Data Sheet

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ITU CO/PABX SLIC with Low Power Standby

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The HC5515 is a subscriber line interface circuit which is interchangeable with Ericsson's PBL3860 for distributed central office applications. Enhancements include immunity to circuit latch-up during hot plug and absence of false signaling in the presence of longitudinal currents.

The HC5515 is fabricated in a High Voltage Dielectrically Isolated (DI) Bipolar Process that eliminates leakage currents and device latch-up problems normally associated with junction isolated ICs. The elimination of the leakage currents results in improved circuit performance for wide temperature extremes. The latch free benefit of the DI process guarantees operation under adverse transient conditions. This process feature makes the HC5515 ideally suited for use in harsh outdoor environments.

Ordering Information

PART NUMBER	TEMP. RANGE (^o C)	PACKAGE	PKG. NO.	
HC5515CM	0 to 70	28 Ld PLCC	N28.45	

Features

- DI Monolithic High Voltage Process
- · Programmable Current Feed (20mA to 60mA)
- Programmable Loop Current Detector Threshold and Battery Feed Characteristics
- Ring Trip Detection
- Compatible with Ericsson's PBL3860
- Thermal Shutdown
- On-Hook Transmission
- Wide Battery Voltage Range (-24V to -58V)
- Low Standby Power
- -40°C to 85°C Ambient Temperature Range

Applications

- Digital Loop Carrier Systems
- Pair GainPOTS
- Fiber-In-The-Loop ONUs
- PABX
- Wireless Local LoopHybrid Fiber Coax
- Related Literature
 - AN9632, Operation of the HC5523/15 Evaluation Board



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Block Diagram

Absolute Maximum Ratings

Temperature, Humidity
Storage Temperature Range65°C to 150°C
Operating Temperature Range40°C to 110°C
Operating Junction Temperature Range40°C to 150°C
Power Supply (-40 ^o C \leq T _A \leq 85 ^o C)
Supply Voltage V _{CC} to GND 0.5V to 7V
Supply Voltage V _{FF} to GND7V to 0.5V
Supply Voltage V _{BAT} to GND80V to 0.5V
Ground
Voltage between AGND and BGND
Relay Driver
Ring Relay Supply Voltage0V to 20V
Ring Relay Current
Ring Trip Comparator
Input VoltageVBAT to 0V
Input Current5mA to 5mA
Digital Inputs, Outputs (C1, C2, E0, DET)
Input VoltageOV to V _{CC}
Output Voltage (DET Not Active)
Output Current (DET)
Tipx and Ringx Terminals (-40 ^o C \leq T _A \leq 85 ^o C)
Tipx or Ringx Voltage, Continuous (Referenced to GND)V _{BAT} to +2V
Tipx or Ringx, Pulse < 10ms, T_{REP} > 10s V_{BAT} -20V to +5V
Tipx or Ringx, Pulse < $10\mu s$, T _{REP} > $10s \dots V_{BAT}$ -40V to +10V
Tipx or Ringx, Pulse < 250ns, T _{REP} > 10s V _{BAT} -70V to +15V
Tipx or Ringx Current
ESD Rating

Thermal Information

Thermal Resistance (Typical, Note 1)	θ_{JA} (^o C/W)
28 Lead PLCC Package	53
Continuous Power Dissipation at 70 ^o C	
28 Lead PLCC Package	1.5W
Package Power Dissipation at 70 ^o C, t < 100ms, t_{REP} >	1s
28 Lead PLCC Package	4W
Derate above	70 ⁰ C
PDIP Package	18.8mW/ ^o C
PLCC Package	18.8mW/ ⁰ C
Maximum Junction Temperature Range40	^o C to 150 ^o C
Maximum Storage Temperature Range	^o C to 150 ^o C
Maximum Lead Temperature (Soldering 10s)	300 ^o C
(PLCC - Lead Tips Only)	

Die Characteristics

CAUTION: Stresses above those listed in "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress only rating and operation of the device at these or any other conditions above those indicated in the operational sections of this specification is not implied.

NOTE:

1. θ_{JA} is measured with the component mounted on an evaluation PC board in free air.

Typical Operating Conditions

These represent the conditions under which the part was developed and are suggested as guidelines.

PARAMETER	CONDITIONS	MIN	TYP	MAX	UNITS
Case Temperature		-40	-	100	°C
V _{CC} with Respect to AGND	-40°C to 85°C	4.75	-	5.25	V
V _{EE} with Respect to AGND	-40°C to 85°C	-5.25	-	-4.75	V
V _{BAT} with Respect to BGND	-40°C to 85°C	-58	-	-24	V

Electrical Specifications

 $\begin{array}{l} T_{A}=0^{0}C \text{ to } 70^{0}C, V_{CC}=+5V \pm 5\%, V_{EE}=-5V \pm 5\%, V_{BAT}=-48V, \text{AGND}=\text{BGND}=0V, R_{DC1}=R_{DC2}=41.2k\Omega, \\ R_{D}=39k\Omega, R_{SG}=0\Omega, R_{F1}=R_{F2}=0\Omega, C_{HP}=10nF, C_{DC}=1.5\mu\text{F}, Z_{L}=600\Omega, \text{Unless Otherwise Specified.} \end{array}$



 $T_{A} = 0^{o}C \text{ to } 70^{o}C, V_{CC} = +5V \pm 5\%, V_{EE} = -5V \pm 5\%, V_{BAT} = -48V, AGND = BGND = 0V, R_{DC1} = R_{DC2} = 41.2k\Omega, R_{D} = 39k\Omega, R_{SG} = 0\Omega, R_{F1} = R_{F2} = 0\Omega, C_{HP} = 10nF, C_{DC} = 1.5\mu F, Z_{L} = 600\Omega, Unless Otherwise Specified.$ **(Continued)**



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PARAMETER	CONDITIONS	MIN	ТҮР	MAX	UNITS
Standby, $I_L = 0$		-	>-48	-	V
TIP-RING Open Loop Metallic Voltage, V _{TR}	$V_{BAT} = -52V, R_{SG} = 0\Omega$	43	-	47	V
4-WIRE TRANSMIT PORT (V _{TX})					
Overload Level	Z _L > 20kΩ, 1% THD (Note 12, Figure 7)	3.1	-	-	V _{PEAK}
Output Offset Voltage	$E_G = 0, Z_L = \infty$ (Note 13, Figure 7)	-60	-	60	mV
Output Impedance (Guaranteed by Design)	0.2kHz < f < 03.4kHz	-	5	20	W
2-Wire to 4-Wire (Metallic to V _{TX}) Voltage Gain	0.3kHz < f < 03.4kHz (Note 14, Figure 7)	0.98	1.0	1.02	V/V



FIGURE 6. TWO-WIRE RETURN LOSS



FIGURE 7. OVERLOAD LEVEL (4-WIRE TRANSMIT PORT), OUTPUT OFFSET VOLTAGE, 2-WIRE TO 4-WIRE VOLTAGE GAIN AND HARMONIC DISTORTION

4-WIRE RECEIVE PORT (RSN)					
DC Voltage	I _{RSN} = 0mA	-	0	-	V
R _X Sum Node Impedance (Gtd by Design)	0.2kHz < f < 3.4kHz	-	-	20	W
Current Gain-RSN to Metallic	0.3kHz < f < 3.4kHz (Note 15, Figure 8)	900	1000	1100	Ratio
FREQUENCY RESPONSE (OFF-HOOK)					
2-Wire to 4-Wire	0dBm at 1.0kHz, E _{RX} = 0V 0.3kHz < f < 3.4kHz (Note 16, Figure 9)	-0.2	-	0.2	dB
4-Wire to 2-Wire	0dBm at 1.0kHz, $E_G = 0V$ 0.3kHz < f < 3.4kHz (Note 17, Figure 9)	-0.2	-	0.2	dB
4-Wire to 4-Wire	0dBm at 1.0kHz, $E_G = 0V$ 0.3kHz < f < 3.4kHz (Note 18, Figure 9)	-0.2	-	0.2	dB
INSERTION LOSS					
2-Wire to 4-Wire	0dBm, 1kHz (Note 19, Figure 9)	-0.2	-	0.2	dB
4-Wire to 2-Wire	0dBm, 1kHz (Note 20, Figure 9)	-0.2	-	0.2	dB
GAIN TRACKING (Ref = -10dBm, at 1.0kHz)					
2-Wire to 4-Wire	+3dBm to +7dBm (Note 21, Figure 9)	-0.15	-	0.15	dB
2-Wire to 4-Wire	-40dBm to +3dBm (Note 21, Figure 9)	-0.1	-	0.1	dB
2-Wire to 4-Wire	-55dBm to -40dBm (Note 21, Figure 9)	-0.2	-	0.2	dB
4-Wire to 2-Wire	-40dBm to +7dBm (Note 22, Figure 9)	-0.1	-	0.1	dB

 $\begin{array}{l} T_{A}=0^{o}C \text{ to } 70^{o}C, \ V_{CC}=+5 V \pm 5\%, \ V_{EE}=-5 V \pm 5\%, \ V_{BAT}=-48 V, \ AGND=BGND=0 V, \ R_{DC1}=R_{DC2}=41.2 k\Omega, \\ R_{D}=39 k\Omega, \ R_{SG}=0 \Omega, \ R_{F1}=R_{F2}=0 \Omega, \ C_{HP}=10 nF, \ C_{DC}=1.5 \mu F, \ Z_{L}=600 \Omega, \ Unless \ Otherwise \ Specified. \\ \textbf{(Continued)} \end{array}$



 $\begin{array}{l} T_{A}=0^{0}C \text{ to } 70^{0}C, \ V_{CC}=+5V \pm 5\%, \ V_{EE}=-5V \pm 5\%, \ V_{BAT}=-48V, \ \text{AGND}=\text{BGND}=0V, \ R_{DC1}=R_{DC2}=41.2k\Omega, \\ R_{D}=39k\Omega, \ R_{SG}=0\Omega, \ R_{F1}=R_{F2}=0\Omega, \ C_{HP}=10nF, \ C_{DC}=1.5\mu F, \ Z_{L}=600\Omega, \ \text{Unless Otherwise Specified.} \\ \textbf{(Continued)} \end{array}$

PARAMETER	CONDITIONS	MIN	TYP	MAX	UNITS		
RING TRIP DETECTOR (DT, DR)							
Offset Voltage	Source Res = 0	-20	-	20	mV		
Input Bias Current	Source Res = 0	-360	-	360	nA		
Input Common-Mode Range	Source Res = 0	V _{BAT} +1	-	0	V		
Input Resistance	Source Res = 0, Unbalanced	1	-	-	MΩ		
	Source Res = 0, Balanced	3	-	-	MΩ		
RING RELAY DRIVER				1			
V _{SAT} at 25mA	I _{OL} = 25mA	-	0.2	0.6	V		
Off-State Leakage Current	V _{OH} = 12V	-	-	10	μA		
DIGITAL INPUTS (E0, C1, C2)	1		I	1	I		
Input Low Voltage, VIL		0	-	0.8	V		
Input High Voltage, V _{IH}		2	-	V _{CC}	V		
Input Low Current, I _{IL} : C1, C2	V _{IL} = 0.4V	-200	-	-	μA		
Input Low Current, I _{IL} : E0	$V_{IL} = 0.4V$	-100	-	-	μA		
Input High Current	V _{IH} = 2.4V	-	-	40	μA		
DETECTOR OUTPUT (DET)	1			1			
Output Low Voltage, V _{OL}	I _{OL} = 2mA	-	-	0.45	V		
Output High Voltage, V _{OH}	I _{OH} = 100μA	2.7	-	-	V		
Internal Pull-Up Resistor		8	15	25	kΩ		
POWER DISSIPATION (V _{BAT} = -48V)							
Open Circuit State	C1 = C2 = 0	-	26.3	70	mW		
On-Hook, Standby	C1 = C2 = 1	-	37.5	85	mW		
On-Hook, Active	$C1 = 0, C2 = 1, R_L = High Impedance$	-	110	300	mW		
Off-Hook, Active	$C1 = 0, C2 = 1, R_L = 600\Omega$	-	1.1	1.4	W		
TEMPERATURE GUARD				1			
Thermal Shutdown		150	-	180	°C		
SUPPLY CURRENTS (V _{BAT} = -28V)							
Open Circuit State (C1, 2 = 0, 0)	Icc	-	1.3	2.8	mA		
On-Hook	IEE	-	0.6	2.0	mA		
	I _{BAT}	-	0.35	1.2	mA		
Standby State (C1, 2 = 1, 1)	Icc	-	1.6	3.5	mA		
On-Hook	IEE	-	0.62	2.0	mA		
	I _{BAT}	-	0.55	1.6	mA		
Active State (C1, 2 = 0, 1)	Icc	-	3.7	9.5	mA		
On-Hook	IEE	-	1.1	4.0	mA		
	I _{BAT}	-	2.2	5.2	mA		
PSRR							
V _{CC} to 2 or 4-Wire Port	(Note 29, Figure 11)	-	40	-	dB		
V _{EE} to 2 or 4-Wire Port	(Note 29, Figure 11)	-	40	-	dB		

T_A = 0°C to 70°C, V_{CC} = +5V ±5%, V_{EE} = -5V ±5%, V_{BAT} = -48V, AGND = BGND = 0V, R_{DC1} = R_{DC2} = 41.2kΩ, R_D = 39kΩ, R_{SG} = 0Ω, R_{F1} = R_{F2} = 0Ω, C_{HP} = 10nF, C_{DC} = 1.5μF, Z_L = 600Ω, Unless Otherwise Specified. (Continued)



Circuit Operation and Design Information

The HC5515 is a current feed voltage sense **S**ubscriber Line Interface **C**ircuit (SLIC). This means that for short loop applications the SLIC provides a programed constant current to the tip and ring terminals while sensing the tip to ring voltage.

The following discussion separates the SLIC's operation into its DC and AC paths, then follows up with additional circuit and design information.

Constant Loop Current (DC) Path

SLIC in the Active Mode

The DC path establishes a constant loop current that flows out of tip and into the ring terminal. The loop current is programmed by resistors R_{DC1} , R_{DC2} and the voltage on the R_{DC} pin (Figure 12). The R_{DC} voltage is determined by the voltage across R_1 in the saturation guard circuit. Under constant current feed conditions, the voltage drop across R_1 sets the R_{DC} voltage to -2.5V. This occurs when current flows through R_1 into the current source I_2 . The R_{DC} voltage establishes a current (I_{RSN}) that is equal to $V_{RDC}/(R_{DC1} + R_{DC2})$. This current is then multiplied by 1000, in the loop current circuit, to become the tip and ring loop currents.

For the purpose of the following discussion, the saturation guard voltage is defined as the maximum tip to ring voltage at which the SLIC can provide a constant current for a given battery and overhead voltage.

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For loop resistances that result in a tip to ring voltage less than the saturation guard voltage the loop current is defined as:

$$I_{L} = \frac{2.5V}{R_{DC1} + R_{DC2}} \times 1000$$
 (EQ. 1)

where: I_L = Constant loop current, and

 R_{DC1} and R_{DC2} = Loop current programming resistors.

Capacitor C_{DC} between R_{DC1} and R_{DC2} removes the VF signals from the battery feed control loop. The value of C_{DC} is determined by Equation 2:

$$C_{DC} = T \times \left(\frac{1}{R_{DC1}} + \frac{1}{R_{DC2}}\right)$$
(EQ. 2)

where T = 30ms.

NOTE: The minimum C_{DC} value is obtained if $R_{DC1} = R_{DC2}$.

Figure 13 illustrates the relationship between the tip to ring voltage and the loop resistance. For a 0 Ω loop resistance both tip and ring are at V_{BAT}/2. As the loop resistance increases, so does the voltage differential between tip and ring. When this differential voltage becomes equal to the saturation guard voltage, the operation of the SLIC's loop feed changes from a constant current feed to a resistive feed. The loop current in the resistive feed region is no longer constant but varies as a function of the loop resistance.





Figure 14 shows the relationship between the saturation guard voltage, the loop current and the loop resistance. Notice from Figure 14 that for a loop resistance <1.2k Ω (R_{SG} = 4.0k Ω) the SLIC is operating in the constant current feed region and for resistances >1.2k Ω the SLIC is operating in the resistive feed region. Operation in the resistive feed region allows long loop and off-hook transmission by keeping the tip and ring voltages off the rails. Operation in this region is transparent to the customer.



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The Saturation Guard circuit (Figure 12) monitors the tip to ring voltage via the transconductance amplifier A1. A1 generates a current that is proportional to the tip to ring voltage difference. I1 is internally set to sink all of A1's current until the tip to ring voltage exceeds 12.5V. When the tip to ring voltage exceeds 12.5V (with no RSG resistor) A1 supplies more current than I1 can sink. When this happens A2 amplifies its input current by a factor of 12 and the current through R₁ becomes the difference between I₂ and the output current from A2. As the current from A2 increases, the voltage across R1 decreases and the output voltage on RDC decreases. This results in a corresponding decrease in the loop current. The RSG pin provides the ability to increase the saturation guard reference voltage beyond 12.5V. Equation 3 gives the relationship between the RSG resistor value and the programmable saturation guard reference voltage:

$$V_{\text{SGREF}} = 12.5 + \frac{5 \cdot 10^5}{R_{\text{SG}} + 17300}$$
 (EQ. 3)
where:

 V_{SGREF} = Saturation Guard reference voltage, and R_{SG} = Saturation Guard programming resistor.

When the Saturation guard reference voltage is exceeded, the tip to ring voltage is calculated using Equation 4:

$$V_{TR} = R_{L} \times \frac{16.66 + 5 \cdot 10^{9} / (R_{SG} + 17300)}{R_{L} + (R_{DC1} + R_{DC2}) / 600}$$
(EQ. 4)

where:

V_{TR} = Voltage differential between tip and ring, and

R_L = Loop resistance.

For on-hook transmission $R_L = \infty$, Equation 4 reduces to:

$$V_{TR} = 16.66 + \frac{5 \cdot 10^5}{R_{SG} + 17300}$$
 (EQ. 5)

The value of R_{SG} should be calculated to allow maximum loop length operation. This requires that the saturation guard reference voltage be set as high as possible without clipping the incoming or outgoing VF signal. A voltage margin of -4V on tip and -4V on ring, for a total of -8V margin, is recommended as a general guideline. The value of R_{SG} is calculated using Equation 6:

$$R_{SG} = \left(\frac{5 \cdot 10^{5}}{(|V_{BAT}| - V_{MAR}) \times \left(1 + \frac{(R_{DC1} + R_{DC2})}{600R_{L}}\right) - 16.66V} - 17300 \right)$$
(EQ. 6)

where:

VBAT = Battery voltage, and

 V_{MAR} = Voltage Margin. Recommended value of -8V to allow a maximum overload level of 3.1V_{PEAK}.

For on-hook transmission $R_L = \infty$, Equation 6 reduces to:

$$R_{SG} = \frac{5 \cdot 10^{3}}{|V_{BAT}| - V_{MAR} - 16.66V} - 17300$$
(EQ. 7)

SLIC in the Standby Mode

Overall system power is saved by configuring the SLIC in the standby state when not in use. In the standby state the tip and ring amplifiers are disabled and internal resistors are connected between tip to ground and ring to V_{BAT} . This connection enables a loop current to flow when the phone goes off-hook. The loop current detector then detects this current and the SLIC is configured in the active mode for voice transmission. The loop current in standby state is calculated as follows:

$$I_{L} \approx \frac{|V_{BAT}| - 3V}{R_{1} + 1800\Omega}$$
(EQ. 8)

where:

 I_L = Loop current in the standby state,

R_L = Loop resistance, and

V_{BAT} = Battery voltage.

(AC) Transmission Path

SLIC in the Active Mode

Figure 15 shows a simplified AC transmission model. Circuit analysis yields the following design equations:

$$V_{TR} = V_{TX} + I_M \bullet 2R_F$$
 (EQ. 9)

$$\frac{V_{TX}}{Z_T} + \frac{V_{RX}}{Z_{RX}} = \frac{I_M}{1000}$$
(EQ. 10)

$$V_{TR} = E_G - I_M \bullet Z_L$$
 (EQ. 11)

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where:

 V_{TR} = Is the AC metallic voltage between tip and ring, including the voltage drop across the fuse resistors R_F, V_{TX} = Is the AC metallic voltage. Either at the ground referenced 4-wire side or the SLIC tip and ring terminals,

 I_{M} = Is the AC metallic current,

 $R_F = Is a fuse resistor,$

Z_T = Is used to set the SLIC's 2-wire impedance,

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V_{RX} = Is the analog ground referenced receive signal,

 Z_{RX} = Is used to set the 4-wire to 2-wire gain,

 E_G = Is the AC open circuit voltage, and

 Z_L = Is the line impedance.

(AC) 2-Wire Impedance

The AC 2-wire impedance (Z_{TR}) is the impedance looking into the SLIC, including the fuse resistors, and is calculated as follows:

Let $V_{RX} = 0$. Then from Equation 10:

$$TX = Z_{T} \bullet \frac{I_{M}}{1000}$$
(EQ. 12)

Z_{TR} is defined as:

$$Z_{TR} = \frac{V_{TR}}{I_M}$$
(EQ. 13)

Substituting in Equation 9 for VTR:

$$Z_{TR} = \frac{V_{TX}}{I_M} + \frac{2R_F \bullet I_M}{I_M}$$
(EQ. 14)

Substituting in Equation 12 for V_{TX}:

$$Z_{TR} = \frac{Z_T}{1000} + 2R_F$$
 (EQ. 15)

Therefore:

$$Z_{T} = 1000 \bullet (Z_{TR} - 2R_{F})$$
 (EQ. 16)

Equation 16 can now be used to match the SLIC's impedance to any known line impedance (Z_{TR}).

Example:

Calculate Z_T to make $Z_{TR} = 600\Omega$ in series with 2.16µF. R_F = 20Ω.

$$Z_{T} = 1000 \bullet \left(600 + \frac{1}{j\omega \bullet 2.16 \bullet 10^{-6}} - 2 \bullet 20 \right)$$

 $Z_T = 560 k\Omega$ in series with 2.16nF.

(AC) 2-Wire to 4-Wire Gain

The 2-wire to 4-wire gain is equal to V_{TX}/V_{TR} . From Equations 9 and 10 with V_{RX} = 0:

$$A_{2-4} = \frac{V_{TX}}{V_{TR}} = \frac{Z_T / 1000}{Z_T / 1000 + 2R_F}$$
(EQ. 17)

(AC) 4-Wire to 2-Wire Gain

The 4-wire to 2-wire gain is equal to V_{TR}/V_{RX} . From Equations 9, 10 and 11 with $E_G = 0$:

$$A_{4-2} = \frac{V_{TR}}{V_{RX}} = -\frac{Z_T}{Z_{RX}} \bullet \frac{Z_L}{\frac{Z_T}{1000} + 2R_F + Z_L}$$
(EQ. 18)



FIGURE 15. SIMPLIFIED AC TRANSMISSION CIRCUIT

For applications where the 2-wire impedance (Z_{TR} , Equation 15) is chosen to equal the line impedance (Z_L), the expression for A_{4-2} simplifies to:

$$A_{4-2} = -\frac{Z_T}{Z_{RX}} \cdot \frac{1}{2}$$
 (EQ. 19)

(AC) 4-Wire to 4-Wire Gain

The 4-wire to 4-wire gain is equal to V_{TX}/V_{RX} .

From Equations 9, 10 and 11 with $E_G = 0$:

$$A_{4-4} = \frac{V_{TX}}{V_{RX}} = -\frac{Z_T}{Z_{RX}} \bullet \frac{Z_L + 2R_F}{\frac{Z_T}{1000} + 2R_F + Z_L}$$
(EQ. 20)

Transhybrid Circuit

The purpose of the transhybrid circuit is to remove the receive signal (V_{RX}) from the transmit signal (V_{TX}), thereby preventing an echo on the transmit side. This is accomplished by using an external op amp (usually part of the CODEC) and by the inversion of the signal from the 4-wire receive port (RSN) to the 4-wire transmit port (V_{TX}). Figure 16 shows the transhybrid circuit. The input signal will be subtracted from the output signal if I_1 equals I_2 . Node analysis yields the following equation:

$$\frac{V_{TX}}{R_{TX}} + \frac{V_{RX}}{Z_{B}} = 0$$
 (EQ. 21)

The value of Z_B is then:

$$Z_{B} = -R_{TX} \bullet \frac{V_{RX}}{V_{TX}}$$
(EQ. 22)

Where V_{RX}/V_{TX} equals 1/ A₄₋₄.

Therefore:

$$Z_{B} = R_{TX} \bullet \frac{Z_{RX}}{Z_{T}} \bullet \frac{\frac{Z_{T}}{1000} + 2R_{F} + Z_{L}}{Z_{L} + 2R_{F}}$$
(EQ. 23)

Example:

Given: $R_{TX} = 20k\Omega$, $Z_{RX} = 280k\Omega$, $Z_T = 562k\Omega$ (standard value), $R_F = 20\Omega$ and $Z = 600\Omega$,

The value of $Z_B = 18.7 k\Omega$



FIGURE 16. TRANSHYBRID CIRCUIT

Supervisory Functions

The loop current and the ring trip detector outputs are multiplexed to a single logic output pin called $\overline{\text{DET}}$. See Table 1 to determine the active detector for a given logic input. For further discussion of the logic circuitry see section titled "Digital Logic Inputs".

Before proceeding with an explanation of the loop current detector and the longitudinal impedance, it is important to understand the difference between a "metallic" and "longitudinal" loop currents. Figure 17 illustrates 3 different types of loop current encountered.

Case 1 illustrates the metallic loop current. The definition of a metallic loop current is when **equal** currents flow out of tip and into ring. Loop current is a metallic current.

Cases 2 and 3 illustrate the longitudinal loop current. The definition of a longitudinal loop current is a common mode current, that flows either out of or into tip and ring simultaneously. Longitudinal currents in the on-hook state result in equal currents flowing through the sense resistors R_1 and R₂ (Figure 17). And longitudinal currents in the off-hook state result in unequal currents flowing through the sense resistors R1 and R2. Notice that for case 2, longitudinal currents flowing away from the SLIC, the current through R1 is the metallic loop current plus the longitudinal current; whereas the current through R₂ is the metallic loop current minus the longitudinal current. Longitudinal currents are generated when the phone line is influenced by magnetic fields (e.g., power lines).

Loop Current Detector

Figure 17 shows a simplified schematic of the loop current detector. The loop current detector works by sensing the metallic current flowing through resistors R1 and R2. This results in a current (I_{RD}) out of the transconductance amplifier (gm1) that is equal to the product of gm1 and the metallic loop current. IRD then flows out the RD pin and through resistor R_D to V_{EE} . The value of I_{RD} is equal to:

$$I_{RD} = \frac{|I_{TIP} - I_{RING}|}{600} = \frac{I_L}{300}$$
 (EQ. 24)

The I_{RD} current results in a voltage drop across R_D that is compared to an internal 1.25V reference voltage. When the voltage drop across R_D exceeds 1.25V, and the logic is configured for loop current detection, the DET pin goes low.

The hysteresis resistor R_H adds an additional voltage effectively across R_D, causing the on-hook to off-hook threshold to be slightly higher than the off-hook to on-hook threshold.

Taking into account the hysteresis voltage, the typical value of R_D for the on-hook to off-hook condition is:

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Taking into account the hysteresis voltage, the typical value of R_D for the off-hook to on-hook condition is:

$$R_{\rm D} = \frac{375}{I_{\rm OFF-HOOK \ to \ ON-HOOK}}$$
(EQ. 26)

A filter capacitor (C_D) in parallel with R_D will improve the accuracy of the trip point in a noisy environment. The value of this capacitor is calculated using the following Equation:

$$C_{D} = \frac{T}{R_{D}}$$
(EQ. 27)

where: T = 0.5ms.

Ring Trip Detector

Ring trip detection is accomplished with the internal ring trip comparator and the external circuitry shown in Figure 18. The process of ring trip is initiated when the logic input pins are in the following states: E0 = 0, C1 = 1 and C2 = 0. This logic condition connects the ring trip comparator to the DET output, and causes the Ringrly pin to energize the ring relay. The ring relay connects the tip and ring of the phone to the external circuitry in Figure 18. When the phone is on-hook the DT pin is more positive than the DR pin and the DET output is high. For off-hook conditions DR is more positive than DT and DET goes low. When DET goes low, indicating that the phone has gone off-hook, the SLIC is commanded by the logic inputs to go into the active state. In the active state, tip and ring are once again connected to the phone and normal operation ensues.

Figure 18 illustrates battery backed unbalanced ring injected ringing. For tip injected ringing just reverse the leads to the phone. The ringing source could also be balanced.

NOTE: The DET output will toggle at 20Hz because the DT input is not completely filtered by C_{RT} . Software can examine the duty cycle and determine if the DET pin is low for more that half the time, if so the off-hook condition is indicated.



FIGURE 17. LOOP CURRENT DETECTOR



FIGURE 18. RING TRIP CIRCUIT FOR BATTERY BACKED RINGING

Longitudinal Impedance

The feedback loop described in Figure 19(A, B) realizes the desired longitudinal impedances from tip to ground and from ring to ground. Nominal longitudinal impedance is resistive and in the order of 22Ω .

In the presence of longitudinal currents this circuit attenuates the voltages that would otherwise appear at the tip and ring terminals, to levels well within the common mode range of the SLIC. In fact, longitudinal currents may exceed the programmed DC loop current without disturbing the SLIC's VF transmission capabilities.

The function of this circuit is to maintain the tip and ring voltages symmetrically around V_{BAT}/2, in the presence of longitudinal currents. The differential transconductance amplifiers G_T and G_R accomplish this by sourcing or sinking the required current to maintain V_C at V_{BAT}/2.

When a longitudinal current is injected onto the tip and ring inputs, the voltage at VC moves from it's equilibrium value $V_{BAT}/2$. When VC changes by the amount DVC, this change appears between the input terminals of the differential

transconductance amplifiers GT and GR. The output of GT and GR are the differential currents DI1 and DI2, which in turn feed the differential inputs of current sources IT and IR respectively. IT and IR have current gains of 250 single ended and 500 differentially, thus leading to a change in IT and IR that is equal to 500(DI) and 500(DI2).

The circuit shown in Figure 19(B) illustrates the tip side of the longitudinal network. The advantages of a differential input current source are: improved noise since the noise due to current source $2I_0$ is now correlated, power savings due to differential current gain and minimized offset error at the Operational Amplifier inputs via the two $5k\Omega$ resistors.

Digital Logic Inputs

Table 1 is the logic truth table for the TTL compatible logic input pins. The HC5515 has an enable input pin (E0) and two control inputs pins (C1, C2).

The enable pin E0 is used to enable or disable the $\overline{\text{DET}}$ output pin. The $\overline{\text{DET}}$ pin is enabled if E0 is at a logic level 0 and disabled if E0 is at a logic level 1.

A combination of the control pins C1 and C2 is used to select 1 of the 4 possible operating states. A description of each operating state and the control logic follow:

Open Circuit State (C1 = 0, C2 = 0)

In this state the SLIC is effectively off. All detectors and both the tip and ring line drive amplifiers are powered down, presenting a high impedance to the line. Power dissipation is at a minimum.

Active State (C1 = 0, C2 = 1)

The tip output is capable of sourcing loop current and for open circuit conditions is about -4V from ground. The ring output is capable of sinking loop current and for open circuit conditions is about V_{BAT} +4V. VF signal transmission is normal. The loop current detector is active, E0 determines if the detector is gated to the \overline{DET} output.



FIGURE 19. LONGITUDINAL IMPEDANCE NETWORK

Ringing State (C1 = 1, C2 = 0)

The ring relay driver and the ring trip detector are activated. Both the tip and ring line drive amplifiers are powered down. Both tip and ring are disconnected from the line via the external ring relay.

Standby State (C1 = 1, C2 = 1)

Both the tip and ring line drive amplifiers are powered down. Internal resistors are connected between tip to ground and ring to V_{BAT} to allow loop current detect in an off-hook condition. The loop current and ground key detectors are both active, E0 determines if the detector is gated to the \overline{DET} output.

AC Transmission Circuit Stability

To ensure stability of the AC transmission feedback loop two compensation capacitors C_{TC} and C_{RC} are required. Figure 20 (Application Circuit) illustrates their use. Recommended value is 2200pF.

AC-DC Separation Capacitor, CHP

The high pass filter capacitor connected between pins HPT and HPR provides the separation between circuits sensing tip to ring DC conditions and circuits processing AC signals. A 10nf C_{HP} will position the low end frequency response 3dB break point at 48Hz. Where:

$$f_{3dB} = \frac{1}{(2 \bullet \pi \bullet R_{HP} \bullet C_{HP})}$$

SLIC Operating States

where $R_{HP} = 330 k\Omega$.

Thermal Shutdown Protection

The HC5515's thermal shutdown protection is invoked if a fault condition on the tip or ring causes the temperature of the die to exceed 160° C. If this happens, the SLIC goes into a high impedance state and will remain there until the temperature of the die cools down by about 20° C. The SLIC will return back to its normal operating mode, providing the fault condition has been removed.

Surge Voltage Protection

The HC5515 must be protected against surge voltages and power crosses. Refer to "Maximum Ratings" TIPX and RINGX terminals for maximum allowable transient tip and ring voltages. The protection circuit shown in Figure 20 utilizes diodes together with a clamping device to protect tip and ring against high voltage transients.

Positive transients on tip or ring are clamped to within a couple of volts above ground via diodes D_1 and D_2 . Under normal operating conditions D_1 and D_2 are reverse biased and out of the circuit.

Negative transients on tip and ring are clamped to within a couple of volts below ground via diodes D_3 and D_4 with the help of a Surgector. The Surgector is required to block conduction through diodes D_3 and D_4 under normal operating conditions and allows negative surges to be returned to system ground.

The fuse resistors (R_F) serve a dual purpose of being nondestructive power dissipaters during surge and fuses when the line in exposed to a power cross.

Power-Up Sequence

The HC5515 has **no** required power-up sequence. This is a result of the **D**ielectrically **I**solated (DI) process used in the fabrication of the part. By using the DI process, care is no longer required to insure that the substrate be kept at the most negative potential as with junction isolated ICs.

Printed Circuit Board Layout

Care in the printed circuit board layout is essential for proper operation. All connections to the RSN pin should be made as close to the device pin as possible, to limit the interference that might be injected into the RSN terminal. It is good practice to surround the RSN pin with a ground plane.

The analog and digital grounds should be tied together at the device.

E0	C1	C2	SLIC OPERATING STATE	SLIC OPERATING STATE ACTIVE DETECTOR	
0	0	0	Open Circuit	Open Circuit No Active Detector I	
0	0	1	Active	Active Loop Current Detector L	
0	1	0	Ringing	Ring Trip Detector	Ring Trip Status
0	1	1	Standby	Loop Current Detector	Loop Current Status
1	0	0	Open Circuit	No Active Detector	J
1	0	1	Active	Loop Current Detector	
1	1	0	Ringing	Ring Trip Detector	
1	1	1	Standby	Loop Current Detector]]

TABLE 1. LOGIC TRUTH TABLE

(EQ. 28)

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Notes

- 2. Overload Level (Two-Wire port) The overload level is specified at the 2-wire port (V_{TR0}) with the signal source at the 4-wire receive port (E_{RX}). I_{DCMET} = 30mA, R_{SG} = 4k Ω , increase the amplitude of E_{RX} until 1% THD is measured at V_{TR0}. Reference Figure 1.
- **3. Longitudinal Impedance -** The longitudinal impedance is computed using the following equations, where TIP and RING voltages are referenced to ground. L_{ZT}, L_{ZR}, V_T, V_R, A_R and A_T are defined in Figure 2.

(TIP) $L_{ZT} = V_T / A_T$,

(RING) $L_{ZR} = V_R / A_R$,

where: $E_L = 1V_{RMS}$ (0Hz to 100Hz).

- **4.** Longitudinal Current Limit (Off-Hook Active) Off-Hook (Active, $C_1 = 1$, $C_2 = 0$) longitudinal current limit is determined by increasing the amplitude of E_L (Figure 3A) until the 2-wire longitudinal balance drops below 45dB. DET pin remains low (no false detection).
- 5. Longitudinal Current Limit (On-Hook Standby) On-Hook (Active, $C_1 = 1$, $C_2 = 1$) longitudinal current limit is determined by increasing the amplitude of E_L (Figure 3B) until the 2-wire longitudinal balance drops below 45dB. DET pin remains high (no false detection).
- **6. Longitudinal to Metallic Balance** The longitudinal to metallic balance is computed using the following equation:

BLME = 20 • log (E_L/V_{TR}), where: E_L and V_{TR} are defined in Figure 4.

- 7. Metallic to Longitudinal FCC Part 68, Para 68.310 The metallic to longitudinal balance is defined in this spec.
- 8. Longitudinal to Four-Wire Balance The longitudinal to 4-wire balance is computed using the following equation:

 $BLFE = 20 \bullet \log (E_L/V_{TX})$; E_L and V_{TX} are defined in Figure 4.

9. Metallic to Longitudinal Balance - The metallic to longitudinal balance is computed using the following equation:

 $\mathsf{BMLE} = 20 \bullet \log (\mathsf{E}_{\mathsf{TR}}/\mathsf{V}_{\mathsf{L}}), \, \mathsf{E}_{\mathsf{RX}} = 0,$

where: E_{TR} , V_L and E_{RX} are defined in Figure 5.

10. Four-Wire to Longitudinal Balance - The 4-wire to longitudinal balance is computed using the following equation:

BFLE = $20 \cdot \log (E_{RX}/V_L)$, E_{TR} = source is removed.

where: E_{RX} , V_L and E_{TR} are defined in Figure 5.

11. Two-Wire Return Loss - The 2-wire return loss is computed using the following equation:

 $r = -20 \bullet \log (2V_M/V_S).$

where: Z_D = The desired impedance; e.g., the characteristic impedance of the line, nominally 600 Ω . (Reference Figure 6).

- **12.** Overload Level (4-Wire port) The overload level is specified at the 4-wire transmit port (V_{TXO}) with the signal source (E_G) at the 2-wire port, I_{DCMET} = 23mA, Z_L = 20kΩ, R_{SG} = 4kΩ (Reference Figure 7). Increase the amplitude of E_G until 1% THD is measured at V_{TXO}. Note that the gain from the 2-wire port to the 4-wire port is equal to 1.
- **13. Output Offset Voltage** The output offset voltage is specified with the following conditions: $E_G = 0$, $I_{DCMET} = 23mA$, $Z_L = \infty$ and is measured at V_{TX} . E_G , I_{DCMET} , V_{TX} and Z_L are defined

in Figure 7. Note: I_{DCMET} is established with a series 600Ω resistor between tip and ring.

 Two-Wire to Four-Wire (Metallic to V_{TX}) Voltage Gain - The 2-wire to 4-wire (metallic to V_{TX}) voltage gain is computed using the following equation.

 $G_{2\text{-}4}$ = (V_{TX}/V_{TR}), E_G = 0dBm0, V_{TX}, V_{TR}, and E_G are defined in Figure 7.

15. Current Gain RSN to Metallic - The current gain RSN to Metallic is computed using the following equation:

 $\begin{aligned} \mathsf{K} = \mathsf{I}_M \; [(\mathsf{R}_{DC1} + \mathsf{R}_{DC2})/(\mathsf{V}_{RDC} - \mathsf{V}_{RSN})] & \mathsf{K}, \; \mathsf{I}_M, \; \mathsf{R}_{DC1}, \; \mathsf{R}_{DC2}, \\ \mathsf{V}_{RDC} \; \text{and} \; \mathsf{V}_{RSN} \; \text{are defined in Figure 8.} \end{aligned}$

16. Two-Wire to Four-Wire Frequency Response - The 2-wire to 4-wire frequency response is measured with respect to $E_G = 0dBm$ at 1.0kHz, $E_{RX} = 0V$, $I_{DCMET} = 23mA$. The frequency response is computed using the following equation:

 $F_{2\text{-}4}$ = 20 \bullet log (V_TX/V_TR), vary frequency from 300Hz to 3.4kHz and compare to 1kHz reading.

 V_{TX} , V_{TR} , and E_G are defined in Figure 9.

17. Four-Wire to Two-Wire Frequency Response - The 4-wire to 2-wire frequency response is measured with respect to $E_{RX} = 0dBm$ at 1.0kHz, $E_G = 0V$, $I_{DCMET} = 23mA$. The frequency response is computed using the following equation:

 $F_{4\text{-}2}$ = 20 \bullet log (V_TR/E_RX), vary frequency from 300Hz to 3.4kHz and compare to 1kHz reading.

 V_{TR} and E_{RX} are defined in Figure 9.

18. Four-Wire to Four-Wire Frequency Response - The 4-wire to 4-wire frequency response is measured with respect to $E_{RX} = 0dBm$ at 1.0kHz, $E_G = 0V$, $I_{DCMET} = 23mA$. The frequency response is computed using the following equation:

 $F_{4\text{-}4}$ = 20 \bullet log (V_TX/E_RX), vary frequency from 300Hz to 3.4kHz and compare to 1kHz reading.

 V_{TX} and E_{RX} are defined in Figure 9.

19. Two-Wire to Four-Wire Insertion Loss - The 2-wire to 4-wire insertion loss is measured with respect to $E_G = 0dBm$ at 1.0kHz input signal, $E_{RX} = 0$, $I_{DCMET} = 23mA$ and is computed using the following equation:

 $L_{2-4} = 20 \bullet \log (V_{TX}/V_{TR})$

where: V_{TX} , V_{TR} , and E_G are defined in Figure 9. (Note: The fuse resistors, R_F , impact the insertion loss. The specified insertion loss is for $R_F = 0$).

20. Four-Wire to Two-Wire Insertion Loss - The 4-wire to 2-wire insertion loss is measured based upon $E_{RX} = 0dBm$, 1.0kHz input signal, $E_G = 0$, $I_{DCMET} = 23mA$ and is computed using the following equation:

 $L_{4-2} = 20 \bullet \log (V_{TR}/E_{RX}),$

where: V_{TR} and E_{RX} are defined in Figure 9.

21. Two-Wire to Four-Wire Gain Tracking - The 2-wire to 4-wire gain tracking is referenced to measurements taken for $E_G = -10dBm$, 1.0kHz signal, $E_{RX} = 0$, $I_{DCMET} = 23mA$ and is computed using the following equation.

 $G_{2\text{-}4}$ = 20 \bullet log (V_TX/V_TR) vary amplitude -40dBm to +3dBm, or -55dBm to -40dBm and compare to -10dBm reading.

 V_{TX} and V_{TR} are defined in Figure 9.

22. Four-Wire to Two-Wire Gain Tracking - The 4-wire to 2-wire gain tracking is referenced to measurements taken for



 E_{RX} = -10dBm, 1.0kHz signal, E_G = 0, I_{DCMET} = 23mA and is computed using the following equation:

 $G_{4-2} = 20 \bullet \log (V_{TR}/E_{RX})$ vary amplitude -40dBm to +3dBm, or -55dBm to -40dBm and compare to -10dBm reading.

 V_{TR} and E_{RX} are defined in Figure 9. The level is specified at the 4-wire receive port and referenced to a 600Ω impedance level.

- **23. Two-Wire Idle Channel Noise** The 2-wire idle channel noise at V_{TR} is specified with the 2-wire port terminated in 600 Ω (R_L) and with the 4-wire receive port grounded (Reference Figure 10).
- 24. Four-Wire Idle Channel Noise The 4-wire idle channel noise at V_{TX} is specified with the 2-wire port terminated in 600Ω (R_L). The noise specification is with respect to a 600Ω impedance level at V_{TX} . The 4-wire receive port is grounded (Reference Figure 10).
- 25. Harmonic Distortion (2-Wire to 4-Wire) The harmonic distortion is measured with the following conditions.

Pin Descriptions

 E_G = 0dBm at 1kHz, I_{DCMET} = 23mA. Measurement taken at VTX. (Reference Figure 7).

- Harmonic Distortion (4-Wire to 2-Wire) The harmonic distortion is measured with the following conditions. E_{RX} = 0dBm0. Vary frequency between 300Hz and 3.4kHz, I_{DCMET} = 23mA. Measurement taken at V_{TR}. (Reference Figure 9).
- 27. Constant Loop Current The constant loop current is calculated using the following equation:

 $I_L = 2500 / (R_{DC1} + R_{DC2}).$

28. Standby State Loop Current - The standby state loop current is calculated using the following equation:

 $I_L = [|V_{BAT}| - 3] / [R_L + 1800], T_A = 25^{\circ}C.$

29. Power Supply Rejection Ratio - Inject a 100mV_{RMS} signal (50Hz to 4kHz) on V_{BAT}, V_{CC} and V_{EE} supplies. PSRR is computed using the following equation:

PSRR = 20 \bullet log (V_{TX}/V_{IN}). V_{TX} and V_{IN} are defined in Figure 11.

PLCC	SYMBOL	DESCRIPTION
1	RINGSENSE	Internally connected to output of RING power amplifier.
2	BGND	Battery Ground - To be connected to zero potential. All loop current and longitudinal current flow from this ground. Internally separate from AGND but it is recommended that it is connected to the same potential as AGND.
4	V _{CC}	+5V power supply.
5	RINGRLY	Ring relay driver output.
6	V _{BAT}	Battery supply voltage, -24V to -56V.
7	R _{SG}	Saturation guard programming resistor pin.
8	NC	This pin is used during manufacturing. This pin is to be left open for proper SLIC operation.
9	E0	TTL compatible logic input. Enables the DET output when set to logic level zero and disables DET output when set to a logic level one.
11	DET	Detector output. TTL compatible logic output. A zero logic level indicates that the selected detector was triggered (see Truth Table for selection of Ground Key detector, Loop Current detector or the Ring Trip detector). The $\overline{\text{DET}}$ output is an open collector with an internal pull-up of approximately $15k\Omega$ to V_{CC} .
12	C2	TTL compatible logic input. The logic states of C1 and C2 determine the operating states (Open Circuit, Active, Ringing or Standby) of the SLIC.
13	C1	TTL compatible logic input. The logic states of C1 and C2 determine the operating states (Open Circuit, Active, Ringing or Standby) of the SLIC.
14	R _{DC}	DC feed current programming resistor pin. Constant current feed is programmed by resistors R_{DC1} and R_{DC2} connected in series from this pin to the receive summing node (RSN). The resistor junction point is decoupled to AGND to isolate the AC signal components.
15	AGND	Analog ground.
16	RSN	Receive Summing Node. The AC and DC current flowing into this pin establishes the metallic loop current that flows between tip and ring. The magnitude of the metallic loop current is 1000 times greater than the current into the RSN pin. The constant current programming resistors and the networks for program receive gain and 2-wire impedance all connect to this pin.
18	VEE	-5V power supply.
19	V _{TX}	Transmit audio output. This output is equivalent to the TIP to RING metallic voltage. The network for programming the 2-wire input impedance connects between this pin and RSN.

Pin Descriptions	(Continued)
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PLCC	SYMBOL	DESCRIPTION
20	HPR	RING side of AC/DC separation capacitor C_{HP} . C_{HP} is required to properly separate the ring AC current from the DC loop current. The other end of C_{HP} is connected to HPT.
21	HPT	TIP side of AC/DC separation capacitor C_{HP} . C_{HP} is required to properly separate the tip AC current from the DC loop current. The other end of C_{HP} is connected to HPR.
22	RD	Loop current programming resistor. Resistor R_D sets the trigger level for the loop current detect circuit. A filter capacitor C_D is also connected between this pin and V_{EE} .
23	DT	Input to ring trip comparator. Ring trip detection is accomplished by connecting an external network to a comparator in the SLIC with inputs DT and DR.
25	DR	Input to ring trip comparator. Ring trip detection is accomplished by connecting an external network to a comparator in the SLIC with inputs DT and DR.
26	TIPSENSE	Internally connected to output of tip power amplifier.
27	TIPX	Output of tip power amplifier.
28	RINGX	Output of ring power amplifier.
3, 10 17, 24	N/C	No internal connection.

Pinout



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Application Circuit



NOTES:

- 30. It is recommended that the anodes of D_3 and D_4 be shorted to ground through a battery referenced surgector (SGT27S10).
- 31. To meet the specified 25dB 2-wire return loss at 200Hz, C_{HP} needs to be 20nF, 20%, 100V.

FIGURE 20. APPLICATION CIRCUIT

Plastic Leaded Chip Carrier Packages (PLCC)



N28.45 (JEDEC MS-018AB ISSUE A) 28 LEAD PLASTIC LEADED CHIP CARRIER PACKAGE

	INCHES		MILLIN		
SYMBOL	MIN	MAX	MIN	MAX	NOTES
Α	0.165	0.180	4.20	4.57	-
A1	0.090	0.120	2.29	3.04	-
D	0.485	0.495	12.32	12.57	-
D1	0.450	0.456	11.43	11.58	3
D2	0.191	0.219	4.86	5.56	4, 5
E	0.485	0.495	12.32	12.57	-
E1	0.450	0.456	11.43	11.58	3
E2	0.191	0.219	4.86	5.56	4, 5
N	2	8		6	

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NOTES:

- 1. Controlling dimension: INCH. Converted millimeter dimensions are not necessarily exact.
- 2. Dimensions and tolerancing per ANSI Y14.5M-1982.
- Dimensions D1 and E1 do not include mold protrusions. Allowable mold protrusion is 0.010 inch (0.25mm) per side. Dimensions D1 and E1 include mold mismatch and are measured at the extreme material condition at the body parting line.
- 4. To be measured at seating plane -C- contact point.
- 5. Centerline to be determined where center leads exit plastic body.
- 6. "N" is the number of terminal positions.

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NORTH AMERICA Intersil Corporation P. O. Box 883, Mail Stop 53-204 Melbourne, FL 32902 TEL: (321) 724-7000 FAX: (321) 724-7240 EUROPE Intersil SA Mercure Center 100, Rue de la Fusee 1130 Brussels, Belgium TEL: (32) 2.724.2111 FAX: (32) 2.724.22.05 **ASIA** Intersil Ltd. 8F-2, 96, Sec. 1, Chien-kuo North, Taipei, Taiwan 104 Republic of China TEL: 886-2-2515-8508 FAX: 886-2-2515-8369