


Ordering Information (Continued)

Optional Accessories

Description	Comments	Part No.
Air Blast Kit	Assists scrap removal at the cut and strip location.	679908-1
AMP® Offline-Plus Software 	Offline editing software package with security key (Windows 95).	189263-2
Cone Reel Adapter	Used with terminals supplied on cone shaped reels.	686461-1
Dereeler, Horizontally Mounted	Similar to dereeler 461745-1, except wire reels are horizontally mounted.	461745-3
Dereeler, Small Gauge	Recommended for wire sizes under 20 AWG [0.5 mm ²]. Vertically mounted.	461745-2
Dereeler, Vertically Mounted	General-purpose for most applications.	461745-1
New Eject Jaws, Grit-Coated	Stacker Jaw Stacker Gripper For slippery wire insulation.	856354-2 224983-2
Feed Wheel, Heavy-Duty (2 required)	For thick/hard wire insulation.	854626-4
Feed Wheel, Urethane-Coated (2 required)	For hard-durometer insulation such as TEFLON and TEFZEL.	856096-1
Feedside Jaw, Heavy-Duty	For thick/hard wire insulation.	679083-□*
Gripper, Heavy-Duty, Left	For thick/hard wire insulation.	856095-1
Gripper, Heavy-Duty, Right	For thick/hard wire insulation.	856094-1
Gripper, Urethane Coated, Left	For hard-durometer insulation such as TEFLON and TEFZEL.	856083-1
Gripper, Urethane-Coated, Right	For hard-durometer insulation such as TEFLON and TEFZEL.	856082-1
New Long Strip Kit	Allows strip length up to 1.5 [38] (Leading end only).	1214662-1
Long-Lead Conveyor, Additional	Attaches to Conveyor 85427-7-5 for leads over 150 [3 810] long. Each additional conveyor 854217-4 adds approximately 111 [2 820] additional length capability.	854217-4
Long-Lead Conveyor, Primary	Attaches to base machine to handle leads up to 150 [3 810] long. The standard tray should be used with lead lengths less than 90 [2 285].	854217-5
M L Spec Overseas Packaging	For CLS IV+ base machine. Recommended for overseas shipments.	114097-1
M L Spec Overseas Packaging	For long-lead conveyor. Recommended for overseas shipments.	114097-2
Paper Winder Assembly	To wind terminal reel paper.	217984-1
Powder Can Kit	Required for some limp or tacky wire.	768498-1
New Prefeed Interface Cable	Recommended for use with Floor-Standing Wire Prefeeder 121431/-1.	1320328-1
New Scrap Chopper Kit	Collects carrier strip segments under machine base.	904313-1
New Scrap Ejector, .875	Sometimes required for strip lengths greater than .38 [9.7].	904496-2
Sensor, Urethane-Coated	For hard-durometer insulation such as TEFLON and TEFZEL.	217183-2
New Shear Blade, .125 [3.18] Thick	Recommended for hard materials such as steel and stainless steel.	844764-2
Short Lead Kit	For lead lengths from 1.62 to 3.00 [41.3 to 76.2].	318095-1
Short Stacking Tray	For lead lengths under 60 [1 540].	224730-1
Spare Parts Kit	Common items to have available for repair.	854768-7
Spring-Loaded Tonker	Assist for Ultra-Pod FASTON receptacles.	354853-1
Transformer	Primary 190, 200, 208, 220, 380, 400, 416, and 440 VAC, 50/60 Hz, 5 kVA.	985136-1
Wire Marker (Hot Stamp) Kit (Stationary and Auto-Calculate)	Used with Ideal® Hot Stamp Wire Marker Head, which is not included with this kit and must be purchased from Idea Industries Inc., 815-895-5181. Erd marking only.	662479-1
New Wire Prefeeder, Floor-Standing	Recommended for most reeled wire (Prefeed Interface Cable 1320328-1 recommended.)	*214317-1

* Replaces standard jaws in Tooling Kit Part Numbers 217943-□ listed on page 2. Dash numbers are the same.

Recommended Lubricants (Not Shipped with Machine)

Description	Supplier Part No.	Supplier
Air Line Lubricant (24 ISO 32)	Mobile Mist Lube 24 (gal)	PPC Lubricants, Harrisburg, PA 717-939-3156
Spray Solvent/Cleaner	#590	Orb Industries, Upland, PA 610-874-2537
Grease	81EP-2	Keystone Division Pennwalt Corp., Philadelphia, PA 1-800-344-2241 (for the name of your local distributor)

Note: Air Line Lubricant drained for machine shipment; replacement lubricant not included with machine.