

## **GENERAL DESCRIPTION**

The EM91215 is a series of tone/pulse switchable dialers that is composed of T/P dialer and T/P dialer with 13 set memories. The EM91215 series provides necessary functions of telephone set for application in any environment, such as Pulse dialing, Tone (DTMF) dialing, Handfree dialing, keying tone, mute and pulse mute functions. Beside this, SDO (Serial Data Output) functions is provided in advance version that is designed to drive LCD driver and voice synthesizer. In this application, the dialing numbers can be displayed on LCD screen with EM32100 ( or EM32116 ).

## **FEATURES**

- Tone/Pulse switchable.
- Wide operating voltage from 2.0 V to 5.5 V.
- Low operating current, 0.15 mA (Pulse) and 0.3 mA (Tone) typically.
- Adding resistor on keyboard scan pin that can select many telephone specifications, such as : Pulse rate, M/B ratio, Flash time, Pause time, P-T wait time and keyboard type.
- SDO function supports LCD driver and voice synthesizer to indicate dialing numbers.
- Handfree function provides on-hook dialing and speakerphone application.
- 13 set one touch or (3 set one touch and 10 set two touch) repertory memory, each one can store data up to 16 digits.
- A 32-digit LNB (last number) redial memory.
- A 32-digit SAVE redial memory.
- Keytone function provides rapidly keying recognition.
- Pulse mute function supports pulse dialing application.
- Using 3.579545 MHz crystal or ceramic resonator.
- Package forms: PDIP , skinny.

#### **ORDERING INFORMATION**

Versions list

VERSION	LNB	KT	SAVE	HF	SDO(LCD)	PMUTE
EM91215A	$\checkmark$	$\checkmark$	$\checkmark$			
EM91215B	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$		$\checkmark$
EM91215C	$\checkmark$	$\checkmark$	$\checkmark$			



#### EM91215

Pin Ass	ignme	nt										
	E	M91215	5AP						EN	191215	BP	
	COL5 COL4/KT COL3 COL2 COL1 XIN XOUT XMUTE VSS	1 14 2 17 3 14 4 15 5 14 6 15 7 12 8 1 9 10	3         PM           7         PO           5         ROW4           5         ROW3           4         ROW2           3         ROW1           2         HKS           4         VDD           0         DTMF						COL5 COL4/KT COL3 COL2 COL1 COL1 XIN XOUT XMUTE VSS HFT	1 20 2 19 3 18 4 17 5 16 6 15 7 14 8 13 9 12 10 11	PM PO ROW4 ROW3 ROW2 ROW1 HKS VDD DTMF HFO	
						EM91215C	K					
					C	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	ROW5/3         PM         PO         ROW4         ROW3         ROW2         ROW1         HKS         VDD         DTMF         HFO	SDO				
<b>Кеубоа</b> : Тур	rd Arr e A	angem	ent				Tyj	pe B				
				COL4/KT	COL5			COL1	COL2	COL3	COL4/KT	COL5
	COL1	COL2	COL3	COL4/KI	COLS							
ROW1	COL1	COL2 2	COL3 3	SAVE	EM1		ROW1	1	2	3	$P \rightarrow T$	EM1
ROW1 ROW2	COL1 1 4	COL2 2 5	COL3 3 6	SAVE F	EM1 EM2		ROW1 ROW2	1 4	2 5	3 6	P→T F	EM1 EM2
ROW1 ROW2 ROW3	COL1 1 4 7	COL2 2 5 8	COL3 3 6 9	SAVE F A	EM1 EM2 EM3		ROW1 ROW2 ROW3	1 4 7	2 5 8	3 6 9	P→T F A	EM1 EM2 EM3
ROW1 ROW2 ROW3 ROW4	COL1 1 4 7 */T	COL2 2 5 8 0	COL3 3 6 9 #	SAVE F A RD/P	EM1 EM2 EM3 ST		ROW1 ROW2 ROW3 ROW4	1 4 7 *	2 5 8 0	3 6 9 #	$\begin{array}{c} P \rightarrow T \\ F \\ A \\ RD/P \end{array}$	EM1 EM2 EM3 ST
ROW1 ROW2 ROW3 ROW4 ROW5/SDO	COL1 1 4 7 */T M1	COL2 2 5 8 0 M2	COL3 3 6 9 # M3	SAVE F A RD/P M4	EM1 EM2 EM3 ST M5	RO	ROW1 ROW2 ROW3 ROW4 W5/SDO	1 4 7 * M1	2 5 8 0 M2	3 6 9 # M3	$P \rightarrow T$ F A RD/P M4	EM1 EM2 EM3 ST M5

@When ROW5 is selected by R option (COL5), there are 13 sets one touch memory version in EM91215C provided.

## FUNCTIONAL BLOCK DIAGRAM



\* This specification are subject to be changed without notice.

2



## **PIN DESCRIPTIONS**

Symbol	Function
ROW1~ROW6	Keyboard scan pins of row group. In idle state (HKS is "High" and HFO is "Low"),
	these pins stay "High impedance" level to prevent power consumption. Otherwise,
	these pins switch to "High" level for detecting keyboard entry. These pins will output
	600 Hz signal while keyboard is scanning.
COL1~COL3 and COL5	Keyboard scan pins of column group. In idle state, these pins stay "High impedance"
	level. Otherwise these pins switch to "Low" level for detecting keyboard entry. These
	pins will output 600 Hz signal while keyboard is scanning.
COL4/KT	The fourth column group pin of the keyboard that also provides the keytone output
	. Normally, this pin stays "Low" level for detecting keyboard entry. After a valid
	keyboard entry, this pin will output keying confirmation tone that is 600 Hz signal and
	30 ms duration. While DTMF output, the key tone will be disabled. To prevent signal
	interference, while DTMF issue, it will disable key tone output except function key.
XIN and XOUT	Oscillator input and output pins. A 3.5/9545 MHz crystal or ceramic resonator must
	be crossed connection to XIN and XOUT pins which generate system clock.
XMUTE	The Tone/Pulse MUTE signal output pin that is NMOS open-drain output structure.
	This pin will switch to "Low" level during Tone/Pulse dialing.
X	Otherwise, this pin stays "High impedance" level.
$v_{DD}$ and $v_{SS}$	Positive and negative power supply input pins. Recommended operating voltage from
	2.0Vdc to 5.5Vdc.
HFI	Handfree inputs pin which accepts failing edge signal to turn "on" of turn "off
	(turically 200 Kalvea)
LIEO	(typically 200 Konins).
нго	Handiree outputs pin that is designed to control telephone line for on-nook dialing of a control speakershops girauit for handfree conversation. When handfree function is
	control speaker phone circuit for handnee conversation. When handnee function is
DTME	The DTME (Duel Tone Multi Engurence) output pin. Normally, this pin stays" Low level.
DIMF	The DTMF (Dual Tone Multi-Frequency) output pin. Normany, this pin stays Low
	level. In Tone dialing mode, this pin will output DTMF signal that is corresponding
	to keyboard 09, * and # keys.
HKS	Control signal inputs pin that is corresponding hook switch status. When handset was
	left from cradle, this pin must be connected to "Low" level to operate all functions.
	Otherwise, this pin must be connected to "High" level to disable all function and
	prevent power consumption.
PO	Pulse signal outputs pin that is NMOS open-drain output structure. Normally, this pin
	stays "High impedance" level. In Pulse dialing mode and keypad was entry. This pin
	will output pulse trains signal that is corresponding to keyboard 0 9 keys.
PM	Pulse signal outputs pin that is CMOS inverter output structure. Normally, this pin
	stays "Low" level. During pulse signal dialing or flash function executing, this pin will
	switch to "High" level to control the external circuit.
SDO	SDO function output that is NMOS open-drain structure. When there is a valid entry
	on keyboard, this pin will output a serial data. This serial data is designed to drive LCD
	driver to display dialing number on LCD screen or drive voice synthesizer to announce
	dialing number to speaker.



## FUNCTION DESCRIPTIONS

#### **Dialing signal selection**

The EM91215 series incorporated a special keyboard scanning function that is connecting a resistor (typically is 560 Kohms) on keyboard scan pin to select many telephone specifications. The specifications are described as following :

a. Mode							
ROW1	Mode						
R-Vdd	20 PPS						
NR	Tone						
R-Vss	10 PPS						
c. Flash tin	ne	-					
ROW3	ROW4	Tf (ms)					
NR	NR	600					
NR	R-Vss	100					
R-Vss	NR	80					
R-Vss	R-Vss	300					
e. Pause tir	ne and P-T w	ait time					
COL2	Tp (sec)	Tpt (ms)					
NR	3.6	3.6					
R-Vss	2.0	2.0					
g. ROW5/SDO pin functions							
COL5	COL5 ROW5/SDO pin						
NR	SDO						
R-Vss	RO	W5					

b. M/B ratio						
ROW2	MBR (%)					
NR	40:60					
R-Vss	33:66					

d. DTMF signal

	~	
COL1	Td (ms)	Titp (ms)
R-Vdd	90	90
NR	98	98
R-Vss	83	83

f. Keyboard operate type

COL3	Туре
NR	A
R-Vss	В

(Note): The option of COL5 pin is only for EM91215. If select SDO function, the memory type is (1T\*3+2T\*10) If select ROW5 function, the memory type is (1T\*3+2T\*10) and (1T\*13)

#### Normal dialing

Directly keying digital key on keyboard which number can be dialing output and stored in LNB memory automatically. Operating procedure described as follow :

- To select Pulse or Tone mode.
- Off-hook or turn on HF function.
- Keying <u>d1</u>, <u>d2</u>, ..., <u>dn</u>. The "d" expressed digital keypad that included  $1 \sim 9$ , \*, 0, #, P, and P $\rightarrow$ T keys. The "n" expressed unlimited.
- The numbers d1, d2, ..., dn will be dialed out in Pulse or Tone mode as selection.

## LNB redial memory

Storing:

In normal dialing mode, every digital key was entry which number will be stored in LNB memory automatically. If entry digits are more than 32 digits, the redial function of LNB memory will be disabled. Otherwise, these numbers stored in LNB memory can be redial output.

#### Redialing:

After normal dialing, directly keying  $\underline{F}$  key (or On-Off hook once) and keying  $\underline{RD}$  key on keyboard. The numbers that are stored into LNB memory will be dialed output.



#### **SAVE redial memory**

The SAVE meomry is designed in EM91215 series to support 32 digits capacity buffer for second redial, pager, Memory and other system applications.

Storing : EM91215 series support two operating methods to store numbers into SAVE redial memory.

#### Method 1

- To select Pulse or Tone mode.
- Off-hook (or turn on HF function), push <u>d1, d2, ..., dn.</u> The numbers d1, d2, ..., dn will be dialed out in Pulse or Tone mode as selection.
- After dn had been dialed out and push <u>[ST]</u>. Save key. If the keying numbers are more than 32 digits that content of SAVE memory can not be updated. Otherwise, these numbers will be stored into SAVE memory. In the [] key allows to be omitted.

#### Method 2

Off-hook (or turn on HF function), push <u>ST, d1, d2, ...</u>, dn, <u>[ST], Save</u>. If the keying numbers are not over 32 digits, the numbers d1, d2, ..., dn will be stored in SAVE redial memory automatically.

#### **Dialing** :

- To select Pulse or Tone mode.
- Off-hook (or turn on HF function), push <u>Save</u> key. The numbers stored in SAVE memory will be dialed out in Pulse or Tone mode as selection.

#### **Repertory memory**

The EM91215 series incorporated several sets repertory memory and each one can store number up to 16 digits. These memories were designed to 13 sets types. As operating precedure, all of the memories can be separated to dirtect (one-touch) and indirect (two-touch ) operation. In memory storing, if stored numbers are more than 16 digits that only the previous 16 digits can be stored into specific memory. Otherwise, these numbers can be stored entirely. After memory dialed out, the content of LNB is keeping to current data.

#### Storing of 13 sets memory types

#### **Direct** (one-touch) operation

Off-hook (or turn on HF function), push <u>ST, d1, d2, ..., dn [ST], EMn or M1~M10 (ROW5 optioned</u>). The numbers d1, d2, ..., dn will be stored into memory location "EMn". The "EMn" expressed emergency memory EM1 to EM3.

#### Indirect (two-touch) operation

Off-hook (or turn on HF function), push <u>ST, d1, d2, ..., dn, ST, n</u>. The numbers d1, d2, ..., dn will be stored into memory location "n". The "n" expressed digital key from 0 to 9.

**Dialing** (after memory dialed out, the content of LNB is keeping to current data)

#### **Direct (one-touch) memory operation**

- To select Pulse or Tone mode.
- Off-hook (or Turn on HF function), push <u>Mn</u> (or <u>EMn</u>) key. The numbers that are stored in direct memory location "Mn (or EMn)" will be dialed out in Pulse or Tone mode as selection. The "n" expressed digital



number from 1~10 decided by dialers' memory sets.

#### Indirect (two-touch) memory

- To select Pulse or Tone mode.
- Off-hook (or Turn on HF function), push <u>A</u>, <u>n</u> key. The numbers that are stored in indirect memory location "n" will be dialed out in Pulse or Tone mode as selection. The "n" expressed digital key from 0 to 9.

## Pause (P) key operation

The Pause (P) key is designed to support pause operation in dialing duration. "P" key can be stored in memory and it will occupy one digital position.

- To select Pulse or Tone mode.
- Off-hook (or turn on HF function), push <u>d1</u>, <u>d2</u>, ..., <u>dn</u>, <u>RD/P</u>, <u>k1</u>, <u>k2</u>, ..., <u>kn</u>. These numbers will be dialed out as following sequence:

d1, d2, ..., dn, Tp, k1, k2, ..., kn.

#### Pulse to Tone (\*/T or P-T) key operation

The Pulse to Tone (\*/T or P-T) key is designed to support toll dialing (long distance call) or PABX system operation. The "\*/T (or P-T)" key can be stored in memory and it will occupy one digital position.

- To select Pulse mode.
- Off-hook (or turn on HF function), push <u>d1</u>, <u>d2</u>, ..., <u>dn</u>, <u>\*/T</u>, (<u>or P-T</u>) <u>k1</u>, <u>k2</u>, ..., <u>kn</u>. These numbers will be dialed out as following sequence:

d1, d2, ..., dn, Tpt, k1, k2, ..., kn. (pulse mode) (tone mode)

#### Flash (F) key operation

The Flash (F) key is designed to break telephone line temporarily. After F key is depressed, this dialer will send a flash signal to break line 600 ms, 300 ms, 100 ms or 80 ms as ROW3 and ROW4 selection.

#### Handfree (HF) function

The handfree function is designed to support on-hook dialing and loudspeaker application which can be turn "on" or "off" with falling edge signal from HFI pin. During handfree function is executed, the HFO pin is switched to "high". Otherwise the HFO pin stays "low" level.

Operating state	Input/Output pin level								
	HKS	PO	XMUTE	PM	HFO				
(0) On-hook, idle state	Н	F	F	L	L				
(1) Off-hook line	L	F	F	L	L				
(2) Off-hook, HF line	L	F	F	L	Н				
(3) On-hook, HF line	Н	F	F	L	Н				

Note : F=floating (high impedance); H=logic "High"; L=logic "Low" level.



## SDO (Serial Data Output) function

The SDO is serial data output which format is same as UART protocol. SDO function is designed to drive LCD driver and voice synthesizer. So the dialing numbers can be display on LCD screen with EM32100 (or EM32116). The SDO signal consists of two start bits, six data bits and two stop bits. Each bit time is about 3.9 ms (256 Hz) and output sequences are following by start bits, data bits (LSB to MSB) and stop bits.



#### SDO Keypad Encoded table:

keypad	1	2	3	4	5	6	7	8	9	0	"*"/T	#	Р	*/"T" or P-T
output b3,b2,b1,b0	0001	0010	0011	0100	0101	0110	0111	1000	1001	1010	1011	1100	1101	1110
Display	1	2	3	4	5	6	7	8	9	0	L		Р	

#### ◆ Function key (b5,b4=1,0)

keypad	F
output	
b3,b2,b1,b0	1111
Display	clear all display

\* Keypad,SDO format and LCD display reference table:

Keypad	bit5	bit4	bit3	bit2	bit1	bit0	Display
1	0	0	0	0	0	1	1
2	0	0	0	0	1	0	2
3	0	0	0	0	1	1	3
4	0	0	0	1	0	0	4
5	0	0	0	1	0	1	5
6	0	0	0	1	1	0	6
7	0	0	0	1	1	1	7
8	0	0	1	0	0	0	8
9	0	0	1	0	0	1	9
0	0	0	1	0	1	0	0
"*"/T	0	0	1	0	1	1	
#	0	0	1	1	0	0	
Р	0	0	1	1	0	1	Р
*/"T" or P-T	0	0	1	1	1	0	_
F	1	0	1	1	1	1	clear all display

Items	Sym.	Rating	Unit
Power supply voltage	V <sub>DD</sub>	6.0 Vdc	V
Input voltage range	V <sub>IN</sub>	$V_{ss}$ -0.3V ~ $V_{DD}$ +0.3V	V
Operating temperature	T <sub>OPR</sub>	0 ~ +50	°C
Storage temperature	T <sub>STO</sub>	-55 ~ 125	°C
Power consumption	P <sub>D</sub>	500	mW

# **ABSOLUTE MAXIMUM RATINGS**(Ambient temperature is 25 °C, all voltages referenced to V<sub>ss</sub>)

# ELECTRICAL CHARACTERISTICS

(Ambient temperature is 25 °C,  $V_{DD}$ =2.5V unless otherwise noted, all voltages referenced to  $V_{SS}$ , Fosc=3.579545 MHz)

Parameter	Sym.	Min.	Typ.	Max.	Unit	Condition	
Operating voltage	Operating voltage Pulse		2.0	-	5.5	V	unload
	Tone		2.0	-	5.5		
Operating current(HKS=0)	Pulse	Idd	-	0.15	0.3		unload
	Tone		-	0.3	0.5	mA	
	Pulse		-	0.15	0.3		with pull up/down
	Tone		-	0.3	0.5		resistor * 8
Memory retention current		Imrt	-	0.001	0.1	uA	HKS=1,Vdd=1V
Standby current	HKS=1	Istby	-	0.001	0.1		unload
	HKS=0		-	1	10	uA	
	HKS=1			-0.001	0.1		with pull up/down
	HKS=0		-	10	30		resistor * 8
HKS, HFI		ViH	0.8Vdd	-	Vdd	V	
pins: input voltage		ViL	Vss	-	0.2Vdd		
HFO & PM pins source current		IoH	0.2	-	-	mA	Vo = 2.0 V
$\overline{PO}$ , HFO, $\overline{XMUTE}$ ,		IoL	-0.2	-	-	mA	Vo = 0.5 V
& PM, SDO pins: sink current							
$\overline{PO}$ , $\overline{XMUTE}$ and SDO		IoH	-	-	±0.001	uA	Vo = Vdd
pins: leakage current							
HFI pin input resistance	Rhfi	-	200	-	KΩ	Vhfi = Vss	
Keyboard scanning pins	IoH	2	10	50	uA	Vksn=Vss	
output current (except COL4/KT)	IoL	200	400	800		Vksn=Vdd	
COL4/KT source current		IoH	0.2	-	-	mA	Vo=2.0V
sink current		IoL	0.2	-	-		Vo=0.5V



## **ELECTRICAL CHARACTERISTIC**

(Ambient temperature is 25°C, V<sub>DD</sub>=2.5V unless otherwise noted, all voltages referenced to Vss,Fosc=3.579545 MHz)

Parameter	Sym.	Min.	Тур.	Max.	Unit	Condition
Keyboard debounce time	Tdb	-	20	-	ms	
Key tone signal:						
frequency	Fkt	-	600	-	Hz	
present duration	Tkt	-	30	-	ms	
Pause time and pulse to tone	Тр	-	3.6	-	sec.	COL2=NR
	Tpt	-	2	-	sec.	COL2=R-Vss
Flash time	Tf	-	600	-		Row3, Row4=NR, NR
		-	100	-	ms	Row3, Row4=NR, R-Vss
		_	80	-		Row3, Row4=R-Vss, NR
		-	300	-		Row3, Row4=R-Vss,R-Vss
Flash pause time	Tfp	-	300	-	ms	
Pulse rate	PSR	-	20	-	pps	Row1 = R-Vdd
		-	10	-	+	Row1 = R-Vss
Make/Break ratio	MBR	-	40:60	-	%	Row2 = NR
		-	33:66	-		Row2 = R-Vss
Inter-digit pause time	Tidp	-	800	-	ms	PSR = 10  pps
		-	500	-		PSR = 20  pps
DTMF pin: sink current	IoL	-0.2	-	-	mA	Vdtmf = 0.5 V
DTMF signal DC level	Vdc	0.5	-	0.75	Vdd	$Vdd = 2.0V \sim 5.5V$
DTMF signal: ac level	Vdtmf	142	160	180	mVrms	Row group
pre-emphase	Twist	1	2	3	dB	Column - Row
distortion	THD	-	-30	-23	dB	$RL = 5 K\Omega$
load resistance	ZL	5	-	-	KΩ	THD <-23dB
		96	98	100		
Minimum tone duration	T <sub>D</sub>	88	90	92	ms	Memory dialing
		81	83	85		
	<b>T</b> .	96	98	100	-	
Minimum inter-tone pause	Titp	88 91	90	92	ms	Memory dialing
SDO every bit time	Tbit	3.8	3.9	4.1	ms	

## **DTMF output frequency** (fosc = 3.579545 MHz)

Keyboard scan pin	CCITT standard (Hz)	Actual output (Hz)	Deviation (%)
ROW1 (f1)	697	699.1	0.30
ROW2 (f2)	770	766.2	0.49
ROW3 (f3)	852	847.4	-0.53
ROW4 (f4)	941	947.9	0.73
COL1 (f5)	1209	1215.8	0.56
COL2 (f6)	1336	1331.6	-0.32
COL3 (f7)	1477	1471.8	-0.35



#### TIMING DIAGRAM



Figure 1. Pulse mode operating timing













## Figure 4. DTMF mode LNB redial timing













Figure 9. HF operating timing



# **APPLICATION CIRCUIT**



\* This specification are subject to be changed without notice.







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## EM32116 Application Circuit :



\* This specification are subject to be changed without notice.



## **PACKAGE INFORMATION**

Example :  

$$\underline{EM} \qquad \underline{91215} \qquad \underline{P}$$
(1)
(2)
(3)
(1) ELAN MICRO. pefix
(2) Type number
(3) Package code:  
 $P \rightarrow PDIP$ 
 $K \rightarrow Skinny$ 
 $R \rightarrow SDIP$ 

## 18/20/28 Lead Plastic Package



18 PDIP 20 PDIP								4	28 PDI	P				
	MILIME	ETERS	INC	CHES		MILIM	ETERS	INC	INCHES		MILIMETERS		INCHES	
DIM	MIN.	MAX.	MIN.	MAX.	DIM	MIN.	MAX.	MIN.	MAX.	DIM	MIN.	MAX.	MIN.	MAX.
Α	-	5.334	-	.210	Α	-	5.334	-	.210	Α	-	6.350	-	.250
A1	0.381	-	.015	-	A1	0.381	-	.015	-	A1	0.381	-	.015	-
В	0.356	0.558	.014	.022	В	0.356	0.558	.014	.022	В	0.356	0.558	.014	.022
B1	1.150	1.778	.045	.070	B1	1.150	1.778	.045	.070	B1	1.016	1.778	.040	.070
C	0.204	0.381	.008	.015	C	0.204	0.381	.008	.015	C	0.204	0.381	.008	.015
D	22.35	23.37	.880	.920	D	25.40	26.67	1.000	1.050	D	35.56	37.85	1.400	1.490
Е	7.620	8.255	.300	.325	Е	7.620	8.255	.300	.325	E	15.24	15.88	.600	.625
E1	6.096	7.112	.240	.280	E1	6.096	7.112	.240	.280	E1	13.21	14.73	.520	.580
e	2.286	2.794	.090	.110	e	2.286	2.794	.090	.110	e	2.286	2.794	.090	.110
eB	-	10.92	-	.430	eB	-	10.92	-	.430	eB	-	17.78	-	.700
L	2.921	4.064	.115	.160	L	2.921	4.064	.115	.160	L	2.921	5.080	.115	.200



# 22/24 Lead Plastic Package-Skinny



22 PDIP (skinny)					24 PDIP (skinny)					
	MILIME	TERS	INCHES			MILIME	ETERS	INCHES		
DIM	MIN.	MAX.	MIN.	MAX.	DIM	MIN.	MAX.	MIN.	MAX.	
А	-	4.752	-	.180	А	-	4.572	-	.180	
A1	0.381	-	.015	-	A1	0.381	-	.015	-	
В	0.356	0.558	.014	.022	В	0.356	0.558	.014	.022	
B1	1.27	1.778	.050	.070	B1	1.27	1.778	.050	.070	
С	0.204	3.556	.008	.014	С	0.204	0.381	.008	.015	
D	25.90	26.67	1.02	1.05	D	31.24	32.26	1.23	1.270	
Е	7.620	8.255	.300	.325	Е	7.620	8.255	.300	.325	
E1	6.223	6.604	.245	.260	E1	6.223	6.731	.245	.265	
e	2.286	2.794	.090	.110	e	2.286	2.794	.090	.110	
eB	8.382	10.16	.330	.400	eB	8.636	9.652	.340	.380	
L	2.921	4.064	.115	.160	L	2.921	4.064	.115	.160	



42 SDIP Package



42 SDIP									
	MILIMI	ETERS	INC	HES					
DIM	MIN.	MAX.	MIN.	MAX.					
А	-	5.08	-	0.200					
A1	0.381	-	0.015	-					
A2	3.937	4.191	0.155	0.165					
В	0.356	0.559	0.014	0.022					
B1	0.914	1.116	0.036	0.044					
С	0.204	0.304	0.008	0.012					
D	36.70	37.34	1.445	1.470					
E1	13.84	14.10	0.545	0.555					
e	1.727	1.829	0.068	0.072					
eB	15.24	17.78	0.600	0.70					
D1	0	0.127	0	0.005					
L	2.921	3.429	0.115	0.135					