



Ordering Information for CQM

To use regular min-style applicators with CQM, your Model "G" must be equipped with machine-mounted sensors, called G-Adapter. CQM applicators with built-in sensors may also be used, but must be connected to the monitor using a separate hookup cable.

When selecting CQM, you need to order a Monitor and an

Interface Kit. The contents of each kit vary by machine, but typically include hookup cables, indicator lights, and mounting hardware.

An Auto-Adjust Kit is available for upgrading manual precision adjust machines.

Machine	G-Adapter	CQM		Auto-Adjust Kit/ CPU Board	CQM Applicator Hookup Cable
		Monitor	Interface Kit		
AMP-O-LECTRIC Model "G" Terminating Machine					
<i>With Manual Precision Adjust</i>					
354500-1	122990-9 (Rev. H or Higher) ¹ 1-122990-0 (Rev. G or Lower) ¹	1320420-2	1320431-2	354531-1/ 354259-2 ²	354452-2
354500-9	Included with Machine	1320420-2	1320431-2	354531-1/ 354259-2 ²	354452-2
122754-1 (Used with KOMAX 40T Wire Processing System) ³	122990-3 ^{1,2} 122990-4 ^{1,2}	1320420-2 (2 Required)	122756-1 ²	354531-1 (2 Required)	Included with Interface Kit
122754-3 (Used with KOMAX 43 Wire Processing System)	122990-5 ²	1320420-2 (3 Required)	122756-2 ²	354531-1 (3 Required)	Included with Interface Kit
<i>With Auto Precision Adjust</i>					
1-354500-1	Included with Machine	1320420-2	1320431-2	Included with Machine	354452-2
122754-2 (Used with KOMAX 40T Wire Processing System) ³	122990-3 ^{1,2} 122990-4 ^{1,2}	1320420-2 (2 Required)	122756-1 ²	Included with Machine	Included with Interface Kit
122754-4 (Used with KOMAX 43 Wire Processing System)	122990-5 ²	1320420-2 (3 Required)	122756-2 ²	Included with Machine	Included with Interface Kit
AMP-O-MATIC Stripper-Crimper Machine					
854040-3	—	856170-1 (120 VAC) 856170-2 (220 VAC)	856046-1	—	Included with Interface Kit
854040-4	—	856170-1 (120 VAC) 856170-2 (220 VAC)	Included with Machine	—	Included with Interface Kit
AMPOMATOR CLS III G Lead-Making Machine [Machine must have Software Version 4.12 (P/N 122429-4) or Higher.]					
<i>With Manual Precision Adjust</i>					
122500-1	122990-3 ^{1,2} 122990-4 ^{1,2}	1320420-1 (2 Required)	679915-1 ²	354531-1 (2 Required)	Included with Interface Kit
122500-2	122990-3 ^{1,2} 122990-4 ^{1,2}	1320420-1 (2 Required)	Included with Machine	Included with Machine	Included with Interface Kit
<i>With Auto Precision Adjust</i>					
122500-3	122990-3 ^{1,2} 122990-4 ^{1,2}	Included with Machine	Included with Machine	Included with Machine	Included with Interface Kit
AMPOMATOR CLS IV Lead-Making Machine [Machine must have Software Version 5.14 (P/N 224000-4) or Higher.]					
<i>With Manual Precision Adjust</i>					
217500-1	122990-3 ²	1320420-1 (2 Required)	224309-1 ²	354531-1 (2 Required)	Included with Interface Kit
<i>With Auto Precision Adjust</i>					
217500-2	Included with Machine	Included with Machine	Included with Machine	Included with Machine	Included with Interface Kit
AMPOMATOR CLS IV+ Lead-Making Machine [Machine must have Software Version 6.09 (Domestic P/N 356535-4, Europe P/N 1213900-4) or Higher.]					
<i>With Manual Precision Adjust</i>					
356500-1 1213400-1 (CE Version)	122990-3 ²	1320420-1 (2 Required)	224309-1 ²	354531-1 (2 Required)	Included with Interface Kit
<i>With Auto Precision Adjust</i>					
356500-2 1213400-2 (CE Version)	Included with Machine	Included with Machine	Included with Machine	Included with Machine	Included with Interface Kit

¹ Order 122990-9 or 122990-3 for Model "G" terminating machines with revision code "H" or higher; 1-122990-0 or 122990-4 for units with revision code "G" or lower. Field conversions require AMP Field Engineering assistance. Call the AMP Technical Support Center at 1-800-522-6752 for more information.

² Includes parts for two terminating units.

³ Includes parts for three terminating units.

⁴ Machine CPU Board must be replaced. Field conversions require AMP Field Engineering assistance.

⁵ Requires KOMAX 40T Conversion Kit, AMP Part Number 189992-1.