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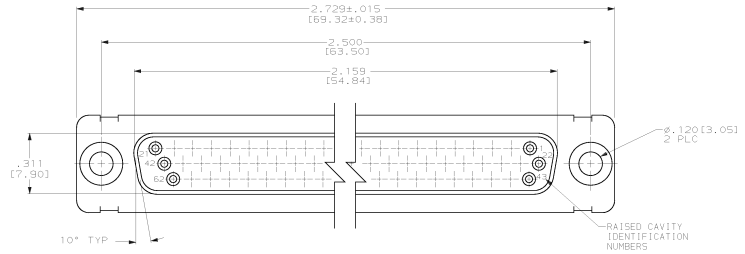
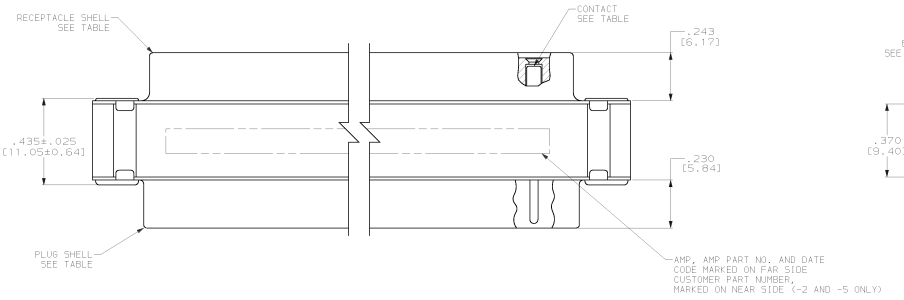
LOC	DIST
DF	DO

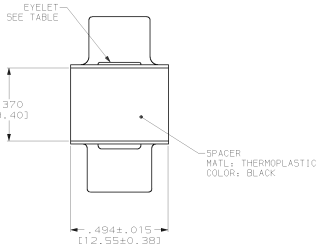
REVISIONS

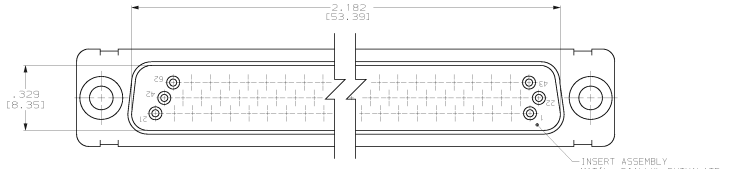
Y	LTR	DESCRIPTION	DATE	DWN	APVD
	U	REV PER 0630-0555-02	11-02	CT	LO

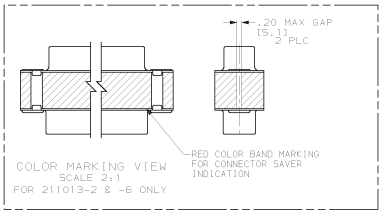


1. CONTACTS INCLUDED IN ASSEMBLY.
2. MATL: STEEL, PER ASTM-A-109.
3. FINISH: CADIUM PER QQ-P-416.
4. MATL: BRASS PER ASTM-B-36.
5. FINISH: PLATED ZINC .00020 MIN THK PER ASTM-B-633. YELLOW CHROMATE FINISH.
6. CONTACT
   BODY MAT'L: BERYLLIUM COPPER PER ASTM-B-197.
   BODY FINISH: PLATED GOLD, .000050 MIN THK PER MIL-G-45204 OVER NICKEL, .000050 MIN THK PER QQ-N-290.
   HOOD MAT'L: STAINLESS STEEL PER ASTM-A-240.
   HOOD FINISH: PASSIVATED PER QQ-P-35
7. FINISH: PLATED GOLD, .000050 MIN THK PER MIL-G-45204 OVER COPPER FLASH
8. FINISH: PLATED GOLD, .000050 MIN THK PER MIL-G-45204 OVER COPPER, .000100 MIN THK PER MIL-C-14550.
9. CONTACT
   BODY MAT'L: BERYLLIUM COPPER PER ASTM-B-197.
   BODY FINISH: PLATED GOLD, .000050 MIN THK PER MIL-G-45204 OVER COPPER, .000100 MIN THK PER MIL-C-14550.
   HOOD MAT'L: COPPER ALLOY PER QQ-B-613.
   FINISH: PLATED GOLD, .000050 MIN THK PER MIL-G-45204 OVER COPPER, .000100 MIN THK PER MIL-C-14550.









EYELET	SHELLS	CONTACT	CUSTOMER P/N	PART NO.
4 5	2 3	6	-	211013-1
4 5	4 7	6	(1J02-109)	211013-2
4 5	4 7	9	-	211013-4
4 5	4 7	6	2A091-004K-001	211013-5
4 5	4 7	6	R10002677-0105	211013-6

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	NAME	DATE
DWN	C.THOMAS	11-3-98
CHK	J.NORTON	11-17-98
APVD	J.NORTON	11-19-98
PRODUCT SPEC	-	
APPLICATION SPEC	-	
WEIGHT	-	

DIMENSIONS: INCHES [mm]
TOLERANCES UNLESS SPECIFIED:
2 PLC ±-
3 PLC ±-
4 PLC ±-
4 PLC ±.005 [0.13]
ANGLES ±-
MATERIAL -
FINISH -

AMP Incorporated
Harrisburg, PA 17105-3608

CONNECTOR SAVER, AMPLIMITE
62 POSN., SIZE 4, SERIES 90

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	211013	-

CUSTOMER DRAWING

SCALE	SHEET	REV
4:1	1 OF 1	U

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