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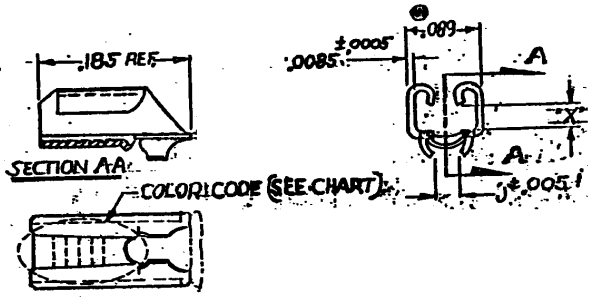
REV. 1	DATE	BY	APPROVED
AZ1	REVISED PER ECO-11-005030	ZOMAR11	HMR

**TERMI-POINT CLIP SELECTION CHART**

WIRESIZE	CLIP	COLOR CODE	PLATING	AUTOMATIC TERMI-POINT MACHINE	PNEUMATIC TOOL	REEL FED SERVICE TOOL	MANUAL SERVICE TOOL	J
				100,000 CLIPS/REEL	2800 CLIPS/REEL	1000 CLIPS/REEL	40 STRIPS 25 EACH	
22	ORANGE	TIN TIN-NICKEL GOLD	TIN	4-330495-2	6-330495-1	4-330495-4	.031	
			TIN-NICKEL	6-330495-8	6-330495-7	6-330495-9		
			GOLD	4-330495-9	6-330495-2	5-330495-1		
24	RED	TIN	2-330495-6	2-330495-1	5-330495-3	2-330495-4	.031	
		TIN-NICKEL	6-330495-6	6-330495-4	6-330495-3	3-330495-4		
26	BROWN	TIN	1-330495-7	1-330495-2	1-330495-9	4-330495-8	.019	
		TIN-NICKEL	8-330495-7	8-330495-4	8-330495-6	8-330495-8		
28	BLACK	TIN	3-330495-9	3-330495-5	5-330495-9	3-330495-7	.015	
		TIN-NICKEL	9-330495-1	8-330495-8	9-330495-0	8-330495-9		
		GOLD	9-330495-2	9-330495-5	9-330495-3	3-330495-1		

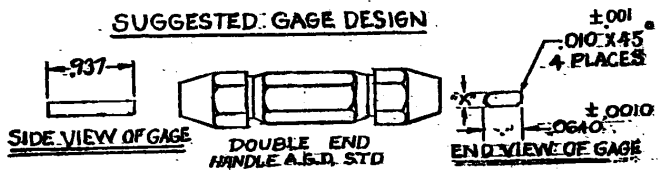
**NOTES:**

1. GOLD PL (MIL-G-45204) .00003 MIN THK OVER NICKEL PLATE (QQ-N-290) .00003 MIN THK
  2. TIN PLATE (MIL-T-10727) TYPE X .000030 MIN THK
  3. TIN-NICKEL PLATE .000030-.000050 THK
  4. INDIVIDUAL CLIP WEIGHS APPROX. 4.3 MILLIGRAMS
- \* ENGINEERING CONTROLLED



⚠ ALL TIN-NICKEL CLIPS ARE SUPSED, BY THE CORRESPONDING TIN PLATED CLIPS WHICH IS THE NUMBER DIRECTLY ABOVE IT IN THE COLUMN I.E. -68 IS SUPSED BY 492.

**SUGGESTED GAGE DESIGN**



DIM	GO	NO GO
X	.0199	.0251

NOTE: GAGE TO VERIFY X DIM. ONLY

UNLESS OTHERWISE SPECIFIED DIMS. ARE IN INCHES. DECIMALS - 003 ANGLES 2 P	CONTRACT NO. G.W. 2-28-67	<p>TE Connectivity</p>
MATERIAL: PHOS BRONZE (QQ-B-750)	DATE: 3-3-67	
TERMI-POINT CLIP .031 X .062 SYSTEM		<p>FORM 10 CLIP NO. 330495</p> <p>REV. 1</p>
PART NO. B100779		
SCALE: 1:1		CUST. DWG