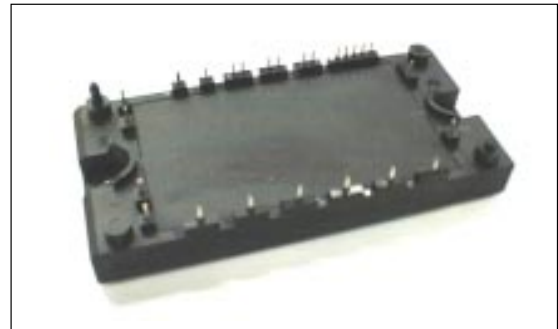


### PIM/Built-in converter with thyristor and brake (S series) 600V / 50A / PIM



#### ■ Features

- Low  $V_{CE(sat)}$
- Compact Package
- P.C. Board Mount Module
- Converter Diode Bridge Dynamic Brake Circuit

#### ■ Applications

- Inverter for Motor Drive
- AC and DC Servo Drive Amplifier
- Uninterruptible Power Supply

#### ■ Maximum ratings and characteristics

● Absolute maximum ratings ( $T_c=25^\circ\text{C}$  unless without specified)

Item	Symbol	Condition	Rating	Unit	
Inverter	Collector-Emitter voltage	$V_{CES}$	600	V	
	Gate-Emitter voltage	$V_{GES}$	$\pm 20$	V	
	Collector current	$I_C$	Continuous	50	A
		$I_{CP}$	1ms	100	A
		$-I_C$		50	A
Collector power dissipation	$P_C$	1 device	200	W	
Brake	Collector-Emitter voltage	$V_{CES}$	600	V	
	Gate-Emitter voltage	$V_{GES}$	$\pm 20$	V	
	Collector current	$I_C$	Continuous	30	A
		$I_{CP}$	1ms	60	A
	Collector power dissipation	$P_C$	1 device	120	W
Thyristor	Repetitive peak reverse voltage(Diode)	$V_{RRM}$	600	V	
	Repetitive peak off-state voltage	$V_{DRM}$	800	V	
	Repetitive peak reverse voltage	$V_{RRM}$	800	V	
	Average on-state current	$I_{T(AV)}$	50Hz/60Hz sine wave	50	A
	Surge On-state current (Non-Repetitive)	$I_{TSM}$	$T_j=125^\circ\text{C}$ , 10ms half sine wave	563	A
	Junction temperature	$T_{jw}$		125	$^\circ\text{C}$
Converter	Repetitive peak reverse voltage	$V_{RRM}$	800	V	
	Average output current	$I_b$	50Hz/60Hz sine wave	50	A
	Surge current (Non-Repetitive)	$I_{FSM}$	$T_j=150^\circ\text{C}$ , 10ms	525	A
	$I^2t$ (Non-Repetitive)	$I^2t$	half sine wave	1378	$\text{A}^2\text{s}$
Junction temperature (except Thyristor)	$T_j$		+150	$^\circ\text{C}$	
Storage temperature	$T_{sg}$		-40 to +125	$^\circ\text{C}$	
Isolation between terminal and copper base *2	$V_{iso}$	AC : 1 minute	AC 2500	V	
voltage between thermistor and others *3			AC 2500	V	
Mounting screw torque			1.7 *1	N·m	

\*1 Recommendable value : 1.3 to 1.7 N·m (M4)

\*2 All terminals should be connected together when isolation test will be done.

\*3 Terminal 8 and 9 should be connected together. Terminal 1 to 7 and 10 to 26 should be connected together and shorted to copper base.

● Electrical characteristics (Tj=25°C unless otherwise specified)

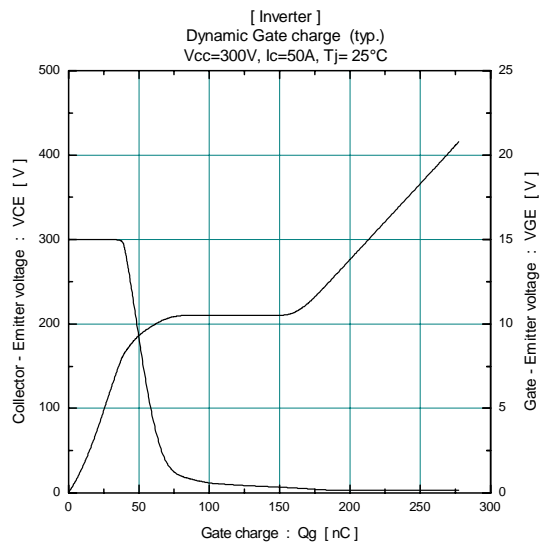
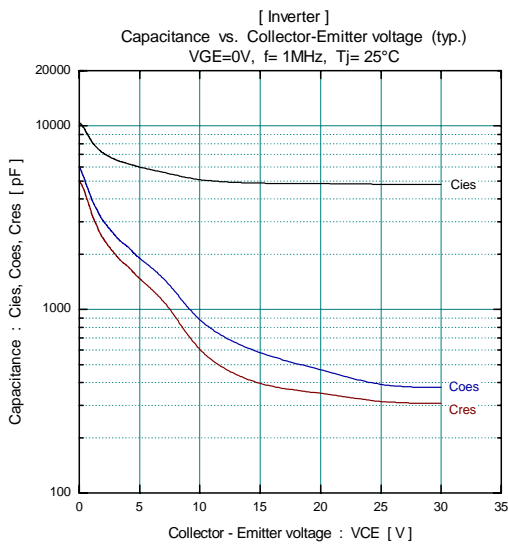
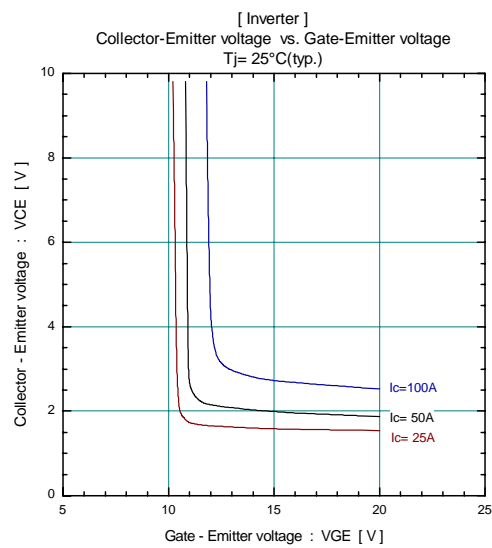
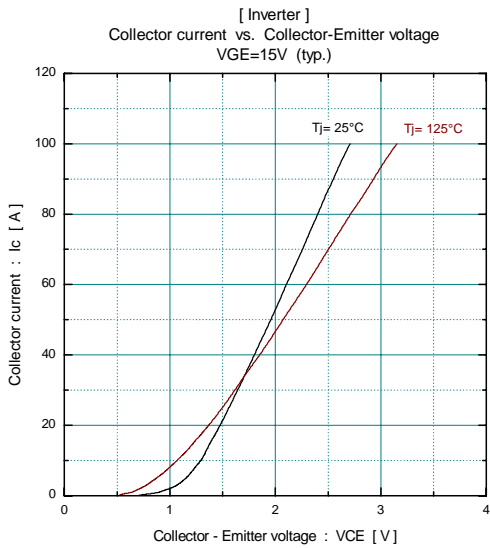
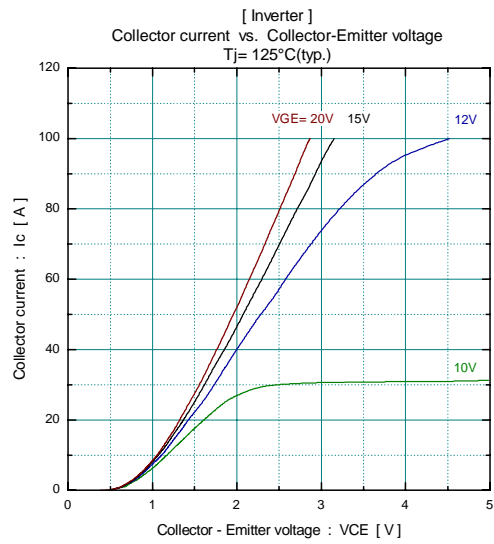
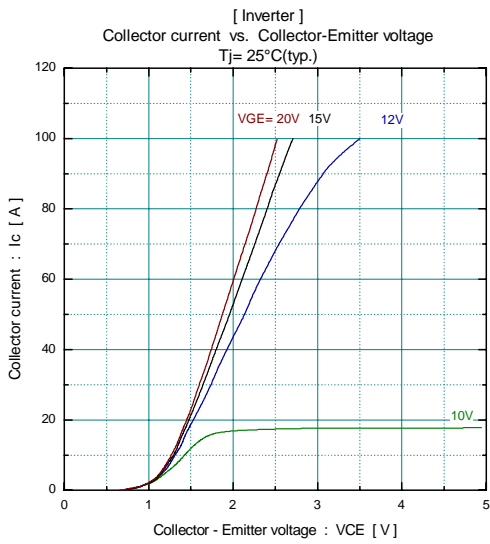
Item	Symbol	Condition	Characteristics			Unit		
			Min.	Typ.	Max.			
Inverter	Zero gate voltage collector current	ICES	VCE=600V, VGE=0V		150	μA		
	Gate-Emitter leakage current	IGES	VCE=0V, VGE=±20V		200	nA		
	Gate-Emitter threshold voltage	VGE(th)	VCE=20V, Ic=50mA		5.5	7.8	8.5	V
	Collector-Emitter saturation voltage	VCE(sat)	VGE=15V, Ic=50A	chip	1.8		V	
				terminal	1.95	2.4		
	Input capacitance	Cies	VGE=0V, VCE=10V, f=1MHz		5000		pF	
	Turn-on time	ton	VCC=300V		0.45	1.2	μs	
		tr	Ic=50A		0.25	0.6		
	Turn-off	toff	VGE=±15V		0.40	1.0		
		tf	RG=51Ω		0.05	0.35		
Forward on voltage	VF	IF=50A	chip	1.75		V		
			terminal	1.9	2.6			
Reverse recovery time of FRD	trr	IF=50A			300	ns		
Brake	Zero gate voltage collector current	ICES	VCE=600V, VGE=0V		150	μA		
	Gate-Emitter leakage current	IGES	VCE=0V, VGE=±20V		200	nA		
	Collector-Emitter saturation voltage	VCE(sat)	Ic=30A, VGE=15V	chip	1.8		V	
				terminal	1.95	2.4		
	Turn-on time	ton	VCC=300V		0.45	1.2	μs	
		tr	Ic=30A		0.25	0.6		
	Turn-off time	toff	VGE=±15V		0.40	1.0		
		tf	RG=82Ω		0.05	0.35		
	Reverse current	IRRM	VR=600V			150	μA	
	off-state current	IDM	VDM=800V			1.0	mA	
Thyristor	Reverse current	IRRM	VRM=800V			1.0	mA	
	Gate trigger current	IGT	VD=6V, IT=1A			100	mA	
	Gate trigger voltage	VGT	VD=6V, IT=1A			2.5	V	
	On-state voltage	VTM	ITM=50A	chip	1.1	1.3	V	
				terminal	1.2			
Converter	Forward on voltage	VFM	IF=50A	chip	1.1		V	
				terminal	1.2	1.5		
	Reverse current	IRRM	VR=800V			150	μA	
Thyristor	Resistance	R	T=25°C		5000		Ω	
			T=100°C		465	495		520
B value	B	T=25/50°C		3305	3375	3450	K	

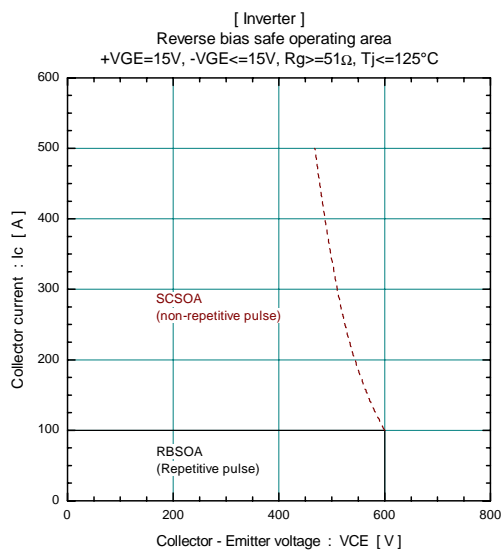
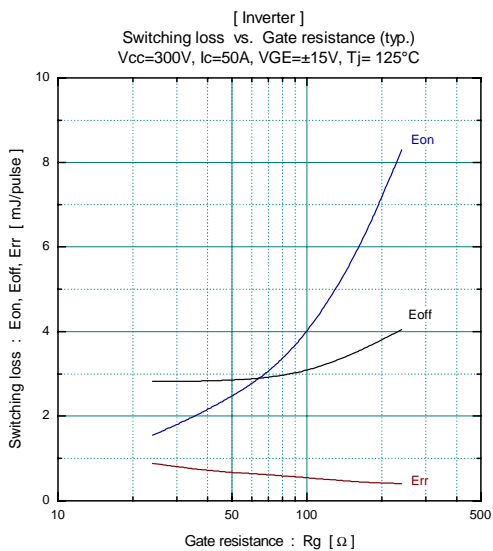
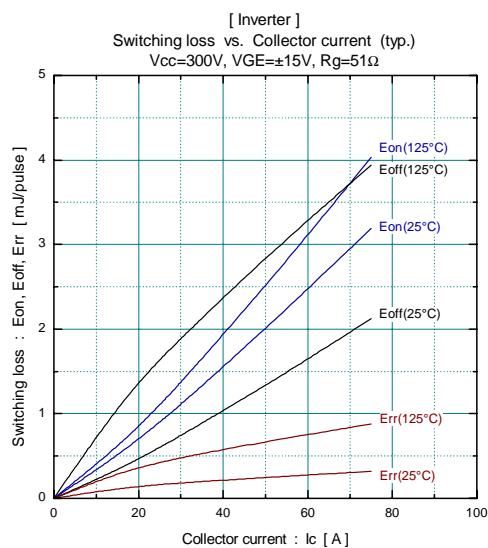
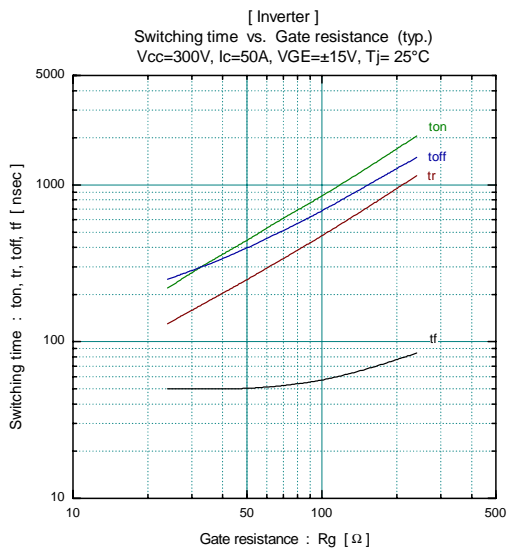
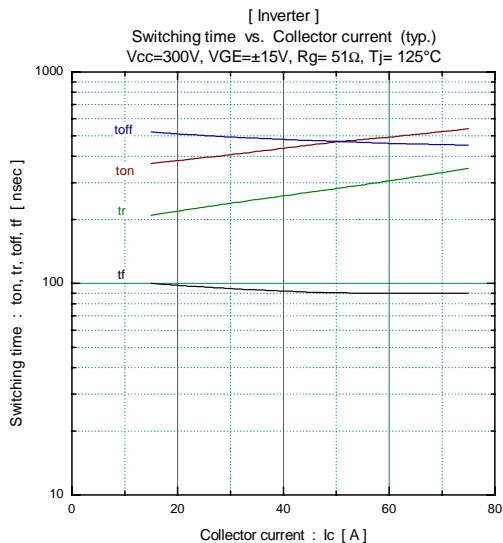
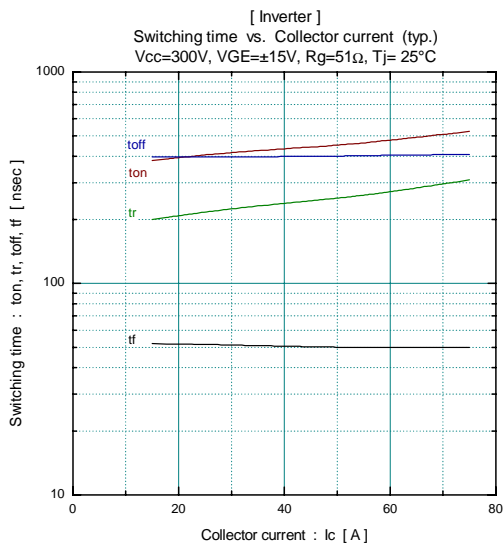
● Thermal resistance Characteristics

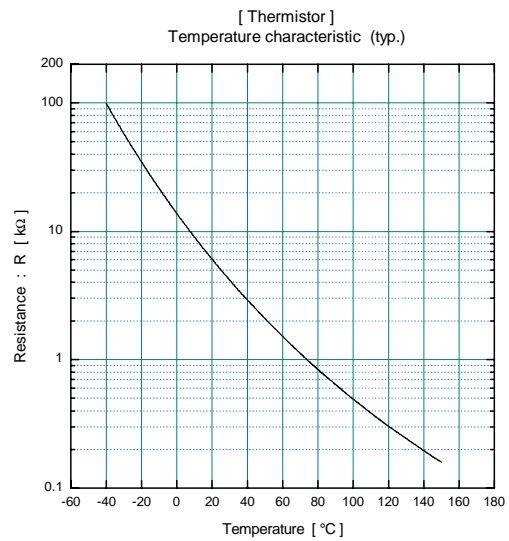
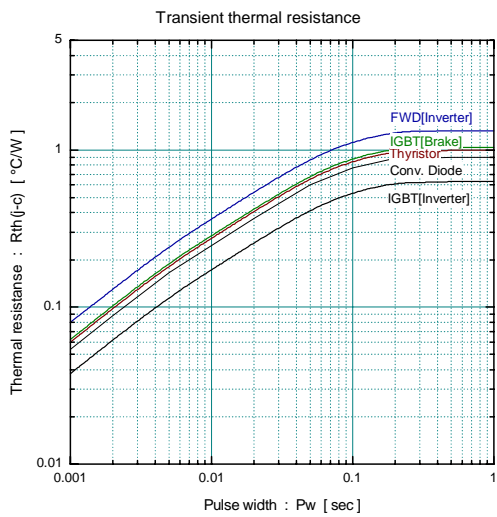
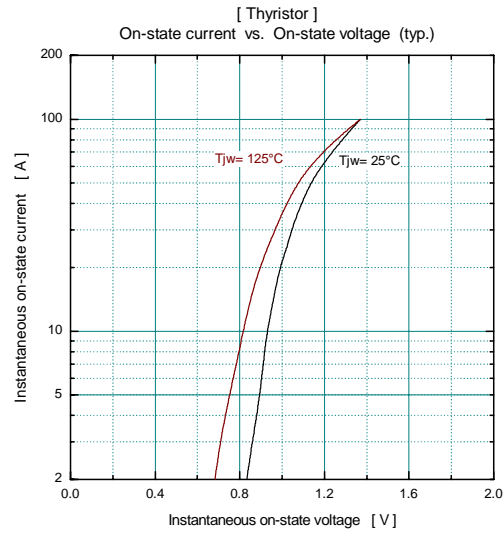
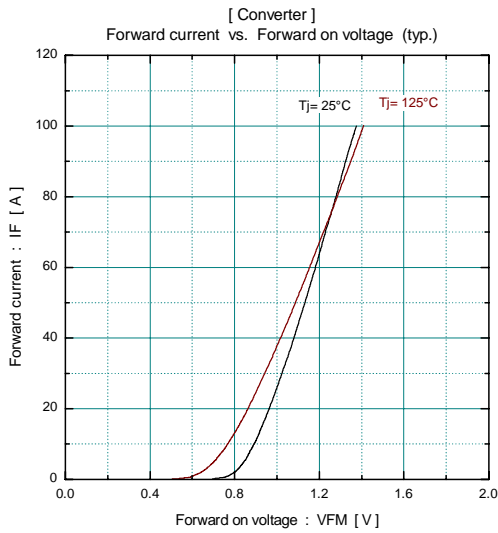
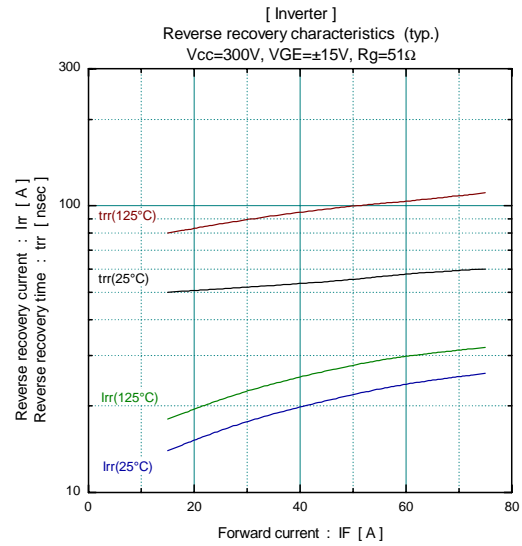
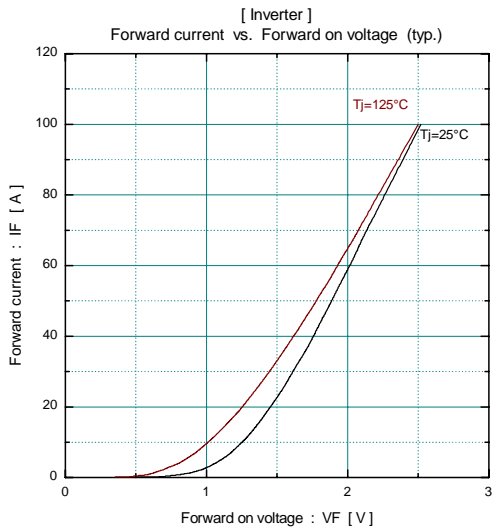
Item	Symbol	Condition	Characteristics			Unit
			Min.	Typ.	Max.	
Thermal resistance ( 1 device )	Rth(j-c)	Inverter IGBT			0.63	°C/W
		Inverter FWD			1.33	
		Brake IGBT			1.04	
		Thyristor			1.00	
		Converter Diode			0.90	
Contact thermal resistance *	Rth(c-f)	With thermal compound		0.05		

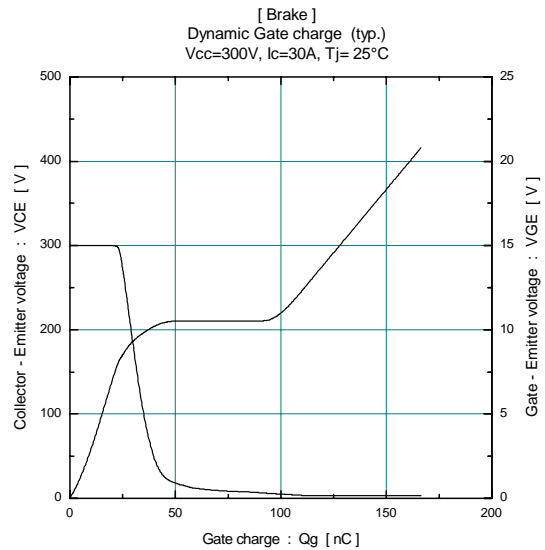
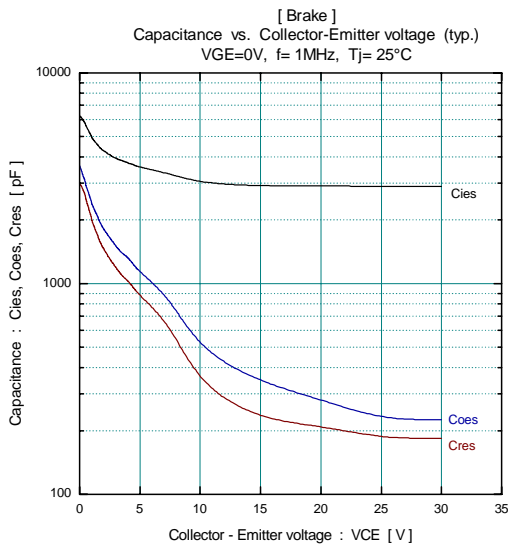
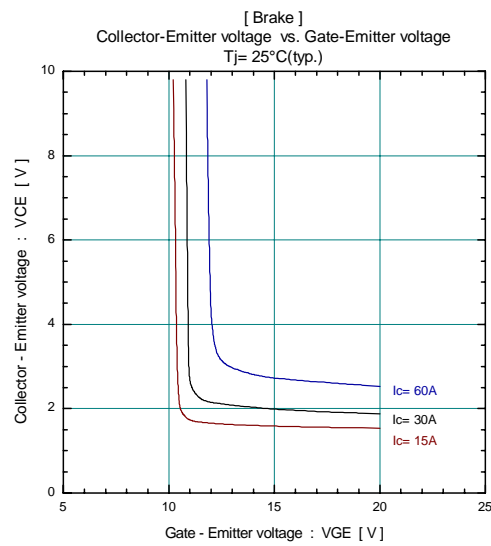
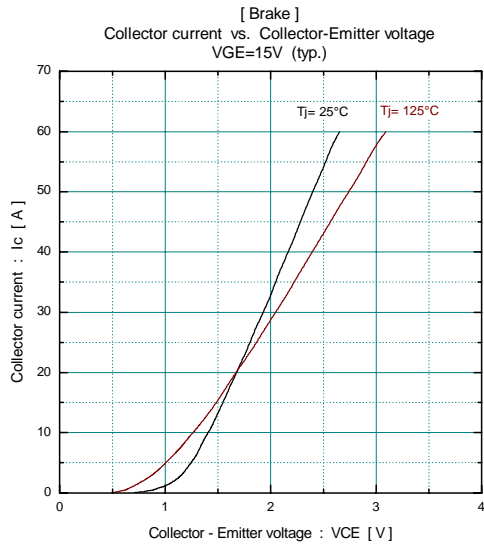
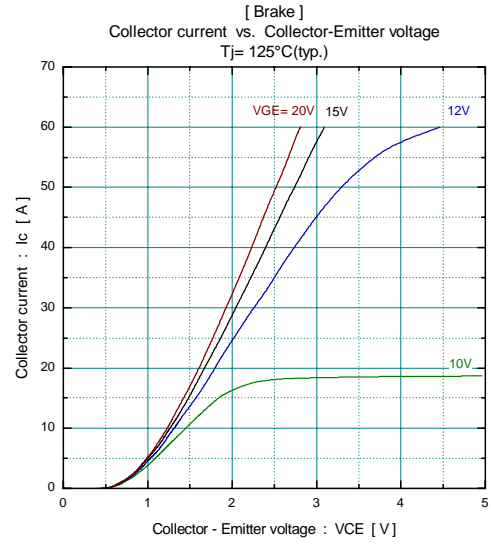
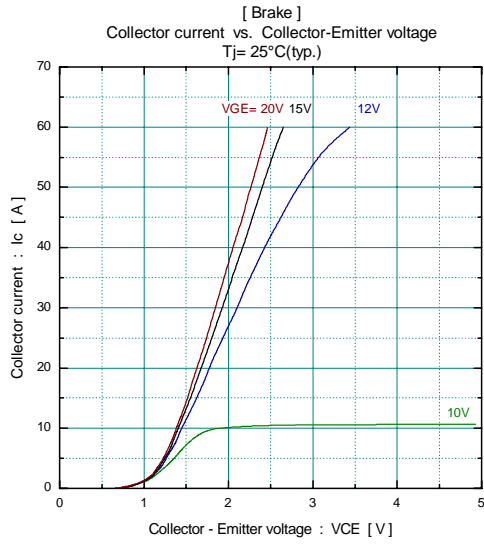
\* This is the value which is defined mounting on the additional cooling fin with thermal compound

■ Characteristics (Representative)

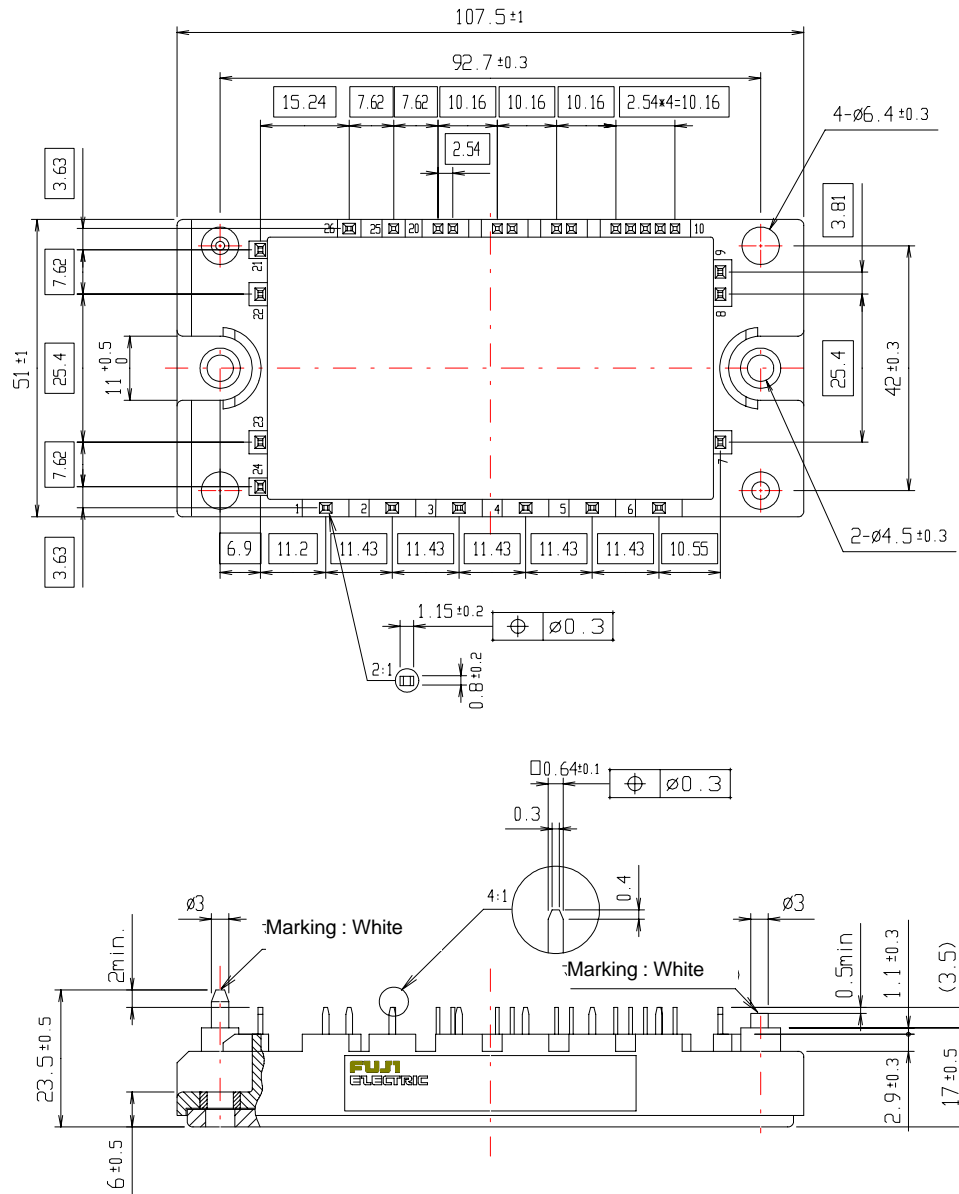








■ Outline Drawings, mm



■ Equivalent Circuit Schematic

