

6MBI450V-120-50

IGBT Modules

IGBT MODULE (V series) 1200V / 450A / 6 in one package

■ Features

- Compact Package
- P.C.Board Mount
- Low $V_{CE(sat)}$

■ Applications

- Inverter for Motor Drive
- AC and DC Servo Drive Amplifier
- Uninterruptible Power Supply
- Industrial machines, such as welding machines



■ Maximum Ratings and Characteristics

● Absolute Maximum Ratings (at $T_c=25^\circ\text{C}$ unless otherwise specified)

Items	Symbols	Conditions	Maximum ratings	Units	
Inverter	Collector-Emitter voltage	V_{CES}	1200	V	
	Gate-Emitter voltage	V_{GES}	± 20	V	
	Collector current	I_c	Continuous $T_c=80^\circ\text{C}$	450	A
		I_{cp}	1ms $T_c=80^\circ\text{C}$	900	
		$-I_c$		450	
		$-I_c$ pulse	1ms	900	
Collector power dissipation	P_c	1 device	2250	W	
Junction temperature	T_j		175	$^\circ\text{C}$	
Operation temperature	Top		150		
Storage temperature	T_{stg}		-40 to +125		
Isolation voltage	between terminal and copper base (*1) between thermistor and others (*2)	V_{iso}	AC : 1min.	2500	VAC
Screw torque	Mounting (*3)	-		3.5	N m
	Terminals (*4)	-		4.5	

Note *1: All terminals should be connected together during the test.

Note *2: Two thermistor terminals should be connected together, other terminals should be connected together and shorted to base plate during the test.

Note *3: Recommendable value : 2.5-3.5 Nm (M5)

Note *4: Recommendable value : 3.5-4.5 Nm (M6)

● Electrical characteristics (at Tj= 25°C unless otherwise specified)

Items	Symbols	Conditions	Characteristics			Units		
			min.	typ.	max.			
Inverter	Zero gate voltage collector current	I_{CES}	$V_{GE} = 0V, V_{CE} = 1200V$	-	-	3.0	mA	
	Gate-Emitter leakage current	I_{GES}	$V_{GE} = 0V, V_{GE} = \pm 20V$	-	-	600	nA	
	Gate-Emitter threshold voltage	$V_{GE(th)}$	$V_{CE} = 20V, I_c = 450mA$	6.0	6.5	7.0	V	
	Collector-Emitter saturation voltage	$V_{CE(sat)}$ (terminal)	$V_{GE} = 15V$ $I_c = 450A$	Tj=25°C	-	2.30	2.75	V
				Tj=125°C	-	2.60	-	
				Tj=150°C	-	2.65	-	
		$V_{CE(sat)}$ (chip)	$V_{GE} = 15V$ $I_c = 450A$	Tj=25°C	-	1.75	2.20	
				Tj=125°C	-	2.05	-	
				Tj=150°C	-	2.10	-	
	Input capacitance	C_{ies}	$V_{CE} = 10V, V_{GE} = 0V, f = 1MHz$	-	41	-	nF	
	Turn-on time	t_{on}	$V_{CC} = 600V$ $I_c = 450A$ $V_{GE} = +15V$ $R_G = 0.52\Omega$	-	550	1200	μs	
		t_r		-	180	600		
$t_r(i)$		-		120	-			
Turn-off time	t_{off}	$R_G = 0.52\Omega$	-	1050	2000	μs		
	t_f		-	110	350			
Forward on voltage	V_F (terminal)	$V_{GE} = 0V$ $I_F = 450A$	Tj=25°C	-	2.25	2.70	V	
			Tj=125°C	-	2.40	-		
			Tj=150°C	-	2.35	-		
	V_F (chip)	$V_{GE} = 0V$ $I_F = 450A$	Tj=25°C	-	1.70	2.15		
			Tj=125°C	-	1.85	-		
			Tj=150°C	-	1.80	-		
Reverse recovery time	t_{rr}	$I_F = 450A$	-	200	600	μs		
Thermistor	Resistance	R	T = 25°C	-	5000	-	Ω	
			T = 100°C	465	495	520		
	B value	B	T = 25 / 50°C	3305	3375	3450	K	

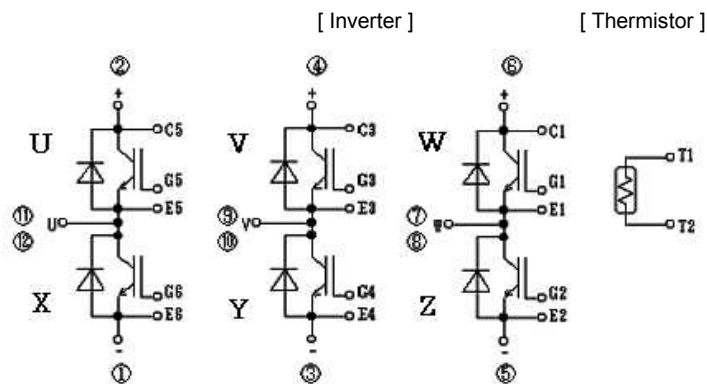
● Thermal resistance characteristics

Items	Symbols	Conditions	Characteristics			Units
			min.	typ.	max.	
Thermal resistance (1device)(*5)	$R_{th(j-c)}$	Inverter IGBT	-	-	0.066	°C/W
		Inverter FWD	-	-	0.100	
Contact thermal resistance (1device) (*6)	$R_{th(c-f)}$	with Thermal Compound	-	0.0167	-	

Note *5: This value is including margins. This will be revised in future.

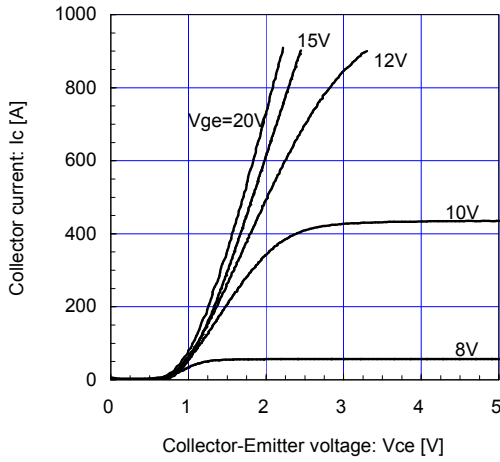
Note *6: This is the value which is defined mounting on the additional cooling fin with thermal compound.

■ Equivalent Circuit Schematic

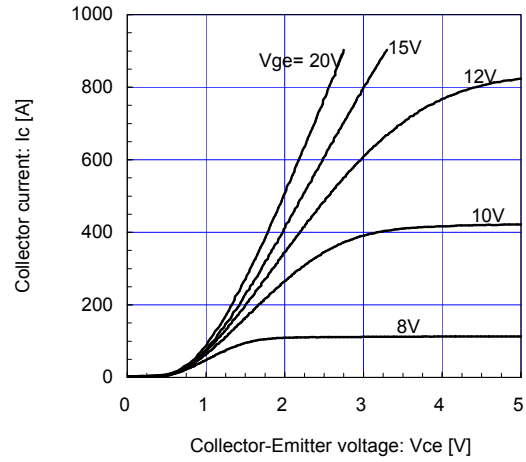


■ Characteristics (Representative)

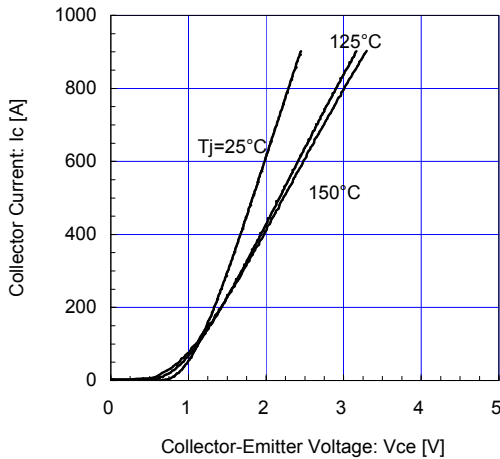
[INVERTER]
Collector current vs. Collector-Emitter voltage (typ.)
 $T_j = 25^\circ\text{C}$ / chip



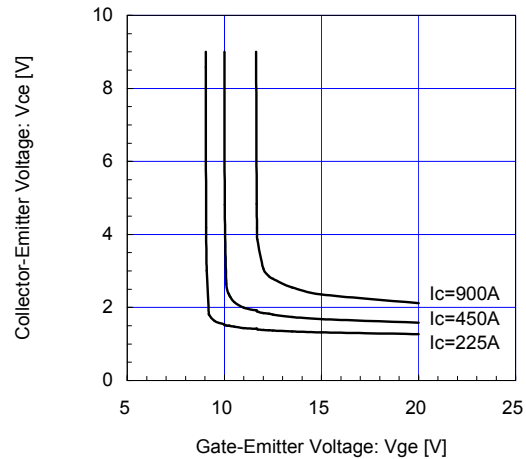
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Collector current vs. Collector-Emitter voltage (typ.)
 $T_j = 150^\circ\text{C}$ / chip



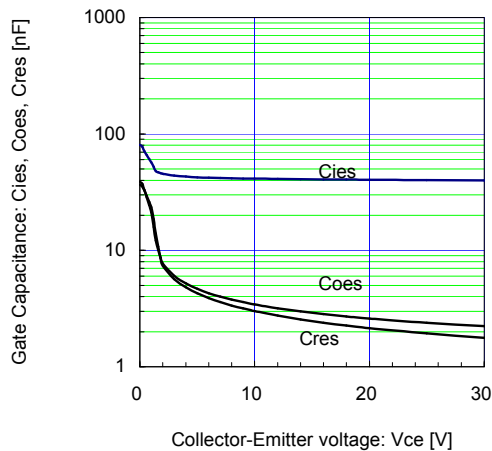
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Collector current vs. Collector-Emitter voltage (typ.)
 $V_{ge} = 15\text{V}$ / chip



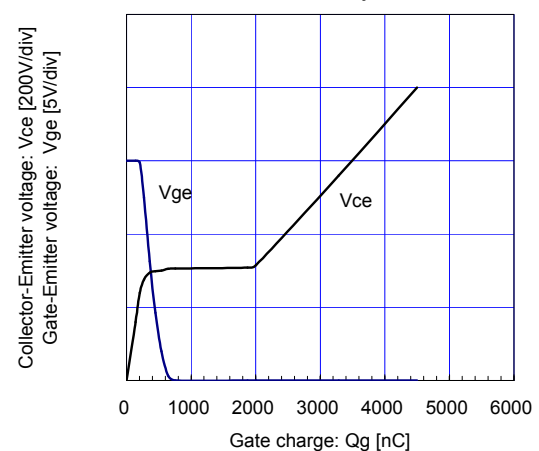
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Collector-Emitter voltage vs. Gate-Emitter voltage (typ.)
 $T_j = 25^\circ\text{C}$ / chip

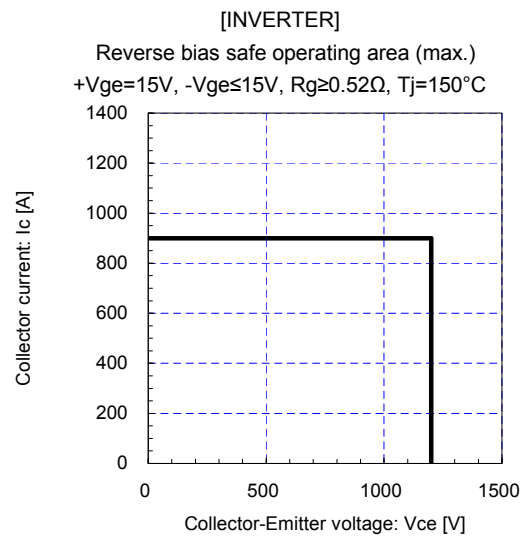
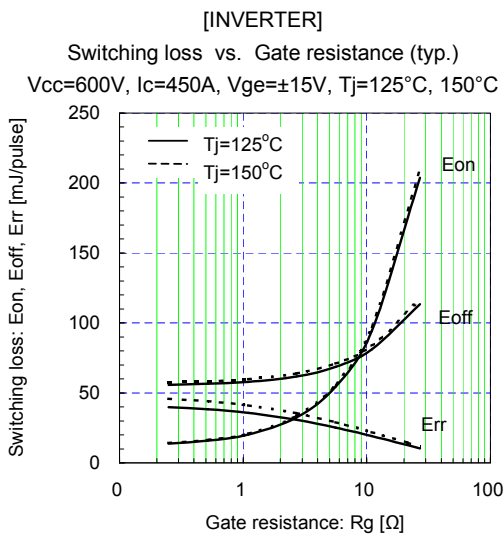
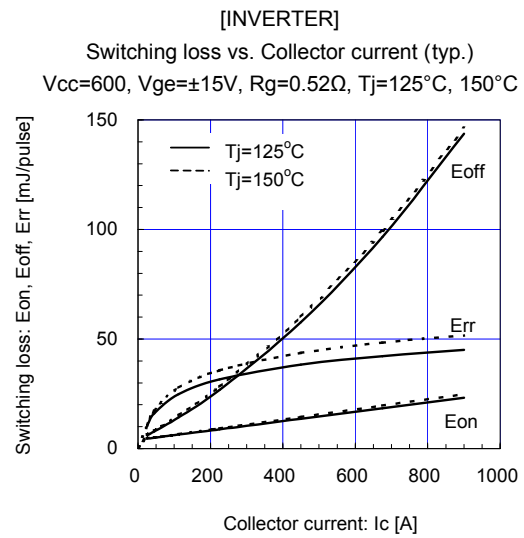
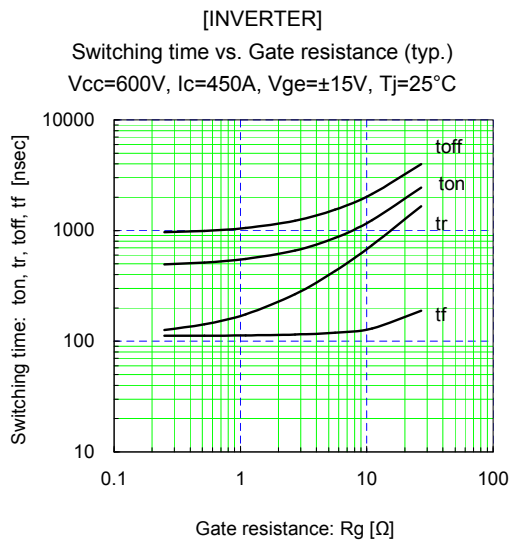
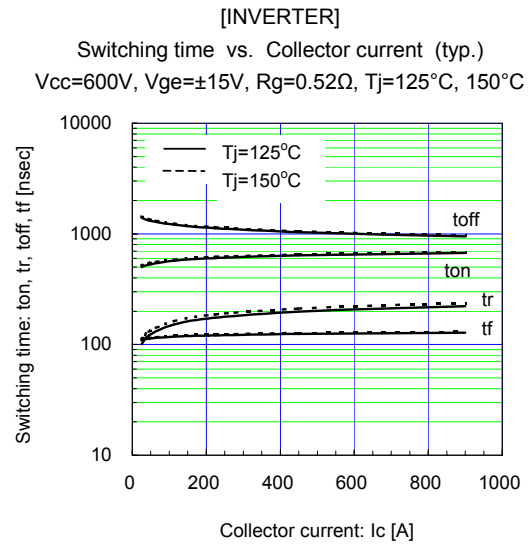
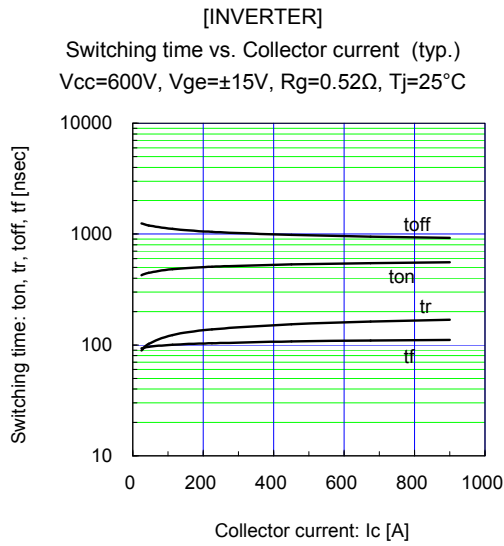


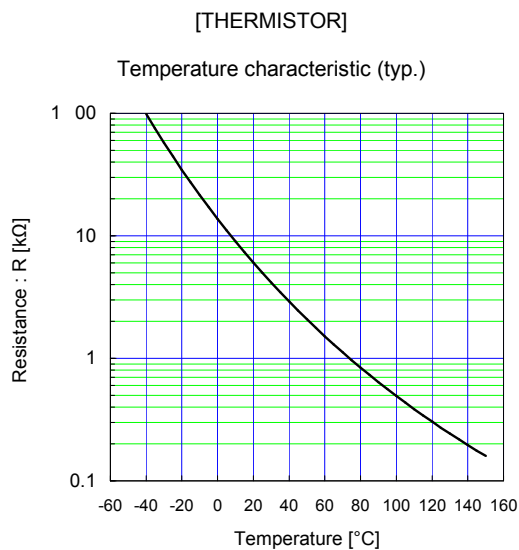
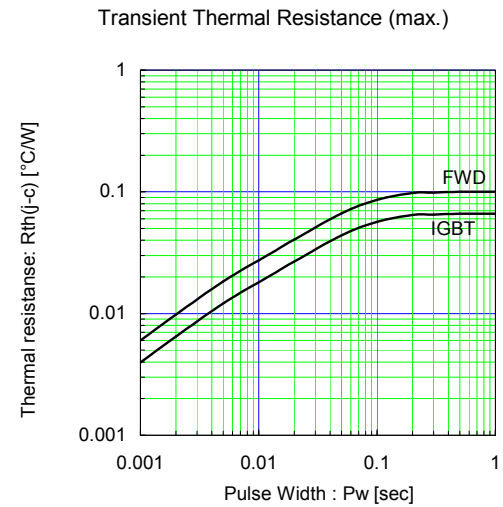
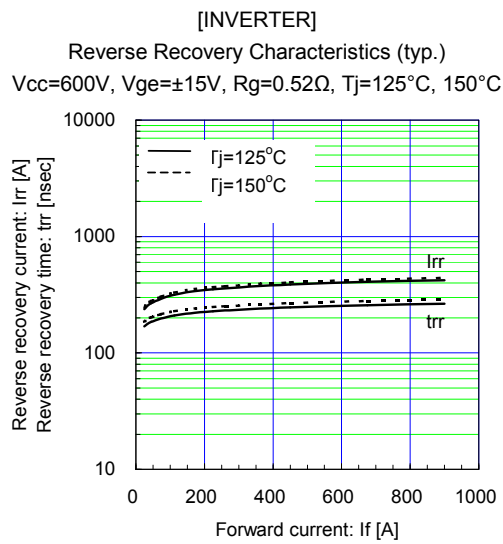
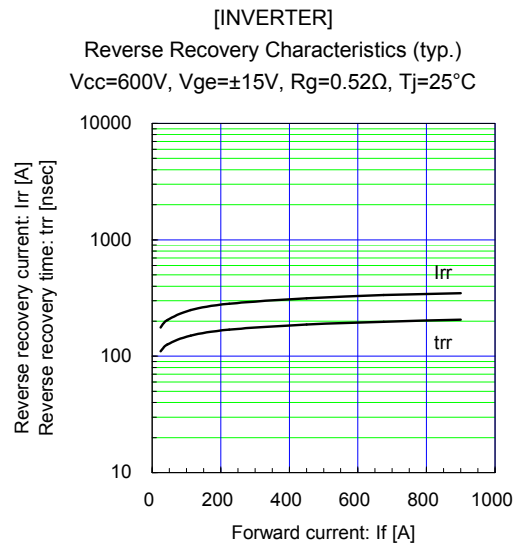
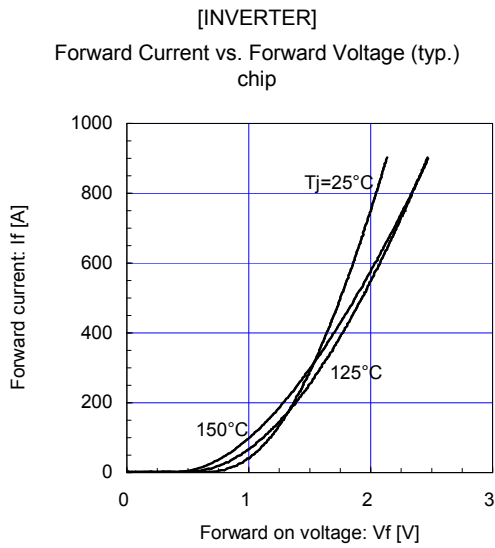
[INVERTER]
Gate Capacitance vs. Collector-Emitter Voltage (typ.)
 $V_{ge} = 0\text{V}$, $f = 1\text{MHz}$, $T_j = 25^\circ\text{C}$



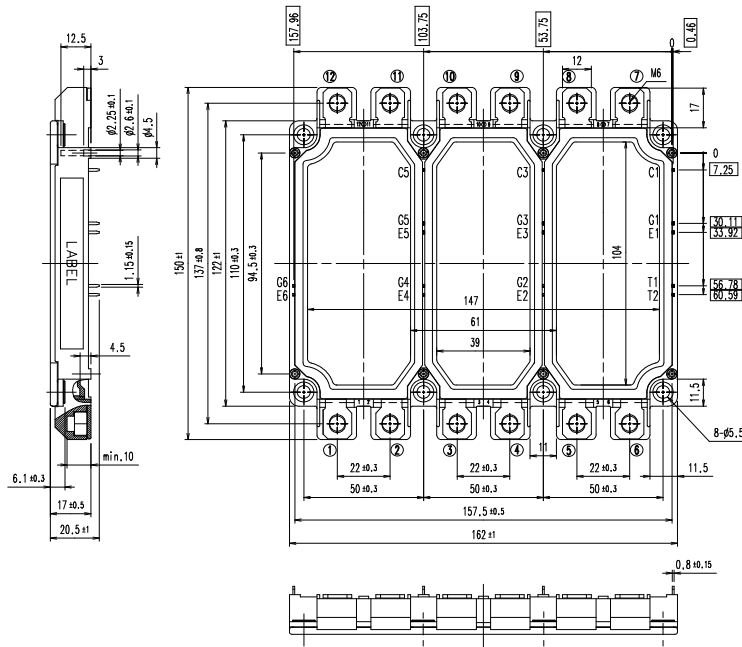
[INVERTER]
Dynamic Gate Charge (typ.)
 $V_{cc} = 600\text{V}$, $I_c = 450\text{A}$, $T_j = 25^\circ\text{C}$







■ Outline Drawings, mm



NOTE) shows theoretical dimension and tolerance is ± 0.5 .

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