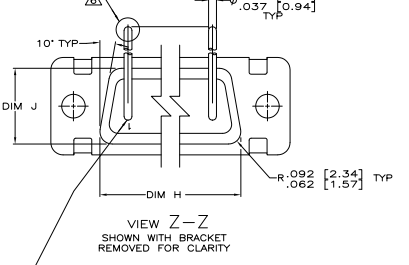
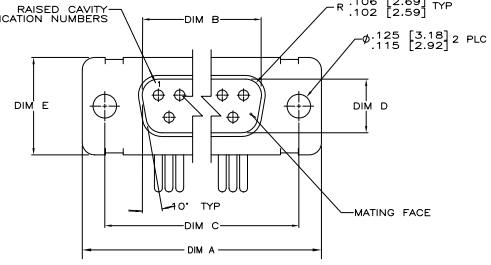
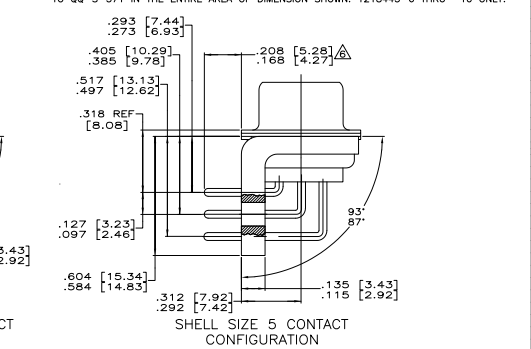
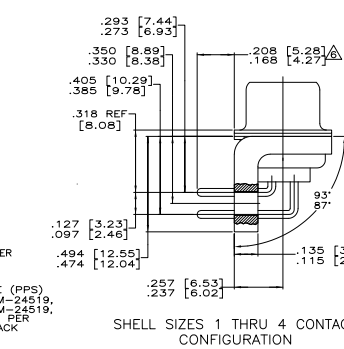
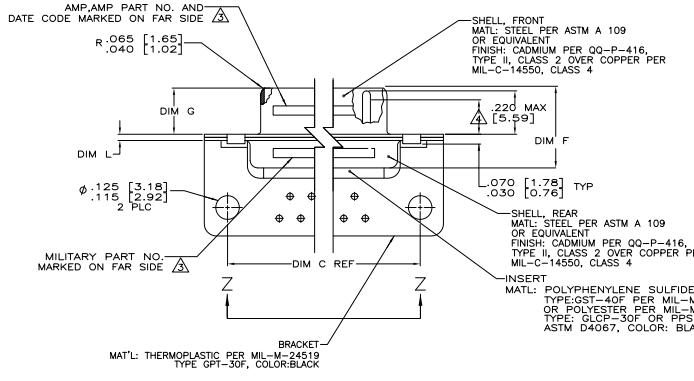


REV	DATE	DESCRIPTION	BY	APP'D
1				
2				
3				
4				
5				
6				
7				
8				

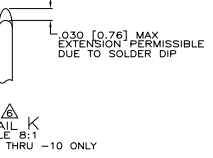


- SEE SHEET 2 FOR RECOMMENDED P.C. BOARD LAYOUT. TRUE POSITION TOLERANCE FOR P.C. BOARD LAYOUT IS .010 [0.25] AT MAX MATERIAL CONDITION. SUGGESTED BOARD THICKNESS IS .062 [1.57]
2. THE CONNECTORS DESCRIBED IN THIS DOCUMENT MEET THE REQUIREMENTS OF MIL-C-24308 AND MATE WITH ANY RECEPTACLE CONNECTOR WITH SAME INSERT ARRANGEMENT.
3. MARKED WITH .047 [1.19) -.062 [1.57] HIGH CHARACTERS. FAR SIDE REFERS TO THE WIDE SIDE OF THE KEYSTONE. NEAR SIDE REFERS TO THE NARROW SIDE OF THE KEYSTONE. IF THE REAR SHELL IS TOO SMALL FOR THE ENTIRE MILITARY PART NUMBER, MARKING SHALL BE LOCATED AS FOLLOWS:
- A. "M24308" ON FRONT SHELL, FAR SIDE.
 - B. SLASH SHEET AND DASH NUMBER ON REAR SHELL, FAR SIDE.
 - C. "AMP" AND DATE CODE ON FRONT SHELL, NEAR SIDE.
 - D. AMP PART NUMBER ON REAR SHELL, NEAR SIDE.
- IF THE FRONT SHELL IS TOO SMALL FOR "AMP", AMP PART NUMBER AND DATE CODE, MARKING SHALL BE SPLIT AS FOLLOWS:
- A. AMP PART NUMBER ON REAR SHELL, NEAR SIDE.
 - B. "AMP" AND DATE CODE ON FRONT SHELL, NEAR SIDE.
 - C. MILITARY PART NUMBER ON REAR SHELL, FAR SIDE.
4. REQUIREMENT FOR FULL PIN DIAMETER EXTENSION:
- .159 [4.04] MIN. SHELL SIZES 1 AND 2.
 - .150 [3.81] MIN. SHELL SIZES 3 AND 4.
5. THIS DRAWING SHALL BE INTERPRETED IN ACCORDANCE WITH APPLICABLE STANDARDS LISTED IN MIL-STD-100.
6. SOLDER DIPPED PER MIL-STD-2000 COMPOSITION Sn63 CONFORMING TO QQ-S-571 IN THE ENTIRE AREA OF DIMENSION SHOWN. 1218445-6 THRU -10 ONLY.



MS18272-1	50	5	M24308/24-59F	1218445-5	1-1218445-0
MS18272-1	37	4	M24308/24-58F	1218445-4	1218445-9
MS18275-1	25	3	M24308/24-57F	1218445-3	1218445-8
MS18274-1	15	2	M24308/24-56F	1218445-2	1218445-7
MS18273-1	9	1	M24308/24-55F	1218445-1	1218445-6
MS18277-1	50	5	M24308/24-59F	1218445-5	1218445-5
MS18276-1	37	4	M24308/24-58F	1218445-4	1218445-4
MS18275-1	25	3	M24308/24-57F	1218445-3	1218445-3
MS18274-1	15	2	M24308/24-56F	1218445-2	1218445-2
MS18273-1	9	1	M24308/24-55F	1218445-1	1218445-1

DIM L	DIM J	DIM H	DIM G	DIM F	DIM E	DIM D	DIM C	DIM B	DIM A
.049 [1.24]	.544 [13.82]	2.188 [55.58]	.236 [5.99]	.436 [11.07]	.620 [15.75]	.446 [11.33]	2.411 [61.24]	2.084 [52.55]	2.650 [67.31]
.029 [0.74]	.524 [13.31]	2.168 [55.07]	.224 [5.69]	.416 [10.57]	.590 [14.99]	.436 [11.07]	2.401 [60.99]	2.074 [52.30]	2.620 [66.55]
.049 [1.24]	.432 [10.97]	2.282 [57.96]	.236 [5.99]	.436 [11.07]	.509 [12.93]	.334 [8.48]	2.505 [63.63]	2.187 [54.97]	2.744 [69.70]
.029 [0.74]	.412 [10.46]	2.262 [57.45]	.224 [5.69]	.416 [10.57]	.478 [12.17]	.324 [8.23]	2.485 [63.37]	2.177 [54.71]	2.714 [68.94]
.049 [1.24]	.432 [10.97]	1.635 [41.53]	.236 [5.99]	.436 [11.07]	.509 [12.93]	.334 [8.48]	1.857 [47.17]	1.539 [38.51]	2.103 [53.42]
.029 [0.74]	.412 [10.46]	1.615 [41.02]	.224 [5.69]	.416 [10.57]	.478 [12.17]	.324 [8.23]	1.847 [46.91]	1.529 [38.25]	2.073 [52.65]
.040 [1.02]	.432 [10.97]	1.093 [27.76]	.236 [5.99]	.436 [11.07]	.509 [12.93]	.334 [8.48]	1.317 [33.45]	.989 [24.79]	1.556 [39.52]
.020 [0.51]	.412 [10.46]	1.073 [27.25]	.229 [5.82]	.412 [10.46]	.479 [12.17]	.324 [8.23]	1.307 [33.20]	.989 [24.54]	1.526 [38.76]
.040 [1.02]	.432 [10.97]	.769 [19.53]	.236 [5.99]	.436 [11.07]	.509 [12.93]	.334 [8.48]	.989 [25.12]	.671 [16.46]	1.228 [31.19]
.020 [0.51]	.412 [10.46]	.749 [19.02]	.229 [5.82]	.412 [10.46]	.479 [12.17]	.324 [8.23]	.979 [24.87]	.661 [16.21]	1.198 [30.43]



THIS DRAWING IS A CONTROLLED DOCUMENT.

DATE: 12-18-08
 DRAWN BY: TTI
 CHECKED BY: TTI
 APPROVED BY: TTI

PLUG ASSY, AMP/MLT
 RIGHT ANGLE, SERIES 109
 SIZES 1 THRU 5

DATE: 12-18-08
 SIZE: A1
 DRAWING NO: 00779
 REV: 0
 SHEET: 4
 OF: 4

