820			



- △ POINT OF MEASUREMENT FOR PLATING THICKNESS
- △ THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 3. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- △ FINISH: POSTS, .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL.
- △ FINISH: POSTS, .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN ON SOLDER TAIL, ALL OVER .000050 NICKEL.
- △ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT

PLATING	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
△	.284	.200	2	3	9-102898-0
△	.684	.600	6	7	8-102898-8
△	.484	.400	4	5	8-102898-8
△	.584	.500	5	6	8-102898-7
△	.384	.300	3	4	8-102898-6
△	.084			1	8-102898-5
△	1.84	1.00	1	2	8-102898-4
△	3.984	3.900	39	40	8-102898-3
△	3.584	3.500	35	36	7-102898-9
△	3.184	3.100	31	32	7-102898-8
△	2.984	2.900	29	30	7-102898-7
△	2.884	2.800	28	29	7-102898-6
△	2.784	2.700	27	28	7-102898-5
△	2.684	2.600	26	27	7-102898-4
△	2.584	2.500	25	26	6-102898-9
△	2.484	2.400	24	25	6-102898-8
△	2.384	2.300	23	24	6-102898-7
△	2.284	2.200	22	23	6-102898-6
△	2.184	2.100	21	22	6-102898-5
△	2.084	2.000	20	21	6-102898-4
△	1.984	1.900	19	20	6-102898-3
△	1.884	1.800	18	19	6-102898-2
△	1.784	1.700	17	18	6-102898-1
△	1.684	1.600	16	17	6-102898-0
△	1.584	1.500	15	16	5-102898-9
△	1.484	1.400	14	15	5-102898-8
△	1.384	1.300	13	14	5-102898-7
△	1.284	1.200	12	13	5-102898-6
△	1.184	1.100	11	12	5-102898-5
△	1.084	1.000	10	11	5-102898-4
△	.984	.900	9	10	5-102898-3
△	.884	.800	8	9	5-102898-2
△	.784	.700	7	8	5-102898-1

PLATING	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
△	.284	.200	2	3	4-102898-0
△	.684	.600	6	7	3-102898-9
△	.484	.400	4	5	3-102898-8
△	.584	.500	5	6	3-102898-7
△	.384	.300	3	4	3-102898-6
△	.084			1	3-102898-5
△	1.84	1.00	1	2	3-102898-4
△	3.984	3.900	39	40	3-102898-3
△	3.584	3.500	35	36	2-102898-9
△	3.184	3.100	31	32	2-102898-8
△	2.984	2.900	29	30	2-102898-7
△	2.884	2.800	28	29	2-102898-6
△	2.784	2.700	27	28	2-102898-5
△	2.684	2.600	26	27	2-102898-4
△	2.584	2.500	25	26	1-102898-9
△	2.484	2.400	24	25	1-102898-8
△	2.384	2.300	23	24	1-102898-7
△	2.284	2.200	22	23	1-102898-6
△	2.184	2.100	21	22	1-102898-5
△	2.084	2.000	20	21	1-102898-4
△	1.984	1.900	19	20	1-102898-3
△	1.884	1.800	18	19	1-102898-2
△	1.784	1.700	17	18	1-102898-1
△	1.684	1.600	16	17	1-102898-0
△	1.584	1.500	15	16	102898-9
△	1.484	1.400	14	15	102898-8
△	1.384	1.300	13	14	102898-7
△	1.284	1.200	12	13	102898-6
△	1.184	1.100	11	12	102898-5
△	1.084	1.000	10	11	102898-4
△	.984	.900	9	10	102898-3
△	.884	.800	8	9	102898-2
△	.784	.700	7	8	102898-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DATE: 14 JUL 87
 BY: J. MCKILL
 OF: A MASTER
 DATE: 14 JUL 87
 BY: J.C. CLARK
 OF: MFG ENG

UNSHROUDED, COMPLIANT PIN, SINGLE ROW, 100 C/L, WITH .025 SQ POSTS

SIZE: A1
 DATE: 00779
 REV: 102898

CUSTOMER DRAWING