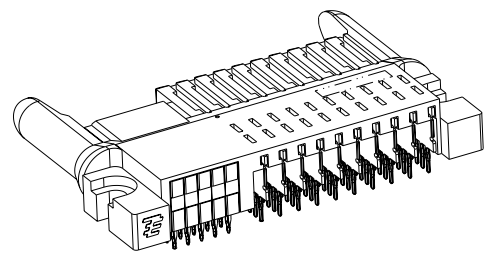
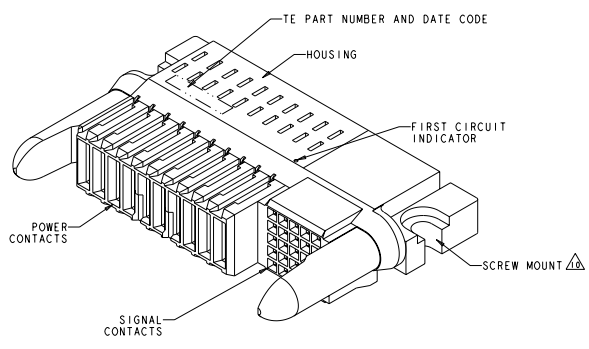


REVISONS		DATE	BY	APP
C	ECO-09-020808		STRECHER	LAN EW
D	REV PER ECO-11-000492		STRECHER	RG MS
D11	REV PER ECO-11-019692		STRECHER	RG BP



2-1926733-5 SHOWN

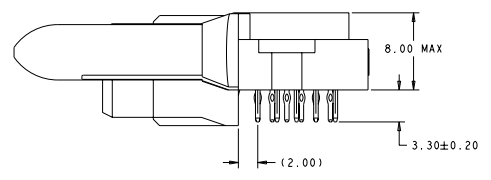
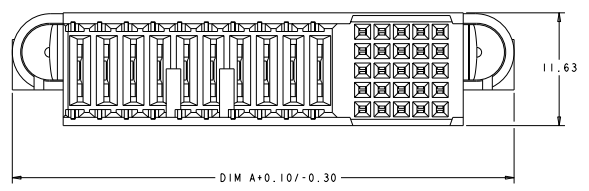
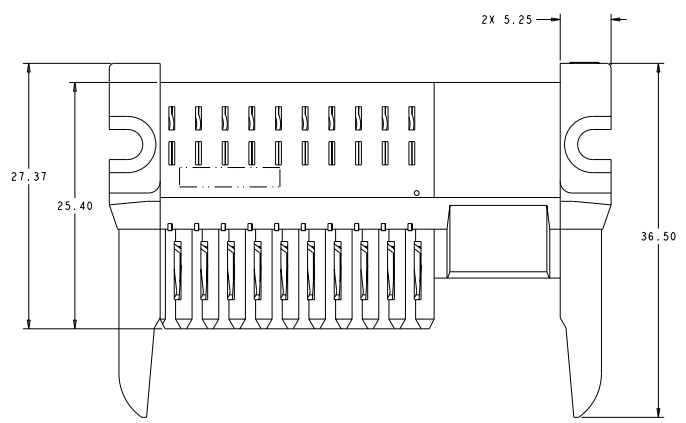
- HOUSING: GLASS FILLED LIQUID CRYSTAL POLYMER, COLOR: BLACK, UL 94 V-O RATED
 SIGNAL CONTACT: PHOSPHOR BRONZE
 SIGNAL OVERMOLD: GLASS FILLED POLYESTER
 POWER CONTACT: COPPER ALLOY
 - SIGNAL CONTACT: 0.00127mm MIN NICKEL ALL OVER,
 MATING AREA: 0.00076mm MIN GOLD OR 0.00008mm MIN GOLD OVER
 0.00076mm MIN PALLADIUM-NICKEL
 TAIL AREA: 0.0005mm MIN BRIGHT TIN-LEAD
 POWER CONTACT: 0.00127mm MIN NICKEL ALL OVER,
 MATING AREA: 0.00076mm MIN GOLD OR
 0.00008mm MIN GOLD OVER 0.00076mm MIN PALLADIUM-NICKEL,
 TAIL AREA: 0.0005mm MIN BRIGHT TIN-LEAD
 - CONTACT MATING AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT,
 TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995
 - THIS CONNECTOR EMPLOYS UL RECOGNIZED Z-PACK 2mm HM SIGNAL CONTACTS
- ▲ DATUMS AND BASIC DIMENSIONS TO BE ESTABLISHED BY CUSTOMER
 ▲ PC BOARD THICKNESS 1.4mm MIN, FOR WAVE SOLDER PC BOARD THICKNESS 2.62 MAX
 ▲ SEE APPLICATION SPEC 114-13215 FOR PLATED THROUGH HOLE INFORMATION
 8. SEE CUSTOMER DRAWING 1926730 OR 1926732 FOR MATING CONNECTOR
 ▲ UNPLATED HOLES
 ▲ #4-40 UNC PAN HEAD SCREW WITH HEX NUT, NOT SHOWN, SUPPLIED BY CUSTOMER

F	E	D	C	DIM B	DIM A	NO OF POSITIONS	PART NUMBER
144	40	23	7	92.44	96.24	40S X 24P	7-1926733-7
48	25	7	4	42.44	46.24	25S X 8P	1-1926733-8
96	25	15	4	64.44	68.24	25S X 16P	4-1926733-6
72	15	11	2	49.44	53.24	15S X 12P	3-1926733-0
60	25	9	4	47.94	51.74	25S X 10P	2-1926733-5
48	20	7	3	40.44	44.24	20S X 8P	1-1926733-1
72	25	11	4	51.44	57.24	25S X 12P	1926733-9

DIMENSIONS: 204007 M. REISSER 21NOV07 DATE: 108-2283 PROJECT CODE: 114-13215 REVISION: A CUSTOMER DRAWING	TYPICAL ELECTRONICS Harrisburg, PA 17105-3600 RECEPTACLE ASSEMBLY - RIGHT ANGLE, PASSIVE GUIDE, SIGNAL/POWER, WITH SCREW MOUNT, MINIPACK HDL 00779-1926733 2:11
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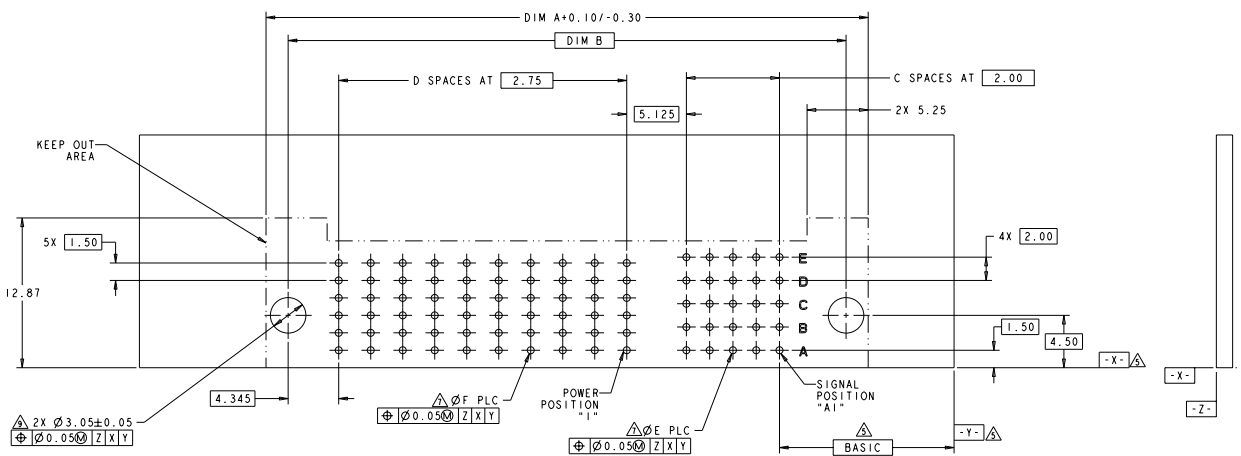
DATE SHOWN IN DIMENSIONS RECEIVED FOR FABRICATION
 00 00000000 BY TECH ELECTRONICS CORPORATION ALL RIGHTS RESERVED

REV		REVISIONS	
NO	DATE	DESCRIPTION	BY
AA	00	SEE SHEET 1	



TITLE: RECEPTACLE ASSEMBLY PART NO: 1926733		DESIGNED BY: ZIMOVYT DRAWN BY: ZIMOVYT CHECKED BY: ZIMOVYT DATE: 11-13-15	MANUFACTURED BY: TECH ELECTRONICS CORPORATION PART NO: 1926733 DATE: 11-13-15	TECH ELECTRONICS CORPORATION HARRISBURG, PA 17105-3600
DIMENSIONS: mm TOLERANCES: UNLESS OTHERWISE SPECIFIED DECIMALS: .015 FRACTIONS: 1/16		RECEPTACLE ASSEMBLY - RIGHT ANGLE, PASSIVE GUIDE, SIGNAL/POWER, WITH SCREW MOUNT, MINI-PAK HDL		DRAWING NO: 1926733 REV: A SHEET: 2 OF 3
NOTE 1: SEE SHEET 1 NOTE 2: CUSTOMER DRAWING		CUSTOMER DRAWING		

REV	DATE	REVISIONS	BY	CHK	APP
AA	00	SEE SHEET 1			



2-1926733-5 SHOWN
RECOMMENDED PRINTED CIRCUIT BOARD LAYOUT
 (AS VIEWED FROM COMPONENT SIDE)
 SCALE 6:1

DATE: 12/15/2015 TIME: 10:00 AM DRAWN BY: J. W. B.		MANUFACTURED BY: 2040007 DESIGNED BY: 2100007 CHECKED BY: 2100007 100-2223 116-13215		Tech Electronics Harrisburg, PA 17105-3600	
DIMENSIONS: mm TOLERANCES: UNLESS OTHERWISE SPECIFIED DECIMALS: 0.00 FRACTIONS: 1/16 ANGLES: 0.0000		TITLE: RECEPTACLE ASSEMBLY - RIGHT ANGLE, PASSIVE GUIDE, SIGNAL/POWER, WITH SCREW MOUNT, MINI-PAK HDI		SIZE: CASE CODE (DRAWING NO) REVISION: A 00779 1926733	
SHEET: 1 OF 3 NOTE 1:		NOTE 2:		CUSTOMER DRAWING PAGE: 2 OF 3 SHEET: 3 OF 3 (REV D)	