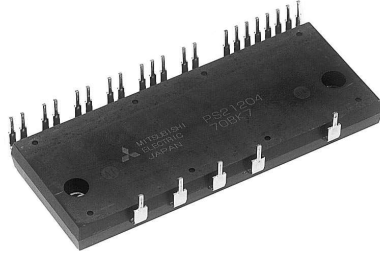


PS21204

TRANSFER-MOLD TYPE
INSULATED TYPE

PS21204



INTEGRATED POWER FUNCTIONS

600V/15A low-loss 3rd generation IGBT inverter bridge for 3 phase DC-to-AC power conversion (Fig. 2)

Application Motor Ratings : Power : 0.75kW, sinusoidal, PWM
Frequency=5kHz
100% load current : 5.0A (rms)*
150% load current : 7.5A (rms)*, 1 minute.

*(Note) : The motor current is assumed to be sinusoidal and the peak current value is defined as : $I_0 \times \sqrt{2}$

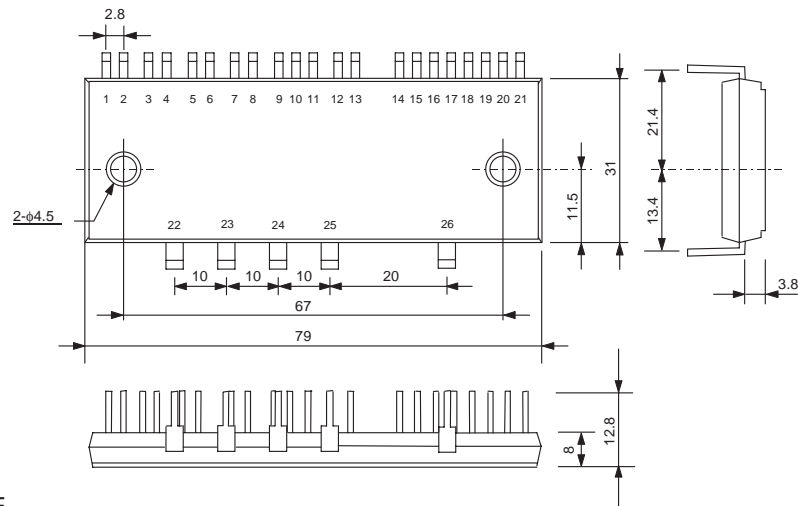
INTEGRATED DRIVE, PROTECTION AND SYSTEM CONTROL FUNCTIONS

- For upper-leg IGBTs : Drive circuit, High voltage isolated high-speed level shifting, Control circuit under-voltage (UV) protection.
Note : Bootstrap supply scheme can be applied (Fig. 2).
- For lower-leg IGBTs : Drive circuit, Control circuit under-voltage protection (UV), Short circuit protection (SC). (Fig. 3)
- Fault signaling : Corresponding to a SC fault (Low-side IGBT) or a UV fault (Low-side supply).
- Input interface : 5V line CMOS/TTL compatible, Schmitt Trigger receiver circuit.

APPLICATION

AC100V~200V three-phase inverter drive for small power (0.75 kW) motor control.

Fig. 1 PACKAGE OUTLINES



TERMINALS CODE

1. UP	4. VUFS	7. VVFB	10. VP1	13. VWFS	16. CIN	19. UN	22. P	25. W
2. VP1	5. VP	8. VVFS	11. VPC	14. VN1	17. CFO	20. VN	23. U	26. N
3. VUFB	6. VP1	9. WP	12. VWFB	15. VNC	18. Fo	21. WN	24. V	

Fig. 2 INTERNAL FUNCTIONS BLOCK DIAGRAM (TYPICAL APPLICATION EXAMPLE)

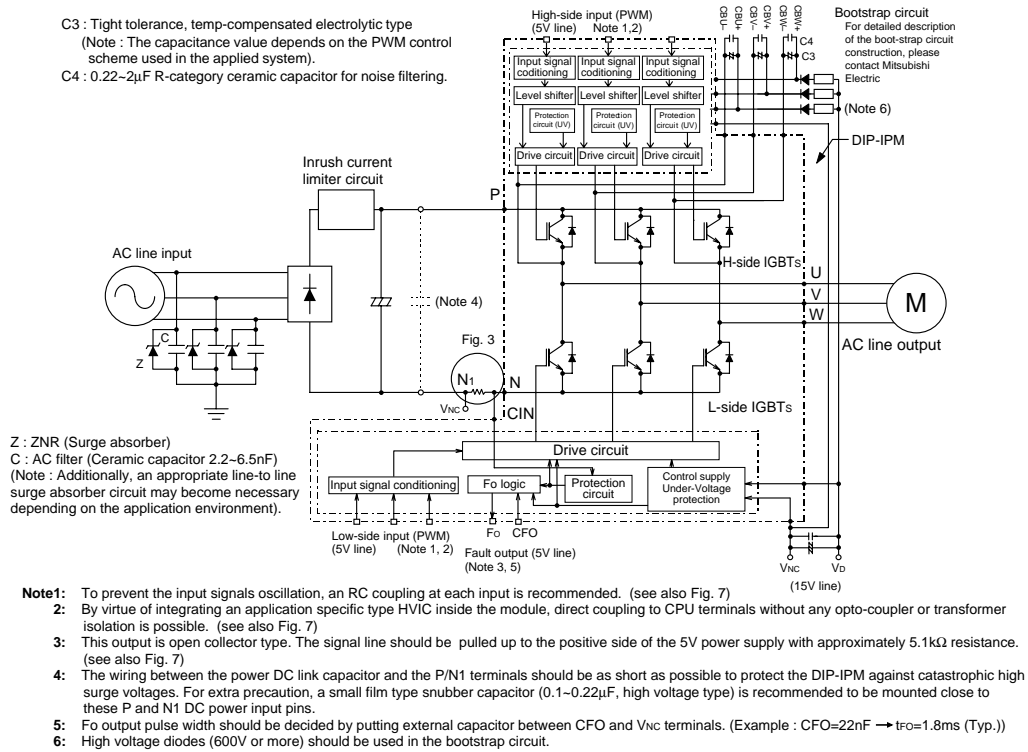
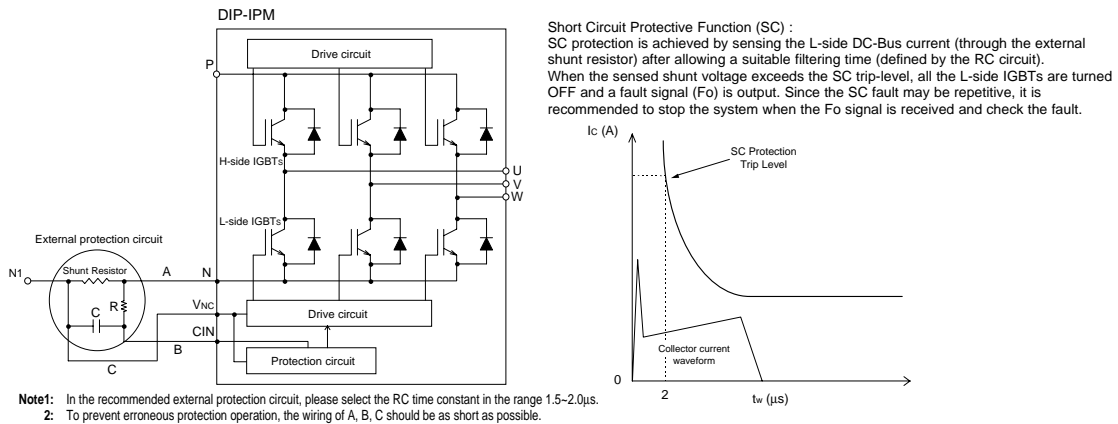


Fig. 3 EXTERNAL PART OF THE DIP-IPM PROTECTION CIRCUIT



MAXIMUM RATINGS ($T_j = 25^\circ\text{C}$, unless otherwise noted)

INVERTER PART

Symbol	Parameter	Condition	Ratings	Unit
VCC	Supply voltage	Applied between P-N	450	V
VCC(surge)	Supply voltage (surge)	Applied between P-N	500	V
VCEs	Collector-emitter voltage		600	V
$\pm I_C$	Each IGBT collector current	$T_C = 25^\circ\text{C}$	15	A
$\pm I_{CP}$	Each IGBT collector current (peak)	$T_C = 25^\circ\text{C}$, instantaneous value (pulse)	30	A
Pc	Collector dissipation	$T_C = 25^\circ\text{C}$, per 1 chip	43	W
T_j	Junction temperature	(Note 1)	-20~+150	$^\circ\text{C}$

Note 1 : The maximum junction temperature rating of the power chips integrated within the DIP-IPM is 150°C (@ $T_C \leq 100^\circ\text{C}$) however, to insure safe operation of the DIP-IPM, the average junction temperature should be limited to $T_{j(ave)} \leq 125^\circ\text{C}$ (@ $T_C \leq 100^\circ\text{C}$).

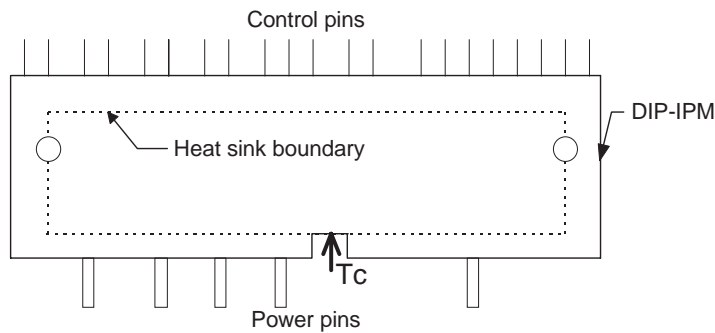
CONTROL (PROTECTION) PART

Symbol	Parameter	Condition	Ratings	Unit
Vd	Control supply voltage	Applied between VP1-VPC, VN1-VNC	20	V
VDB	Control supply voltage	Applied between VUFB-VUFS, VVFB-VVFS, VWFB-VWFS	20	V
VCIN	Input voltage	Applied between UP, VP, WP-VPC, UN, VN, WN-VNC	-0.5~+5.5	V
VFO	Fault output supply voltage	Applied between FO-VNC	-0.5~Vd+0.5	V
I _{FO}	Fault output current	Sink current at FO terminal	15	mA
Vsc	Current sensing input voltage	Applied between CIN-VNC	-0.5~Vd+0.5	V

TOTAL SYSTEM

Symbol	Parameter	Condition	Ratings	Unit
VCC(PROT)	Self protection supply voltage limit (short circuit protection capability)	$V_D = V_{DB} = 13.5\sim 16.5\text{V}$, Inverter part $T_j = 125^\circ\text{C}$, non-repetitive, less than 2 μs	400	V
T_C	Module case operation temperature	(Note 2)	-20~+100	$^\circ\text{C}$
T_{stg}	Storage temperature		-40~+125	$^\circ\text{C}$
V _{iso}	Isolation voltage	60Hz, Sinusoidal, AC 1 minute, connection pins to heat-sink plate	1500	V _{rms}

Note 2 : T_C MEASUREMENT POINT



THERMAL RESISTANCE

Symbol	Parameter	Condition	Limits			Unit
			Min.	Typ.	Max.	
Rth(j-c)Q	Junction to case thermal resistance	Inverter IGBT part (per 1/6 module)	—	—	2.85	°C/W
Rth(j-c)F		Inverter FWDi part (per 1/6 module)	—	—	4.5	
Rth(c-f)	Contact thermal resistance	Case to fin, (per 1 module) thermal grease applied	—	—	0.067	

ELECTRICAL CHARACTERISTICS (T_j = 25°C, unless otherwise noted)

INVERTER PART

Symbol	Parameter	Condition	Limits			Unit
			Min.	Typ.	Max.	
VCE(sat)	Collector-emitter saturation voltage	V _D = V _{DB} = 15V V _{CIN} = 0V	—	1.8	—	V
		I _C = 15A, T _j = 25°C I _C = 15A, T _j = 125°C	—	2.0	—	
VEC	FWDi forward voltage	T _j = 25°C, -I _C = 15A, V _{CIN} = 5V	—	2.2	—	V
ton	Switching times	V _{CC} = 300V, V _D = V _{DB} = 15V I _C = 15A, T _j = 125°C, V _{CIN} = 5V → 0V Inductive load (upper-lower arm) Note: ton, toff include delay time of the internal control circuit	—	0.7	—	μs
t _{rr}			—	0.1	—	
t _{c(on)}			—	0.4	—	
t _{off}			—	1.9	—	
t _{c(off)}			—	0.9	—	
ICES	Collector-emitter cut-off current	V _{CE} = V _{CEs}	—	—	1.0	mA
		T _j = 25°C T _j = 125°C	—	—	10	

CONTROL (PROTECTION) PART

Symbol	Parameter	Condition	Limits			Unit	
			Min.	Typ.	Max.		
V _D	Control supply voltage	Applied between V _{P1} -V _{PC} , V _{N1} -V _{NC}	13.5	15.0	16.5	V	
V _{DB}	Control supply voltage	Applied between V _{UFB} -V _{UFS} , V _{VFB} -V _{VFS} , V _{WFB} -V _{WFS}	13.5	15.0	16.5	V	
I _D	Circuit current	V _D = V _{DB} = 15V, input = OFF	—	4.25	8.50	mA	
		V _{P1} -V _{PC} , V _{N1} -V _{NC} V _{UFB} -V _{UFS} , V _{VFB} -V _{VFS} , V _{WFB} -V _{WFS}	—	0.50	1.00		
		V _D = V _{DB} = 15V, input = ON	—	4.95	9.70	mA	
		V _{P1} -V _{PC} , V _{N1} -V _{NC} V _{UFB} -V _{UFS} , V _{VFB} -V _{VFS} , V _{WFB} -V _{WFS}	—	0.50	1.00		
V _{FOH}	Fault output voltage	V _{SC} = 0V, F _O circuit : 10kΩ to 5V pull-up	4.9	—	—	V	
V _{FOL}		V _{SC} = 1V, F _O circuit : 10kΩ to 5V pull-up	—	1.0	2.0	V	
V _{FOSat}		V _{SC} = 1V, I _{FO} = 15mA	0.8	1.2	1.8	V	
f _{PWM}	PWM input frequency	T _C ≤ 100°C, T _j ≤ 125°C	—	5.0	—	kHz	
t _{dead}	Allowable deadtime	Relates to corresponding input signal for blocking arm shoot-through. -20°C ≤ T _C ≤ 100°C	3.0	—	—	μs	
V _{SC(ref)}	Short circuit trip level	T _j = 25°C, V _D = 15°C (Note 2)	0.45	0.5	0.55	V	
UVDBt	Supply circuit under-voltage protection	T _j ≤ 125°C	Trip level	10.0	—	12.0	V
UVDBr			Reset level	10.5	—	12.5	V
UVDt			Trip level	10.3	—	12.5	V
UVDr			Reset level	10.8	—	13.0	V
t _{FO}	Fault output pulse width (Note 3)	C _{FO} = 22nF (connected between C _{FO} -V _{NC})	1.0	1.8	—	ms	
V _{th(on)}	ON threshold voltage	H-side	Applied between:	0.8	1.4	2.0	V
V _{th(off)}	OFF threshold voltage		U _P , V _P , W _P -V _{PC}	2.5	3.0	4.0	
V _{th(on)}	ON threshold voltage	L-side	Applied between:	0.8	1.4	2.0	V
V _{th(off)}	OFF threshold voltage		U _N , V _N , W _N -V _{NC}	2.5	3.0	4.0	

Note 2: Short circuit protection is functioning only at the low-arms. Please select the value of the external shunt resistor such that the SC trip level is less than 25.5 A.

3: Fault signal is output when the low-arms short circuit or control supply under-voltage protective functions operate. The fault output pulse-width t_{FO} depends on the capacitance value of C_{FO} according to the following approximate equation : C_{FO} = 12.2 × 10⁻⁶ × t_{FO} [F].

PS21204

TRANSFER-MOLD TYPE
INSULATED TYPE

MECHANICAL CHARACTERISTICS AND RATINGS

Parameter	Condition	Limits			Unit	
		Min.	Typ.	Max.		
Mounting torque	Mounting screw : M4	Recommended 12kg·cm	10	—	15	kg·cm
		Recommended 1.18N·m	0.98	—	1.47	N·m
Weight		—	54	—	g	

RECOMMENDED OPERATION CONDITIONS

Symbol	Parameter	Condition	Limits			Unit
			Min.	Typ.	Max.	
V _{CC}	Supply voltage	Applied between P-N	0	300	400	V
V _D	Control supply voltage	Applied between VP1-VPC, VN1-VNC	13.5	15.0	16.5	V
V _{DB}	Control supply voltage	Applied between VUFB-VUFS, VVFB-VVFS, VWFB-VWFS	13.5	15.0	16.5	V
ΔV _D , ΔV _{DB}	Control supply variation		-1	—	1.0	V/μs
t _{dead}	Arm shoot-through blocking time	For each input signal	3	—	—	μs
f _{PWM}	PWM input frequency	T _c ≤ 100°C, T _j ≤ 125°C	—	5	—	kHz
V _{CIN(ON)}	Input ON threshold voltage	Applied between UP, VP, WP-VPC	0~0.65			V
V _{CIN(OFF)}	Input OFF threshold voltage	Applied between UN, VN, WN-VNC	4.0~5.5			V

Fig. 4 THE DIP-IPM INTERNAL CIRCUIT

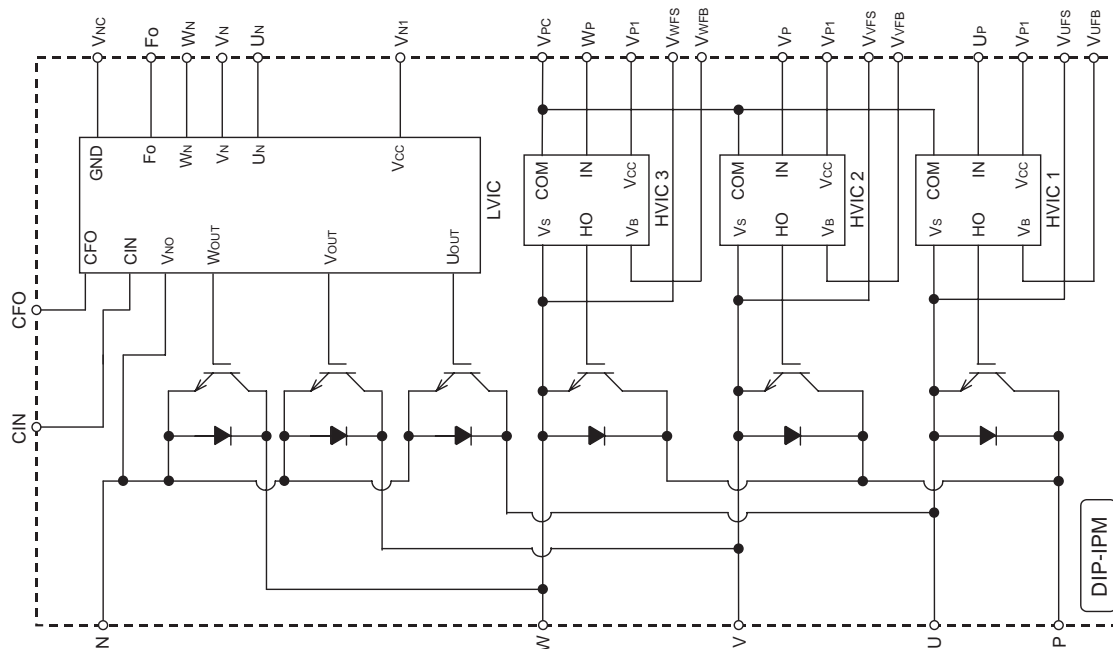
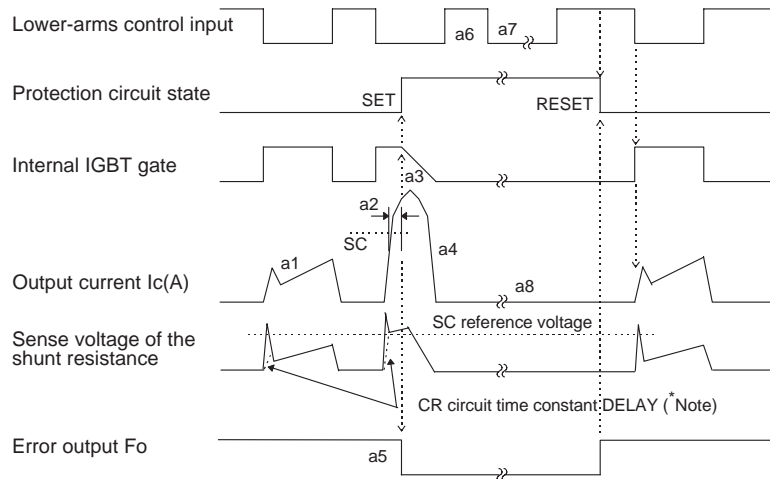


Fig. 5 TIMING CHARTS OF THE DIP-IPM PROTECTIVE FUNCTIONS

[A] Short-Circuit Protection (Lower-arms only)

(For the external shunt resistance and CR connection, please refer to Fig. 3.)

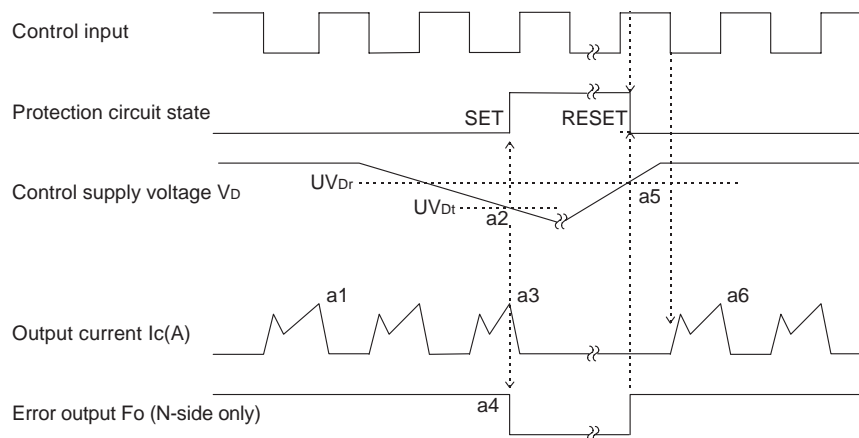
- a1. Normal operation : IGBT ON and carrying current.
- a2. Short circuit current detection (SC trigger).
- a3. Hard IGBT gate interrupt.
- a4. IGBT turns OFF.
- a5. Fo timer operation starts : The pulse width of the Fo signal is set by the external capacitor C_{FO}.
- a6. Input "H" : IGBT OFF state.
- a7. Input "L" : IGBT ON state, but during the Fo active signal the IGBT doesn't turn ON.
- a8. IGBT OFF state.



Note : The CR time constant safe guards against erroneous SC fault signals resulting from di/dt generated voltages when the IGBT turns ON. The optimum setting for the CR circuit time constant is 1.5~2.0μs.

[B] Under-Voltage Protection (N-side, UVd)

- a1. Normal operation : IGBT ON and carrying current.
- a2. Under voltage trip (UVdt).
- a3. IGBT OFF inspite of control input condition.
- a4. Fo timer operation starts : The pulse width of the Fo signal is set by the external capacitor C_{FO}.
- a5. Under voltage reset (UVdr).
- a6. Normal operation : IGBT ON and carrying current.



[C] Under-Voltage Protection (P-side, UVDB)

- a1. Control supply voltage rises : After the voltage level reaches UVDBr, the circuits start to operate when the next input is applied.
- a2. Normal operation : IGBT ON and carrying current.
- a3. Under voltage trip (UVDBt).
- a4. IGBT OFF inspite of control input condition, but there is no Fo signal output.
- a5. Under-voltage reset (UVDBr).
- a6. Normal operation : IGBT ON and carrying current.

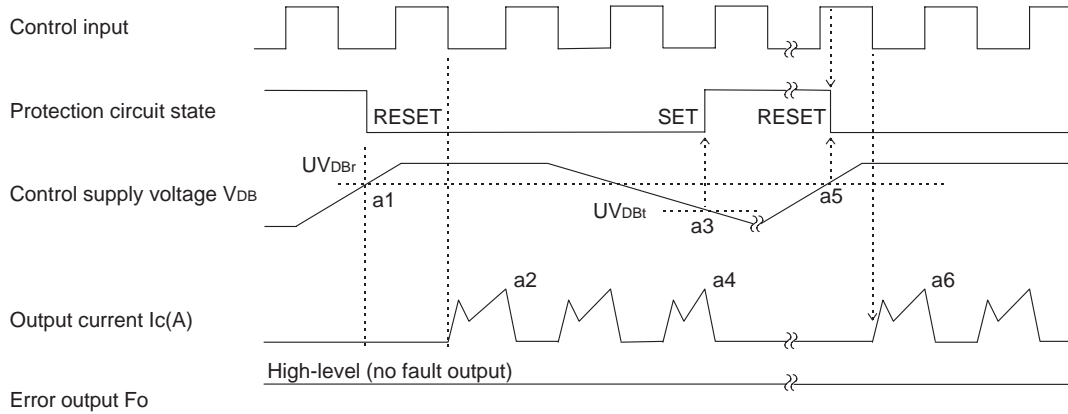
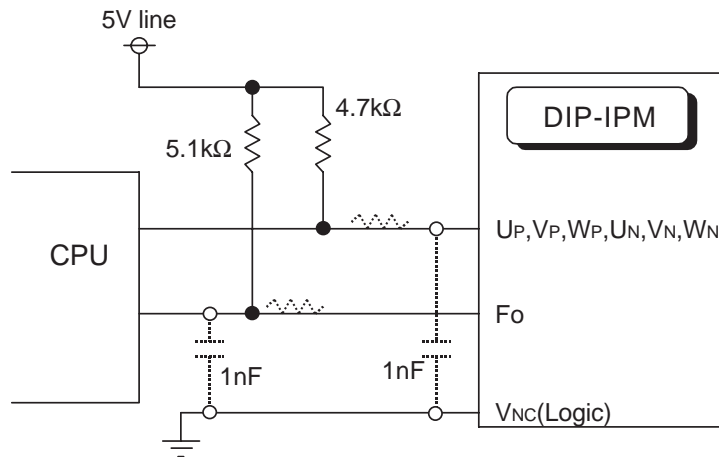
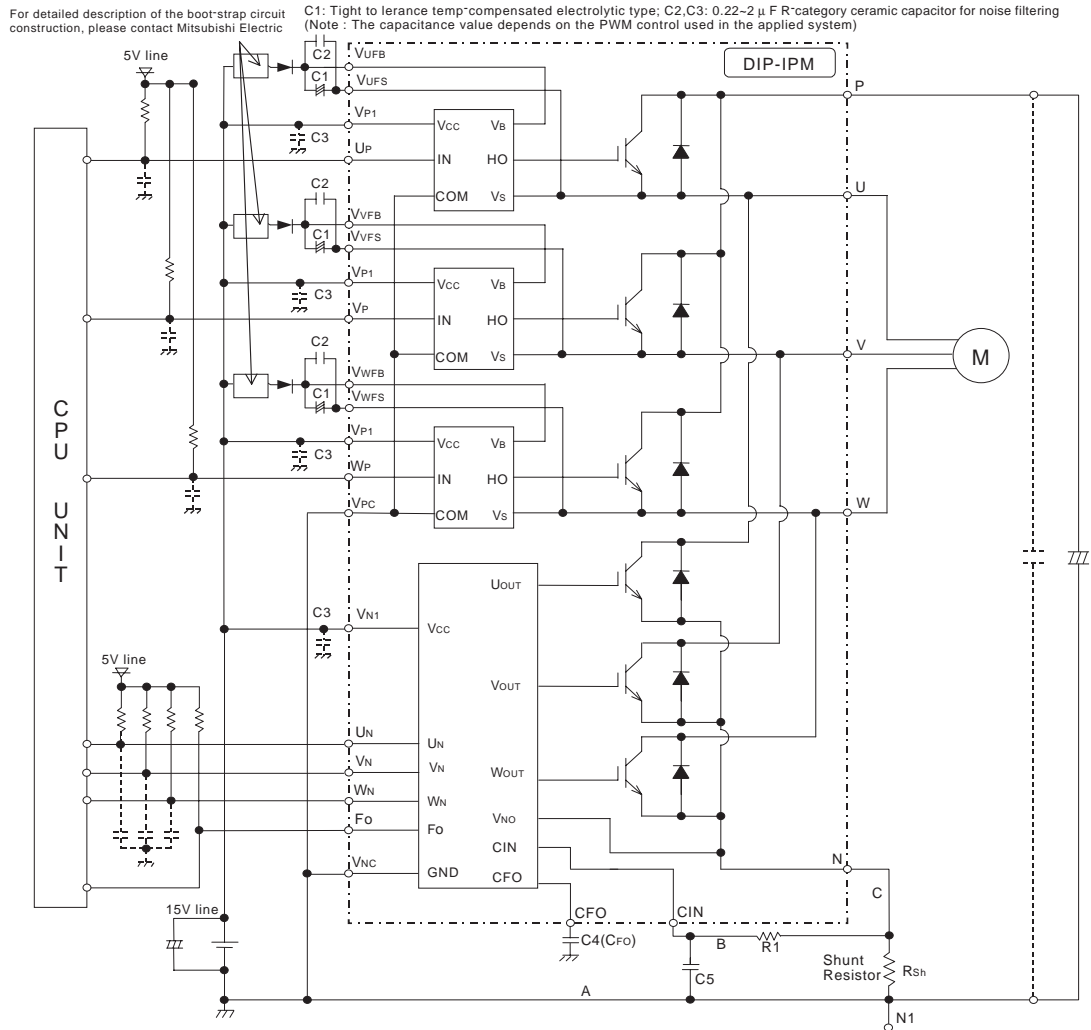


Fig. 7 RECOMMENDED CPU I/O INTERFACE CIRCUIT



Note : RC coupling at each input (parts shown dotted) may change depending on the PWM control scheme used in the application and on the wiring impedances of the application's printed circuit board.

Fig. 8 TYPICAL DIP-IPM APPLICATION CIRCUIT EXAMPLE



- Note 1:** To prevent the input signals oscillation, an RC coupling at each input is recommended, and the wiring of each input should be as short as possible. (Less than 2cm)
- 2:** By virtue of integrating an application specific type HVIC inside the module, direct coupling to CPU terminals without any opto-coupler or transformer isolation is possible.
- 3:** Fo output is open collector type. This signal line should be pulled up to the positive side of the 5V power supply with approximately 5.1kΩ resistance.
- 4:** Fo output pulse width should be decided by connecting an external capacitor between Cfo and Vnc terminals (Cfo). (Example : Cfo = 22 nF → tfo = 1.8 ms (typ.))
- 5:** Each input signal line should be pulled up to the 5V power supply with approximately 4.7kΩ resistance (other RC coupling circuits at each input may be needed depending on the PWM control scheme used and on the wiring impedances of the system's printed circuit board). Approximately a 0.22~2μF by-pass capacitor should be used across each power supply connection terminals.
- 6:** To prevent errors of the protection function, the wiring of A, B, C should be as short as possible.
- 7:** In the recommended protection circuit, please select the R1Cs time constant in the range 1.5~2μs.
- 8:** Each capacitor should be put as nearby the pins of the DIP-IPM as possible.
- 9:** To prevent surge destruction, the wiring between the smoothing capacitor and the P&N1 pins should be as short as possible. Approximately a 0.1~0.22μF snubber capacitor between the P&N1 pins is recommended.