

Note: The external appearance and PC board pattern differs for the P5K and P5KS series.

Compliance with RoHS Directive

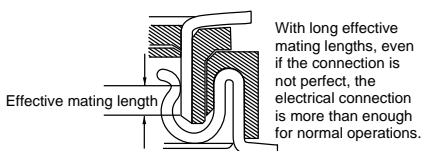
FEATURES

1. The product lineup consists of 3.0 mm, 3.5 mm, 4.0 mm, 4.5 mm, 5.0 mm, 5.5 mm, 6.0 mm, 6.5 mm, 7.0 mm, 8.0 mm, and 9.0 mm.

Type	Mated height	Notes
P5K	3 mm, 3.5 mm	The external appearance and PC board pattern differs for the P5K and P5KS series.
P5KS	4 mm, 4.5 mm, 5 mm, 5.5 mm, 6 mm, 6.5 mm, 7 mm, 8 mm, 9 mm	

2. Strong resistance to adverse environments! Utilizes **TOUGH CONTACT** construction for high contact reliability. (See Page 6 for details of the structure)

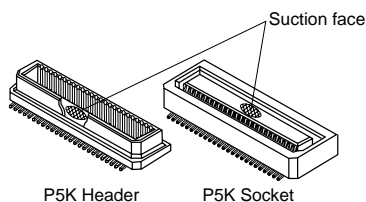
3. Even with the low profile, the effective mating length has been extended to ensure that there is some latitude in the mating.



Type	Effective mating length
P5K	0.65 mm
P5KS	1.0 mm

4. Automatic mounting

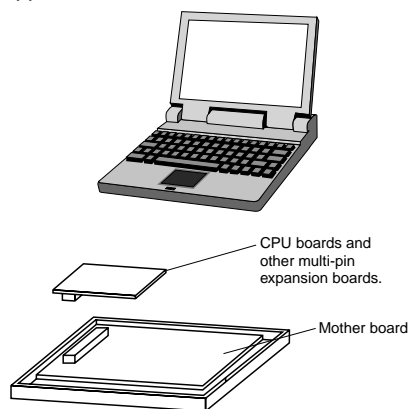
1) Suction area for suction-type automatic mounting machines is employed.



APPLICATIONS

1. Compact portable devices “Cellular phones, DVC, Digital cameras, etc”

2. The 160-contacts connector: This connector is particularly suited to the motherboard, CPU board, and other multi-pin expansion boards on notebook PCs and other info-communications applications.



ORDERING INFORMATION

1. P5K (3.0 mm and 3.5 mm)

AXK 7 Y G

5: Narrow Pitch Connector P5K Socket
6: Narrow Pitch Connector P5K Header

Number of contacts (2 digits)

Mated height

<Socket>

1: For mated height 3.0 mm and 3.5 mm

<Header>

2: For mated height 3.5 mm

3: For mated height 3.0 mm

Functions

3: With positioning bosses

4: Without positioning bosses

Surface treatment (Contact portion / Terminal portion)

7: Ni plating on base, Au plating on surface /

Ni plating on base, Au plating on surface (Ni barrier product)

Contact portion

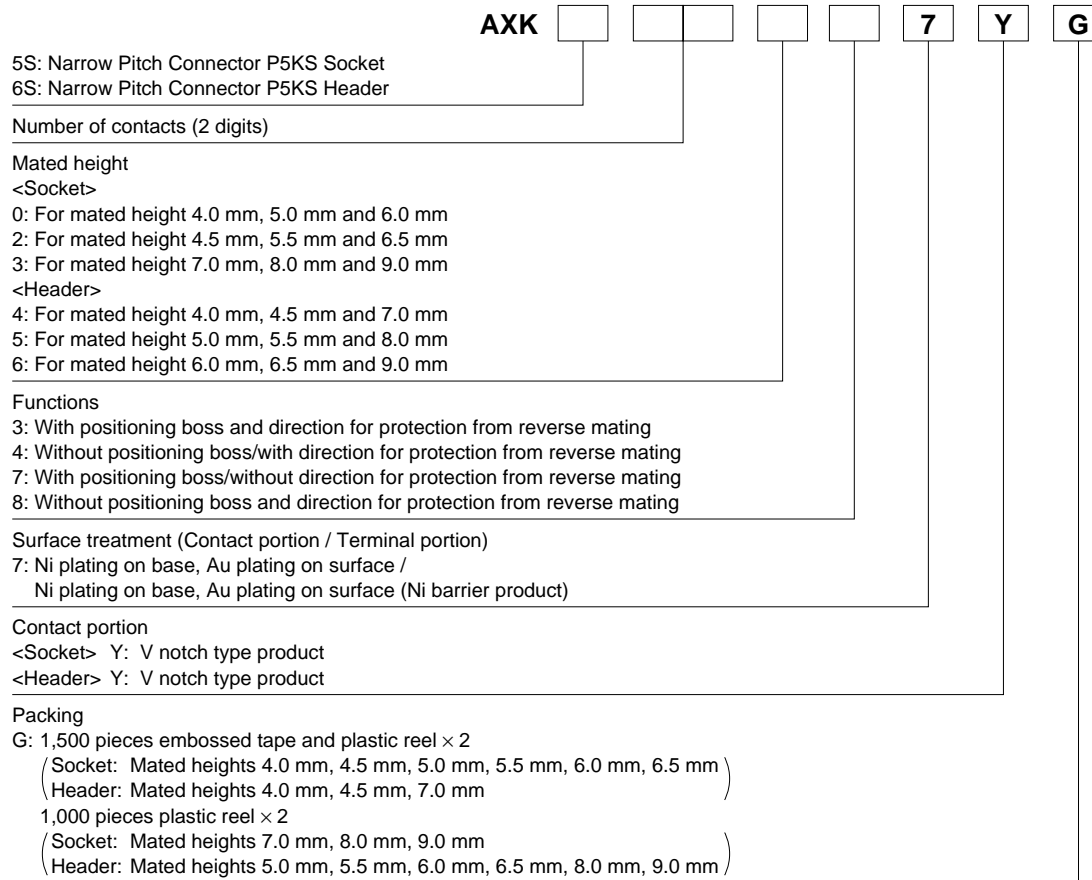
<Socket> Y: V notch type product

<Header> Y: V notch type product

Packing

G: 1,500 pieces embossed tape and plastic reel × 2

2. P5KS (4.0 mm, 4.5 mm, 5.0 mm, 5.5 mm, 6.0 mm, 6.5 mm, 7.0 mm, 8.0 mm and 9.0 mm)



Note: Models with mating directionality to prevent reverse insertion have less than 100 contacts. Models without mating directionality to prevent reverse insertion have over 100 contacts.

PRODUCT TYPES

1. P5K

Product name	Mated height	No. of contacts	Part No.		Packing		
			Socket	Header	Inner carton (1 reel)	Outer carton	
			TOUGH CONTACT	TOUGH CONTACT			
P5K	3.0 mm	20	AXK520147YG	AXK620347YG	1,500 pieces	3,000 pieces	
		22	AXK522147YG	AXK622347YG			
		30	AXK530147YG	AXK630347YG			
		40	AXK540147YG	AXK640347YG			
		50	AXK550147YG	AXK650347YG			
		60	AXK560147YG	AXK660347YG			
		70	AXK570147YG	AXK670347YG			
		80	AXK580147YG	AXK680347YG			
		100	AXK500147YG	AXK600347YG			
		120	AXK5A2147YG	AXK6A2347YG			
		3.5 mm	20	AXK520147YG			AXK620247YG
			22	AXK522147YG			AXK622247YG
	30		AXK530147YG	AXK630247YG			
	34		AXK534147YG	AXK634247YG			
	40		AXK540147YG	AXK640247YG			
	50		AXK550147YG	AXK650247YG			
	60		AXK560147YG	AXK660247YG			
	70		AXK570147YG	AXK670247YG			
	80		AXK580147YG	AXK680247YG			
	100		AXK500147YG	AXK600247YG			
	120		AXK5A2147YG	AXK6A2247YG			

- Notes: 1. Regarding ordering units: During production: Please make orders in 1 reel units.
Samples for mounting confirmation: Available in units of 50 pieces. Please consult us. (See "Regarding sample orders to confirm proper mounting" on page 170.)
Samples: Small lot orders are possible.
2. The standard type comes without positioning bosses.
Connectors with positioning bosses are available on-demand production. For P5K type of 8th digit of the part no. changes from 4 to 3.
e.g. Mated height 3.0 mm, 20 contacts for sockets: AXK520137YG
3. Previous non-**TOUGH CONTACT** types and current **TOUGH CONTACT** types are compatible for mating.

AXK(5(S)/6(S))

2. P5KS

Product name	Mated height	No. of contacts	Part No.		Packing		
			Socket	Header	Inner carton (1 reel)	Outer carton	
			<i>TOUGH CONTACT</i>	<i>TOUGH CONTACT</i>			
P5KS	4.0 mm	20	AXK5S20047YG	AXK6S20447YG	1,500 pieces	3,000 pieces	
		24	AXK5S24047YG	AXK6S24447YG			
		30	AXK5S30047YG	AXK6S30447YG			
		34	AXK5S34047YG	AXK6S34447YG			
		40	AXK5S40047YG	AXK6S40447YG			
		50	AXK5S50047YG	AXK6S50447YG			
		60	AXK5S60047YG	AXK6S60447YG			
		70	AXK5S70047YG	AXK6S70447YG			
		80	AXK5S80047YG	AXK6S80447YG			
		100	AXK5S00047YG	AXK6S00447YG			
		120	AXK5SA2077YG	AXK6SA2477YG			
		160	AXK5SA6077YG	AXK6SA6477YG			
	4.5 mm	20	AXK5S20247YG	AXK6S20447YG			
		24	AXK5S24247YG	AXK6S24447YG			
		30	AXK5S30247YG	AXK6S30447YG			
		34	AXK5S34247YG	AXK6S34447YG			
		36	AXK5S36247YG	AXK6S36447YG			
		40	AXK5S40247YG	AXK6S40447YG			
		50	AXK5S50247YG	AXK6S50447YG			
		60	AXK5S60247YG	AXK6S60447YG			
		70	AXK5S70247YG	AXK6S70447YG			
		80	AXK5S80247YG	AXK6S80447YG			
		100	AXK5S00247YG	AXK6S00447YG			
		120	AXK5SA2277YG	AXK6SA2477YG			
P5KS	5.0 mm	20	AXK5S20047YG	AXK6S20547YG	Socket: 1,500 pieces Header: 1,000 pieces	Socket: 3,000 pieces Header: 2,000 pieces	
		24	AXK5S24047YG	AXK6S24547YG			
		30	AXK5S30047YG	AXK6S30547YG			
		34	AXK5S34047YG	AXK6S34547YG			
		40	AXK5S40047YG	AXK6S40547YG			
		50	AXK5S50047YG	AXK6S50547YG			
		60	AXK5S60047YG	AXK6S60547YG			
		70	AXK5S70047YG	AXK6S70547YG			
		80	AXK5S80047YG	AXK6S80547YG			
		100	AXK5S00047YG	AXK6S00547YG			
		5.5 mm	20	AXK5S20247YG			AXK6S20547YG
			24	AXK5S24247YG			AXK6S24547YG
	30		AXK5S30247YG	AXK6S30547YG			
	34		AXK5S34247YG	AXK6S34547YG			
	40		AXK5S40247YG	AXK6S40547YG			
	50		AXK5S50247YG	AXK6S50547YG			
	60		AXK5S60247YG	AXK6S60547YG			
	70		AXK5S70247YG	AXK6S70547YG			
	80		AXK5S80247YG	AXK6S80547YG			
	100		AXK5S00247YG	AXK6S00547YG			
	6.0 mm		20	AXK5S20047YG			AXK6S20647YG
			30	AXK5S30047YG			AXK6S30647YG
		40	AXK5S40047YG	AXK6S40647YG			
		50	AXK5S50047YG	AXK6S50647YG			
		60	AXK5S60047YG	AXK6S60647YG			
		70	AXK5S70047YG	AXK6S70647YG			
		80	AXK5S80047YG	AXK6S80647YG			
		100	AXK5S00047YG	AXK6S00647YG			
	6.5 mm	20	AXK5S20247YG	AXK6S20647YG			
		30	AXK5S30247YG	AXK6S30647YG			
		40	AXK5S40247YG	AXK6S40647YG			
		50	AXK5S50247YG	AXK6S50647YG			
		60	AXK5S60247YG	AXK6S60647YG			
		70	AXK5S70247YG	AXK6S70647YG			
		80	AXK5S80247YG	AXK6S80647YG			
		130	AXK5SA3277YG	AXK6SA3677YG			

Product name	Mated height	No. of contacts	Part No.		Packing	
			Socket	Header	Inner carton (1 reel)	Outer carton
			TOUGH CONTACT	TOUGH CONTACT		
P5KS	7.0 mm	20	AXK5S20347YG	AXK6S20447YG	Socket: 1,000 pieces Header: 1,500 pieces	Socket: 2,000 pieces Header: 3,000 pieces
		30	AXK5S30347YG	AXK6S30447YG		
		40	AXK5S40347YG	AXK6S40447YG		
		50	AXK5S50347YG	AXK6S50447YG		
		60	AXK5S60347YG	AXK6S60447YG		
		70	AXK5S70347YG	AXK6S70447YG		
		80	AXK5S80347YG	AXK6S80447YG		
		100	AXK5S00347YG	AXK6S00447YG		
	8.0 mm	20	AXK5S20347YG	AXK6S20547YG	1,000 pieces	2,000 pieces
		30	AXK5S30347YG	AXK6S30547YG		
		40	AXK5S40347YG	AXK6S40547YG		
		50	AXK5S50347YG	AXK6S50547YG		
		60	AXK5S60347YG	AXK6S60547YG		
		70	AXK5S70347YG	AXK6S70547YG		
		80	AXK5S80347YG	AXK6S80547YG		
		100	AXK5S00347YG	AXK6S00547YG		
	9.0 mm	20	AXK5S20347YG	AXK6S20647YG	1,000 pieces	2,000 pieces
		30	AXK5S30347YG	AXK6S30647YG		
		40	AXK5S40347YG	AXK6S40647YG		
		50	AXK5S50347YG	AXK6S50647YG		
		60	AXK5S60347YG	AXK6S60647YG		
		70	AXK5S70347YG	AXK6S70647YG		
		80	AXK5S80347YG	AXK6S80647YG		
		100	AXK5S00347YG	AXK6S00647YG		

Notes: 1. Regarding ordering units: During production: Please make orders in 1 reel units.

Samples for mounting confirmation: Available in units of 50 pieces. Please consult us. (See "Regarding sample orders to confirm proper mounting" on page 170.)

Samples: Small lot orders are possible.

2. The standard type comes without positioning bosses (However, mated heights of 4 mm or higher and 120 pins or more comes standard with bosses). Connectors with positioning bosses are available for on-demand production. For P5KS type of 9th digit of the part no. changes from 4 to 3.
e.g. Mated height 4.0 mm, 20 contacts for sockets: AXK5S20037YG

3. Previous non-**TOUGH CONTACT** types and current **TOUGH CONTACT** types are compatible for mating.

AXK(5(S)/6(S))

SPECIFICATIONS

1. Characteristics

Item	Specifications			Conditions
	3mm, 3.5mm type	4mm, 4.5mm, 5mm, 5.5mm, 6mm, 6.5mm type	7mm, 8mm, 9mm type	
Electrical characteristics	Rated current	0.5A/terminal (Max. 10A)	0.5A/terminal (Max. 16A)	
	Rated voltage	60V AC/DC		
	Breakdown voltage	150V AC for 1 min.		
	Insulation resistance	Min. 1000MΩ		
	Contact resistance	Max. 60mΩ	Max. 80mΩ	
Mechanical characteristics	Composite insertion force	Max. 0.785N {80gf} × no. of contacts (initial)		
	Composite removal force	Min. 0.0588N {6gf} × no. of contacts		
	Contact holding force	Min. 0.98N {100gf}/contacts		
Environmental characteristics	Ambient temperature	-55°C to +85°C		
	Soldering heat resistance	Max. peak temperature of 260°C (on the surface of the PC board around the connector terminals)		
		300°C within 5 sec., 350°C within 3 sec.		
	Thermal shock resistance (header and socket mated)	5 cycles, insulation resistance min. 100MΩ, contact resistance max. 60mΩ	5 cycles, insulation resistance min. 100MΩ, contact resistance max. 80mΩ	Sequence 1. -55 ⁻³ °C, 30 minutes 2. ~, Max. 5 minutes 3. 85 ⁺³ °C, 30 minutes 4. ~, Max. 5 minutes
	Humidity resistance (header and socket mated)	120 hours, insulation resistance min. 100MΩ, contact resistance max. 60mΩ	120 hours, insulation resistance min. 100MΩ, contact resistance max. 80mΩ	Bath temperature 40±2°C, humidity 90 to 95% R.H.
	Saltwater spray resistance (header and socket mated)	24 hours, insulation resistance min. 100MΩ, contact resistance max. 60mΩ	24 hours, insulation resistance min. 100MΩ, contact resistance max. 80mΩ	Bath temperature 35±2°C, saltwater concentration 5±1%
H ₂ S resistance (header and socket mated)	48 hours, contact resistance max. 60mΩ	48 hours, contact resistance max. 80mΩ	Bath temperature 40±2°C, gas concentration 3±1 ppm, humidity 75 to 80% R.H.	
Lifetime characteristics	Insertion and removal life	50 times		Repeated insertion and removal speed of max. 200 times/hours
Unit weight	P5K 3mm 30 contacts P5KS 4mm 30 contacts	Socket: 0.17g Header: 0.09g Socket: 0.18g Header: 0.16g		

2. Material and surface treatment

Part name	Mated height 3mm, 3.5mm, 4mm, 4.5mm, 5mm, 5.5mm, 6mm, 6.5mm, 7mm, 8mm, 9mm	
	Material	Surface treatment
Molded portion	Heat-resistant resin (UL94V-0)	—
Contact/post	Copper alloy	Contact portion: Ni plating on base, Au plating on surface Terminal portion: Ni plating on base, Au plating on surface (Except for thick of terminal) The section close to the soldering portion has a nickel barrier. (The nickel base is exposed.)

DIMENSIONS (Unit: mm)

The CAD data of the products with a **CAD Data** mark can be downloaded from: <http://panasonic-electric-works.net/ac>

P5K: Mated height 3mm, 3.5mm type

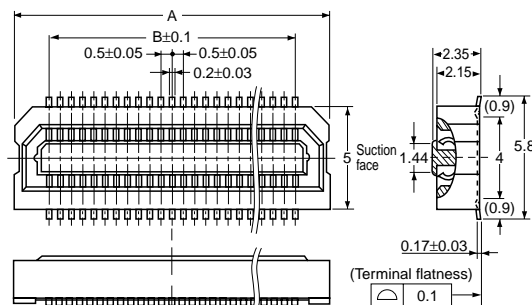
• Socket

CAD Data



Dimension table (mm)

No. of contacts	A	B
20	8.20	4.50
22	8.70	5.00
30	10.70	7.00
34	11.70	8.00
40	13.20	9.50
50	15.70	12.00
60	18.20	14.50
70	20.70	17.00
80	23.20	19.50
100	28.20	24.50
120	33.20	29.50



General tolerance: ±0.2

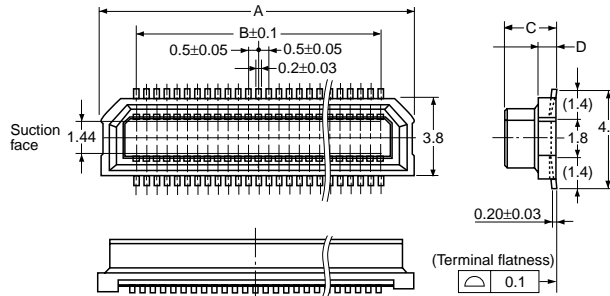
• Header

CAD Data



Dimension table (mm)

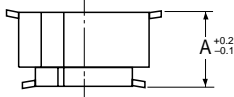
No. of contacts	A	B
20	8.20	4.50
22	8.70	5.00
30	10.70	7.00
34	11.70	8.00
40	13.20	9.50
50	15.70	12.00
60	18.20	14.50
70	20.70	17.00
80	23.20	19.50
100	28.20	24.50
120	33.20	29.50



General tolerance: ±0.2

Mated height	C	D
3.0 mm	2.4	0.85
3.5 mm	2.9	1.35

• Socket and header are mated



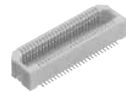
Mated height	A
3.0 mm	3.0
3.5 mm	3.5

Note) P5KS series (mated heights 4.0mm, 4.5mm, 5.0mm, 5.5mm, 6.0mm, 6.5mm, 7.0mm, 8.0mm, and 9.0mm) cannot be mated to this type.

P5KS: Mated height 4.0mm, 4.5mm, 5.0mm, 5.5mm, 6.0mm, 6.5mm, 7.0mm, 8.0mm, 9.0mm type

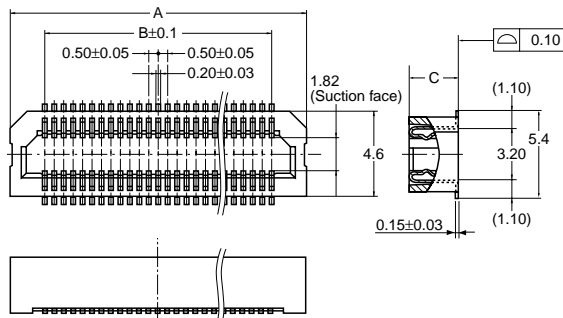
• Socket

CAD Data



Dimension table (mm)

No. of contacts	A	B
20	8.20	4.50
24	9.20	5.50
30	10.70	7.00
34	11.70	8.00
36	12.20	8.50
40	13.20	9.50
50	15.70	12.00
60	18.20	14.50
70	20.70	17.00
80	23.20	19.50
100	28.20	24.50



General tolerance: ±0.2

Mated height	C
4.0 mm, 5.0 mm, 6.0 mm	3.05
4.5 mm, 5.5 mm, 6.5 mm	3.55
7.0 mm, 8.0 mm, 9.0 mm	6.05

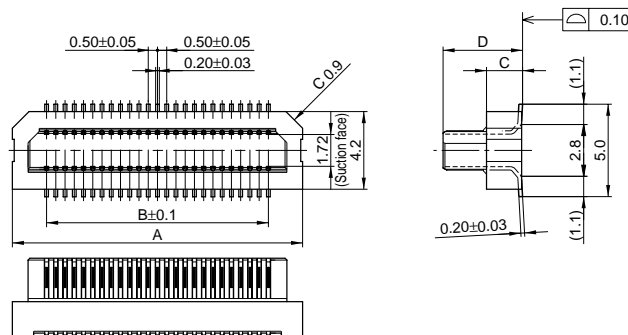
• Header

CAD Data



Dimension table (mm)

No. of contacts	A	B
20	8.20	4.50
24	9.20	5.50
30	10.70	7.00
34	11.70	8.00
36	12.20	8.50
40	13.20	9.50
50	15.70	12.00
60	18.20	14.50
70	20.70	17.00
80	23.20	19.50
100	28.20	24.50

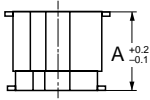


General tolerance: ±0.2

Mated height	C	D
4.0 mm, 4.5 mm, 7.0 mm	0.95	3.3
5.0 mm, 5.5 mm, 8.0 mm	1.95	4.3
6.0 mm, 6.5 mm, 9.0 mm	2.95	5.3

AXK(5(S)/6(S))

• Socket and header are mated



Mated height	A
4.0 mm	4.0
4.5 mm	4.5
5.0 mm	5.0
5.5 mm	5.5
6.0 mm	6.0
6.5 mm	6.5
7.0 mm	7.0
8.0 mm	8.0
9.0 mm	9.0

Note) P5K series (mated heights 3.0mm, 3.5mm) cannot be mated to this type.

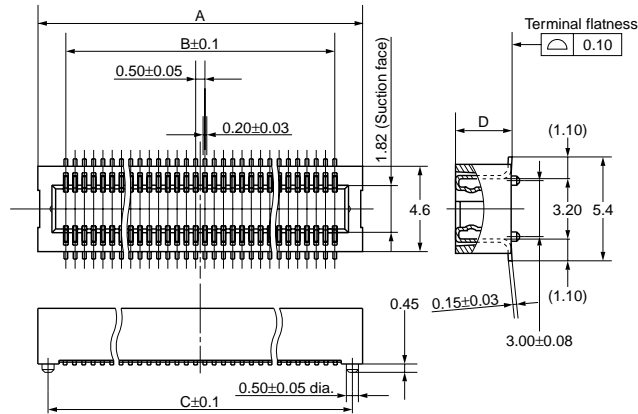
P5KS: Mated height 4.0mm, 4.5mm for 120 contacts and 160 contacts types, 6.5mm for 130 contacts type

• Socket

CAD Data



No. of contacts	A	B	C
120	32.50	29.50	32.00
130	35.00	32.00	34.50
160	42.50	39.50	42.00



General tolerance: ± 0.2

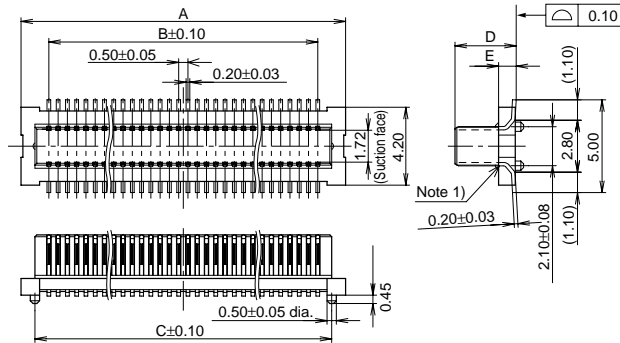
Mated height	D
4.0 mm	3.05
4.5 mm, 6.5 mm	3.55

• Header

CAD Data



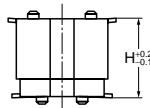
No. of contacts	A	B	C
120	32.50	29.50	31.00
130	35.00	32.00	33.50
160	42.50	39.50	41.00



General tolerance: ± 0.2

Mated height	D	E
4.0 mm, 4.5 mm	3.30	0.95
6.5 mm	5.30	2.95

• Socket and header are mated



Mated height	H
4.0 mm	4.0
4.5 mm	4.5
6.5 mm	6.5

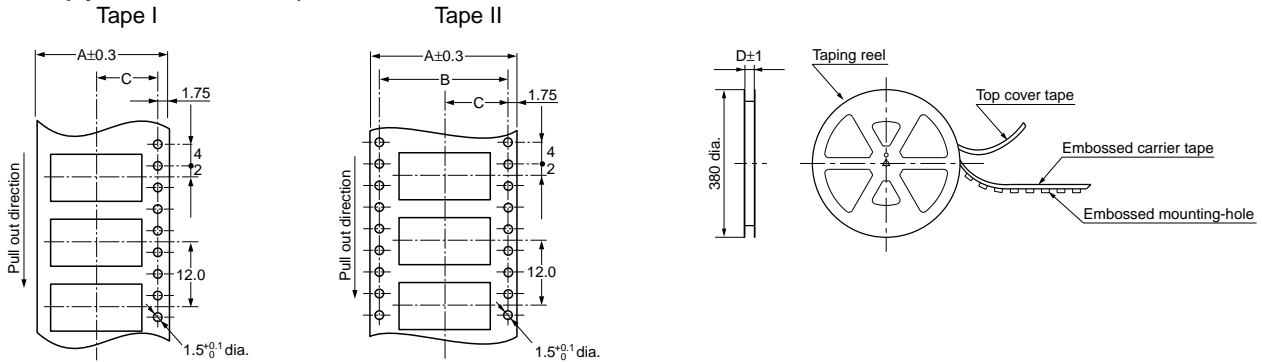
Notes) 1. Inquiry separately for diagrams of the embossed tape and cautions for use.
2. Be sure to ask for proper specifications and drawings before actual use.

EMBOSSSED TAPE DIMENSIONS (unit: mm, Common for respective contact type, socket and header)

• Tape dimensions (Conforming to JIS C 0806-1990.

• Plastic reel dimensions (Conforming to EIAJ ET-7200B)

However, some tapes have mounting hole pitches that do not comply with the standard.)



Dimension table (mm)

Suffix: G (1 reel, 1,500 pieces or 1,000 pieces embossed tape and plastic reel package)

Type	Mated height	No. of contacts	Type of taping	A	B	C	D	Quantity per reel
P5K	Socket and header are common 3.0mm, 3.5mm	20 to 50	Tape I	24.0	—	11.5	25.4	1,500 pcs.
		60 to 70	Tape II	32.0	28.4	14.2	33.4	
		80 to 100	Tape II	44.0	40.4	20.2	45.4	
		120	Tape II	56.0	52.4	26.2	57.4	
P5KS	Socket: 4.0mm, 4.5mm, 5.0mm, 5.5mm, 6.0mm, 6.5mm Header: 4.0mm, 4.5mm, 7.0mm	20 to 50	Tape I	24.0	—	11.5	25.4	1,500 pcs.
		60 to 70	Tape II	32.0	28.4	14.2	33.4	
		80 to 100	Tape II	44.0	40.4	20.2	45.4	
		120 to 160	Tape II	56.0	52.4	26.2	57.4	
	Socket: 7.0mm, 8.0mm, 9.0mm Header: 5.0mm, 5.5mm, 6.0mm, 6.5mm, 8.0mm, 9.0mm	20 to 50	Tape I	24.0	—	11.5	25.4	1,000 pcs.
		60 to 70	Tape II	32.0	28.4	14.2	33.4	
		80 to 100	Tape II	44.0	40.4	20.2	45.4	
		130	Tape II	56.0	52.4	26.2	57.4	

Connector orientation with respect to direction of progress of embossed tape

Direction of tape progress	Type	P5K	P5KS (Less than 100 contacts)	P5KS 120, 130, 160 contacts
	↓	Socket	 This corner is oriented on the C side.	 This corner is oriented on the C side.
	Header	 This corner is oriented on the C side.	 This corner is oriented on the C side.	

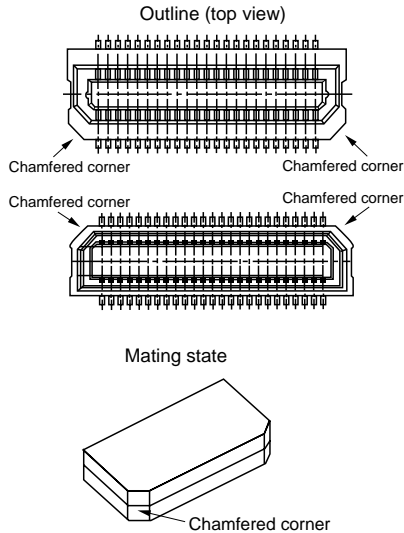
Note: There is no indication on this product regarding top-bottom or left-right orientation.

AXK(5(S)/6(S))

NOTES

1. Prevention of reverse mating

Other than P5KS series 120, 130, 160 contacts type, the socket and header are protected from reverse mating by a molded resin key. Excessive mating force may damage the key, so be sure to match chamfered corners when mating.

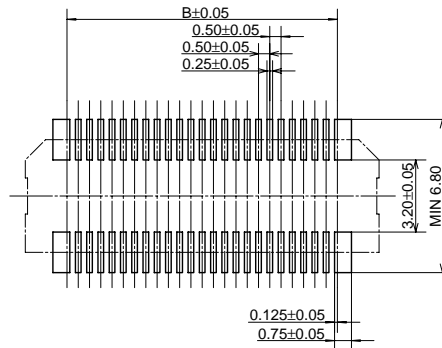


2. PC Boards and Recommended Metal Mask Patterns

Connectors are mounted with high density, with a pitch interval of 0.4 to 0.5 mm. It is therefore necessary to make sure that the right levels of solder are used, in order to reduce solder bridge and other issues. The figures to the right are recommended metal mask patterns. Please use them as a reference.

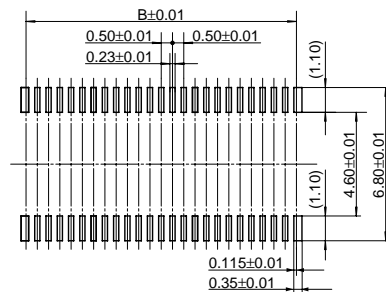
• P5K Socket

Recommended PC board pattern (TOP VIEW)



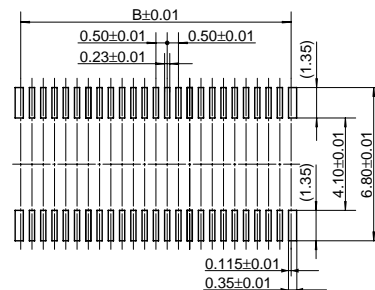
Recommended metal mask pattern

Metal mask thickness: Here, 150 μ m
(Opening area ratio: 56%)



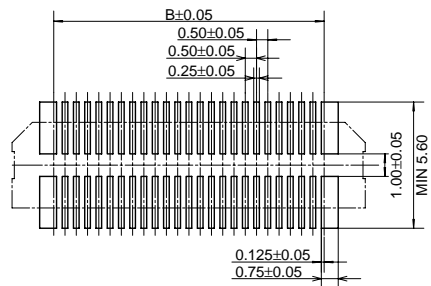
Recommended metal mask pattern

Metal mask thickness: Here, 120 μ m
(Opening area ratio: 69%)



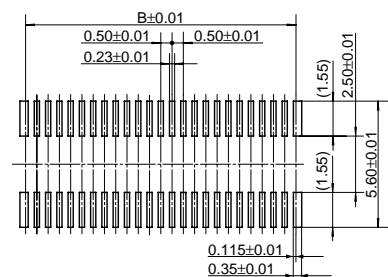
• P5K Header

Recommended PC board pattern (TOP VIEW)



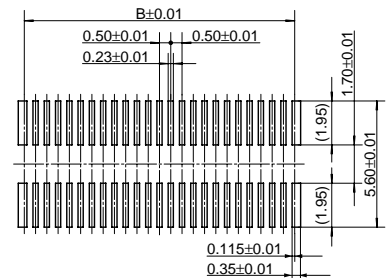
Recommended metal mask pattern

Metal mask thickness: Here, 150 μ m
(Opening area ratio: 62%)



Recommended metal mask pattern

Metal mask thickness: Here, 120 μ m
(Opening area ratio: 78%)

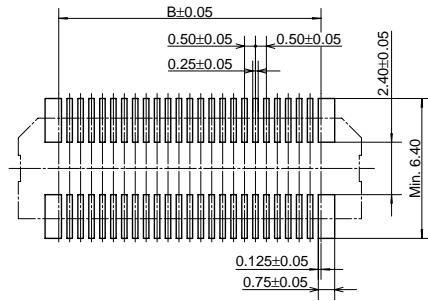


* See the dimension table on page 104 for more information on the B dimension of the socket and header.

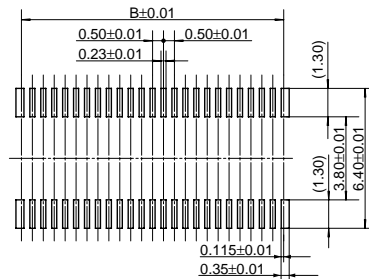
P5KS: Mated height 4.0mm, 4.5mm, 5.0mm, 5.5mm, 6.0mm, 6.5mm, 7.0mm, 8.0mm, 9.0mm type

• Socket

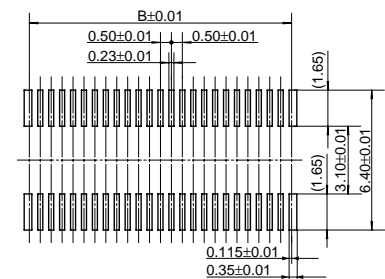
Recommended PC board pattern
(TOP VIEW)



Recommended metal mask pattern
Metal mask thickness: Here, 150 µm
(Opening area ratio: 60%)



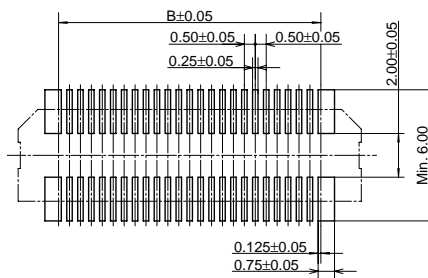
Recommended metal mask pattern
Metal mask thickness: Here, 120 µm
(Opening area ratio: 76%)



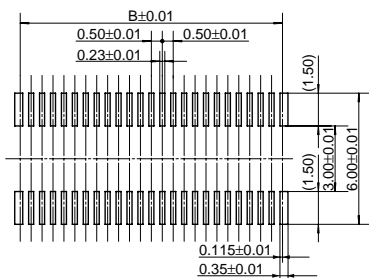
* See the dimension table on page 105 for more information on the B dimension.

• Header

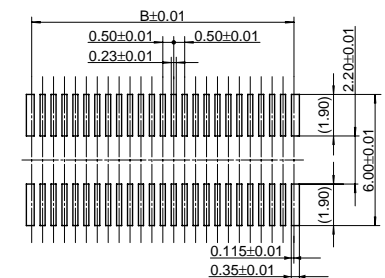
Recommended PC board pattern
(TOP VIEW)



Recommended metal mask pattern
Metal mask thickness: Here, 150 µm
(Opening area ratio: 69%)



Recommended metal mask pattern
Metal mask thickness: Here, 120 µm
(Opening area ratio: 87%)

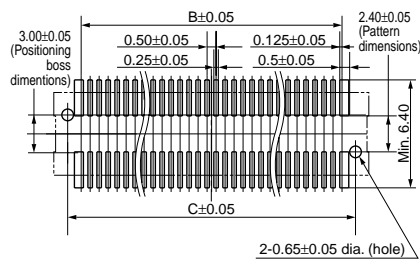


* See the dimension table on page 105 for more information on the B dimension.

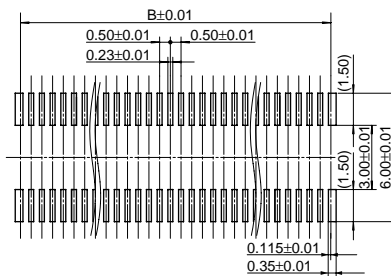
P5KS: Mated height 4.0mm, 4.5mm for 120 contacts and 160 contacts types, 6.5mm for 130 contacts type

• Socket

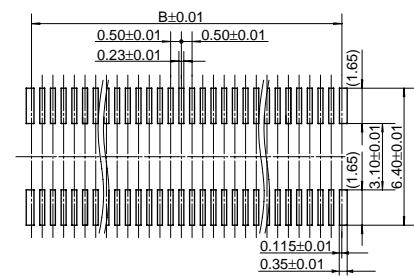
Recommended PC board pattern
(TOP VIEW)



Recommended metal mask pattern
Metal mask thickness: Here, 150 µm
(Opening area ratio: 60%)



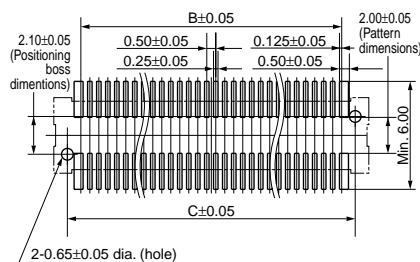
Recommended metal mask pattern
Metal mask thickness: Here, 120 µm
(Opening area ratio: 76%)



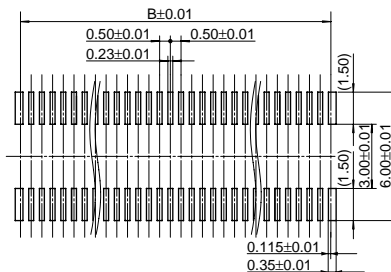
* See the dimension table on page 106 for more information on the B and C dimensions.

• Header

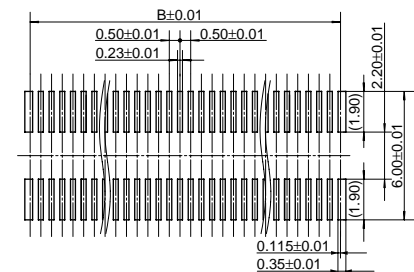
Recommended PC board pattern
(TOP VIEW)



Recommended metal mask pattern
Metal mask thickness: Here, 150 µm
(Opening area ratio: 69%)



Recommended metal mask pattern
Metal mask thickness: Here, 120 µm
(Opening area ratio: 87%)



* See the dimension table on page 106 for more information on the B and C dimensions.

For other details, please verify with the product specification sheets.

NOTES FOR USING SMD TYPE CONNECTORS (Common)

Regarding the design of devices and PC board patterns

1) When connecting several connectors together by stacking, make sure to maintain proper accuracy in the design of structure and mounting equipment so that the connectors are not subjected to twisting and torsional forces.

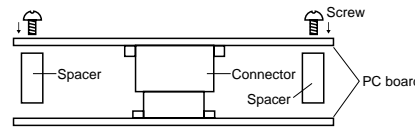
2) With mounting equipment, there may be up to a ± 0.2 to 0.3-mm error in positioning. Be sure to design PC boards and patterns while taking into consideration the performance and abilities of the required equipment.

3) Some connectors have tabs embossed on the body to aid in positioning. When using these connectors, make sure that the PC board is designed with positioning holes to match these tabs.

4) To ensure the required mechanical strength when soldering the connector terminals, make sure the PC board meets recommended PC board pattern design dimensions given.

5) For all connectors of the narrow-pitch series, to prevent the PC board from coming off during vibrations or impacts, and to prevent loads from falling directly on the soldered portions, be sure to design some means to fix the PC board in place.

Example) Secure in place with screws



When connecting PC boards, take appropriate measures to prevent the connector from coming off.

6) Notes when using a FPC.

(1) When the connector is soldered to an FPC board, during its insertion and removal procedures, forces may be applied to the terminals and cause the soldering to come off. It is recommended to use a reinforcement board on the backside of the FPC board to which the connector is being connected. Please make the reinforcement board dimensions bigger than the outer limits of the recommended PC board pattern (should be approximately 1 mm greater than the outer limit).

Material should be glass epoxy or polyimide, and the thickness should be between 0.2 and 0.3 mm.

(2) Collisions, impacts, or turning of FPC boards, may apply forces on the

connector and cause it to come loose.

Therefore, make to design retaining plates or screws that will fix the connector in place.

7) The narrow-pitch connector series is designed to be compact and thin. Although ease of handling has been taken into account, take care when mating the connectors, as displacement or angled mating could damage or deform the connector.

Regarding the selection of the connector placement machine and the mounting procedures

1) Select the placement machine taking into consideration the connector height, required positioning accuracy, and packaging conditions.

2) Be aware that if the catching force of the placement machine is too great, it may deform the shape of the connector body or connector terminals.

3) Be aware that during mounting, external forces may be applied to the connector contact surfaces and terminals and cause deformations.

4) Depending on the size of the connector being used, self alignment may not be possible. In such cases, be sure to carefully position the terminal with the PC board pattern.

5) The positioning bosses give an approximate alignment for positioning on the PC board. For accurate positioning of the connector when mounting it to the PC board, we recommend using an automatic positioning machine.

NOTES FOR USING SMD TYPE CONNECTORS (Common)

Regarding soldering

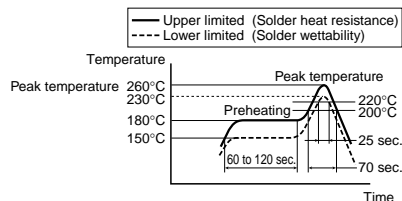
1. Reflow soldering

- 1) Measure the recommended profile temperature for reflow soldering by placing a sensor on the PC board near the connector surface or terminals. (The setting for the sensor will differ depending on the sensor used, so be sure to carefully read the instructions that comes with it.)
- 2) As for cream solder printing, screen printing is recommended.
- 3) See the specifications and drawings for the product in question for the metal mask pattern diagrams.
- 4) When mounting on both sides of the PC board and the connector is mounting on the underside, use adhesives or other means to ensure the connector is properly fixed to the PC board. (Double reflow soldering on the same side is possible.)
- 5) N₂ reflow, conducting reflow soldering in a nitrogen atmosphere, increases the solder flow too greatly, enabling wicking to occur. Make sure that the solder feed rate and temperature profile are appropriate.

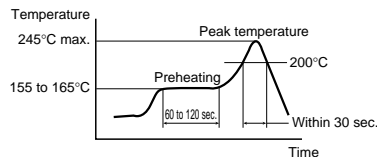
Soldering conditions

Please use the reflow temperature profile conditions recommended below for reflow soldering. Please contact us before using a temperature profile other than that described below (e.g. lead-free solder).

- Narrow-pitch connectors (except P5 floating and P8 type)



- Narrow-pitch connector (P5 floating, P8)



For products other than the ones above, please refer to the latest product specifications.

- 6) The temperatures are measured at the surface of the PC board near the connector terminals. (The setting for the sensor will differ depending on the sensor used, so be sure to carefully read the instructions that comes with it.)
- 7) The temperature profiles given in this catalog are values measured when using the connector on a resin-based PC board. When performed reflow soldering on a metal board (iron, aluminum, etc.) or a metal table to mount on a FPC, make sure there is no deformation or discoloration of the connector beforehand and then begin mounting.

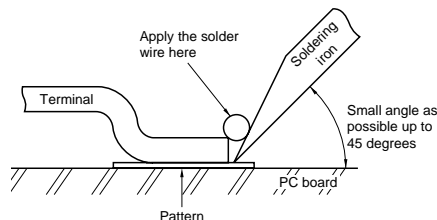
2. Hand soldering

- 1) Set the soldering iron so that the tip temperature is less than that given in the table below.

Table A

Product name	Soldering iron temperature
SMD type connectors	300°C within 5 sec.
	350°C within 3 sec.

- 2) Do not allow flux to spread onto the connector leads or PC board. This may lead to flux rising up to the connector inside.
- 3) Touch the soldering iron to the foot pattern. After the foot pattern and connector terminal are heated, apply the solder wire so it melts at the end of the connector terminals.



- 4) Be aware that soldering while applying a load on the connector terminals may cause improper operation of the connector.

- 5) Thoroughly clean the soldering iron.
- 6) Flux from the solder wire may get on the contact surfaces during soldering operations. After soldering, carefully check the contact surfaces and clean off any solder before use.
- 7) For soldering of prototype devices during product development, you can perform soldering at the necessary locations by heating with a hot-air gun by applying cream solder to the foot pattern beforehand. However, at this time, make sure that the air pressure does not move connectors by carefully holding them down with tweezers or other similar tool. Also, be careful not to go too close to the connectors and melt any of the molded components.

- 8) When soldering the shell terminals of, for example, I/O connectors, avoid applying an excessive amount of solder, or it may flow into the shell.

Example:

- Inflidge Industrial, Ltd.
- Super Air Heater
- Digital temperature controller
- Air heater with internal temperature sensor

3. Solder reworking

- 1) Finish reworking in one operation.
- 2) For reworking of the solder bridge, use a soldering iron with a flat tip. To prevent flux from climbing up to the contact surfaces, do not add more flux.
- 3) Keep the soldering iron tip temperature below the temperature given in Table A.
- 4) When soldering the shell terminals of, for example, I/O connectors, avoid applying an excessive amount of solder, or it may flow into the shell.

NOTES FOR USING SMD TYPE CONNECTORS (Common)

Handling Single Components

- 1) Make sure not to drop or allow parts to fall from work bench
- 2) Excessive force applied to the terminals could cause them to warp, come out, or weaken the adhesive strength of the solder. Handle with care.
- 3) Repeated bending of the terminals may break them.
- 4) Do not use alcohol for cleaning. Doing so may whiten the surface of molded parts.

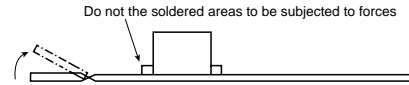
Cleaning flux from PC board

- 1) To increase the cleanliness of the cleaning fluid and cleaning operations, prepare equipment for a cleaning process that begins with boil cleaning, ultrasonic cleaning, and then to vapor cleaning.
- 2) Carefully oversee the cleanliness of the cleaning fluids to make sure that the contact surfaces do not become dirty from the cleaning fluid itself.
- 3) Since some powerful cleaning may dissolve molded components of the connector and wipe off printed letters, we recommend aqua pura electronic parts cleaners. Consult us if you wish other types of cleaning fluids.
- 4) Please note that the surfaces of molded parts may whiten when cleaned with alcohol.

Handling the PC board

• Handling the PC board after mounting the connector

When cutting or bending the PC board after mounting the connector, be careful that the soldered sections are subjected to excessive forces.



Storage of connectors

- 1) To prevent trouble from voids or air pockets by heat of reflow soldering, avoid storing the connectors in areas of high humidity. When storing the connectors for more than six months, be sure to store them in a storage area where the humidity is properly controlled.
- 2) Depending on the connector type, the color of the connector may vary from connector to connector if produced at

- different times, and some connectors more even change color slightly if subjected to ultraviolet rays during storage. This is normal and will not affect the operation of the connector.
- 3) When storing the connectors with the PC boards assembled and components already set, be careful not to stack them up so the connectors are subjected to excessive forces.

- 4) Avoid storing the connectors in locations with excessive dust. The dust may accumulate and cause improper connections at the contact surfaces.

Other Notes

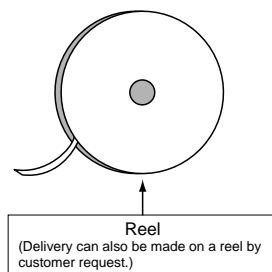
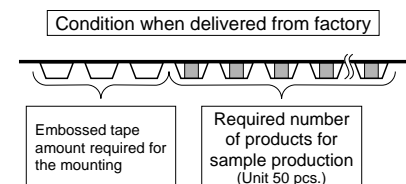
- 1) These products are made for the design of compact and lightweight devices and therefore the thickness of the molded components has been made very thin. Therefore, be careful during insertion and removal operations for excessive forces applied may damage the products.
- 2) Dropping of the products or rugged mishandling may bend or damage the terminals and even hinder proper reflow soldering.

- 3) Before soldering, try not to insert or remove the connector more than absolutely necessary.
- 4) When coating the PC board after soldering the connector to prevent the deterioration of insulation, perform the coating in such a way so that the coating does not get on the connector.
- 5) There may be variations in the colors of products from different production lots. This is normal.
- 6) The connectors are not meant to be

- used for switching.
- 7) Be sure not to allow external pressure to act on connectors when assembling PCBs or moving in block assemblies.

Regarding sample orders to confirm proper mounting

When ordering samples to confirm proper mounting with the placement machine, connectors are delivered in 50-piece units in the condition given right. Consult a sale representative for ordering sample units.



For other details, please verify with the product specification sheets.