Thyristor Modules
Thyristor/Diode Modules

I_{TRMS} = 2x100 A
I_{TAVM} = 2x64 A
V_{RRM} = 800-1800 V

TO-240 AA
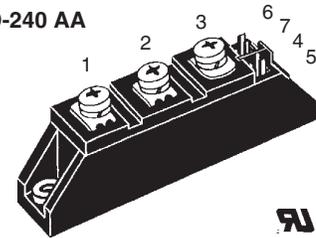
V_{RSM} V_{DSM}	V_{RRM} V_{DRM}	Type					
V	**V**	**Version**	**1 B**	**8 B**	**Version**	**1 B**	**8 B**
900	800	MCC 56-08 io1 B / io8 B			MCD 56-08 io1 B / io8 B		
1300	1200	MCC 56-12 io1 B / io8 B			MCD 56-12 io1 B / io8 B		
1500	1400	MCC 56-14 io1 B / io8 B			MCD 56-14 io1 B / io8 B		
1700	1600	MCC 56-16 io1 B / io8 B			MCD 56-16 io1 B / io8 B		
1900	1800	MCC 56-18 io1 B / io8 B			MCD 56-18 io1 B / io8 B		

Symbol	Conditions		Maximum Ratings	
I_{TRMS}, I_{FRMS}	$T_{VJ} = T_{VJM}$		100	A
I_{TAVM}, I_{FAVM}	$T_C = 83°C$; 180° sine		64	A
	$T_C = 85°C$; 180° sine		60	A
I_{TSM}, I_{FSM}	$T_{VJ} = 45°C$;	t = 10 ms (50 Hz), sine	1500	A
	$V_R = 0$	t = 8.3 ms (60 Hz), sine	1600	A
	$T_{VJ} = T_{VJM}$	t = 10 ms (50 Hz), sine	1350	A
	$V_R = 0$	t = 8.3 ms (60 Hz), sine	1450	A
$\int i^2 dt$	$T_{VJ} = 45°C$	t = 10 ms (50 Hz), sine	11 200	A^2s
	$V_R = 0$	t = 8.3 ms (60 Hz), sine	10 750	A^2s
	$T_{VJ} = T_{VJM}$	t = 10 ms (50 Hz), sine	9100	A^2s
	$V_R = 0$	t = 8.3 ms (60 Hz), sine	8830	A^2s
$(di/dt)_{cr}$	$T_{VJ} = T_{VJM}$ f =50 Hz, t_P = 200 µs $V_D = {}^2/_3 \, V_{DRM}$	repetitive, I_T = 150 A	150	A/µs
	$I_G = 0.45$ A $di_G/dt = 0.45$ A/µs	non repetitive, $I_T = I_{TAVM}$	500	A/µs
$(dv/dt)_{cr}$	$T_{VJ} = T_{VJM}$; $R_{GK} = \infty$; method 1 (linear voltage rise)	$V_{DR} = {}^2/_3 \, V_{DRM}$	1000	V/µs
P_{GM}	$T_{VJ} = T_{VJM}$; $I_T = I_{TAVM}$;	t_P = 30 µs	10	W
		t_P = 300 µs	5	W
P_{GAV}			0.5	W
V_{RGM}			10	V
T_{VJ}			-40...+125	°C
T_{VJM}			125	°C
T_{stg}			-40...+125	°C
V_{ISOL}	50/60 Hz, RMS;	t = 1 min	3000	V~
	$I_{ISOL} \leq 1$ mA;	t = 1 s	3600	V~
M_d	Mounting torque (M5)		2.5-4.0/22-35	Nm/lb.in.
	Terminal connection torque (M5)		2.5-4.0/22-35	Nm/lb.in.
Weight	Typical including screws		90	g

Data according to IEC 60747 and refer to a single thyristor/diode unless otherwise stated.
IXYS reserves the right to change limits, test conditions and dimensions

MCC Version 1 B

MCD Version 1 B

MCC Version 8 B

MCD Version 8 B
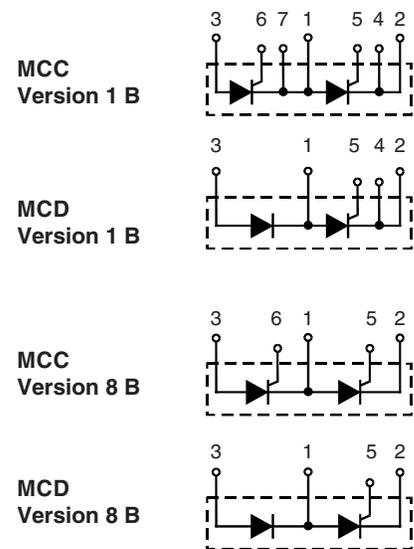
Features

- International standard package, JEDEC TO-240 AA
- Direct copper bonded Al_2O_3 -ceramic base plate
- Planar passivated chips
- Isolation voltage 3600 V~
- UL registered, E 72873
- Gate-cathode twin pins for version 1B

Applications

- DC motor control
- Softstart AC motor controller
- Light, heat and temperature control

Advantages

- Space and weight savings
- Simple mounting with two screws
- Improved temperature and power cycling
- Reduced protection circuits

419

1 - 4

Symbol	Conditions		Characteristic	Values
I_{RRM}, I_{DRM}	$T_{VJ} = T_{VJM}$; $V_R = V_{RRM}$; $V_D = V_{DRM}$		5	mA
V_T, V_F	$I_T/I_F = 200$ A; $T_{VJ} = 25°C$		1.57	V
V_{T0}	For power-loss calculations only ($T_{VJ} = 125°C$)		0.85	V
r_T			3.7	mΩ
V_{GT}	$V_D = 6$ V;	$T_{VJ} = 25°C$	1.5	V
		$T_{VJ} = -40°C$	1.6	V
I_{GT}	$V_D = 6$ V;	$T_{VJ} = 25°C$	100	mA
		$T_{VJ} = -40°C$	200	mA
V_{GD}	$T_{VJ} = T_{VJM}$; $V_D = {}^2/_3 V_{DRM}$		0.2	V
I_{GD}			10	mA
I_L	$T_{VJ} = 25°C$; $t_P = 10$ µs; $V_D = 6$ V		450	mA
	$I_G = 0.45$ A; $di_G/dt = 0.45$ A/µs			
I_H	$T_{VJ} = 25°C$; $V_D = 6$ V; $R_{GK} = ∞$		200	mA
t_{gd}	$T_{VJ} = 25°C$; $V_D = ½ V_{DRM}$		2	µs
	$I_G = 0.45$ A; $di_G/dt = 0.45$ A/µs			
t_q	$T_{VJ} = T_{VJM}$; $I_T = 150$ A, $t_p = 200$ µs; $-di/dt = 10$ A/µs	typ. 150	µs
	$V_R = 100$ V; $dv/dt = 20$ V/µs; $V_D = {}^2/_3 V_{DRM}$			
Q_S	$T_{VJ} = T_{VJM}$; $I_T, I_F = 50$ A, $-di/dt = 3$ A/µs		100	µC
I_{RM}			24	A
R_{thJC}	per thyristor/diode; DC current		0.45	K/W
	per module	other values	0.225	K/W
R_{thJK}	per thyristor/diode; DC current	see Fig. 8/9	0.65	K/W
	per module		0.325	K/W
d_S	Creepage distance on surface		12.7	mm
d_A	Strike distance through air		9.6	mm
a	Maximum allowable acceleration		50	m/s²

Optional accessories for module-type MCC 56 version 1 B
Keyed gate/cathode twin plugs with wire length = 350 mm, gate = yellow, cathode = red
Type **ZY 200L** (L = Left for pin pair 4/5) } UL 758, style 1385,
Type **ZY 200R** (R = right for pin pair 6/7) } CSA class 5851, guide 460-1-1
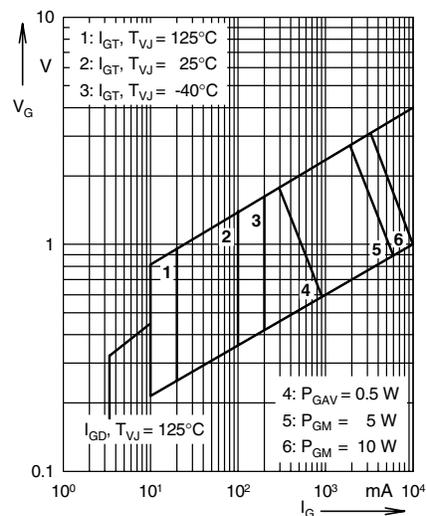
Fig. 1 Gate trigger characteristics

1: I_{GT}, T_{VJ} = 125°C
2: I_{GT}, T_{VJ} = 25°C
3: I_{GT}, T_{VJ} = -40°C
4: P_{GAV} = 0.5 W
5: P_{GM} = 5 W
6: P_{GM} = 10 W
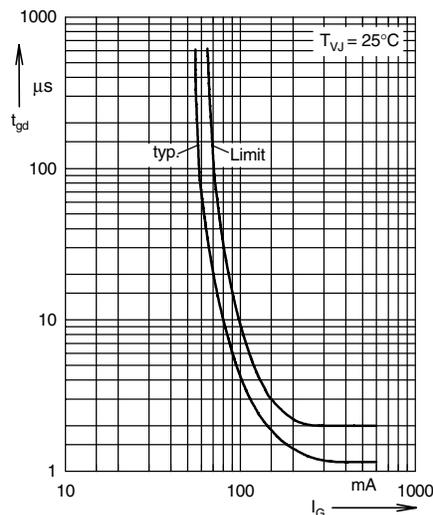
Fig. 2 Gate trigger delay time

Dimensions in mm (1 mm = 0.0394")

MCC / MCD / MDC Version 1 B
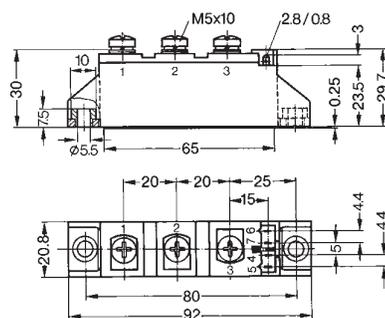
MCC Version 8 B
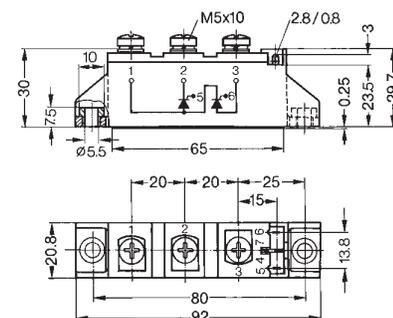
MCD Version 8 B
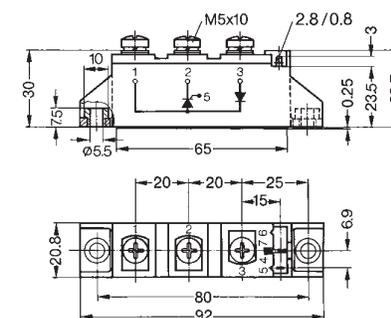
Version 1 or 8 without B in typ designation = without insert in mountig holes
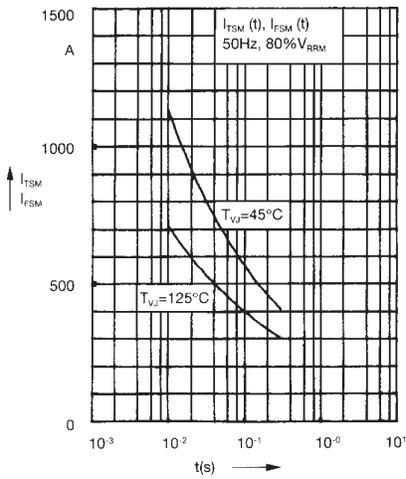
Fig. 3 Surge overload current
I_{TSM}, I_{FSM}: Crest value, t: duration
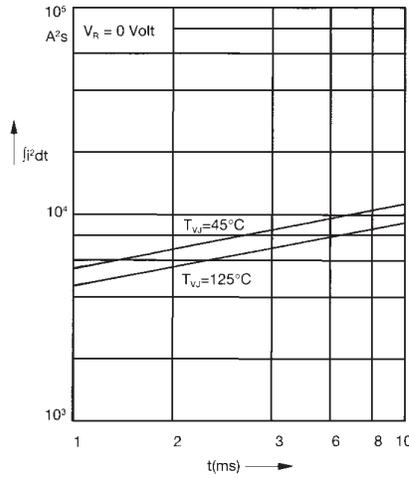
Fig. 4 $\int i^2 dt$ versus time (1-10 ms)
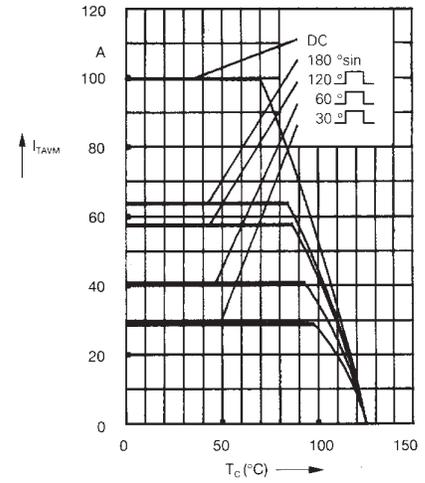
**Fig. 4a** Maximum forward current
at case temperature
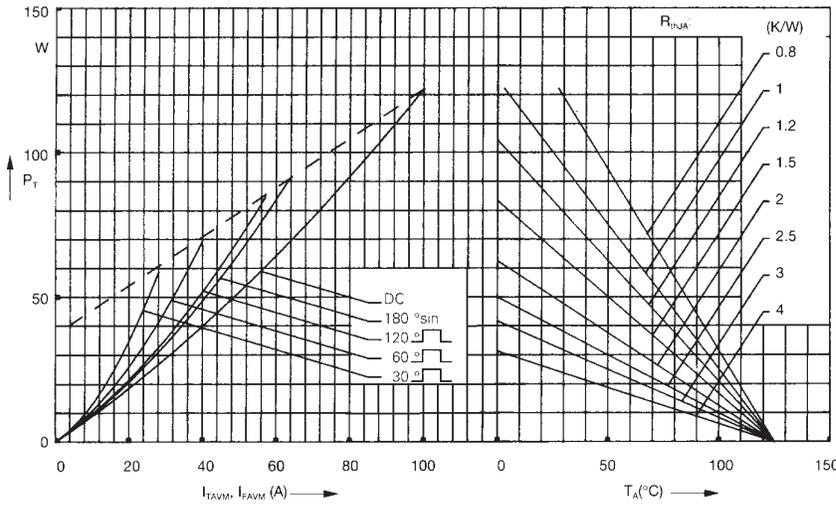
Fig. 5 Power dissipation versus on-
state current and ambient
temperature (per thyristor or
diode)
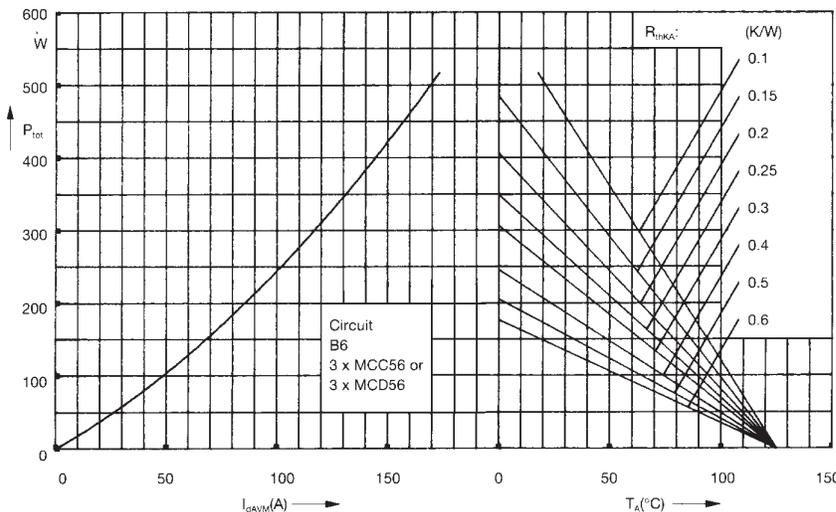
Fig. 6 Three phase rectifier bridge:
Power dissipation versus direct
output current and ambient
temperature

3 - 4

419
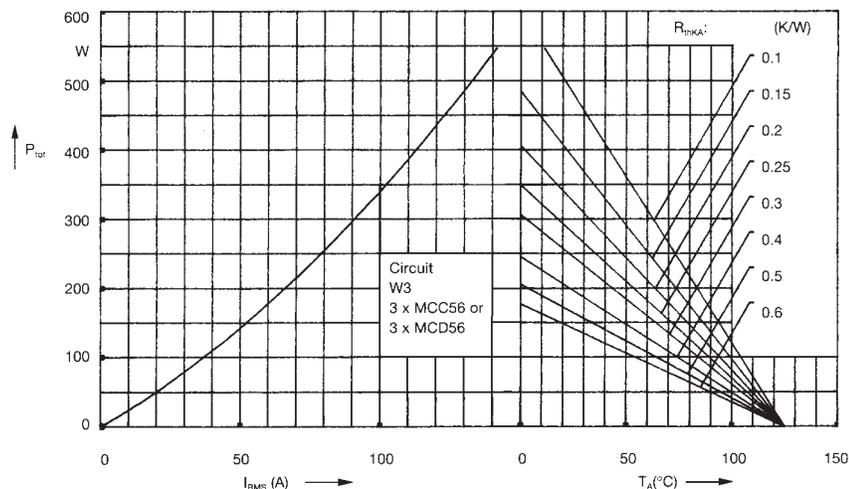
Fig. 7 Three phase AC-controller: Power dissipation versus RMS output current and ambient temperature
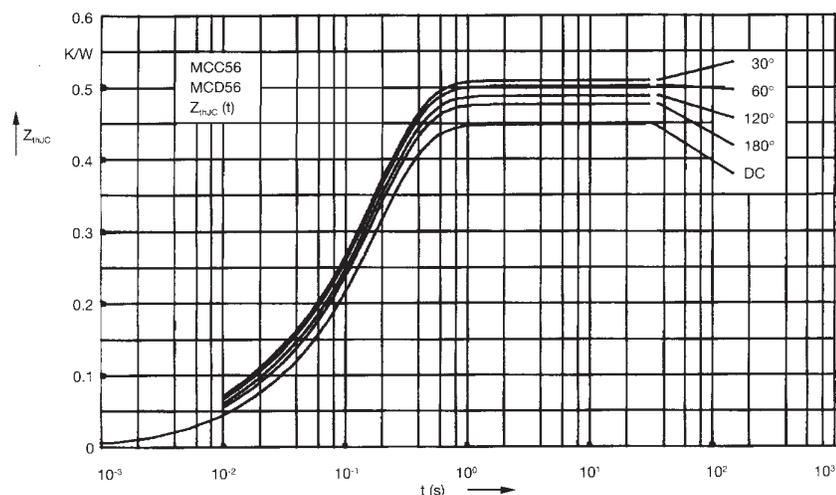
Fig. 8 Transient thermal impedance junction to case (per thyristor or diode)

R_{thJC} for various conduction angles d:

d	R_{thJC} (K/W)
DC	0.45
180°	0.47
120°	0.49
60°	0.505
30°	0.52

Constants for Z_{thJC} calculation:

| i	R_{thi} (K/W)	t_i (s)
1	0.014	0.015
2	0.026	0.0095
3	0.41	0.175
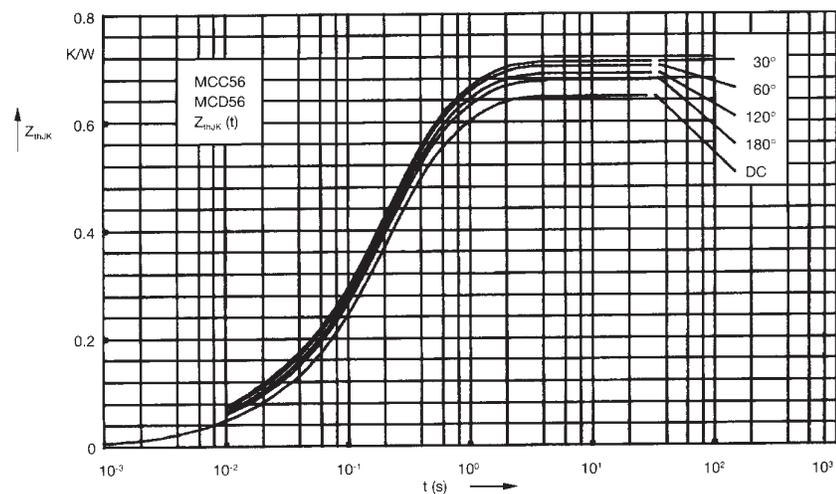
Fig. 9 Transient thermal impedance junction to heatsink (per thyristor or diode)

R_{thJK} for various conduction angles d:

d	R_{thJK} (K/W)
DC	0.65
180°	0.67
120°	0.69
60°	0.705
30°	0.72

Constants for Z_{thJK} calculation:

i	R_{thi} (K/W)	t_i (s)
1	0.014	0.015
2	0.026	0.0095
3	0.41	0.175
4	0.2	0.67

419