



**Data Sheet** 

Features August 2005

- 2.7 3.6 volt operation
- · Complete DTMF receiver
- Low power consumption
- · Internal gain setting amplifier
- Adjustable guard time
- · Central office quality
- · Power-down mode
- · Inhibit mode
- Functionally compatible with Zarlink's MT8870D

# **Applications**

- Paging systems
- Repeater systems/mobile radio
- Credit card systems
- Remote control
- · Personal computers
- · Telephone answering machine

Ordering Information										
MT88L70AE MT88L70AS MT88L70AN MT88L70ASR MT88L70ANR MT88L70AE1 MT88L70AN1 MT88L70ANR1 MT88L70ANR1	18 Pin PDIP 18 Pin SOIC 20 Pin SSOP 18 Pin SOIC 20 Pin SSOP 18 Pin PDIP* 20 Pin SSOP* 20 Pin SSOP* 18 Pin SOIC*	Tubes Tubes Tubes Tape & Reel Tape & Reel Tubes Tubes Tape & Reel Tubes Tubes Tape & Reel Tubes								
MT88L70ASR1	18 Pin SOIC*	Tape & Reel								
* Pb Free Matte Tin										
	-40°C to +85°C									

# **Description**

The MT88L70 is a complete 3 Volt, DTMF receiver integrating both the bandsplit filter and digital decoder functions. The filter section uses switched capacitor techniques for high and low group filters; the decoder uses digital counting techniques to detect and decode all 16 DTMF tone-pairs into a 4-bit code. External component count is minimized by on chip provision of a differential input amplifier, clock oscillator and latched three-state bus interface.

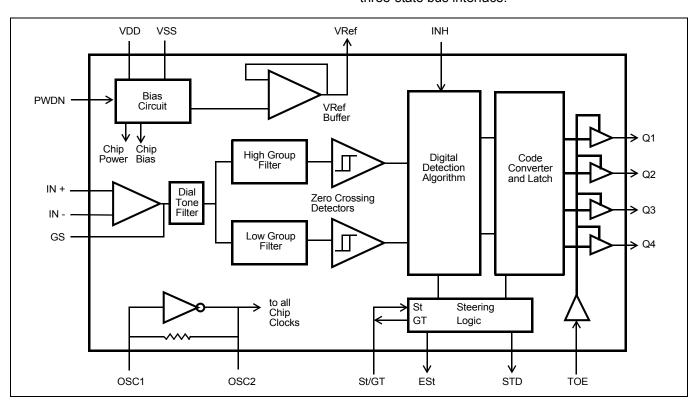


Figure 1 - Functional Block Diagram

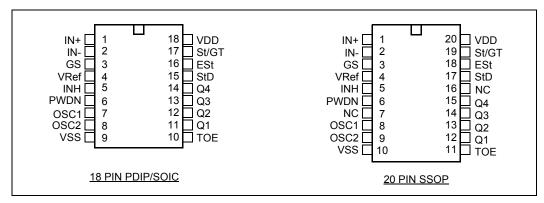


Figure 2 - Pin Connections

# **Pin Description**

Pi	n #	Ni	December 2017
18	20	Name	Description
1	1	IN+	Non-Inverting Op-Amp (Input).
2	2	IN-	Inverting Op-Amp (Input).
3	3	GS	Gain Select. Gives access to output of front end differential amplifier for connection of feedback resistor.
4	4	$V_{Ref}$	<b>Reference Voltage (Output).</b> Nominally $V_{DD}/2$ is used to bias inputs at mid-rail (see Figure 5 and Figure 6).
5	5	INH	<b>Inhibit (Input).</b> Logic high inhibits the detection of tones representing characters A, B, C and D. This pin input is internally pulled down.
6	6	PWDN	<b>Power Down (Input).</b> Active high. Powers down the device and inhibits the oscillator. This pin input is internally pulled down.
7	8	OSC1	Clock (Input).
8	9	OSC2	Clock (Output). A 3.579545 MHz crystal connected between pins OSC1 and OSC2 completes the internal oscillator circuit.
9	10	$V_{SS}$	Ground (Input). 0 V typical.
10	11	TOE	Three State Output Enable (Input). Logic high enables the outputs Q1-Q4. This pin is pulled up internally.
11- 14	12- 15	Q1-Q4	Three State Data (Output). When enabled by TOE, provide the code corresponding to the last valid tone-pair received (see Table 1). When TOE is logic low, the data outputs are high impedance.
15	17	StD	<b>Delayed Steering (Output).</b> Presents a logic high when a received tone-pair has been registered and the output latch updated; returns to logic low when the voltage on St/GT falls below V <sub>TSt.</sub>
16	18	ESt	<b>Early Steering (Output).</b> Presents a logic high once the digital algorithm has detected a valid tone pair (signal condition). Any momentary loss of signal condition will cause ESt to return to a logic low.

# **Pin Description**

Pi	in#	Name	Description				
18	20	Name	Description				
17	19	St/GT	Steering Input/Guard time (Output) Bidirectional. A voltage greater than $V_{TSt}$ detected at St causes the device to register the detected tone pair and update the output latch. A voltage less than $V_{TSt}$ frees the device to accept a new tone pair. The GT output acts to reset the external steering time-constant; its state is a function of ESt and the voltage on St.				
18	20	$V_{DD}$	Positive power supply (Input). +3 V typical.				
	7, 16	NC	No Connection.				

# **Functional Description**

The MT88L70 monolithic DTMF receiver offers small size, low power consumption and high performance, with 3 volt operation. Its architecture consists of a bandsplit filter section, which separates the high and low group tones, followed by a digital counting section which verifies the frequency and duration of the received tones before passing the corresponding code to the output bus.

# **Filter Section**

Separation of the low-group and high group tones is achieved by applying the DTMF signal to the inputs of two sixth-order switched capacitor bandpass filters, the bandwidths of which correspond to the low and high group frequencies. The filter section also incorporates notches at 350 and 440 Hz for exceptional dial tone rejection. Each filter output is followed by a single order switched capacitor filter section which smooths the signals prior to limiting. Limiting is performed by high-gain comparators which are provided with hysteresis to prevent detection of unwanted low-level signals. The outputs of the comparators provide full rail logic swings at the frequencies of the incoming DTMF signals.

# **Decoder Section**

Following the filter section is a decoder employing digital counting techniques to determine the frequencies of the incoming tones and to verify that they correspond to standard DTMF frequencies. A complex averaging algorithm protects against tone simulation by extraneous signals such as voice while providing tolerance to small frequency deviations and variations. This averaging algorithm has been developed to ensure an optimum combination of immunity to talk-off and tolerance to the presence of interfering frequencies (third tones) and noise. When the detector recognizes the presence of two valid tones (this is referred to as the "signal condition" in some industry specifications) the "Early Steering" (ESt) output will go to an active state. Any subsequent loss of signal condition will cause ESt to assume an inactive state (see "Steering Circuit").

# **Steering Circuit**

Before registration of a decoded tone pair, the receiver checks for a valid signal duration (referred to as character recognition condition). This check is performed by an external RC time constant driven by ESt. A logic high on ESt causes  $v_c$  (see Figure 3) to rise as the capacitor discharges. Provided signal condition is maintained (ESt remains high) for the validation period ( $t_{GTP}$ ),  $v_c$  reaches the threshold ( $v_{TSt}$ ) of the steering logic to register the tone pair, latching its corresponding 4-bit code (see Table 1) into the output latch. At this point the GT output is activated and drives  $v_c$  to  $v_{DD}$ . GT continues to drive high as long as ESt remains high. Finally, after a short delay to allow the output latch to settle, the delayed steering output flag (StD) goes high, signalling that a received tone pair has been registered. The contents of the output latch are made available on the 4-bit output bus by raising the three state control input (TOE) to a logic high. The steering circuit works in reverse to validate the interdigit pause between signals. Thus, as well as rejecting signals too short to be considered valid, the receiver will tolerate signal interruptions (dropout) too short to be considered a valid pause. This facility, together with the capability of selecting

the steering time constants externally, allows the designer to tailor performance to meet a wide variety of system requirements.

Digit	TOE	INH	ESt	$Q_4$	$Q_3$	Q <sub>2</sub>	Q <sub>1</sub>		
ANY	L	Х	Н	Z	Z	Z	Z		
1	Н	Х	Н	0	0	0	1		
2	Н	Х	Н	0	0	1	0		
3	Н	Х	Н	0	0	1	1		
4	Н	Χ	Н	0	1	0	0		
5	Н	Х	Н	0	1	0	1		
6	Н	Х	Н	0	1	1	0		
7	Н	Х	Н	0	1	1	1		
8	Н	Χ	Н	1	0	0	0		
9	Н	Х	Н	1	0	0	1		
0	Н	Х	Н	1	0	1	0		
*	Н	Χ	Н	1	0	1	1		
#	Н	Х	Н	1	1	0	0		
Α	Н	Ш	Н	1	1	0	1		
В	Н	L	Н	1	1	1	0		
С	Н	L	Н	1	1	1	1		
D	Н	L	Н	0	0	0	0		
Α	Н	Н	L						
В	Н	Н	L	undetected, the output code					
С	Н	Н	L	will remain the same as the previous detected code					
D	Н	Н	L	p. 51.545 delected code					

**Table 1 - Functional Decode Table** 

L=LOGIC LOW, H=LOGIC HIGH, Z=HIGH IMPEDANCE X = DON'T CARE

# **Guard Time Adjustment**

In many situations not requiring selection of tone duration and interdigital pause, the simple steering circuit shown in Figure 3 is applicable. Component values are chosen according to the formula:

$$t_{REC} = t_{DP} + t_{GTP}$$
  
 $t_{ID} = t_{DA} + t_{GTA}$ 

The value of  $t_{DP}$  is a device parameter (see Figure 7) and  $t_{REC}$  is the minimum signal duration to be recognized by the receiver. A value for C of 0.1  $\mu F$  is recommended for most applications, leaving R to be selected by the designer.

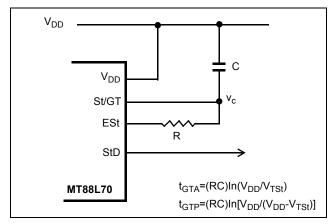


Figure 3 - Basic Steering Circuit

Different steering arrangements may be used to select independently the guard times for tone present ( $t_{GTP}$ ) and tone absent ( $t_{GTA}$ ). This may be necessary to meet system specifications which place both accept and reject limits on both tone duration and interdigital pause. Guard time adjustment also allows the designer to tailor system parameters such as talk off and noise immunity. Increasing  $t_{REC}$  improves talk-off performance since it reduces the probability that tones simulated by speech will maintain signal condition long enough to be registered. Alternatively, a relatively short  $t_{REC}$  with a long  $t_{DO}$  would be appropriate for extremely noisy environments where fast acquisition time and immunity to tone drop-outs are required. Design information for guard time adjustment is shown in Figure 4.

# Power-down and Inhibit Mode

A logic high applied to pin 6 (PWDN) will power down the device to minimize the power consumption in a standby mode. It stops the oscillator and the functions of the filters.

Inhibit mode is enabled by a logic high input to the pin 5 (INH). It inhibits the detection of tones representing characters A, B, C, and D. The output code will remain the same as the previous detected code (see Table 1).

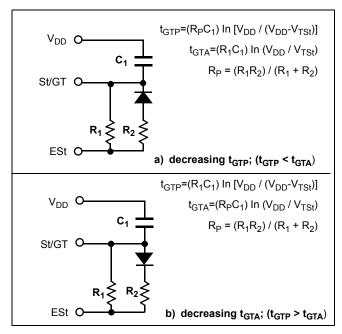


Figure 4 - Guard Time Adjustment

# **Differential Input Configuration**

The input arrangement of the MT88L70 provides a differential-input operational amplifier as well as a bias source  $(V_{Ref})$  which is used to bias the inputs at mid-rail. Provision is made for connection of a feedback resistor to the opamp output (GS) for adjustment of gain. In a single-ended configuration, the input pins are connected as shown in Figure 6 with the op-amp connected for unity gain and  $V_{Ref}$  biasing the input at  $1/2V_{DD}$ . Figure 5 shows the differential configuration, which permits the adjustment of gain with the feedback resistor  $R_5$ .

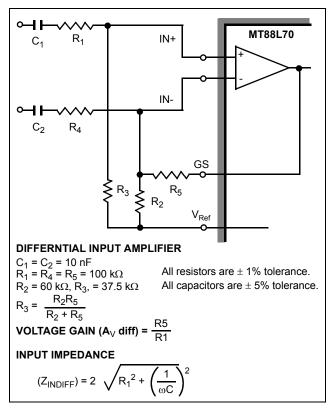


Figure 5 - Differential Input Configuration

# **Crystal Oscillator**

The internal clock circuit is completed with the addition of an external 3.579545 MHz crystal and is connected as shown in Figure 6 (Single-ended Input Configuration).

# **Applications**

A single-ended input configuration is shown in Figure 6. For applications with differential signal inputs the circuit shown in Figure 5 may be used.

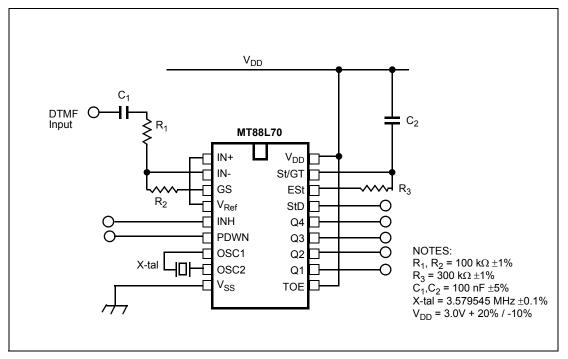


Figure 6 - Single-Ended Input Configuration

# Absolute Maximum Ratings<sup>†</sup>

	Parameter	Symbol	Min.	Max.	Units
1	DC Power Supply Voltage	$V_{DD}$		7	V
2	Voltage on any pin	V <sub>I</sub>	V <sub>SS</sub> -0.3	V <sub>DD</sub> +0.3	V
3	Current at any pin (other than supply)	I <sub>I</sub>		10	mA
4	Storage temperature	T <sub>STG</sub>	-65	+150	°C
5	Package power dissipation	$P_{D}$		500	mW

<sup>†</sup> Exceeding these values may cause permanent damage. Functional operation under these conditions is not implied. Derate above 75 °C at 16 mW / °C. All leads soldered to board.

# $\textbf{Recommended Operating Conditions} \text{ - Voltages are with respect to ground ($V_{SS}$) unless otherwise stated.}$

	Parameter	Sym.	Min.	Typ.‡	Max.	Units	Test Conditions
1	DC Power Supply Voltage	$V_{DD}$	2.7	3.0	3.6	V	
2	Operating Temperature	T <sub>O</sub>	-40		+85	°C	
3	Crystal/Clock Frequency	fc		3.579545		MHz	
4	Crystal/Clock Freq.Tolerance	∆fc		±0.1		%	

<sup>‡</sup> Typical figures are at 25°C and are for design aid only: not guaranteed and not subject to production testing.

# **DC Electrical Characteristics** - $V_{DD}$ = 3.0 V+ 20%/-10%, $V_{SS}$ = 0 V, -40°C $\leq$ T<sub>O</sub> $\leq$ +85°C, unless otherwise stated.

		Characteristics	Sym.	Min.	Typ. <sup>‡</sup>	Max.	Units	Test Conditions
1	S	Standby supply current	I <sub>DDQ</sub>		1	10	μΑ	PWDN=V <sub>DD</sub>
2	P	Operating supply current	$I_{DD}$		2.0	5.5	mA	
3	P L Y	Power consumption	P <sub>O</sub>		6		mW	f <sub>c</sub> =3.579545 MHz
4		High level input	$V_{IH}$	2.1			V	V <sub>DD</sub> = 3.0 V
5		Low level input voltage	$V_{IL}$			0.9	V	V <sub>DD</sub> = 3.0 V
6		Input leakage current	$I_{\rm IH}/I_{\rm IL}$		0.05	5	μΑ	$V_{IN} = V_{SS}$ or $V_{DD}$
7	N P U	Pull up (source) current	I <sub>so</sub>		4	15	μΑ	TOE (pin 10) = 0, V <sub>DD</sub> = 3.0 V
8	T S	Pull down (sink) current	I <sub>SI</sub>		15	40	μΑ	$INH = V_{DD}, PWDN = V_{DD}, V_{DD} = 3.0 V$
9		Input impedance (IN+, IN-)	R <sub>IN</sub>		10		МΩ	@ 1 kHz
10		Steering threshold voltage	V <sub>TSt</sub>		0.465V <sub>DD</sub>		V	

# $\textbf{DC Electrical Characteristics} \ -\ V_{DD} = 3.0\ V +\ 20\% / -10\%,\ V_{SS} = 0\ V,\ -40^{\circ}C \le T_{O} \le +85^{\circ}C,\ unless\ otherwise\ stated.$

		Characteristics	Sym.	Min.	Typ. <sup>‡</sup>	Max.	Units	Test Conditions
11		Low level output voltage	V <sub>OL</sub>			V <sub>SS</sub> +0.03	V	No load
12	0	High level output voltage	V <sub>OH</sub>	V <sub>DD</sub> -0.03			٧	No load
13	U T	Output low (sink) current	I <sub>OL</sub>	1.5	8		mA	V <sub>OUT</sub> = 0.4 V
14	P U T	Output high (source) current	I <sub>OH</sub>	1.0	3.0		mA	V <sub>OUT</sub> = 3.6 V, V <sub>DD</sub> = 3.6 V
15	S	V <sub>Ref</sub> output voltage	V <sub>Ref</sub>		0.512V <sub>DD</sub>		V	No load
16		V <sub>Ref</sub> output resistance	R <sub>OR</sub>		1		kΩ	

<sup>‡</sup> Typical figures are at 25°C and are for design aid only: not guaranteed and not subject to production testing.

# Operating Characteristics - $V_{DD}$ = 3.0 V+20%/-10%, $V_{SS}$ = 0 V, -40°C $\leq$ T $_{O}$ $\leq$ +85°C, unless otherwise stated. Gain Setting Amplifier

	Characteristics	Sym.	Min.	Typ. <sup>‡</sup>	Max.	Units	Test Conditions
1	Input leakage current	I <sub>IN</sub>			100	nA	$V_{SS} \le V_{IN} \le V_{DD}$
2	Input resistance	R <sub>IN</sub>	10			MΩ	
3	Input offset voltage	Vos			25	mV	
4	Power supply rejection	PSRR	50			dB	1 kHz
5	Common mode rejection	CMRR	40			dB	$V_{SS}$ + 0.75 V $\leq$ V $_{IN}$ $\leq$ V $_{DD}$ -0.75 biased at V $_{Ref}$ =1.5 V
6	DC open loop voltage gain	A <sub>VOL</sub>	32			dB	
7	Unity gain bandwidth	f <sub>C</sub>	0.30			MHz	
8	Output voltage swing	V <sub>O</sub>		2.2		$V_{pp}$	Load $\geq$ 100 k $\Omega$ to V <sub>SS</sub> @ GS
9	Maximum capacitive load (GS)	C <sub>L</sub>			100	рF	
10	Resistive load (GS)	$R_L$			50	kΩ	
11	Common mode range	V <sub>CM</sub>		1.5		$V_{pp}$	No Load

# $\textbf{AC Electrical Characteristics} - V_{DD} = 3.0 \text{ V} + 20\% / -10\%, V_{SS} = 0 \text{ V}, -40 ^{\circ}\text{C} \leq T_{O} \leq +85 ^{\circ}\text{C}, using Test Circuit shown in Fig. 6}.$

	Characteristics	Sym	Min.	Typ <sup>‡</sup>	Max	Units	Notes*
1	Valid input signal levels (each tone of composite signal)		-34 15.4		-4.0 489	dBm mV <sub>RMS</sub>	1,2,3,5,6,9 Min @ V <sub>DD</sub> =3.6 V Max @ V <sub>DD</sub> =2.7 V
2	Negative twist accept				8	dB	2,3,6,9,12
3	Positive twist accept				8	dB	2,3,6,9,12
4	Frequency deviation accept		±1.5% ± 2 Hz				2,3,5,9
5	Frequency deviation reject		±3.5%				2,3,5,9
6	Third zone tolerance			-16		dB	2,3,4,5,9,10
7	Noise tolerance			-12		dB	2,3,4,5,7,9,10
8	Dial zone tolerance			+22		dB	2,3,4,5,8,9,11

<sup>‡</sup> Typical figures are at 25 °C and are for design aid only: not guaranteed and not subject to production testing.

# \*NOTES

- NOTES
   dBm= decibels above or below a reference power of 1 mW into a 600 ohm load.
   Digit sequence consists of all DTMF tones.
   Tone duration= 40 ms, tone pause= 40 ms.
   Signal condition consists of nominal DTMF frequencies.
   Both tones in composite signal have an equal amplitude.
   Tone pair is deviated by ±1.5%± 2 Hz.
   Bandwidth limited (3 kHz) Gaussian noise.
   The precise dial tone frequencies are (350 Hz and 440 Hz) ±2%.
   For an error rate of better than 1 in 10,000.
   Referenced to lowest level frequency component in DTMF signal

- 10. Referenced to lowest level frequency component in DTMF signal.

  11. Referenced to the minimum valid accept level.
- 12. Guaranteed by design and characterization.

 $\textbf{AC Electrical Characteristics} - V_{DD} = 3.0 \text{ V} + 20\% / -10\%, V_{SS} = 0 \text{ V}, -40 ^{\circ}\text{C} \leq \text{To} \leq +85 ^{\circ}\text{C}, \text{ using Test Circuit shown in Figure 6}.$ 

		Characteristics	Sym.	Min.	Typ.‡	Max.	Units	Conditions
1		Tone present detect time	t <sub>DP</sub>	5	11	14	ms	Note 1
2	Т	Tone absent detect time	t <sub>DA</sub>	0.5	4	8.5	ms	Note 1
3	I M	Tone duration accept	t <sub>REC</sub>			40	ms	Note 2
4	I N	Tone duration reject	t <sub>REC</sub>	20			ms	Note 2
5	G	Interdigit pause accept	$t_{ID}$			40	ms	Note 2
6		Interdigit pause reject	$t_{DO}$	20			ms	Note 2
7		Propagation delay (St to Q)	$t_{PQ}$			11	μS	TOE=V <sub>DD</sub>
8	0	Propagation delay (St to StD)	t <sub>PStD</sub>			20	μS	TOE=V <sub>DD</sub>
9			t <sub>QStD</sub>		5.0		μS	TOE=V <sub>DD</sub>
10			t <sub>PTE</sub>		50		ns	load of 10 kΩ, 50 pF
11	S	Propagation delay (TOE to Q DISABLE)	t <sub>PTD</sub>		130		ns	load of 10 kΩ, 50 pF
12	Р	Power-up time	t <sub>PU</sub>		30		ms	Note 3
13	ם 🖇 צ	Power-down time	t <sub>PD</sub>		20		ms	
14		Crystal/clock frequency	$f_{C}$	3.5759	3.5795	3.5831	MHz	
15	С	Clock input rise time	t <sub>LHCL</sub>			110	ns	Ext. clock
16	0	Clock input fall time	t <sub>HLCL</sub>			110	ns	Ext. clock
17	C K	Clock input duty cycle	DC <sub>CL</sub>	40	50	60	%	Ext. clock
18		Capacitive load (OSC2)	$C_{LO}$			15	pF	

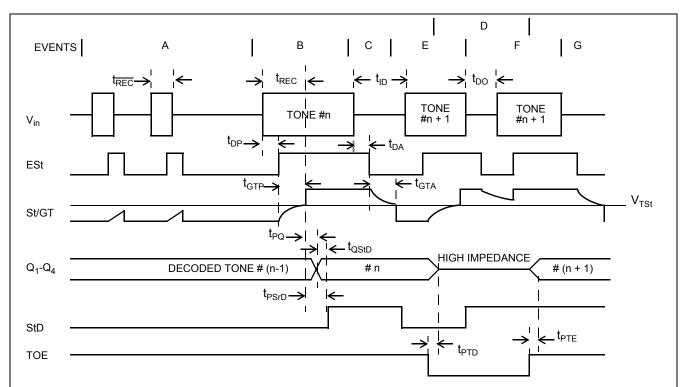
<sup>‡</sup> Typical figures are at 25°C and are for design aid only: not guaranteed and not subject to production testing.

<sup>\*</sup>NOTES:

1. Used for guard-time calculation purposes only and tested at -4 dBm.

2. These, user adjustable parameters, are not device specifications. The adjustable settings of these minimums and maximums are recommendations based upon network requirements.

3. With valid tone present at input, t<sub>PU</sub> equals time from PDWN going low until ESt going high.



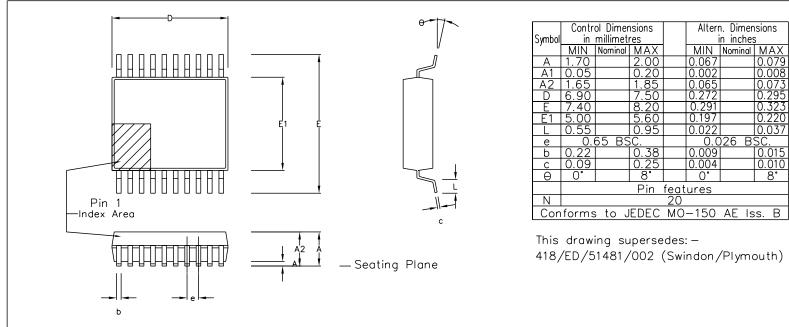
### **EXPLANATION OF EVENTS**

- A) TONE BURSTS DETECTED, TONE DURATION INVALID, OUTPUTS NOT UPDATED.
- B) TONE #n DETECTED, TONE DURATION VALID, TONE DECODED AND LATCHED IN OUTPUTS.
- C) END OF TONE #n DETECTED, TONE ABSENT DURATION VALID, OUTPUTS REMAIN LATCHED UNTIL NEXT VALID TONE.
- D) OUTPUTS SWITCHED TO HIGH IMPEDANCE STATE.
- E) TONE #n+1 DETECTED, TONE DURATION VALID, TONE DECODED AND LATCHED IN OUTPUTS (CURRENTLY HIGH IMPEDANCE).
- F) ACCEPTABLE DROPOUT OF TONE #n+1, TONE ABSENT DURATION INVALID, OUTPUTS REMAIN LATCHED.
- G) END OF TONE #n+1 DETECTED, TONE ABSENT DURATION VALID, OUTPUTS REMAIN LATCHED UNTIL NEXT VALID TONE.

# **EXPLANATION OF SYMBOLS**

- $V_{\text{in}}$  DTMF COMPOSITE INPUT SIGNAL.
- EST EARLY STEERING OUTPUT. INDICATES DETECTION OF VALID TONE FREQUENCIES.
- St/GT STEERING INPUT/GUARD TIME OUTPUT. DRIVES EXTERNAL RC TIMING CIRCUIT.
- Q<sub>1</sub>-Q<sub>4</sub> 4-BIT DECODED TONE OUTPUT.
- StD DELAYED STEERING OUTPUT. INDICATES THAT VALID FREQUENCIES HAVE BEEN PRESENT/ABSENT FOR THE REQUIRED GUARD TIME THUS CONSTITUTING A VALID SIGNAL.
- TOE TONE OUTPUT ENABLE (INPUT). A LOW LEVEL SHIFTS Q1-Q4 TO ITS HIGH IMPEDANCE STATE.
- tree Maximum DTMF SIGNAL DURATION NOT DETECTED AS VALID.
- t<sub>REC</sub> MINIMUM DTMF SIGNAL DURATION REQUIRED FOR VALID RECOGNITION.
- $t_{\text{ID}}$  MINIMUM TIME BETWEEN VALID DTMF SIGNALS.
- $t_{\mathsf{DO}}$  MAXIMUM ALLOWABLE DROP OUT DURING VALID DTMF SIGNAL.
- $t_{\mbox{\footnotesize DP}}$   $\;\;$  TIME TO DETECT THE PRESENCE OF VALID DTMF SIGNALS.
- $t_{\mathsf{DA}}$  TIME TO DETECT THE ABSENCE OF VALID DTMF SIGNALS.
- t<sub>GTP</sub> GUARD TIME, TONE PRESENT.
- t<sub>GTA</sub> GUARD TIME, TONE ABSENT.

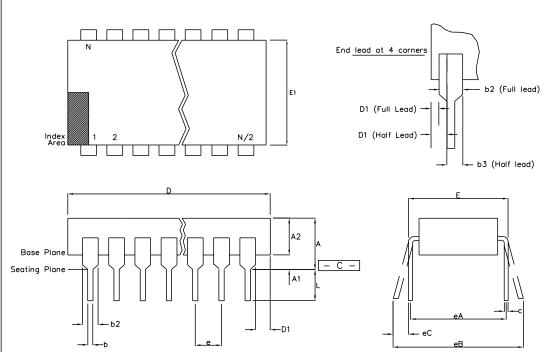
Figure 7 - Timing Diagram



## Notes:

- 1. A visual index feature, e.g. a dot, must be located within the cross—hatched area.
- 2. Controlling dimension are in millimeters.
- 3. Dimensions D and E1 do not include mould flash or protusion. Mould flash or protusion shall not exceed 0.20 mm per side. D and E1 are maximum plastic body size dimensions including mould mismatch.
- 4. Dimension b does not include dambar protusion/intrusion. Allowable dambar protusion shall be 0.13 mm total in excess of b dimension. Dambar intrusion shall not reduce dimension b by more than 0.07 mm.

© Zar <b>li</b> nk	Semiconducto	r 2002 All right	ts reserved.			Package Code
ISSUE	1	2	3		Previous package codes	Package Outline for 20 lead
ACN	201933	205234	212477	ZARLINK SEMICONDUCTOR	NP / N	SSOP (5.3mm Body Width)
DATE	27Feb97	25Sep98	3Apr02	JEMITES RESIDENCE	·	
APPRD.						GPD00294



	Min	Max	Min	Max	
	mm		Inches		
A		5.33		0.210	
A1	0.38		0.015		
A2	2.92	4.95	0.115	0.195	
b	0.36	0.56	0.014	0.022	
b2	1.14	1.78	0.045	0.070	
b3	n/a	n/a	n/a	n/a	
С	0.20	0.36	0.008	0.014	
D	22.35	23.37	0.880	0.920	
D1	0.13		0.005		
Е	7.62	8.26	0.300	0.325	
E1	6.10	7.11	0.240	0.280	
е	2.54	2.54 BSC		0.100 BSC	
eА	7.62 BSC		0.300 BSC		
eВ		10.92		0.430	
еC	0.00	1.52	0.000	0.060	
L	2.92	3.81	0.115	0.150	
N	18		18		
Conforms to Jedec MS-001AC Issue D					

Plymouth/Swindon drawing # 418/ED/39502/004

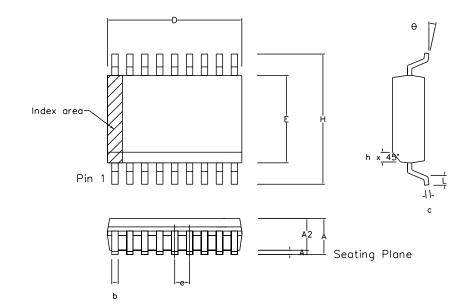
DA

This drawing supersedes: -

Notes:

1. Leadframe Material: Copper
2. Leadframe finish: Solder Plate
3. Dimensions D, D1 & E1 do not include mould flash or protrusions.
4. Dimensions E & eA are measured with leads constrained to be perpendicular to datum — C —
5. Dimensions eB & eC are measured with the leads unconstrained
6. Controlling dimensions are Inches. Millimeter conversions are not necessarily exact.
7. N is the maximum of terminal positions.

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	Control Dimensions				Altern. Dimensions		
Symbol	in millimetres				in inches		
Ľ	MIN	Nominal	MAX		MIN	Nominal	MAX
Α	2.35		2.65		0.093		0.104
A1	0.10		0.30		0.004		0.012
A2	2.25		2.35		0.089		0.092
D	11.35		11.75		0.447		0.463
Н	10.00		10.65		0.394		0.419
E	7.40		7.60		0.291		0.299
	0.40		1.27		0.016		0.050
е	1.27 BSC.			0.050 BSC.			
Ь	0.33		0.51		0.013		0.020
С	0.23		0.32		0.009		0.013
Φ	0.		8.		0,		8°
h	0.25		0.75		0.010		0.029
	Pin features						
N	18						
Conforms to JEDEC MS-013AB Iss. C							

# Notes:

- 1. The chamfer on the body is optional. If not present, a visual index feature, e.g. a dot, must be located within the cross—hatched area.
- 2. Controlling dimensions are in millimeters
- 3. Dimension D do not include mould flash, protusion or gate burrs. These shall not exceed 0.006" per side.
- 4. Dimension E1 do not include inter-lead flash or protusion. These shall not exceed 0.010" per side.
- 5. Dimension b does not include dambar protusion / intrusion. Allowable dambar protusion shall be 0.004" total in excess of b dimension.

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ISSUE	1	2	3		Previous package codes	Package Outline for
ACN	6746	201940	212432	ZARLINK SEMICONDUCTOR		18 lead SOIC (0.300" Body Width)
DATE	7Apr95	27Feb97	25Mar02	3EMICONDOCION	,	
APPRD.						GPD00014



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