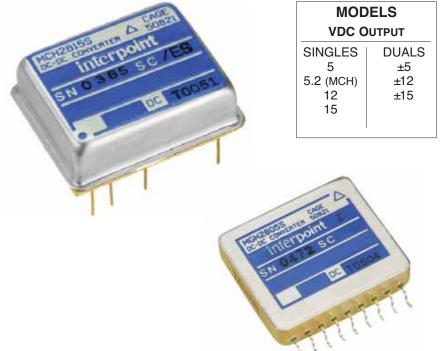
#### 28 VOLT INPUT - 1.5 WATT

#### **FEATURES**

- · -55°C to +125°C operation
- · 12 to 50 VDC input
- · Fully isolated
- · Magnetic feedback
- · Fixed frequency 370 kHz typ.
- Topology Current Mode Flyback
- 80 V for up to 120 ms transient protection (70 V for 15 V single and dual models)
- · Inhibit function
- · Indefinite short circuit protection
- Undervoltage lockout
- Up to 79% efficiency (MGH models)



## MCH SERIES™ SINGLE & DUAL DC/DC CONVERTERS

With a miniature footprint of just 0.8 square inches, the MCH Series™ of DC/DC converters delivers 1.5 watts of output power while saving significant board real estate. The wide input voltage range of 12 to 50 VDC accepts the varying voltages of military, aerospace, or space bus power and tightly regulates output voltages to protect downstream components. Transient protection of 80 volts for up to 120 milliseconds exceeds the requirements of MIL-STD-704A for the 5, 5.2, and 12 volt single models and the 12 volt dual model. The 15 volt single and dual converters will withstand transients of up to 70 volts for up to 120 milliseconds.

#### **CONVERTER DESIGN**

MCH Series DC/DC converters incorporate a continuous flyback topology with a constant switching frequency of approximately 370 kHz. Current-mode pulse width modulation (PWM) provides output voltage regulation. Output error voltage is magnetically fed back to the input side of the PWM to regulate output voltage. Regulation is also affected by the load; refer to the Electrical Characteristics tables on the following pages.

Dual models regulate the negative output with magnetic coupling to the positive output. Up to 80% of the total load may be on one output providing that the other output carries a minimum of 20% of the total load. The dual models can be used at double the output voltage by connecting the load between positive and negative outputs, leaving the common unconnected. (ex: MCH2805D can be used as a 10 VDC output.)

#### **INHIBIT FUNCTION**

When an open collector TTL logic low is applied to the inhibit terminal, pin 7, the converter shuts down and lowers the output voltage to near zero and input current to as low as 2.3 mA. Leaving the terminal open or applying an open collector TTL logic high will enable the converter.

#### **PROTECTION FEATURES**

Undervoltage lockout prevents the MCH Series converters from operating below approximately 8 VDC input voltage to keep system current levels smooth, especially during initialization or re-start operations. All models include a soft-start function to prevent large current draw and minimize overshoot. The converters also provide short circuit protection by restricting the current.

#### MIL-STD-461

Use Interpoint's FMSA-461 EMI filter to pass the CE03 requirements of MIL-STD-461C.

#### **CONVENIENT PACKAGING**

The MCH Series converters are packaged in hermetically sealed, projection-welded metal cases which provide EMI/RFI shielding.

Crane Aerospace & Electronics
Electronics Group (Interpoint Brand)
PO Box 97005 • Redmond WA 98073-9705
425.882.3100 • electronics@craneae.com
www.craneae.com

Page 1 of 18 Rev E - 20060508



#### 28 VOLT INPUT - 1.5 WATT

## MGH SERIES™ SINGLE & DUAL DC/DC CONVERTERS

The MGH Series™ of DC/DC converters delivers 1.5 watts of output power in a labor saving surface mount package. The wide input voltage range of 12 to 50 VDC accepts the varying voltages of military, aerospace, or space applications. Single output converters feature outputs of 5, 12, or 15 volts while dual output models feature outputs of ±5, ±12, or ±15 volts. Transient protection of 80 volts for up to 120 milliseconds exceeds the requirements of MIL-STD-704A for the 5 and 12 volt single and dual models. The 15 volt single and dual converters will withstand transients of up to 70 volts for up to 120 milliseconds.

#### **CONVERTER DESIGN**

MGH Series DC/DC converters incorporate a continuous flyback topology with a constant switching frequency of approximately 370 kHz. Output voltage regulation is accomplished on the primary side using current-mode pulse width modulation (PWM). Regulation is affected by the output load; refer to the specifications tables for more information.

For dual output models, up to 80% of the total load may be on one output providing the other output carries a minimum of 20% of the total load. The dual models can be used at double the output voltage by connecting the load between positive and negative outputs, leaving the common unconnected. As an example the MGH2805D (5 volt dual output) can be used as a 10 VDC output.

#### **INHIBIT FUNCTION**

When an open collector TTL logic low is applied to the inhibit terminal, pin 18, the converter shuts down and lowers the output voltage to near zero and input current to as low 2.3 mA. Leaving the terminal open or applying an open collector TTL logic high will enable the converter.

#### **PROTECTION FEATURES**

Undervoltage lockout prevents the MGH Series converters from operating below approximately 8 VDC input voltage to keep system current levels smooth, especially during initialization or re-start operations. All models include a soft-start function to prevent large current draw and minimize overshoot. The MGH Series of converters also provide short circuit protection by limiting the current to approximately 125% of full load.

#### MIL-STD-461

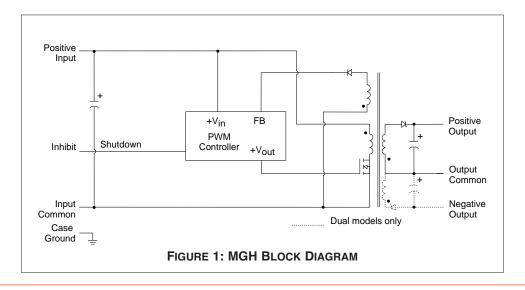
Use Interpoint's FMGA-461 EMI filter to pass the CE03 requirements of MIL-STD-461C.

#### SURFACE MOUNT PACKAGE

MGH DC/DC converters can be surface mounted with pick-andplace equipment or manually. It is recommended that the case be attached with flexible epoxy adhesive or silicone which is thermally conductive (>1 watt /meter/°K).

Internal components are soldered with SN96 (melting temperature 221°C) to prevent damage during reflow. Maximum reflow temperature for surface mounting the MGH converter is 220°C for a maximum of 30 seconds. SN60, 62, or 63 are the recommended types of solder. Hand soldering should not exceed 300°C for 10 seconds per pin.

The hermetically sealed metal cases are available in two different lead configurations. See case B for dimensions and options.



www.craneae.com

Page 2 of 18 Rev E - 20060508

#### 28 VOLT INPUT - 1.5 WATT

#### **OPERATING CONDITIONS AND CHARACTERISTICS**

#### Input Voltage Range

- 12 to 50 VDC continuous
- 80 V for 120 msec transient
- (70 V for 15 V single and dual models)

#### **Output Power**

• 1.5 W

#### **Capacitive Load**

- 200 μF single output models
- 100  $\mu$ F each output, dual output models

#### Lead Soldering Temperature

- · Reflow 220°C 30 sec. max
  - SN60, 62 or 63 recommended solder
- · Hand solder 300°C 10 sec. max per lead

#### Storage Temperature Range (Case)

• -65°C to +150°C

#### Case Operating Temperature (Tc)

- -55°C to +125°C full power
- -55°C to +135°C absolute

#### **Derating Output Power/Current (Tc)**

Linearly from 100% at 125°C to 0% at 135°C

#### **Output Voltage Temperature Coefficient**

· 100 ppm/°C typical

#### Input to Output Capacitance

100 to 170 pF typical

#### **Current Limit**

• 125% of full load typical

#### Isolation

• 100 megohm minimum at 500 V

#### Audio Rejection

· 40 dB typical

#### Conversion Frequency (kHz)

• 25°C

300 min, 370 typ, 450 max

–55°C to +125°C

270 min, 370 typ, 470 max Inhibit Pin Voltage (unit enabled)

• 7 to 12 V

#### **Undervoltage Lockout**

8 V input typical

#### **INHIBIT**

#### Inhibit - TTL Open Collector

- Logic low (output disabled)
   Logic low voltage ≤0.8 V
   Inhibit pin current 1 mA max
- · Referenced to input common
- · Logic high (output enabled) open collector

#### **MECHANICAL AND ENVIRONMENTAL**

#### Size (maximum)

MCH models  $0.980 \times 0.805 \times 0.270$  inches (24.89 x  $20.45 \times 6.86$  mm) See case A2 for dimensions.

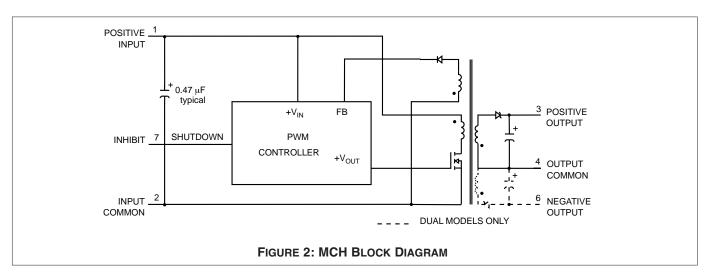
MGH models 1.010 x 0.880 x 0.250 inches (25.65 x 22.35 x 6.35 mm) Shown on page one with "gull wing" lead option, also available with straight leads. See case B for dimensions and options.

#### Weight (maximum)

12 grams typical

#### Screening

Standard, ES, or 883 (Class H, QML). See "883, Class H, QML Products – Element Evaluation" and "883, Class H, QML Products – Environmental Screening" for more information.



www.craneae.com

#### 28 VOLT INPUT - 1.5 WATT

#### **PIN OUT MCH MODELS**

Pin	Single Output	Dual Output
1	Positive Input	Positive Input
2	Input Common	Input Common
3	Positive Output	Positive Output
4	Output Common	Output Common
5	Case Ground	Case Ground
6	No connection	Negative Output
7	Inhibit	Inhibit

See case A2 for dimensions.

FIGURE 3: MCH PIN OUT

#### **PINS NOT IN USE**

Inhibit (INH1, INH2)	Leave unconnected
Pin 2, 12, 15, 16, 17	Ground to input common
(pins with no connection)	

#### **PIN OUT MGH MODELS**

Pin	Single Output	Dual Output
1	Positive Input	Positive Input
2	No connection	No connection
3	Input Common	Input Common
4, 5	Positive Output	Positive Output
6, 7	Case Ground	Case Ground
8, 9	Output Common	Output Common
10, 11	Case Ground	Case Ground
12	No connection	No connection
13, 14	No connection	Negative Output
15, 16, 17	No connection	No connection
18	Inhibit	Inhibit

To meet specified performance, all pins must be connected except "No Connection" pins.

1		18
2		17
3		16
4	TOP VIEW	15
5	MGH	14
6	MGH	13
7		12
8		11
9		10

Differently colored glass bead around pin one or dimple in header (bottom or side of case) indicates pin one.

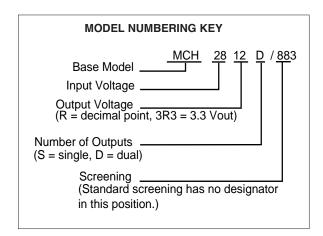
Cover marking is oriented with pin one at the upper right corner.

See case B for dimensions and "gull-wing" option.

FIGURE 4: MGH PIN OUT

#### 28 VOLT INPUT - 1.5 WATT

#### MCH Model Selection Table (see next page for MGH options)

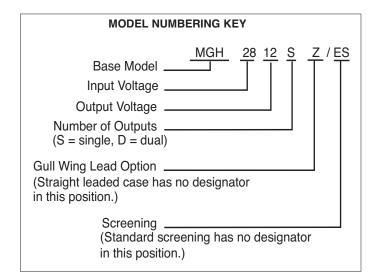


SMD N	UMBERS
STANDARD MICROCIRCUIT	MCH SERIES
DRAWING (SMD)	SIMILAR PART
5962-9569601HXC	MCH2805S/883
5962-9569701HXC	MCH2812S/883
5962-9569801HXC	MCH2815S/883
5962-9570201HXC	MCH2805D/883
5962-9570301HXC	MCH2812D/883
5962-9570401HXC	MCH2815D/883
For exact specifications for an drawing. SMDs can be download http://www.dscc.dla.mil/programs	

		Model Selec	tion	
MCH28 Base model	Vout value	number of outputs	 case option	 screening
Choose one from	each of the fo	llowing rows		
Vout value	for single	es: 5, 5R2, 12, 15	duals: 5, 12, 15	
	"R" = dec	imal point, 3R3 = 3.3 VDC		
Number of outpo	uts S (single	e) or D (dual)		
Case option	standard	(case A2, leave blank)		
Screening	standard	screening, leave blank	/ES (ES screening	g), /883 (Class H, QML)

#### 28 VOLT INPUT - 1.5 WATT

#### MGH Model Selection Table (see previous page for MCH options)



SMD NU	MBERS
STANDARD MICROCIRCUIT DRAWING (SMD)	MCH/MGH SERIES SIMILAR PART
5962-9569601HYC	MGH2805S/883
5962-9569701HYC	MGH2812S/883
5962-9569801HYC	MGH2815S/883
5962-9570201HYC	MGH2805D/883
5962-9570301HYC	MGH2812D/883
5962-9570401HYC	MGH2815D/883
For exact specifications for an S drawing. For the gull wing lead or number (HYC) with a Z (HZC). S http://www.dsccools.com/program	otion, replace the Y in the S MDs can be downloaded f

		Model	Selection	1	
_	MGH28 se model	Vout value	number of	outputs	 screening
Choose one from eac	n of the following	g rows			
Vout value	singles: 5, 12,	15		duals: 5,	12, 15
	"R" = decimal po	oint, 3R3 = 3.3	VDC		
Number of outputs	S (single) or D	(dual)			
Screening	standard scree	ening, leave b	lank	/ES (ES s	screening), /883 (Class H, QML)

#### 28 VOLT INPUT - 1.5 WATT

Electrical Characteristics: 25°C Tc, 28 VDC Vin, 100% load, unless otherwise specified.

MCH SINGLE OUTPUT MODELS		M	CH280	)5S	МС	H281	2S	МС	H281	5S		
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	UNITS	
OUTPUT VOLTAGE <sup>2</sup>	Tc = 25°C	4.95	5	5.05	11.88	12	12.12	14.85	15	15.15	\/D0	
	Tc = -55°C TO +125°C	4.80	5	5.20	11.52	12	12.48	14.40	15	15.60	VDC	
OUTPUT CURRENT	V <sub>IN</sub> = 12 to 50 VDC	_	_	300	_	_	125	_	_	100	mA	
OUTPUT POWER	V <sub>IN</sub> = 12 TO 50 VDC	0	_	1.5	0	_	1.5	0	_	1.5	W	
OUTPUT RIPPLE	10 kHz - 2 MHz	_	45	150	_	50	200	_	35	150		
VOLTAGE	Tc = -55°C TO +125°C	_	65	300	_	70	300	_	50	250	mV p-p	
LINE REGULATION	V <sub>IN</sub> = 12 TO 50 VDC	_	35	120	_	60	250	_	70	350		
	Tc = -55°C TO +125°C	_	40	120	_	70	250	_	80	350	mV	
LOAD REGULATION	10% TO FULL LOAD	_	350	800	_	600	1400	_	700	1600		
	Tc = -55°C TO +125°C	_	380	800	_	640	1400	_	760	1600	mV	
	50% TO FULL <sup>1</sup>	_	100	200	_	145	300	_	165	350	1111	
	Tc = -55°C TO +125°C	_	115	300	_	160	400	_	185	450		
INPUT VOLTAGE	CONTINUOUS	12	28	50	12	28	50	12	28	50	VDC	
NO LOAD TO FULL	TRANSIENT <sup>1</sup> 120 ms	0	_	80	0	_	80	0	_	70	V	
INPUT CURRENT	NO LOAD	_	5.5	11	_	6.0	12	_	6.0	12		
	Tc = -55°C TO +125°C	_	6.0	11	_	6.5	12	_	6.5	12		
	INHIBITED	_	2.3	3.5	_	2.3	3.5	_	2.3	3.5	mA	
	Tc = -55°C TO +125°C	_	2.4	3.5	_	2.4	3.5	_	2.4	3.5		
INPUT RIPPLE	10k Hz - 10 MHz	_	100	200	_	100	200	_	100	200		
CURRENT <sup>3</sup>	Tc = -55°C TO +125°C	_	130	250	_	150	250	_	150	250	mA p-p	
EFFICIENCY	Tc = 25°C	72	77	_	74	79	_	74	79	_	0/	
	Tc = -55°C TO +125°C	69	75	_	72	77	_	72	77	_	%	
LOAD FAULT <sup>4,5</sup>	POWER DISSIPATION	_	1.3	2.0	_	2.0	3.2	_	2.3	3.7		
	Tc = -55°C TO +125°C	_	1.4	2.3	_	2.2	3.5	_	2.5	4.0	W	
	RECOVERY <sup>1</sup>	_	3.0	15	_	3.5	20	_	4.0	20		
	Tc =55°C TO +125°C	_	3.5	15	_	3.5	20	_	4.0	20	ms	
STEP LOAD	50 %-100%- 50% LOAD											
RESPONSE <sup>6</sup>	TRANSIENT	-500	185	500	-700	350	700	-700	350	700	mV pk	
	Tc = -55°C TO +125°C	-500	185	500	-800	380	800	-800	380	800	IIIV PK	
	RECOVERY	_	125	500	_	130	500	_	140	600	μs	
	Tc =-55°C TO +125°C	_	125	600	_	130	600	_	180	750	μυ	
STEP LINE	12 TO 50 TO 12 V TRANSIENT <sup>1</sup> IN		.=0	=00	4000	400	4000		400			
RESPONSE <sup>6</sup>		-500	170	500	-1000	400	1000	-850	400	850	mV pk	
	Tc = -55°C TO +125°C  RECOVERY <sup>1</sup>	-500	180	500	-1000		1000	-850	450	850	•	
		-	0.75	4.0	_	0.6	3.0	_	0.47	2.5	ms	
CTART UR	Tc = -55°C TO +125°C DELAY	_	0.75	4.0	_	7	3.0	_	0.5 7	2.5		
START-UP		_	7	40	_	-		_	-		ms	
	$\frac{\text{Tc} = -55^{\circ}\text{C TO } + 125^{\circ}\text{C}}{\text{OVERSHOOT}^{1}}$	_	10	40	_	10	40	_	10	40		
	Tc = -55°C TO +125°C	_	0	150	_	0	350	_	0	450	mV pk	
CAPACITIVE LOAD <sup>1</sup>	10 = -55°C 10 +125°C		U	150	_	U	350	_	U	450	•	
CAPACITIVE LUAD												
	I	I										

#### Notes

- 1. Guaranteed by design, not tested.
- 2. Specified at 50% total Pout.
- 3. Lin = 2  $\mu$ H.
- 4. Maximum duration of short circuit: 25°C-- 90 seconds, 125°C 30 seconds.
- 5. Load fault is a short circuit (<50 mohms). Recovery is into resistive full load.
- 6. Transition  $\geq$  10  $\mu$ s. Recovery = time to settle to within 1% of Vout final value.
- Max. spec indicates 80% of the converter's total power, available from either output.

#### 28 VOLT INPUT - 1.5 WATT

Electrical Characteristics: 25°C Tc, 28 VDC Vin, 100% load, unless otherwise specified.

MGH SINGLE OUTPUT	MODELS		MGH2805	S	1	MGH2812S		ı	MGH2815	S		
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	UNITS	
OUTPUT VOLTAGE <sup>1</sup>	$Tc = 25^{\circ}C$ $Tc = -55^{\circ}C TO +125^{\circ}C$	4.95 4.80	5 5	5.05 5.20	11.88 11.52	12 12	12.12 12.48	14.85 14.40	15 15	15.15 15.60	VDC	
OUTPUT CURRENT	V <sub>IN</sub> = 12 to 50 VDC	0	_	300	0	_	125	0	_	100	mA	
OUTPUT POWER	V <sub>IN</sub> = 12 to 50 VDC	0	_	1.5	0	_	1.5	0	_	1.5	W	
OUTPUT RIPPLE VOLTAGE	10 kHz - 2 MHz Tc = -55°C TO +125°C	_	45 65	150 300	_	50 70	200 300		35 50	150 250	mV p-p	
LINE REGULATION	VIN = 12 to 50 VDC Tc = -55°C TO +125°C	_ _	35 40	100 120	_ _	60 70	200 250	_ _	70 80	300 350	mV	
LOAD REGULATION	10% TO FULL LOAD Tc = -55°C TO +125°C	_ _	350 380	700 800	_ _	600 640	1300 1400		700 760	1500 1600	- mV	
	50% TO FULL LOAD Tc = -55°C TO +125°C	_	100 115	200 300	_	145 160	300 400	_	165 185	350 450		
INPUT VOLTAGE	CONTINUOUS	12 0	28	50	12 0	28	50	12 0	28	50 70	VDC V	
NO LOAD TO FULL INPUT CURRENT	TRANSIENT 120 ms  NO LOAD  Tc = -55°C TO +125°C	_ _ _	5.5 6.0	10 11	— —	6.0 6.5	80 10 12	_ _ _	6.0 6.5	11 12	V	
	FULL LOAD Tc = -55°C TO +125°C	_	70 73	74 78	_	68 70	72 74		68 70	72 74	mA	
	INHIBITED Tc = -55°C TO +125°C	_ _	2.3 2.4	3.2 3.5	_	2.3 2.4	3.2 3.5	_	2.3 2.4	3.2 3.5		
INPUT RIPPLE CURRENT <sup>2</sup>	10k Hz - 10 MHz Tc = -55°C TO +125°C	_	100 130	200 250	_	100 150	200 250	_	100 150	200 250	mA p-p	
EFFICIENCY	Tc = 25°C Tc = -55°C TO +125°C	72 69	77 75	_	74 72	79 77	_	74 72	79 77	_	%	
LOAD FAULT <sup>3, 4</sup>	POWER DISSIPATION Tc = $-55^{\circ}$ C TO $+125^{\circ}$ C	_ _	1.3 1.4	2.0 2.3	_ _	2.0 2.2	3.2 3.5	_ _	2.3 2.5	3.7 4.0	W	
·	RECOVERY Tc =55°C TO +125°C	_	3.0 3.5	12 15	_	3.5 3.5	15 20	_	4.0 4.0	18 20	ms	
STEP LOAD RESPONSE <sup>5</sup>	TRANSIENT Tc = -55°C TO +125°C	-400 -500	185 185	400 500	-700 -800	350 380	700 800	-700 -800	350 380	700 800	mV pk	
50 %-100%- 50%	RECOVERY Tc = -55°C TO +125°C	_ _	125 125	500 600	_ _	130 130	500 600	_ _	140 180	600 750	μs	
STEP LINE RESPONSE <sup>5</sup>	TRANSIENT Tc = -55°C TO +125°C	-400 -500	170 180	400 500	-900 -1000	400 400	900 1000	-750 -850	400 450	750 850	mV pk	
12 TO 50 TO 12 V <sub>IN</sub>	RECOVERY Tc = -55°C TO +125°C	_ _	0.75 0.75	3.0 4.0	_ _	0.6 0.6	2.5 3.0		0.47 0.5	2.0 2.5	ms	
START-UP 0 TO 28 VDC	DELAY Tc = -55°C TO +125°C	_ _	7 10	20 40	_ _	7 10	20 40	_ _	7 10	20 40	ms	
ľ	OVERSHOOT Tc = -55°C TO +1 25°C	_	0 0	100 150	_	0 0	250 350	_	0 0	300 450	mV pk	

#### Notes

- 1. Specified at 50% of full load.
- 2. Lin = 2  $\mu$ H
- 3. Max. duration of short circuit: 25°C- 90 seconds; 125°C 30 seconds.
- 4. Load fault is a short circuit (<50 mohms). Recovery into resistive full load.
- 5. Input step transition  $\geq$  10  $\mu s. Recovery is time to settle to within 1% of Vout final value.$

#### 28 VOLT INPUT - 1.5 WATT

Electrical Characteristics: 25°C Tc, 28 VDC Vin, 100% load, unless otherwise specified.

II DOAL COII OI MC	MODELS		MCH2805D MCH2812D				MC				
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	UNITS
OUTPUT VOLTAGE <sup>2</sup>	Tc = 25°C	±4.95	±5	±5.05	±11.88	±12	±12.12	±14.85	±15	±15.15	VDC
	Tc = -55°C TO +125°C	±4.80	±5	±5.20	±11.52	±12	±12.48	±14.40	±15	±15.60	VDC
OUTPUT CURRENT <sup>7</sup>	V <sub>IN</sub> = 12 TO 50 VDC	0	±150	240	0	±62.5	100	0	±50	80	mA
OUTPUT POWER	V <sub>IN</sub> = 12 TO 50 VDC	0	_	1.5	0	_	1.5	0	_	1.5	W
OUTPUT RIPPLE	10 kHz - 2 MHz	_	35	150	_	35	150	_	30	150	
VOLTAGE +V <sub>OUT</sub>	Tc = -55°C TO +125°C	_	50	250	_	40	250	_	35	250	mV p-
-V <sub>OUT</sub>	10 kHz - 2 MHz	_	35	150	_	35	150	_	30	150	v p
	Tc = -55°C TO +125°C		50	250	_	40	250	_	35	250	
LINE REGULATION <sup>8</sup>	V <sub>IN</sub> = 12 TO 50 VDC	–	10	50	-	100	300	_	165	500	mV
	Tc = -55°C TO +125°C	_	20	100	_	110	400	_	180	650	IIIV
LOAD REGULATION <sup>9</sup>	10% TO FULL	_	300	600	-	550	1100	_	600	1300	
±V <sub>OUT</sub>	−55°C TO +125°C	_	350	700	_	570	1200	_	630	1400	mV
	50% TO FULL <sup>1</sup>	_	80	200	_	115	250	_	125	300	
	-55°C TO +125°C	_	100	300	_	130	350	_	135	400	
INPUT VOLTAGE	CONTINUOUS	12	28	50	12	28	50	12	28	50	VDC
NO LOAD TO FULL	TRANSIENT <sup>1</sup> 120 ms	0	_	80	0	_	80	0	_	70	V
INPUT CURRENT	NO LOAD	_	5.0	10	_	7.5	13	_	7.5	13	
	Tc = -55°C TO +125°C	_	6.0	12	_	8.0	14	_	8.0	14	
	INHIBITED	_	2.3	3.2	_	2.3	3.2	_	2.3	3.2	uF
	Tc = -55°C TO +125°C	_	2.4	3.5	_	2.4	3.5	_	2.4	3.5	
INPUT RIPPLE <sup>3</sup>	10 kHz - 10 MHz	_	100	200	T _	115	200	_	90	200	
CURRENT	Tc = -55°C TO +125°C	_	130	250	_	150	250	_	120	250	mA p
EFFICIENCY	Tc = 25°C	73	77		73	77		72	76		
	Tc = -55°C TO +125°C	70	75	_	70	75	_	69	74	_	%
LOAD FAULT <sup>4,5</sup>	POWER DISSIPATION	_	1.4	2.2	_	2.5	3.8	_	2.7	4.1	
	Tc = -55°C TO +125°C	_	1.6	2.5	_	2.7	4.2	_	3.0	4.5	W
	RECOVERY <sup>1</sup>	_	3.7	15	_	3.2	15	_	4.0	15	
	Tc = -55°C TO +125°C	_	3.8	20	_	3.2	20	_	4.0	20	ms
STEP LOAD	50 %-100%- 50% LOAD										
RESPONSE <sup>6</sup> ± V <sub>OUT</sub>	TRANSIENT	-300	130	300	-600	250	600	-600	250	600	
001	Tc = -55°C TO +125°C	-400	140	400	-700	260	700	-700	270	700	mV p
	RECOVERY	_	100	400	_	165	700	_	50	200	
	-55°C TO +125°C	_	100	500	_	165	800	_	50	300	μs
STEP LINE	12 TO 50 TO 12 V <sub>IN</sub>										
RESPONSE <sup>6</sup> ± V <sub>OUT</sub>	TRANSIENT <sup>1</sup>	-250	125	250	-500	240	500	-500	220	500	
001	Tc = -55°C TO +125°C	-300	130	300	-600	250	600	-600	230	600	mV į
	RECOVERY <sup>1</sup>	_	0.6	2.5	_	0.9	3.0	_	0.6	3.0	
	Tc = -55°C TO +125°C	_	0.6	3.0	_	0.9	4.0	_	0.7	4.0	ms
START-UP	DELAY	_	8	25	_	8	25	_	8	25	
0 TO 28 VDC, ± V <sub>OUT</sub>	Tc = -55°C TO +125°C	_	10	45	_	10	45	_	10	45	ms
OUT OUT	OVERSHOOT <sup>1</sup>	_	0	100	_	0	250	_	0	750	
	T. 5500 TO 40500	_	0	150	_	0	350	_	0	900	mV p
CAPACITIVE LOAD	Tc = -55°C TO +125°C		U	100		U	000		U	900	uF

- 1. Guaranteed by design, not tested.
  2. Specified at 50% balanced load.
  3. Lin = 2 µH.

- Σ. Ξμίτ Σμίτ Δ.
   Maximum duration of short circuit: 25°C 90 seconds, 125°C 30 seconds.
   Load fault is a short circuit (<50 mohms). Recovery is into resistive full load, with one output shorted at a time.</li>
- 6. Transition  $\geq$  10  $\mu$ s. Recovery = time to settle to within 1% of Vout final value. 7. Max. spec indicates 80% of the converter's total power, available from either
- output.
  S. Specification applies to both + and Vout.
  9. Although no minimum load is required, at no load the output voltage may increase up to 15%.

#### 28 VOLT INPUT - 1.5 WATT

Electrical Characteristics: 25°C Tc, 28 VDC Vin, 100% load, unless otherwise specified.

IGH DUAL OUTPUT N		MGH2805D				MGH2812		M	_		
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	UNIT
OUTPUT VOLTAGE <sup>1</sup>	Tc = 25°C	±4.95	±5	±5.05	±11.88	±12	±12.12	±14.85	±15	±15.15	VDC
	Tc = -55°C TO +125°C	±4.80	±5	±5.20	±11.52	±12	±12.48	±14.40	±15	±15.60	VDC
OUTPUT CURRENT <sup>2</sup>	V <sub>IN</sub> = 12 to 50 VDC	0	±150	240	0	±62.5	100	0	±50	80	mA
OUTPUT POWER	V <sub>IN</sub> = 12 to 50 VDC	0	_	1.5	0	_	1.5	0	_	1.5	W
OUTPUT RIPPLE	10 kHz - 2 MHz	_	35	150	_	35	150	_	30	150	
VOLTAGE +V <sub>OUT</sub>	Tc = -55°C TO +125°C	_	50	250	_	40	250	_	35	250	mV p
-V <sub>OUT</sub>	10 kHz - 2 MHz	_	35	150	_	35	150	_	30	150	
- 001	Tc = -55°C TO +125°C	_	50	250	_	40	250	_	35	250	
LINE REGULATION <sup>3</sup>	VIN = 12 to 50 VDC	_	10	50	_	100	300	_	165	500	V
	Tc = -55°C TO +125°C	_	20	100	_	110	400	_	180	650	
_OAD											
REGULATION <sup>3</sup> , 4	10% TO FULL LOAD	_	300	600	_	550	1100	_	600	1300	
TLGGL/TION , 4	-55°C TO +125°C	_	350	700	_	570	1200	_	630	1400	
	50% TO FULL LOAD	_	80	200	_	115	250	_	125	300	m'
	-55°C TO +125°C		100	300	_	130	350		135	400	
CROSS	-00 0 10 +120 0		100	300		100	330		100	400	
REGULATION <sup>5</sup>	.,,			400			500			500	
REGULATION	-V <sub>OUT</sub>	_	_	400	_	_	500	_	_	500	m
NPUT VOLTAGE	CONTINUOUS	12	28	50	12	28	50	12	28	50	VD
NO LOAD TO FULL	TRANSIENT 120 ms	0	_	80	0	_	80	0	_	70	\
INPUT CURRENT	NO LOAD	_	5.0	10	_	7.5	13	_	7.5	13	
	Tc = -55°C TO +125°C	_	6.0	12	_	8.0	14	_	8.0	14	
	FULL LOAD	_	69	73	_	70	73	_	71	74	l
	Tc = -55°C TO +125°C	_	72	77	_	71	77	_	72	78	m
	INHIBITED	_	2.3	3.2	_	2.3	3.2	_	2.3	3.2	
	Tc = -55°C TO +125°C	_	2.4	3.5	_	2.4	3.5	_	2.4	3.5	
NPUT RIPPLE <sup>6</sup>	10 kHz - 10 MHz	_	100	200	_	115	200	_	90	200	
CURRENT	Tc = -55°C TO +125°C	_	130	250	_	150	250	_	120	250	mA
EFFICIENCY	Tc = 25°C	73	77	_	73	77	_	72	76	_	
	Tc = -55°C TO +125°C	70	75	_	70	75	_	69	74	_	9/
OAD FAULT <sup>7,8</sup>	POWER DISSIPATION	_	1.4	2.2	_	2.5	3.8	_	2.7	4.1	
	Tc = -55°C TO +125°C	_	1.6	2.5	_	2.7	4.2	_	3.0	4.5	V
	RECOVERY	_	3.7	15	_	3.2	15	_	4.0	15	
	Tc = -55°C TO +125°C	_	3.8	20	_	3.2	20	_	4.0	20	m
STEP LOAD	TRANSIENT	-300	130	300	-600	250	600	-600	250	600	
RESPONSE 9	Tc = -55°C TO +125°C	-400	140	400	-700	260	700	-700	270	700	mV
± V <sub>out</sub>	RECOVERY	_	100	400	_	165	700	_	50	200	
out 50 %-100%- 50%	-55°C TO +125°C	_	100	500	_	165	800	_	50	300	μ
STEP LINE	TRANSIENT	-250	125	250	-500	240	500	-500	220	500	
RESPONSE <sup>19</sup>	Tc = -55°C TO +125°C	-250 -300	130	300	-600	250	600	-500 -600	230	600	mV
± V <sub>out</sub> 12 TO 50 TO 12 V <sub>IN</sub>	RECOVERY	_	0.6	2.5	_	0.9 0.9	3.0 4.0	_	0.6	3.0 4.0	m
	Tc = -55°C TO +125°C	_	0.6	3.0					0.7		
START-UP	DELAY	_	8	25	_	8	25	_	8	25	m
TO 28 VDC, ± V <sub>out</sub>	Tc = -55°C TO +125°C	_	10	45	_	10	45	_	10	45	
	OVERSHOOT	_	0	100	_	0	250	_	0	750	mV
	Tc = -55°C TO +125°C	-	0	150	-	0	350	–	0	900	v

#### Notes:

- 1. Specified at 50% load.
  2. Max. spec indicates 80% of the converter's total available power. This 80%
- is available from either output.

  3. Specification applies to both + and -Vout.

  4. Although no minimum load is required, at no load the output voltage may increase up to 15%.
- 5. Cross regulation is specified as the effect on –Vout for the following percent

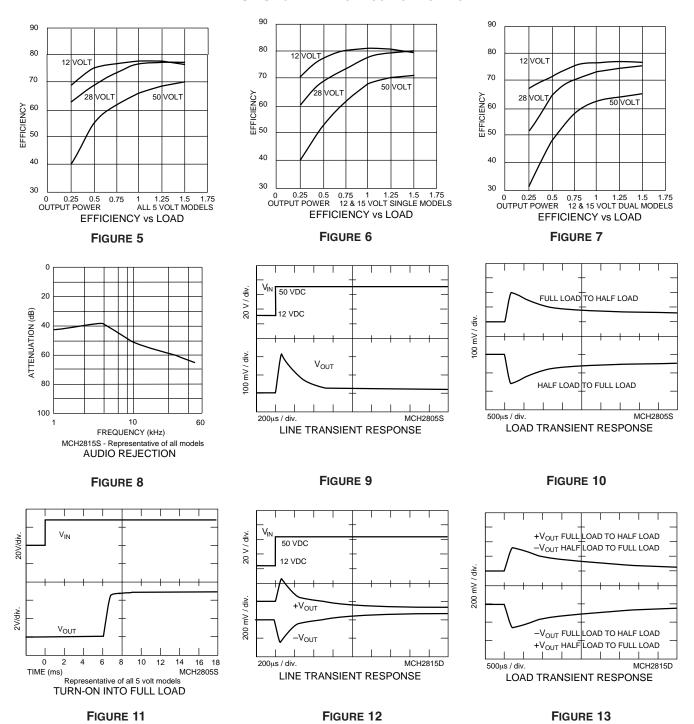
ages of total output power: +Po = 20% and -Po = 80% to +Po=80% and -Po=20%

- 6. Lin = 2 µH.
  7. Max. duration of short circuit: 25°C 90 seconds; 125°C 30 seconds.
  8. Load fault is a short circuit (<50 mohms). Recovery into resistive full load.
- Input step transition ≥ 10 μs.Recovery is time to settle to within 1% of Vout final value.

#### 28 VOLT INPUT - 1.5 WATT

Typical Performance Curves: 25°C Tc, 28 VDC Vin, 100% load, unless otherwise specified.

#### MCH SINGLE AND DUAL OUTPUT MODELS



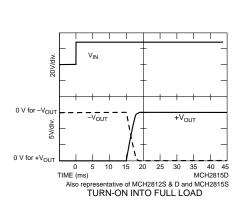
www.craneae.com

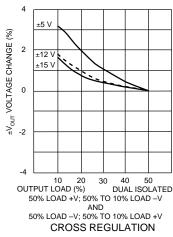
Page 11 of 18 Rev E - 20060508

#### 28 VOLT INPUT - 1.5 WATT

Typical Performance Curves: 25°C Tc, 28 VDC Vin, 100% load, unless otherwise specified.

#### MCH SINGLE AND DUAL OUTPUT MODELS (CONT.)





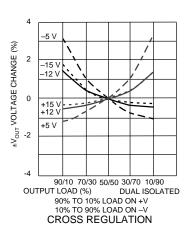
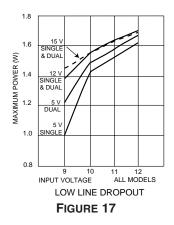
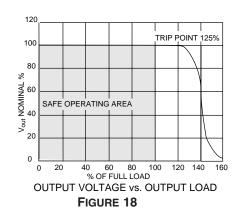


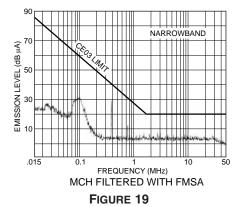
FIGURE 14



FIGURE 16



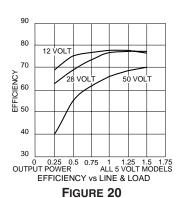


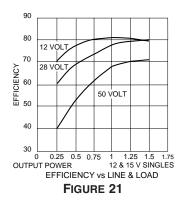


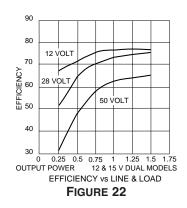
#### 28 VOLT INPUT - 1.5 WATT

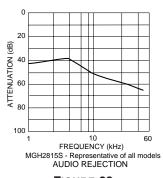
Typical Performance Curves: 25°C Tc, 28 VDC Vin, 100% load, unless otherwise specified.

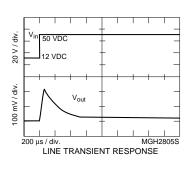
#### MGH SINGLE AND DUAL OUTPUT MODELS











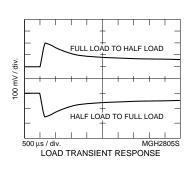
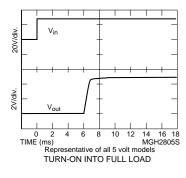
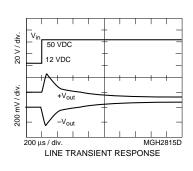


FIGURE 23



FIGURE 25





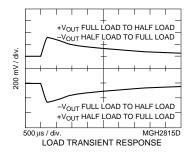


FIGURE 26

FIGURE 27

FIGURE 28

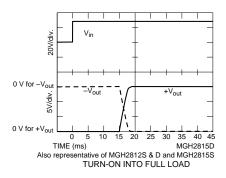
www.craneae.com

Page 13 of 18 Rev E - 20060508

#### 28 VOLT INPUT - 1.5 WATT

Typical Performance Curves: 25°C Tc, 28 VDC Vin, 100% load, unless otherwise specified.

#### MGH SINGLE AND DUAL OUTPUT MODELS (CONT.)





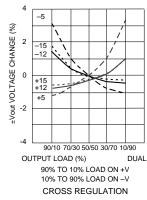


FIGURE 30

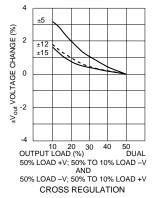


FIGURE 31

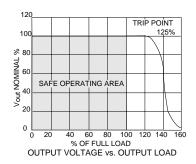
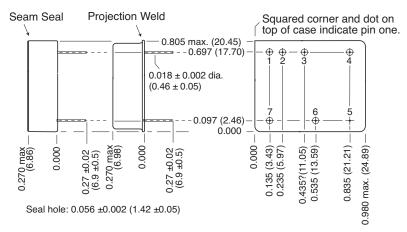


FIGURE 32

#### 28 VOLT INPUT - 1.5 WATT

#### **BOTTOM VIEW CASE A2**



#### Case dimensions in inches (mm)

Tolerance ±0.005 (0.13) for three decimal places ±0.01 (0.3) for two decimal places unless otherwise specified

#### **CAUTION**

Heat from reflow or wave soldering may damage the device. Solder pins individually with heat application not exceeding 300°C for 10 seconds per pin

#### Materials

Header Kovar/Nickel/Gold Cover Kovar/Nickel

Pins Kovar/Nickel/Gold matched glass seal

Case A2, Rev C, 20060110

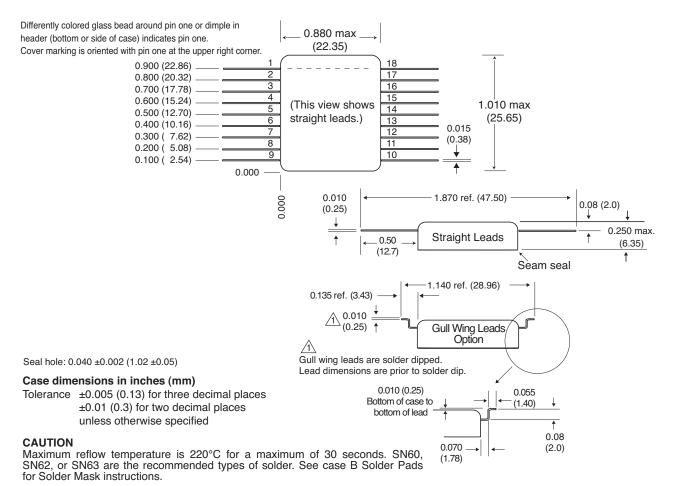
Please refer to the numerical dimensions for accuracy. All information is believed to be accurate, but no responsibility is assumed for errors or omissions. Interpoint reserves the right to make changes in products or specifications without notice.

Copyright © 1999-2006 Interpoint Corp. All rights reserved.

FIGURE 33: CASE A2

#### 28 VOLT INPUT - 1.5 WATT

#### TOP VIEW CASE B



Hand soldering should not exceed 300°C for 10 seconds per pin.

#### **Materials**

Header Kovar/Nickel/Gold Cover Kovar/Nickel

Pins Kovar/Nickel/Gold matched glass seal

Case B, Rev C, November 9, 2005

Please refer to the numerical dimensions for accuracy. All information is believed to be accurate, but no responsibility is assumed for errors or omissions. Interpoint reserves the right to make changes in products or specifications without notice. Copyright © 1999-2006 Interpoint Corp. All rights reserved.

FIGURE 34: CASE B

Page 16 of 18 Rev E - 20060508

#### 28 VOLT INPUT - 1.5 WATT

## 883, CLASS H, QML PRODUCTS - ELEMENT EVALUATION

ELEMENT EVALUATION				
TEST PERFORMED (COMPONENT LEVEL)	STANDARD (NON-QML) <sup>1</sup> M/S <sup>2</sup> P <sup>3</sup>		CLASS H, QML M/S <sup>2</sup> P <sup>3</sup>	
Element Electrical (probe)	yes	no	yes	yes
Element Visual	no	no	yes	yes
Internal Visual	no	no	yes	no
Final Electrical	no	no	yes	yes
Wire Bond Evaluation <sup>4</sup>	no	no	yes	yes
SLAM™/C-SAM: Input Capacitors only (Add'l test, not req. by H or K)	no	no	no	yes

#### Definitions:

Element Evaluation: Component testing/screening per MIL-STD-883 as determined by MIL-PRF-38534

SLAM™: Scanning Laser Acoustic Microscopy C-SAM: C - Mode Scanning Acoustic Microscopy

#### Notes:

- 1. Non-QML products do no meet all of the requirements of MIL-PRF-38534
- 2. M/S = Active components (Microcircuit and Semiconductor Die)
- 3. P = Passive components
- 4. Not applicable to EMI filters that have no wire bonds

28 VOLT INPUT - 1.5 WATT

# 883, CLASS H, QML PRODUCTS – ENVIRONMENTAL SCREENING

TEST	125°C STANDARD non-QML	125°C /ES non-QML	Class H /883 QML
	HOH-WINE	TIOTI-QIVIL	GIVIL
Pre-cap Inspection			
Method 2017, 2032	yes	yes	yes
Tomporatura Cyala (10 timas)			
Temperature Cycle (10 times)		20	1/00
Method 1010, Cond. C, -65°C to 150°C, ambient	no	no	yes
Method 1010, Cond. B, -55°C to 125°C, ambient	no	yes	no
Constant Acceleration			
Method 2001, 3000 g	no	no	yes
Method 2001, 500g	no	yes	no
Wethou 2001, 300g	110	yes	110
Burn-In			
Method 1015, 160 hours at 125°C case, typical	no	no	yes
96 hours at 125°C case, typical	no	yes	no
Final Electrical Test MIL-PRF-38534, Group A			
Subgroups 1 through 6: -55°C, +25°C, +125°C case	no	no	yes
Subgroups 1 and 4: +25°C case	yes	yes	no
Hermeticity Test			
Fine Leak, Method 1014, Cond. A	no	yes	yes
Gross Leak, Method 1014, Cond. C	no	yes	yes
Gross Leak, Dip (1 x 10 <sup>-3</sup> )	yes	no	no
	, , , ,		
Final Visual Inspection			
Method 2009	yes	yes	yes

Test methods are referenced to MIL-STD-883 as determined by MIL-PRF-38534.

