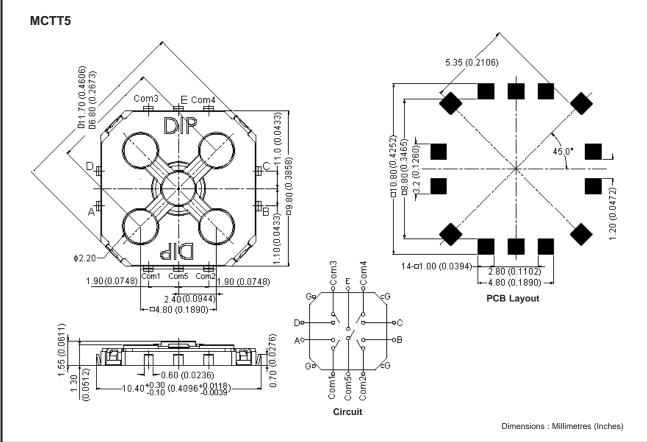


PART NO.

MCTT5-V

REVISIONS								
ECN#	REV	DESCRIPTION	DRAWN	DATE	CHECKD	DATE	APPRVD	DATE
-	А	RELEASED	Geetha	03/6/08	Suresh	03/6/08	G. C	17/6/08



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 DATE:

 Suresh
 03/06/08

 APPROVED BY:
 DATE:

 G.Cook
 17/06/08

SCALE: NTS

Navigation Switch - Multidirectional

SIZE DWG NO. M10001229

ELECTRONIC FILE TT5-V\_DWG

U.O.M.: mm (Inches)

REV

Α

SHEET:

1 OF

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**REVISIONS** PART NO. DESCRIPTION ECN# REV DRAWN DATE CHECKD DATE APPRVD DATE MCTT5-V Α RELEASED 03/6/08 Suresh 03/6/08 17/6/08 Geetha G. C

#### Specifications:

Mechanical:

Operating force: Side : 180 ±60gf. . Center : 320+80/-60gf. : 0.25 ±0.15mm. Stroke : -20°C to +70°C. Operating temperature range

Storage temperature range : -40°C to +85°C.

Electrical:

Electrical life : 200,000 cycles. : 50mA, 12V dc. Rating :  $100 \text{m} \Omega$ . Maximum contact resistance :  $100M\Omega$  at 500V dc. Minimum insulation resistance Dielectric strength : 250V ac/1minute.

Contact arrangement Material:

Base : High-temperature thermoplastic.

Cover : Nickel silver.

Stem : High-temperature thermoplastic Color : Black

: 1 pole 1 throw.

: Stainless with silver cladding. Contact disc Terminal : Brass with silver plated.

Таре : Teflon.

## **Soldering Process:**

Hand Soldering : Use a soldering iron of 30 watts, controlled at 350°C approximately maximum 5 seconds.

**Reflow Soldering** : When applying reflow soldering, the peak temperature or the reflow oven should be set at 260°C maximum.

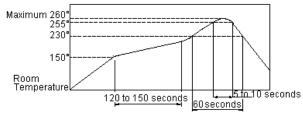
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DRAWING TITLE: Navigation Switch - Multidirectional ELECTRONIC FILE DWG NO. REV M10001229 TT5-V\_DWG Α SCALE: NTS U.O.M.: mm (Inches) SHEET: 2 OF



PART NO.		REVISIONS										
		ECN #	REV	DESCRIPTION	DRAWN	DATE	CHECKD	DATE	APPRVD	DATE		
	MCTT5-V	-	Α	RELEASED	Geetha	03/6/08	Suresh	03/6/08	G. C	17/6/08		
	MCTT5-V	-	А	RELEASED	Geetha	03/6/08	Suresh	03/6/08	G. C			

### **Reflow Temperature Profile:**



Time (seconds)

### **Part Number Table**

Description	Part Number					
Navigation Switch, 5 Way Micro SMD	MCTT5-V					

# **Part Number Explanation:**



**Soldering** : V = Lead Free Solderable.

http://www.farnell.com

http://www.newark.com

http://www.cpc.co.uk

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CHECKED BY:	DATE:
Suresh	03/06/08
APPROVED BY:	DATE:
G.Cook	17/06/08

	DRAWI	NG TITLE:						
	Navigation Switch - Multidirectional							
	size A	DWG NO.	V10001229	ELECTRONIC FILE TT5-V_DWG				REV A
SCALE: NTS			U.O.M.: mm (Inches)		SHEET:	3	OF	3