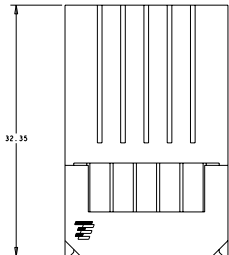
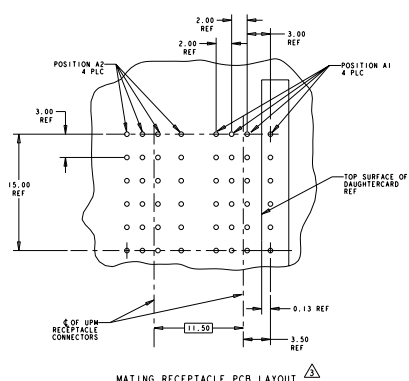
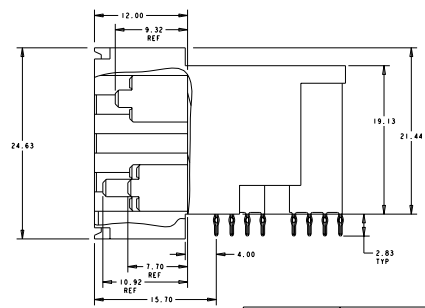
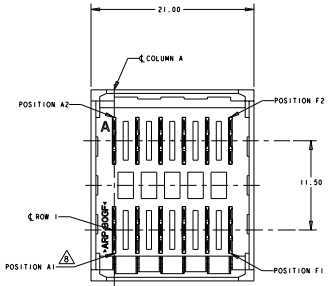
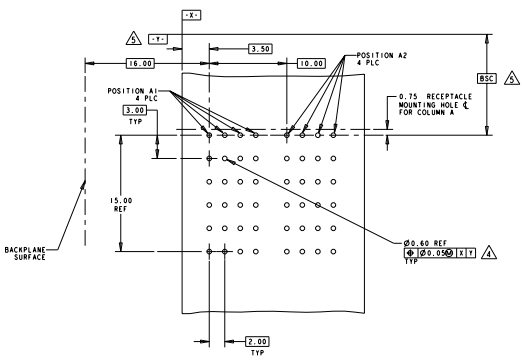
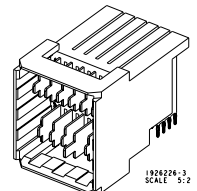


REV	DESCRIPTION	DATE	BY	CHKD
A	RELEASED PER ECO-08-031646			



- △ MATERIAL: HOUSING: POLYESTER. COLOR: BLACK, UL 94 V-0 CONTACT: COPPER ALLOY.
- △ FINISH: CONTACT MATING AREA: 0.00076 mm MIN GOLD PLATE OVER 0.00127 mm MIN NICKEL, OR 0.0005 mm MIN GOLD OVER 0.00064 mm PALLADIUM-NICKEL OVER 0.00127 mm MIN NICKEL. COMPLIANT TAIL AREA: 0.0005 mm MIN BRIGHT TIN-LEAD PLATE OVER 0.00127 mm NICKEL UNDERPLATE.
- △ TAILS OF MATING UPM STYLE RECEPTACLE ARE OFFSET BY .75 mm FROM TAILS OF THIS CONNECTOR. SEE CUSTOMER DRAWING I20992 FOR RECEPTACLE EXAMPLE. SEE APPLICATION SPEC 114-1103 FOR MORE DETAILED DESCRIPTION OF THE TAIL OFFSETS.
- △ PC BOARD HOLE SPECIFICATIONS:  
 DRILLED HOLE SIZE: 0.700±0.02 mm  
 FINISHED HOLE SIZE: 0.60±0.05 mm  
 PLATING THICKNESS:  
 0.025 - 0.050 mm COPPER  
 0.004 - 0.010 mm HASL TIN/LEAD  
 0.0005 mm MIN IMMERSION TIN  
 0.0002 - 0.0005 mm OSP  
 0.0001mm MIN IMMERSION SILVER  
 0.0001-0.0005 mm IMMERSION GOLD OVER 0.004-0.005 mm NICKEL
- △ DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- △ MINIMUM REQUIRED PC BOARD THICKNESS IS 1.44mm.
- 7. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE GR-1217-CORE, ISSUE 1 NOVEMBER 1995.
- △ POSITION A1 IS AT MATERIAL ID.



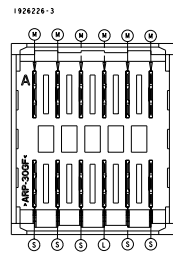
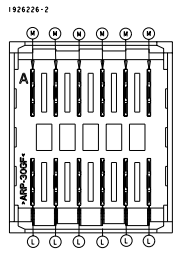
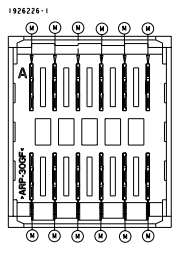
DI	A1, B1, C1, D1, E1, F1	A2, B2, C2, D2, E2, F2	A1, B1, C1, E1, F1	1926226-3
	ALL	ALL		1926226-2
	POSITIONS LOADED WITH LEAD 10.10 REF CONTACTS	POSITIONS LOADED WITH MIDDLE 9.32 REF CONTACTS	POSITIONS LOADED WITH LEAD 1.10 REF CONTACTS	1926226-1

DATE: 01/24/2018	BY: PDC ELECTRONICS CORPORATION	REV: 00	DESCRIPTION: ASSEMBLY, RIGHT ANGLE CONNECTOR MINI-PAN PDL 246 POSITION
SCALE: 5:2	CUSTOMER DRAWING	1926226-3	1926226-3

DATE REVISIONS TO IMPROVEMENTS REVISIONS FOR PUBLICATION  
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REV	DATE	DESCRIPTION	BY	CHK	APP
00		SEE SHEET 1			

SEQUENCE LOADING PATTERNS VIEWED INTO MATING FACE OF CONNECTOR



DATE: 01/20/07 BY: J. BEESER CHECKED: J. BEESER DATE: 01/20/07 TITLE: ASSEMBLY, RIGHT ANGLE CONNECTOR PART NO.: 1926226 CUSTOMER: AMP-300P		DATE: 01/20/07 BY: J. BEESER CHECKED: J. BEESER DATE: 01/20/07 TITLE: ASSEMBLY, RIGHT ANGLE CONNECTOR PART NO.: 1926226 CUSTOMER: AMP-300P		DATE: 01/20/07 BY: J. BEESER CHECKED: J. BEESER DATE: 01/20/07 TITLE: ASSEMBLY, RIGHT ANGLE CONNECTOR PART NO.: 1926226 CUSTOMER: AMP-300P	
DATE: 01/20/07 BY: J. BEESER CHECKED: J. BEESER DATE: 01/20/07 TITLE: ASSEMBLY, RIGHT ANGLE CONNECTOR PART NO.: 1926226 CUSTOMER: AMP-300P		DATE: 01/20/07 BY: J. BEESER CHECKED: J. BEESER DATE: 01/20/07 TITLE: ASSEMBLY, RIGHT ANGLE CONNECTOR PART NO.: 1926226 CUSTOMER: AMP-300P		DATE: 01/20/07 BY: J. BEESER CHECKED: J. BEESER DATE: 01/20/07 TITLE: ASSEMBLY, RIGHT ANGLE CONNECTOR PART NO.: 1926226 CUSTOMER: AMP-300P	