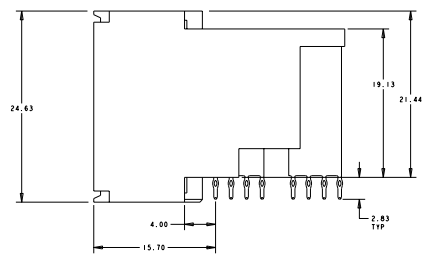
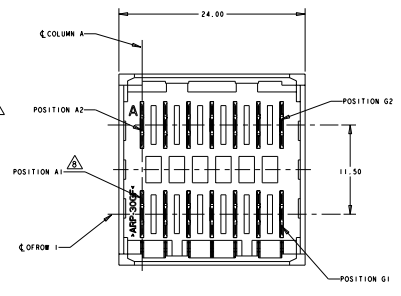
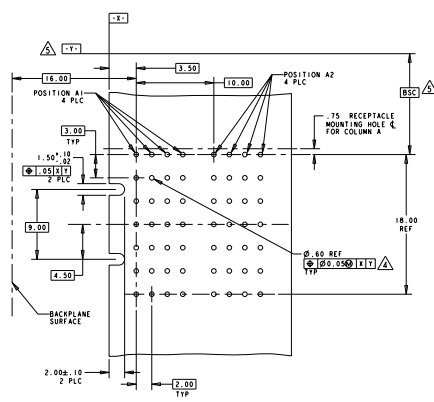
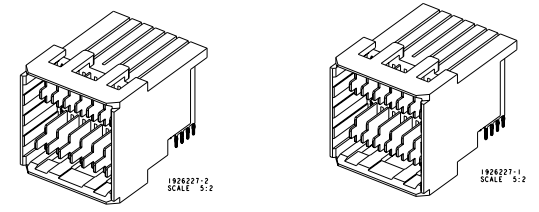
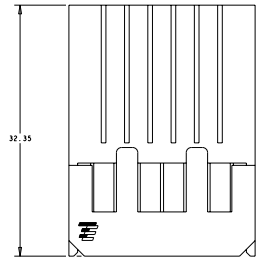
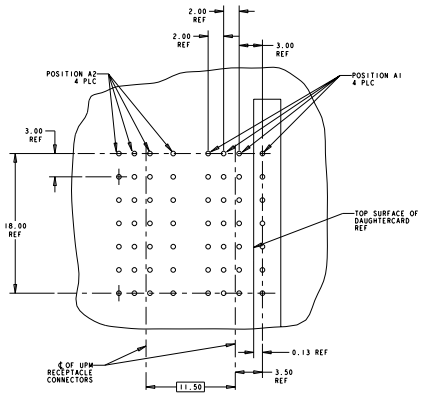


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A	01/24/2007	RELEASED PER ECO-08-031646	DMC/088	RG	PD

- △ MATERIAL: HOUSING: POLYESTER. COLOR: BLACK, UL 94 V-0 CONTACT: COPPER ALLOY.
- △ FINISH: CONTACT MATING AREA: 0.00076 mm MIN GOLD PLATE OVER 0.00127 mm MIN NICKEL, OR 0.0005 mm MIN GOLD OVER 0.00064 mm PALLADIUM-NICKEL OVER 0.00127 mm MIN NICKEL. COMPLIANT TAIL AREA: 0.0005 mm MIN BRIGHT TIN-LEAD PLATE OVER 0.00127 mm NICKEL UNDERPLATE.
- △ TAILS OF MATING UPM STYLE RECEPTACLE ARE OFFSET BY .75 mm FROM TAILS OF THIS CONNECTOR. SEE CUSTOMER DRAWING 120992 FOR RECEPTACLE EXAMPLE. SEE APPLICATION SPEC 114-1103 FOR MORE DETAILED DESCRIPTION OF THE TAIL OFFSETS.
- △ PC BOARD HOLE SPECIFICATIONS:
 DRILLED HOLE SIZE: 0.700±0.02 mm
 FINISHED HOLE SIZE: 0.60±0.05 mm
 PLATING THICKNESS:
 0.025 - 0.050 mm COPPER
 0.004 - 0.010 mm HASL TIN/LEAD
 0.0005 mm MIN IMMERSION TIN
 0.0002 - 0.0005 mm OSP
 0.0001 mm MIN IMMERSION SILVER
 0.0001-0.0005 mm IMMERSION GOLD OVER 0.004-0.005 mm NICKEL
- △ DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- △ MINIMUM REQUIRED PC BOARD THICKNESS IS 1.44mm.
- 7. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE GR-1217-CORE, ISSUE 1 NOVEMBER 1995.
- △ POSITION A1 IS AT MATERIAL ID.



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