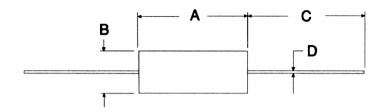
Features:

- Non-inductive design
- Molded body for package uniformity
- Ideal for pulse-load handling characteristics
- 1W now available
- RoHS compliant / lead-free



Electrical Specifications						
Type / Code	Power Rating (Watts) @ 70°C	Maximum Continuous Working Voltage (1)	Maximum Pulse Voltage	Dielectric Withstanding Voltage	Ohmic Range (Ω) and Tolerance	
				voitage	5%	10%
RC 1/4	0.25W	250V	400V	500V	2.2 - 5.6M	1 - 5.6M
RC 1/2	0.5W	350V	700V	700V	1 - 22M	1 - 22M
RC 1	1W	500V	1,000V	1,000V	-	2.2 - 1M

(1) Lesser of \sqrt{PR} or maximum working voltage.



Mechanical Specifications						
Type / Code	A Body Length	B Body Diameter	C Lead Length (Bulk)	D Lead Diameter	Units	
RC 1/4	0.248 ± 0.028	0.094 ± 0.004	1.18 ± 0.12	0.0236 ± 0.002	inches	
	6.3 ± 0.7	2.4 ± 0.1	30.0 ± 3.0	0.6 ± 0.05	mm	
RC 1/2	0.374 + 0.031/-0.028	0.142 ± 0.008	1.1 ± 0.12	0.0275 + 0.0028/-0.002	inches	
	9.5 + 0.8/-0.7	3.6 ± 0.2	28.0 ± 3.0	0.7 + 0.07/-0.05	mm	
RC 1	0.56 ± 0.03	0.22 ± 0.01	1.02 ± 0.12	0.04 ± 0.002	inches	
	14.3 ± 0.7	5.7 ± 0.3	26.0 ± 3.0	0.9 ± 0.05	mm	

Resistance Temperature Characteristics					
	Resistance Range	-55°C	+105°C		
	Under 1K	+2 to + 5	-4 to -2		
	1K to 9.1K	+5 to +9	-5 to -3		
Maximum % resistance change from room temperature (+25°C) value	10K to 91K	+8 to +11	-7 to -5		
room temperature (*20 0) value	100K to 910K	+10 to +14	-9 to -7		
	1M to 10M	+13 to +20	-14 to -9		

Performance Characteristics (JISC 5201 – 1:1998)					
Test	Test Results	Test Method			
Voltage Proof	No breakdown or flashover	V-block method RC 1/4 100 VAC, 60 seconds RC 1/2 500 VAC, 60 seconds			
Overload	$\pm 2\%$ +0.05Ω No visible damage, legible markings	2.5 times the rated voltage or twice the limiting element voltage, whichever is less. Severe, 5 seconds.			
Termination Strength	Tensile: $\pm 2\% + 0.05\Omega$. No visible damage Bending: $\pm 2\% + 0.05\Omega$. No visible damage Torsion: $\pm 2\% + 0.05\Omega$. No visible damage	10N for 5 - 10 seconds 5N, twice 180°C, two rotations			
Solderability	In accordance with Clause 4.17.4.5	235°C, 5 seconds			
Resistance to Soldering Heat	$\pm 3\%$ +0.05Ω No visible damage, legible markings	After immersion into flux, the immersion into solder shall be carried out 4mm from the body at 350°C for 3.5 seconds			
Temperature Shock	$\pm 2\% + 0.05\Omega$ No visible damage.	5 cycles between -55°C to 125°C			
Climatic Sequence	±10% +0.5Ω	Dry/Damp heat: 12 +12 hour cycle, first cycle Cold/Damp heat: 12 + 12 hour cycle, remaining cycle D.C. load			
Damp Test, Steady State	±10% +0.5Ω Insulation resistance: R ≥100M ohm. No visible damage, legible markings	40°C 95% relative humidity for 56 days, test a, b and c of Clause 4.24.2.1			
Endurance @ 70°C	±10% +0.5Ω Insulation resistance: R ≥1G ohm. No visible damage.	Rated voltage, 1.5 hours ON, 0.5 hours OFF at 70°C, 1,000 hours			
Endurance @ 125°C	±10% +0.5Ω Insulation resistance: R ≥1G ohm. No visible damage.	125°C, no load, 1,000 hours			

Operating Temperature Range: -55°C to +125°C

Reliability Test – Load Life in Moisture							
Criteria (%)		Load Ratio P/Pn (%)	Total Testing Time (Hrs)	Number of Fractures (pcs)	Failure Ratio		Average Lifetime (60% reliability level) (Hrs)
ΔR/R	±5	0	2.984 x 10 ⁶	6	0.201	0.244	4.098 x 10 ⁵
		20	2.990 x 10 ⁶	4	0.134	0.176	5.682 x 10 ⁵
		60	2.997 x 10 ⁶	2	0.067	0.104	9.615 x 10 ⁵
		100	2.992 x 10 ⁶	3	0.1	0.139	7.194 x 10 ⁵
		Total	1.196 x 10 ⁷	15	0.125	0.138	7.209 x 10 ⁵
	±10	Total	1.2 x 10 ⁷	0	0.0055	0.0077	1.299 x 10 ⁷

Stackpole Electronics, Inc.

Carbon Composition Resistor

Resistive Product Solutions

Technical Guide:

1. Storage Conditions:

Temperature: 5 to 35°C (40 to 95°F) Humidity: 25 – 60% relative humidity

Term: Two years in factory poly-bag with desiccant. If parts are removed from the poly-bag,

they should be used immediately or resealed in the bag.

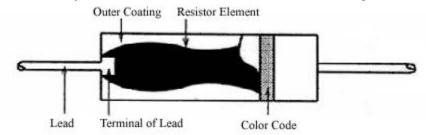
Environment: Clean, dry environment, free of corrosive gases

Application precautions:

Lead forming: Forming is recommended at least 2mm of farther from the base of the lead Soldering: Soldering is recommended at least 4mm or farther from the base of the lead

3. Washing:

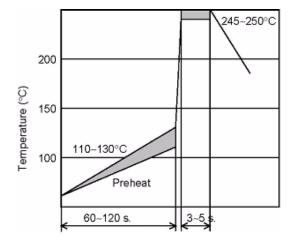
Carbon composition resistors are highly hygroscopic and changes in resistance value can occur if too much moisture is absorbed. For this reason it is recommended not to use water or water-soluble solvents to clean these components. Alcohol or hydrocarbon solvents are recommended for rinsing.



4. Soldering Recommendations:

Note: The conditions shown below are for reference. Please perform a mounting evaluation to assure compatibility.

a. Flow soldering (recommended profile for Sn and Sn/Pb solders)



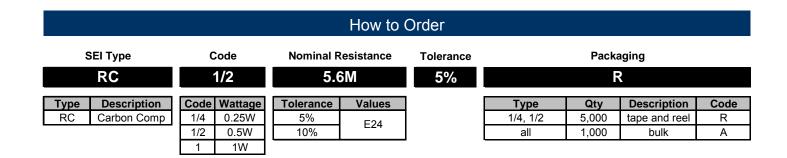
b. Soldering iron (recommended for Sn and Sn/Pb solders)

Temperature of soldering tip: 300°C, duration: 10 sec. max. Temperature of soldering tip: 350°C, duration: 3 sec. max.

Other:

- 1. Evaluate and confirm the compatibility of your assembly process with this product.
- 2. Refer to the catalog, the product news, and the specifications for details on the RC series resistors.
- 3. If you have any questions, please contact our sales staff.

Resistive Product Solutions



New part number format starting January 3rd, 2011:

