Pushbutton Switch (Cylindrical 22/25-dia.)

A22

CSM_A22_DS_E_8_1

Install in 22-dia. or 25-dia. Panel Cutout (When Using a Ring)

- Lever for easily mounting and removing the Switch Unit.
- Increase wiring efficiency with three-row mounting of Switch Blocks.
- Finger protection mechanism on Switch Unit provided as a standard feature.
- Use 25-dia. ring to install in 25-dia. panel cutouts.
- Mounted using either open-type (fork-type) or closed-type (round-type) crimp terminals.
- IP65 oil resistance (non-lighted models) IP65 (lighted models)



\triangle	Refer to Safety Precautions for All Pushbutton Switches and Safety Precautions on page 23.
<u> </u>	Salely Trecaulions on page 25.

List of Models

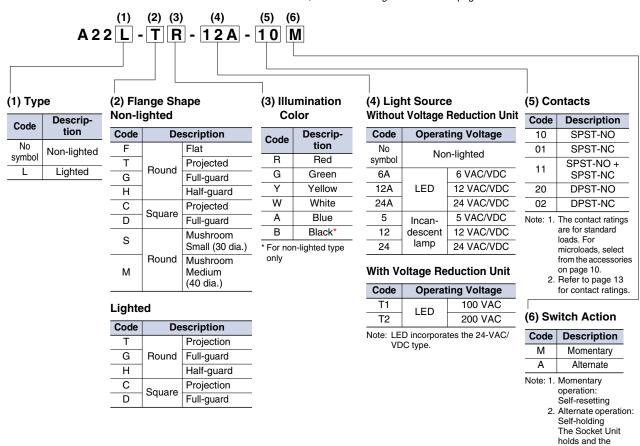
Non-lighted Pushbutton Switches

	5							
	Appea	rance	Model number			Appear	ance	Model number
	Flat		A22-F		Square	Projected		A22-C
p	Projected		A22-T	-	Squ	Guard		A22-D
Hound	Full guard		A22-G	_	moc	Mushroom Small (30 dia		A22-S
	Half guard		A22-H	-	Mushroom	Mushroom Medium (40 dia.)		A22-M
				-				

Light	Lighted Pushbutton Switches							
	Appear	Model number						
	Projected		A22L-T					
Round	Full guard	O	A22L-G					
	Half guard		A22L-H					
Square	Projected		A22L-C					
Sqi	Guard		A22L-D					

Model Number Structure

Model Number Legend Shipped as a set which includes the Pushbutton, Lamp (lighted type only), and Switch. For information on combinations, refer to *Ordering Information* on pages 3 to 6.



Operation Unit resets.

■ Specifications: See pages 13 to 14.

Dimensions: Refer to page16.

Precautions for correct use: Refer to page 23.

Accessories and tools: See pages 10 to 12.

Completely Assembled....... Shipped as a set which includes the Pushbutton, Lamp (lighted type only), and Switch. Non-lighted (Round Type)

	Operation	Momentary opera- tion (self-resetting)	Alternate operation (self-holding)	Illumination color
Appearance	Output	Set	Set	
Round/Flat type	SPST-NO	A22-F□-10M	A22-F□-10A	
A22-F	SPST-NC	A22-F□-01M	A22-F□-01A	
	SPST-NO + SPST-NC	A22-F□-11M	A22-F□-11A	
	DPST-NO	A22-F□-20M	A22-F□-20A	
	DPST-NC	A22-F□-02M	A22-F□-02A	
Round/Projection type	SPST-NO	A22-T□-10M	A22-T□-10A	
A22-1	SPST-NC	A22-T□-01M	A22-T□-01A	
	SPST-NO + SPST-NC	A22-T□-11M	A22-T□-11A	
	SPST-NO + SPST-NO	A22-T□-20M	A22-T□-20A	
	SPST-NC + SPST-NC	A22-T□-02M	A22-T□-02A	
Round/Full-guard type	SPST-NO	A22-G□-10M	A22-G□-10A	
A22-G	SPST-NC	A22-G□-01M	A22-G□-01A	
	SPST-NO + SPST-NC	A22-G□-11M	A22-G□-11A	1
	SPST-NO + SPST-NO	A22-G□-20M	A22-G□-20A	R (red) Y (yellow)
	SPST-NC + SPST-NC	A22-G□-02M	A22-G□-02A	G (green)
Round/Half-guard type	SPST-NO	A22-H□-10M	A22-H□-10A	W (white)
А22-Н	SPST-NC	A22-H□-01M	A22-H□-01A	A (blue) B (black)
	SPST-NO + SPST-NC	A22-H□-11M	A22-H□-11A	
	SPST-NO + SPST-NO	A22-H□-20M	A22-H□-20A	
J.S.L. Mar	SPST-NC + SPST-NC	A22-H□-02M	A22-H□-02A	
Round/Small-size	SPST-NO	A22-S□-10M		
Mushroom type (30-dia. head)	SPST-NC	A22-S□-01M		
A22-S	SPST-NO + SPST-NC	A22-S□-11M		
	SPST-NO + SPST-NO	A22-S□-20M		
	SPST-NC + SPST-NC	A22-S□-02M		
Round/Medium-size	SPST-NO	A22-M□-10M		
Mushroom type (40-dia head)	SPST-NC	A22-M□-01M		
A22-M	SPST-NO + SPST-NC	A22-M□-11M		
	SPST-NO + SPST-NO	A22-M□-20M		
	SPST-NC + SPST-NC	A22-M□-02M		

Note: The contact ratings are for standard loads.

Non-lighted (Square Type)

	Operation	Momentary opera- tion (self-resetting)	Alternate operation (self-holding)	Illumination color
Appearance	Output	Set	Set	
Square/Projection type	SPST-NO	A22-C-10M	A22-C-10A	
A22-C	SPST-NC	A22-C□-01M	A22-C□-01A	
	SPST-NO + SPST-NC	A22-C□-11M	A22-C□-11A	
	SPST-NO + SPST-NO	A22-C -20M	A22-C□-20A	R (red) Y (vellow)
	SPST-NC + SPST-NC	A22-C□-02M	A22-C□-02A	G (green)
Square/Guard type	SPST-NO	A22-D-10M	A22-D10A	W (white)
A22-D	SPST-NC	A22-D□-01M	A22-D -01A	A (blue) B (black)
	SPST-NO + SPST-NC	A22-D-11M	A22-D-11A	
	SPST-NO + SPST-NO	A22-D-20M	A22-D20A	
	SPST-NC + SPST-NC	A22-D□-02M	A22-D02A	

Note: The contact ratings are for standard loads.

Individual models: Refer to pages 7 to 9. (The Pushbutton, Lamp, and Switch can be ordered Specifications: See pages 13 to 14. Dimensions: Refer to page 16.
 Accessories and tools: See pages 10 to 12.

Completely Assembled Shipped as a set which includes the Pushbutton, Lamp (lighted type only), and Switch. Lighted (Round Type)

			Operation	Momentary operation (self-resetting)	Alternate operation (self-holding)	Illumination color
Appearance	Output	Lighting	Operating voltage	Set	Set	COIOI
Round/Projection type			6 VAC/VDC	A22L-T -6A-10M	A22L-T -6A-10A	
LED lighting	SPST-NO		12 VAC/VDC	A22L-T -12A-10M	A22L-T-12A-10A	
(without Voltage Reduction Unit) A22L-T			24 VAC/VDC	A22L-T -24A-10M	A22L-T-24A-10A	
AZZL-I			6 VAC/VDC	A22L-T -6A-01M	A22L-T□-6A-01A	
~	SPST-NC		12 VAC/VDC	A22L-T -12A-01M	A22L-T -12A-01A	
			24 VAC/VDC	A22L-T -24A-01M	A22L-T -24A-01A	
	SPST-NO +		6 VAC/VDC	A22L-T -6A-11M	A22L-T -6A-11A	
	SPST-NC +		12 VAC/VDC	A22L-T -12A-11M	A22L-T -12A-11A	
	51 51-110		24 VAC/VDC	A22L-T -24A-11M	A22L-T -24A-11A	
	SPST-NO + SPST-NO	6 VAC/VDC	A22L-T -6A-20M	A22L-T□-6A-20A		
		LED	12 VAC/VDC	A22L-T -12A-20M	A22L-T -12A-20A	R (red) Y (yellow) G (green) W (white) A (blue)
			24 VAC/VDC	A22L-T -24A-20M	A22L-T -24A-20A	
	SPST-NC + SPST-NC		6 VAC/VDC	A22L-T -6A-02M	A22L-T -6A-02A	
			12 VAC/VDC	A22L-T -12A-02M	A22L-T -12A-02A	
			24 VAC/VDC	A22L-T -24A-02M	A22L-T□-24A-02A	
Round/Projection type	SPST-NO		100 VAC	A22L-T -T1-10M	A22L-T -T1-10A	
LED voltage-reduction lighting	3F31-NU		200 VAC	A22L-T -T2-10M	A22L-T -T2-10A	1
(with Voltage Reduction Unit)	SPST-NC	1	100 VAC	A22L-T -T1-01M	A22L-T -T1-01A	
A22L-T	3F31-NC		200 VAC	A22L-T -T2-01M	A22L-T -T2-01A	
	SPST-NO +	1	100 VAC	A22L-T -T1-11M	A22L-T -T1-11A	1
	SPST-NC		200 VAC	A22L-T -T2-11M	A22L-T -T2-11A	
	SPST-NO +		100 VAC	A22L-T -T1-20M	A22L-T -T1-20A	1
	SPST-NO		200 VAC	A22L-T -T2-20M	A22L-T -T2-20A	1
	SPST-NC +	1	100 VAC	A22L-T -T1-02M	A22L-T -T1-02A	1
	SPST-NC		200 VAC	A22L-T -T2-02M	A22L-T -T2-02A	1

Note: The contact ratings are for standard loads.

			Momentary operation (self-resetting)	Alternate operation (self-holding)	Illumination color	
Appearance	Output	Lighting	Operating voltage	Set	Set	COIOI
Round/Half-guard type LED lighting	SPST-NO			A22L-H□-24A-10M	A22L-H□-24A-10A	
(without Voltage Reduction Unit) A22L-H	SPST-NC			A22L-H□-24A-01M	A22L-H□-24A-01A	
	SPST-NO + SPST-NC		24 VAC/VDC	A22L-H□-24A-11M	A22L-H□-24A-11A	
	SPST-NO + SPST-NO			A22L-H□-24A-20M	A22L-H□-24A-20A	
	SPST-NC + SPST-NC		LED	LED	A22L-H□-24A-02M	A22L-H□-24A-02A
Round/Half-guard type	SPST-NO		100 VAC	A22L-H -T1-10M	A22L-H -T1-10A	W (white)
LED voltage-reduction lighting			200 VAC	A22L-H -T2-10M	A22L-H -T2-10A	A (blue)
(with Voltage Reduction Unit) A22L-H	SPST-NC		100 VAC	A22L-H□-T1-01M	A22L-H□-T1-01A	
AZZL-H			200 VAC	A22L-H -T2-01M	A22L-H -T2-01A	
-	SPST-NO +		100 VAC	A22L-H -T1-11M	A22L-H -T1-11A	
	SPST-NC		200 VAC	A22L-H -T2-11M	A22L-H -T2-11A	
	SPST-NO +		100 VAC	A22L-H -T1-20M	A22L-H -T1-20A	
	SPST-NO		200 VAC	A22L-H -T2-20M	A22L-H□-T2-20A]
	SPST-NC +]	100 VAC	A22L-H□-T1-02M	A22L-H□-T1-02A]
	SPST-NC		200 VAC	A22L-H□-T2-02M	A22L-H□-T2-02A]

Note: The contact ratings are for standard loads.

Individual models: Refer to pages 7 to 9. (The Pushbutton, Lamp, and Switch can be ordered separately.) ■ Specifications and dimensions: See pages 13 to 16.

■ Accessories and tools: See pages 10 to 12.

Completely Assembled....... Shipped as a set which includes the Pushbutton, Lamp (lighted type only), and Switch. Lighted (Round Type)

			Operation	Momentary operation (self-resetting)	Alternate operation (self-holding)	Illumination color
Appearance	Output	Lighting	Operating voltage	Set	Set	COIOI
Round/Full-guard type			6 VAC/VDC	A22L-G□-6A-10M	A22L-G□-6A-10A	
LED lighting	SPST-NO		12 VAC/VDC	A22L-G -12A-10M	A22L-G -12A-10A	
(without Voltage Reduction Unit) A22L-G			24 VAC/VDC	A22L-G -24A-10M	A22L-G -24A-10A	
			6 VAC/VDC	A22L-G□-6A-01M	A22L-G□-6A-01A	
	SPST-NC		12 VAC/VDC	A22L-G□-12A-01M	A22L-G -12A-01A	
			24 VAC/VDC	A22L-G -24A-01M	A22L-G -24A-01A]
110 1 1	ODOT NO	1	6 VAC/VDC	A22L-G -6A-11M	A22L-G -6A-11A	1
	SPST-NO + SPST-NC		12 VAC/VDC	A22L-G -12A-11M	A22L-G -12A-11A]
	3F31-NC		24 VAC/VDC	A22L-G -24A-11M	A22L-G -24A-11A	1
	SPST-NO + SPST-NO	LED	6 VAC/VDC	A22L-G -6A-20M	A22L-G -6A-20A	1
			12 VAC/VDC	A22L-G -12A-20M	A22L-G -12A-20A	R (red) Y (yellow) G (green) W (white)
			24 VAC/VDC	A22L-G -24A-20M	A22L-G -24A-20A	
	SPST-NC + SPST-NC		6 VAC/VDC	A22L-G -6A-02M	A22L-G -6A-02A	
			12 VAC/VDC	A22L-G -12A-02M	A22L-G -12A-02A	
			24 VAC/VDC	A22L-G -24A-02M	A22L-G -24A-02A	A (blue)
Round/Full-guard type	SPST-NO	1	100 VAC	A22L-G -T1-10M	A22L-G -T1-10A	
LED voltage-reduction lighting	5P51-NU		200 VAC	A22L-G -T2-10M	A22L-G -T2-10A	1
(with Voltage Reduction Unit) A22L-G	SPST-NC	1	100 VAC	A22L-G -T1-01M	A22L-G -T1-01A	1
AZZL-U	5P51-NC		200 VAC	A22L-G -T2-01M	A22L-G -T2-01A	1
CONTRACTOR OF THE OWNER	SPST-NO +	1	100 VAC	A22L-G -T1-11M	A22L-G -T1-11A	1
	SPST-NC		200 VAC	A22L-G -T2-11M	A22L-G -T2-11A	
	SPST-NO +	1	100 VAC	A22L-G -T1-20M	A22L-G -T1-20A	1
	SPST-NO		200 VAC	A22L-G -T2-20M	A22L-G -T2-20A	1
	SPST-NC +	1	100 VAC	A22L-G -T1-02M	A22L-G -T1-02A	1
	SPST-NC		200 VAC	A22L-G□-T2-02M	A22L-G□-T2-02A	1

Note: The contact ratings are for standard loads.

Individual models: Refer to pages 7 to 9. (The Pushbutton, Lamp, and Switch can be ordered separately.) Specifications and dimensions: Refer to pages 13 to 16.Accessories and tools: See pages 10 to 12.

Completely Assembled Shipped as a set which includes the Pushbutton, Lamp (lighted type only), and Switch. Lighted (Square Type)

			Momentary operation (self-resetting)	Alternate operation (self-holding)	Illumination color	
Appearance	Output	Lighting	Operating voltage	Set	Set	COIOI
Square/Projection type LED lighting	SPST-NO			A22L-C□-24A-10M	A22L-C□-24A-10A	
(without Voltage Reduction Unit) A22L-C	SPST-NC			A22L-C□-24A-01M	A22L-C□-24A-01A	
	SPST-NO + SPST-NC		24 VAC/VDC	A22L-C□-24A-11M	A22L-C□-24A-11A	
	SPST-NO + SPST-NO	_		A22L-C□-24A-20M	A22L-C□-24A-20A	
	SPST-NC + SPST-NC			A22L-C□-24A-02M	A22L-C□-24A-02A	R (red) Y (yellow)
Square/Projection type	ODET NO	LED	100 VAC	A22L-C -T1-10M	A22L-C -T1-10A	G (green)
LED voltage-reduction lighting	SPST-NO		200 VAC	A22L-C -T2-10M	A22L-C -T2-10A	W (white)
(with Voltage Reduction Unit) A22L-C	SPST-NC		100 VAC	A22L-C□-T1-01M	A22L-C□-T1-01A	A (blue)
NEEL O	3-31-NC		200 VAC	A22L-C□-T2-01M	A22L-C□-T2-01A	
S. I.I.	SPST-NO +		100 VAC	A22L-C□-T1-11M	A22L-C□-T1-11A	
	SPST-NC		200 VAC	A22L-C□-T2-11M	A22L-C□-T2-11A	
	SPST-NO +		100 VAC	A22L-C□-T1-20M	A22L-C□-T1-20A	
	SPST-NO		200 VAC	A22L-C□-T2-20M	A22L-C□-T2-20A	
	SPST-NC +]	100 VAC	A22L-C□-T1-02M	A22L-C□-T1-02A	
	SPST-NC		200 VAC	A22L-C -T2-02M	A22L-C -T2-02A	

Note: The contact ratings are for standard loads.

			Momentary operation (self-resetting)	Alternate operation (self-holding)	Illumination color	
Appearance	Output	Lighting	Operating voltage	Set	Set	COIOF
Square/Full-guard type LED lighting (without Voltage Reduction Unit)	SPST-NO			A22L-D□-24A-10M	A22L-D-24A-10A	
A22L-D	SPST-NC			A22L-D□-24A-01M	A22L-D□-24A-01A	
	SPST-NO + SPST-NC		24 VAC/VDC	A22L-D□-24A-11M	A22L-D-24A-11A	
	SPST-NO + SPST-NO	LED	Ð	A22L-D□-24A-20M	A22L-D□-24A-20A	
	SPST-NC + SPST-NC			A22L-D□-24A-02M	A22L-D□-24A-02A	R (red) Y (yellow) G (green)
Square/Full-guard type	SPST-NO		100 VAC	A22L-D -T1-10M	A22L-D -T1-10A	W (white) A (blue)
LED voltage-reduction lighting (with Voltage Reduction Unit)			200 VAC	A22L-D -T2-10M	A22L-D -T2-10A	
A221 -D	SPST-NC		100 VAC	A22L-D -T1-01M	A22L-D -T1-01A	
			200 VAC	A22L-D -T2-01M	A22L-D -T2-01A	
A STAT	SPST-NO +		100 VAC	A22L-D -T1-11M	A22L-D -T1-11A	
	SPST-NC		200 VAC	A22L-D -T2-11M	A22L-D -T2-11A	
	SPST-NO +		100 VAC	A22L-D -T1-20M	A22L-D	
	SPST-NO		200 VAC	A22L-D -T2-20M	A22L-D -T2-20A	1
	SPST-NC +	1	100 VAC	A22L-D -T1-02M	A22L-D	1
	SPST-NC		200 VAC	A22L-D -T2-02M	A22L-D -T2-02A	•

Note: The contact ratings are for standard loads.

Individual models: Refer to pages 7 to 9. (The Pushbutton, Lamp, and Switch can be ordered separately.) ■ Specifications and dimensions: See pages 13 to 16.

■ Accessories and tools: See pages 10 to 12.

Subassembled The Pushbutton, Lamp, or Switch can be ordered separately. Use them in combination for models that are not available as assembled Units. These can also be used as inventory for maintenance parts. Lighted Models **Lighted Models Non-lighted Models** (without Voltage Reduction Unit) (with Voltage Reduction Unit) Pushbutton Pushbutton Pushbutton Lamp Lamp Incandescent LED LED lamp Switch (without Voltage Reduction Unit) Switch (with Voltage Reduction Unit) Switch

Ordering set combinations: Refer to pages 3 to 6.

Specifications and dimensions: See pages 13 to 16.Accessories and tools: See pages 10 to 12.

Subassembled...... The Pushbutton, Lamp, or Switch can be ordered separately. Use them in combination for models that are not available as assembled Units. These can also be used as inventory for maintenance parts.

Pushbutton Non-lighted

Sealing	IP65 oil-resistant models							
	Flat type	Projection type	Full-guard type	Half-guard type				
Appearance								
Color	Model	Model	Model	Model				
Red	A22-FR	A22-TR	A22-GR	A22-HR				
Green	A22-FG	A22-TG	A22-GG	A22-HG				
Yellow	A22-FY	A22-TY	A22-GY	A22-HY				
White	A22-FW	A22-TW	A22-GW	A22-HW				
Blue	A22-FA	A22-TA	A22-GA	A22-HA				
Black	A22-FB	A22-TB	A22-GB	A22-HB				

Sealing		IP65 oil-resistant models					
Appearance	Round/Mushroom type (30-dia. head)	Round/Mushroom type (40-dia. head)	Square/Projection type	Square/Full-guard type			
Color	Model	Model	Model	Model			
Red	A22-SR	A22-MR	A22-CR	A22-DR			
Green	A22-SG	A22-MG	A22-CG	A22-DG			
Yellow	A22-SY	A22-MY	A22-CY	A22-DY			
White	A22-SW	A22-MW	A22-CW	A22-DW			
Blue	A22-SA	A22-MA	A22-CA	A22-DA			
Black	A22-SB	A22-MB	A22-CB	A22-DB			

Lighted

Sealing		IP65	
	Projection type	Full-guard type	Half-guard type
Appearance		S	
Color	Model	Model	Model
Red	A22L-TR	A22L-GR	A22L-HR
Green	A22L-TG	A22L-GG	A22L-HG
Yellow	A22L-TY	A22L-GY	A22L-HY
White	A22L-TW	A22L-GW	A22L-HW
Blue	A22L-TA	A22L-GA	A22L-HA

Note: Common to incandescent lamps and LED lamps.

Sealing	IP	65	
Appearance	Square/Projection type	Square/Full-guard type	
Color	Model	Model	
Red	A22L-CR	A22L-DR	-
Green	A22L-CG	A22L-DG	-
Yellow	A22L-CY	A22L-DY	-
White	A22L-CW	A22L-DW	-
Blue	A22L-CA	A22L-DA	-
Ordering set con	nbinations: Refer to pages 3 to	S	ions and dimensions: See pages 13 to 1 es and tools: See pages 10 to 12.

Subassembled The Pushbutton, Lamp, or Switch can be ordered separately. Use them in combination for models that are not

available as assembled Units. These can also be used as inventory for maintenance parts.

Lamp LED Lamp

		Operating voltage	6 V	12 V	24 V
Appearance	e	LED light	Model	Model	Model
		Red	A22-6AR		
		Green	A22-6AG		
		Yellow *2	A22-6AY		
A22	AC	Blue	A22-6AA		
A22	and DC	Red		A22-12AR	A22-24AR
\bigcirc	00	Green		A22-12AG	A22-24AG
		Yellow *2		A22-12AY	A22-24AY
		Blue		A22-12AA	A22-24AA

*1. For voltage-reduction lighting, use the A22-24A⊡. Only 24-V LED lamps can be used. *2. Used when the Pushbutton color is yellow or white.

Incandescent Lamp

Appearance		Operating voltage	5 VAC/VDC	12 VAC/VDC	24 VAC/VDC
	U		A22-5	A22-12	A22-24

Switch (Standard Load)

No Voltage Reduction Unit

	Classification Non-lighted		ighted	Lighted	
	Appearance				
	Operation	Momentary	Alternate	Momentary	Alternate
Contacts		Model	Model	Model	Model
	SPST-NO	A22-10M	A22-10A	A22L-10M	A22L-10A
Chandard	SPST-NC	A22-01M	A22-01A	A22L-01M	A22L-01A
Standard load	SPST-NO + SPST-NC	A22-11M	A22-11A	A22L-11M	A22L-11A
Ioau	SPST-NO + SPST-NO	A22-20M	A22-20A	A22L-20M	A22L-20A
	SPST-NC + SPST-NC	A22-02M	A22-02A	A22L-02M	A22L-02A

Voltage Reduction Unit

	Classification 110 VAC, L		Lighted 220 V		AC, Lighted	
	Appearance					
	Operation	Momentary	Alternate	Momentary	Alternate	
Contacts		Model	Model	Model	Model	
	SPST-NO	A22L-10M-T1	A22L-10A-T1	A22L-10M-T2	A22L-10A-T2	
Otensiend	SPST-NC	A22L-01M-T1	A22L-01A-T1	A22L-01M-T2	A22L-01A-T2	
Standard load	SPST-NO + SPST-NC	A22L-11M-T1	A22L-11A-T1	A22L-11M-T2	A22L-11A-T2	
ioau	SPST-NO + SPST-NO	A22L-20M-T1	A22L-20A-T1	A22L-20M-T2	A22L-20A-T2	
	SPST-NC + SPST-NC	A22L-02M-T1	A22L-02A-T1	A22L-02M-T2	A22L-02A-T2	

*1. A DPST-NO model is shown here as an example. *2. For a model with a Voltage Reduction Unit, use the A22-24A□. Only 24-V LED lamps can be used.

Ordering set combinations: Refer to pages 3 to 6.

■ Specifications and dimensions: See pages 13 to 16. ■ Accessories and tools: See pages 10 to 12.

Accessories (Order Separately) Accessories

lte	em	Appearance	Classification		Model	Remarks			
		SIL.	SPST-NO	Standard		A22-10			
			Microload		A22-10S	_			
		and the second	SPST-NC	Standard		A22-01	_		
		~		Microloa Standard	-	A22-01S A22-20	Order Switch Blocks to add an SPST-NO		
Switch Blo	cks		DPST-NO	Microloa		A22-20 A22-20S	(A22-10) or SPST-NC (A22-01) Switch Block (for standard loads) or to replace a		
				Standard		A22-203	Switch Block.		
			DPST-NC	Microloa		A22-02S	-		
		000	SPST-NO + SPST-NC	Standard	-	A22-11	-		
			5P51-NU + 5P51-NC	Microloa	d	A22-11S			
		<u>A</u>	Direct lighting			A22-TN			
Lamp Sock	tets	43° ,	Voltage-reduction	110	VAC	A22-T1	Used when changing the lighting method.		
			lighting	220	VAC	A22-T2	(LED only)		
							Provided as standard. Order Mounting		
Manatian	atabaa		For momentary mod	lels		A22-3200	Latches only when mounting Switch Blocks		
Mounting L	atches		For alternate models	-		A22-3210	or Lamp Sockets that are purchased individ-		
				5			ually.		
			With Snap-in Legen	d Plate	White	A22Z-3321	_		
	Standard size		(Without text)		Red Black	A22Z-3322 A22Z-3323	- Snap-in Legend Plate is acrylic.		
Legend	Size		Without Snap-in Leo	ond Plata		A22Z-3323 A22Z-3320	_		
Plate			Without Shap-in Leg	jenu i late	White	A22Z-3320			
Frames			With Snap-in Legen	d Plate	Red	A22Z-3332	_		
	Large size		(Without text)		Black	A22Z-3333	 Snap-in Legend Plate is acrylic. 		
			Without Snap-in Leo	end Plate		A22Z-3330	-		
Lock Ring	1		Round	<u>,</u>		A22Z-3360	This Lock Ring is used when a more secure lock feature is required.		
Metallic Bezel Rings		For flat or projection	For flat or projection models		A22Z-3580	Replace with the standard model.			
		For full-guard mode	For full-guard models		A22Z-3582	 Material: Copper alloy-Nickel chrome plating Cannot be used with the M22. 			
Sealing Caps		For flat models			A22Z-3600F	Used to prevent dust or water from entering			
			For projection models			A22Z-3600T	the Operation Unit (Pushbutton, etc.). Color: opaque Material: silicon		
			For full-guard models		A22Z-3600G				
			Red			A22Z-30TR	Used for changing the Buchbutton color of		
0-10			Green		A22Z-30TG	Used for changing the Pushbutton color of the (round) Pushbutton Switches. Cannot			
Color Caps	5		Yellow			A22Z-30TY A22Z-30TW	be used, however, with Half-guard Switch-		
			Blue	White			es.		
	E 400					A22Z-30TA			
Caps	For A22	()	For projection, full-guard	i, or half-gua	ird models	A22Z-3490	Material: polycarbonate resin		
oupo	For M22		For round models			A22Z-3495			
Three-thro	w Spacer	He				A22Z-3003	Used when mounting three Nonlighted Switches. Cannot be used with Alternate action type, knob-type Selector, and Key- type Selector because of the structure. Mushroom-type Switch provides an A22Z- 3003, three-throw spacer. (See page 28.)		
Hole Plug			Round		A22Z-3530	Can be plugged into pre-cut panel holes for future expansion. The color is black. Color: Black			
Control Boxes (Enclosures)		One hole			A22Z-B101				
		~	2			A22Z-B201	For those designed A22Z-B1□, DPST-NO		
			One hole, yellow box (for emergency stop) Two holes		A22Z-B101Y A22Z-B201Y	or DPST-NC Switches cannot be used. A22Z-B2 Control Boxes, A22-series alter-			
					A22Z-B102 A22Z-B202	 nate operation models, and DPST-NO, DPST-NC, and SPST-NO + SPST-NC contacts cannot be used. 			
						A22Z-B103	Material: Polycarbonate resin		
			Three holes	Three holes		A22Z-B203			
Connectors			Applicable cable	Applicable cable 7 to 9 dia.		A22Z-3500-1	Plastic connector used to extend a cable from the Switch Box. (See 9 to 11 dia. A22Z-		
			diameter (mm)						

Item	Appearance	Classification	Model	Remarks
25-dia. Ring	0		A22Z-R25	Use when mounting to a panel with a 25-dia. hole. For details, refer to page 18. Since this is not at- tached to the main body, order separately.
30-dia. Resin Attach- ment		Round	A22Z-A30	Use when mounting to a panel with a 30-dia. hole. For details, refer to page 20.
Lock Plate			A22Z-3380	Use to fix the lever on the Switch.
Simple Protective Cover			A22Z-3700	Prevents foreign matter entering into the Switch from the back of the panel.

■ Specifications: See pages 13 to 14.

■ Dimensions: See page 16.

Precautions for correct use: See page 23.

■ Accessories and tools: See pages 10 to 12.

	Item	Appearance		Classification		Model	Remarks
	1			Bla	ck	A22Z3443B	
				Re		A22Z3443R	
			Without text	White		A22Z3443W	—
				Transp		A22Z3443C	
					0	A22Z3443R-2	
				White text on red	STOP	A22Z3443R-4	
				background	STOP	A22Z3443R-4	
				Black text on red background	EMERGENCY STOP	A22Z3443R-J	
				Diaon ton ton baongio ana	1	A22Z3443B-1	
					START	A22Z3443B-3	
					ON	A22Z3443B-5	
					OFF	A22Z3443B-6	
					UP	A22Z3443B-7	
		~			DOWN	A22Z3443B-8	
					POWER ON	A22Z3443B-9	Attached to the Stan-
	Standard				OFF-ON	A22Z3443B-10	dard-size Legend Plate
	size				AUTO	A22Z3443B-J	Frame. (See page 28.)
		\leq	With text		MANUAL	A22Z3443B-2	_ Material: Acrylic
Snap-in				White text on	START	A2223443B-3	
Legend					RESET	A2223443B-4	
Plates				black background	ON	A2223443B-5	
					OFF	A2223443B-6	-
					POWER ON	A22Z3443B-J	
					RUN	A22Z3443B-8	
					UP	A2223443B-9	
					DOWN	A2223443B-J0	
					OFF-ON	A2223443B-J1	-
					MANUAL-AUTO	A2223443B-J2	
					REVERSE-FORWARD	A2223443B-J3	
					CLOSE-OPEN	A2223443B-J4	
					MANUAL OFF AUTO	A2223443B-J4	
				Black		A2223443B-33	
				Re		A222345B	Used as an Emergency
	Large size		Without text				Stop Switch Legend Plate. (See page 28.)
	l °			Wh		A22Z345W	Material: Acrylic
				Transp		A222345C	,
	For Emer-		Black text on	60-dia. round plate on a yellow backgr	with black letters	A22Z3461	EMERGENCY STOP is
	gency Stop	(4) (2) (4) (2)	yellow back-	90-dia. round plate			engraved on the plate. Used as an Emergency Stop
	Switch	STOP	ground	on a vellow backgr		A22Z3467	Switch Legend Plate
	1		No print (Rou	, , ,	ound	A22Z340	
						A222340	After printing on a film, af-
			Character)	A2223462	fix to the indicator plate of
Characte	er Films	5 2	print	STA		A2223468	the Lighted Pushbutton
			(Round)	STA		A2223466	Switch. (The back is
			No print (Squ		JF	A2223464 A222346	coated with adhesive.)
			I NO PULL (OQU	aie)		A222040	

Tools

Item	Appearance	Classification	Model	Remarks
Lamp Extractor	State		A22239	Rubber tool used to easily replace Lamps
Tightening Wrench			A22 239	Used to tighten mounting nuts from the back of the panel and to replace the cap of the Lighted Emergency Switch.
Cap Tightening Tool	8		A22 Z3 8	Used for replacing the cap of the Half- guard Pushbutton Switch.
Cap Puller			A3P J 9	Used for removing the cap from the Pushbutton of the Square Lighted Push- button Switch.

■ Specifications: See pages 13 to 14.

■ Precautions for correct use: See page 23.

■ Dimensions: See page 16.

Accessories and tools: See pages 10 to 12.

Approved Standard Ratings U,cU (File No. E4155

6 A at 220 VAC, 10 A at 110 VAC

Note: Only Switch Blocks and Lamp Sockets are recognized by UL. Refer to Page 10 for the model numbers.

EN@751 (Low Voltage Directive)

3 A at 220 VAC

CCC (GB1405)

3 A at 240 VAC, 1.5 A at 24 VDC

Ratings

Contacts (Standard Load)

Contacts	Rated	Rated current (A)				
(Standard Load)	voltage	Induc- tive load	Resis- tive load	Induc- tive load	Resis- tive load	
	24 VAC	10	10			
	110 VAC	5	10			
	220 VAC	3	6			
	380 VAC	2	3			
10A	440 VAC	1	2			
	24 VDC			1.5	10	
	110 VDC			0.5	2	
	220 VDC			0.2	0.6	
	380 VDC			0.1	0.2	

Note: 1. The above ratings were obtained by conducting tests under the following conditions.

(1) Ambient temperature: 20±2°C

(2) Ambient humidity: 65±5% RH
 (3) Operating frequency: 20 operations/minute
 2. Minimum applicable load: 10 mA at 5 VDC

Contacts (Microload)

Rated applicable load	50 mA at 24 VDC (Resistive load)
Minimum applicable load	1 mA at 5 VDC

LED Indicators

Rated voltage	Rated current	Operating voltage
6 VAC/VDC		6 VAC/VDC±5%
12 VAC/VDC	8 mA	12 VAC/VDC±5%
24 VAC/VDC		24 VAC/VDC±5%

Incandescent Lamp

Rated voltage	Rated current	Operating voltage
6 VAC/VDC	200 mA	5 V
14 VAC/VDC	80 mA	12 V
28 VAC/VDC	40 mA	24 V

Voltage-reduction Lighting

Rated voltage	Rated current	Operating voltage	Applicable lamp (BA S /Base: 13)
110 VAC	8 mA	100 VAC (95 to 115 V)	LED Lamp
220 VAC	OIIIA	200 VAC (190 to 230 V)	(A22-24A□)

Specifications

Characteristics

Туре		Pushbutton Switches		Knob-type Selector Switches		Key-type Selector Switch	Indicator
tem		Non-lighted models: A22-F A22-T A22-G A22-H A22-S A22-M A22-C A22-D	Lighted models: A22L-T A22L-G A22L-H A22L-C A22L-D	Non-lighted model: A22S	Lighted model: A22W	Non-lighted model: A22K	M22
Allowable Mechanical		Momentary operation: Manual reset: 30 operations/minute max. 60 operations/minute max. Automatic reset: 30 operations/minute max.					
requency	Electrical	30 operations/minute max.					
nsulation r	resistance			100 MΩ min. (a	at 500 VDC)		
Dielectric	Between termi- nals of same polarity	2,500VAC, 50/60Hz for 1min					
trength	Between each terminal and ground	2,500VAC, 50/60Hz for 1min					
/ibration esistance	Malfunction *1	Malfunction *2: 10 to 55 Hz, 1.5-mm double amplitude					
hock	Destruction	1,000 m/s²	1,000 m/s ²	1,000 m/s ²	1,000 m/s ²	1,000 m/s ²	1,000 m/s ²
esistance	Malfunction *1	1,000 m/s ² max.	600 m/s² max.	1,000 m/s ² max.	600 m/s² max.	1000 m/s ² max.	600 m/s² max
	Mechanical	Momentary 5,000,000 op		500,000 operations min.	100,000 operations min.	500,000 operations min.	
ourability	Electrical	500,000 operations min.		500,000 operations min.	100,000 operations min.	500,000 operations min.	
mbient op		–20°C to 70°C –20°C to 55°C		–20°C to 70°C	–20°C to 55°C	–20°C to 70°C	–20°C to 55°C
Mbient op Iumidity	perating	35% to 85% RH					
Ambient sto emperature		-40°C to 70°C					
Degree of protection *3 IP65 (oil-resistant) IP65		IP65 (oil-resistant)	IP65	IP65 (oil-resistant)	IP65		
lectric sho	ock protection			Class	s II		
PTI tracking ch	naracteristic)	175					
egree of c	ontamination	3 (IEC947-5-1)					

*1. Malfunction within 1 ms.
*2. With no icing or condensation.
*3. Degree of protection from the front of the panel.

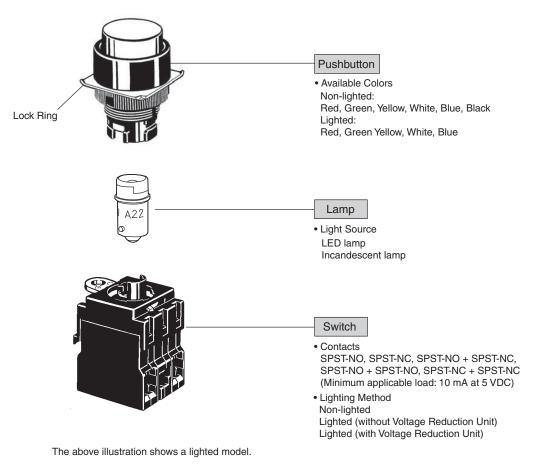
Operating Characteristics (for SPST-NO/SPST-NC)

Туре	Pushbutton Switches	Knob-type Selector		Key-type S	elector Switch
	Lighted Nonlighted Pushbutton Switches	Manual reset Automatic reset A22S A22W		Manual reset	Automatic reset
Item	A22-F A22-T A22-G A22-H A22-C A22-D A22-S A22-M A22-S A22-M A22L-T A22L-G A22L-H A22L-C A22L-D			A22K	
Total travel force (TTF) max.	29.4 N	0.34 N⋅m*	0.25 N·m for two notches * 0.34 N·m for three notches *	0.34 N⋅m*	0.25 N·m for two notches * 0.34 N·m for three notches *
Total travel (TT)	5.5 mm max.	Approx. 90° for two notches (Approx. 45° for three notches)			for two notches for three notches)
Resetting force (RF) min.		0.34 N⋅m max.*		0.34 N⋅m max.*	

* Rotation torque for Knob-type Selector and Key-type Selector Switches.

Nomenclature

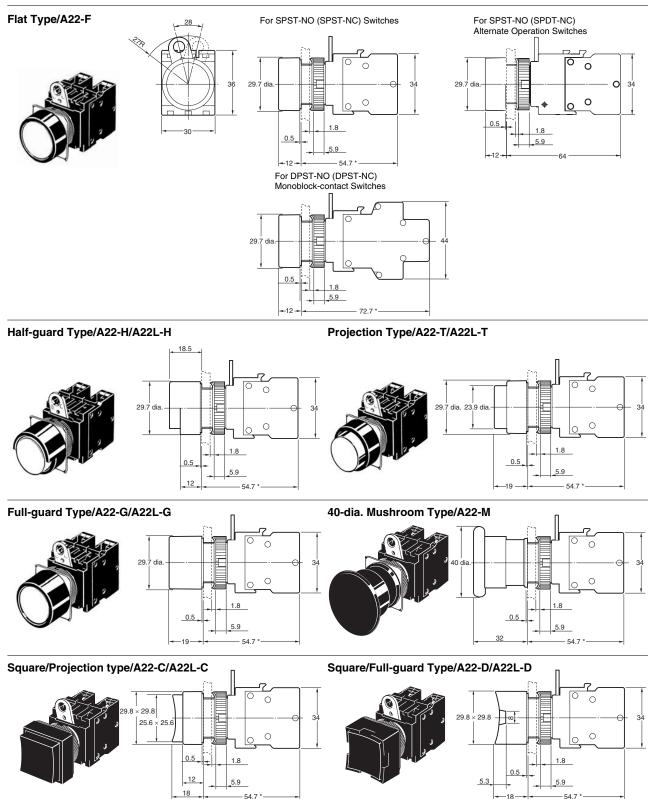
Model Structure



Downloaded from Elcodis.com electronic components distributor

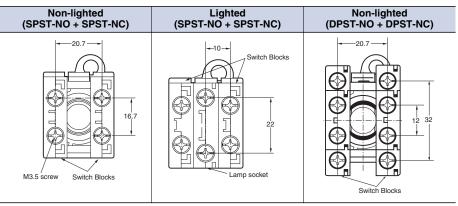
Dimensions

Lighted/Non-lighted Pushbutton Switches (The following illustrations are for momentary operation.)

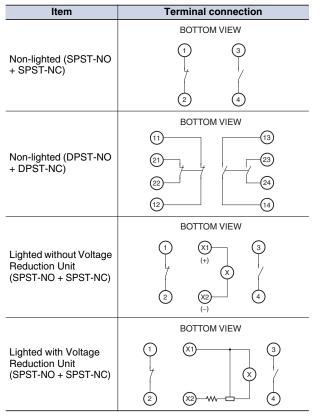


Note: Lighted models have the same dimensions as shown above, whether they are with or without Voltage Reduction Units. * Alternate operation models are 9.3 mm longer.

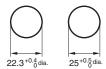
Terminal Arrangement (Bottom View)



Terminal Connection



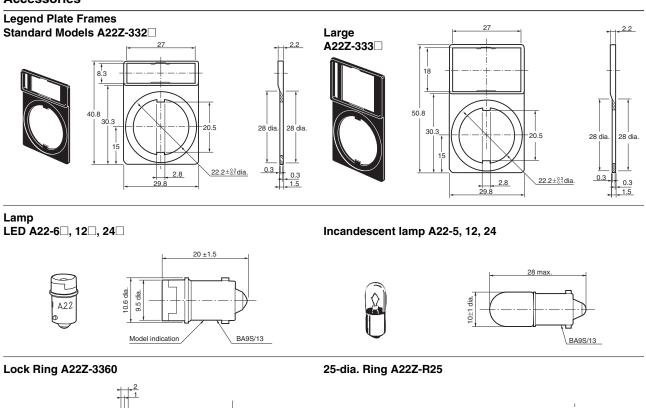
Panel Cutouts



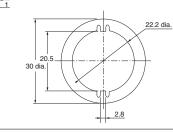
Lock ring is provided as a standard item.

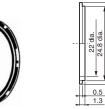
- When applying coating such as paint to the panel, the dimensions should be those after the application of coating.
- Recommended panel thickness: 1 to 5 mm.
- Use an A22Z-R25 Ring when mounting to a panel with 25-mm holes.

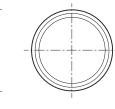
Accessories











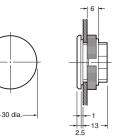
Hole Plug (Round) A22Z-3530



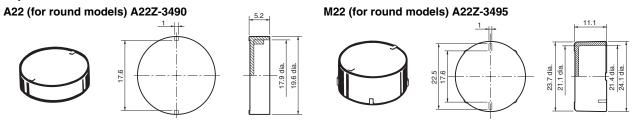
Color Cap A22Z-30T





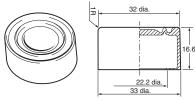


Caps



Dimensions

Sealing Caps For Flat Models A22Z-3600F



32 dia. (26 dia.) 23 14.5 22.2 dia.

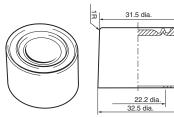
33 dia

A22Z-3582

For full-guard models

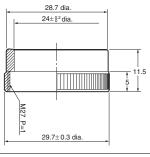
For projection models A22Z-3600T

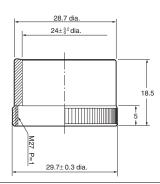
For full-guard models A22Z-3600G



Metallic Bezel Rings For Flat/Projection Models A22Z-3580







17.9

For Large Models A22Z-3453



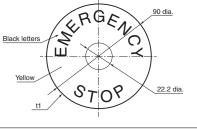
Snap-in Legend Plates



8.2

For Emergency-stop Models



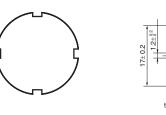


A22Z-3476-1 (90 dia.)



26.8

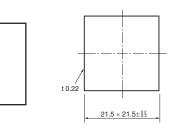
Character Film For Round Models A22Z-3460-□





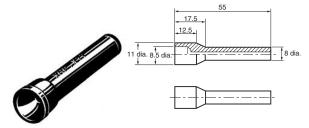
17±0.2

For Square Models A22Z-3480

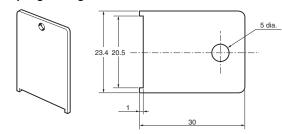


Dimensions

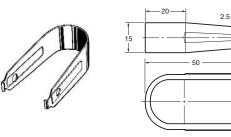
Lamp Extractor A22Z-3901



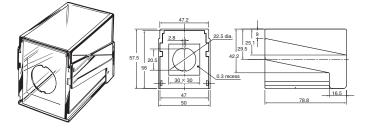
Cap Tightening Tool A22Z-3908



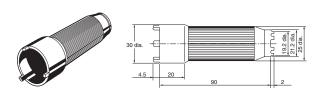
Cap Puller A3PJ-5080



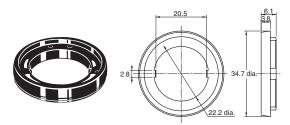
Simple Protective Cover A22Z-3700

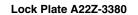


Tightening Wrench A22Z-3905



30-dia. Resin Attachment A22Z-A30



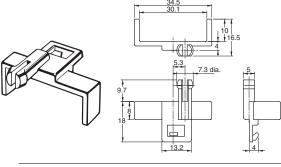


-2.5

5 10

0.3

25±2



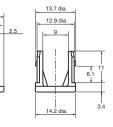
10.8

6

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Three-throw Spacer A22Z-3003

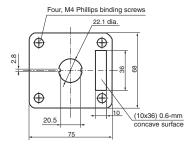


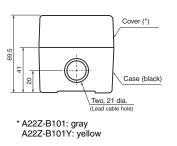


Control Box (Enclosure) A22Z-B10

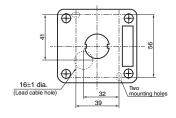


A22Z-B101 (One Hole) A22Z-B101Y



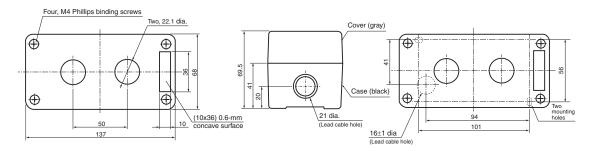


Cable Port Hole (Top View)



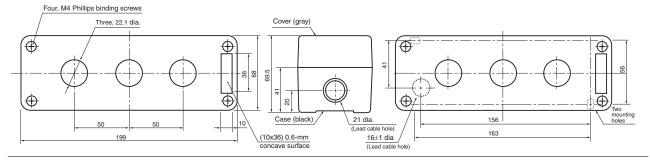
A22Z-B102 (Two Holes)

Cable Port Hole (Top View)



A22Z-B103 (Three Holes)

Cable Port Hole (Top View)



(Panel Mounting Hole)



A22 (Unit: mm)

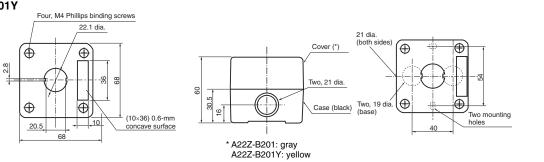
Control Box A22Z-B20

A22Z-B201 (One Hole)

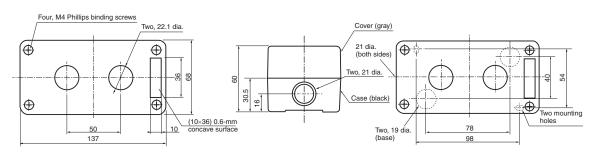




Cable Port Hole (Top View)



A22Z-B202 (Two Holes)



A22Z-B203 (Three Holes) Cable Port Hole (Top View) Four, M4 Phillips binding screws Three, 22.1 dia. 21 dia. (both sides) Cover (gray) ¢ ⊕₿ Ð Ð 540 36 68 ~ 60 30.5 Ð Ð Ð ः⊕ (10×36) 0.6-mm Two mounting 50 50 10 Case (black) 138 concave surface holes 158 199 Two, 19 dia. (base) Two, 21 dia.

(Panel Mounting Hole)



Safety Precautions

Refer to Safety Precautions for All Pushbutton Switches.

MARNING WARNING

Do not apply a voltage between the incandescent lamp and the terminal that is greater than the rated voltage. If the incandescent lamp is broken, the Operation Units may pop out.



Always turn OFF the power and wait for 10 minutes

before replacing the incandescent lamp. If the lamp is replaced immediately after the power is turned OFF, the remaining heat may cause burns.

Precautions for Correct Use

Mounting

- Do not perform wiring with power supplied to the Switch. Do not touch the terminals or other charged parts of the Switch while power is being supplied. Doing so may result in electric shock.
- Always make sure that the power is turned OFF before mounting, removing, or wiring the Switch, or performing maintenance.
 Do not tighten the mounting ring more than necessary using tools such as pointed-nose pliers. Doing so will damage the mounting ring.
- The tightening torque is 0.98 to 1.96 N·m.
- Recommended panel thickness: 1 to 5 mm.
- When mounting the caps after changing the LED or the caps, tighten the caps at a tightening torque of 0.49 tp 0.78 N·m.

Wiring

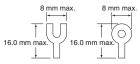
- Terminal screws must be Phillips or slotted M3.5 screws with a square washer.
- The tightening torque is 1.08 to 1.27 N·m.
- Solid wires, stranded wires, and crimp terminals can be connected to the Switch.

Applicable Wire Size

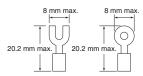
Stranded wire: 2 mm² max.

Solid wire: 1.6 dia. max.

Bare Crimp Terminals



Crimp Terminals with Insulating Sheath



• After wiring the Switch, maintain an appropriate clearance and creepage distance.

Operating Environment

- The IP65 model is designed with a degree of protection so that it will not sustain damage if it is subjected to water from any direction to the front of the panel.
- This switch is intended for indoor use only.
- Using the Switch outdoors will result in failure.

LED

- The LED current-limiting resistor is built-in, so internal resistance is not required.
- If commercially available LEDs are used, select the ones that meet the following conditions:
- Base: BA9S/13

Overall length: 26 mm max.

Power consumption: 2.6 W max.

When DC-specific LEDs are used, wire the Switch so that the X1 terminal is positive.

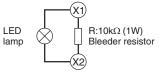
• Mis-lighting of the LED

The LED lights with approx. 0.1 mA or less of micro-current. Take a countermeasure like adding a resistor to prevent mis-lighting in parallel to the LED.

The micro-current varies with the machine (leak current or stray capacity between cables, etc.). Select resistance value and allowable power consumption that meet the actual current.

(Circuit example)

In case of using 24 VAC/VDC, Direct lighting



Others

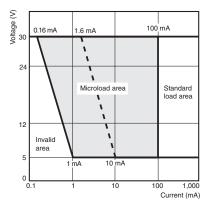
- If the panel is to be finished with coating, etc., make sure that the panel meets the specified dimensions after the coating.
- Do not subject the Switch to extreme shock or vibration. Doing so will cause malfunctions and damage to the Switch.

Using the Microload

 Insert a contact protection circuit, if necessary, to prevent the reduction of life expectancy due to extreme wear on the contacts caused by loads where inrush current occurs when the contact is opened and closed.

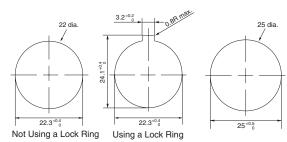
The minimum applicable load is the N-level reference value. This value indicates the malfunction reference level for the reliability level of 60% (λ 60) (conforming to JIS C5003).

The equation, $\lambda 60 = 0.5 \times 10^{-6}$ /operations indicates that the estimated malfunction rate is less than 1/2,000,000 operations with a reliability level of 60%.



Application Mounting to the Panel Panel Hole Dimensions

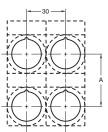
- Panel hole dimensions are given below.
- Recommended panel thickness: 1 to 5 mm.



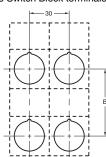
- For 25-dia. holes, always use 25-dia. Rings. (Since the cutout dimensions are large, IP65 cannot be guaranteed unless 25-dia. Rings are used.)
- If outer surface treatment such as coating is performed for the panel, the panel dimensions after outer surface treatment must meet the specified panel dimensions.

Matrix Installation

1. The following panel hole dimensions apply when Switch Unit and the Standard-size Legend Plate Frame and Lock Ring are mounted, and lead wires are connected directly to the Switch Block.



- 2. The following panel hole dimensions
- apply when the Large-size Legend Plate Frame is mounted, and when crimp terminals are connected to the Switch Block terminals.



Pitches A and B between the centers of the mounting holes are as follows:

For 1. above:

Switch Blocks	A
A22-10, A22-10S A22-01, A22-01S	45 mm min.
A22-20, A22-20S, A22-02 A22-02S, A22-11, A22-11S	55 mm min.

For 2. above:

Type of crimp terminal	Switch Blocks	В
Doub evine towningle	A22-10, A22-10S A22-01, A22-01S	51 mm min.
Bare crimp terminals	A22-20, A22-20S, A22-02 A22-02S, A22-11, A22-11S	61 mm min.
Crimp terminals with insulating sheath	A22-10, A22-10S A22-01, A22-01S	60 mm min.
	A22-20, A22-20S, A22-02 A22-02S, A22-11, A22-11S	70 mm min.

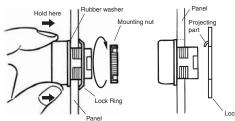
Note: 1. The above dimensions are the minimum dimensions for when the wires described under Applicable Wire Size on page 23 are used. If a different wires are used, the wiring dimensions may be different so determine an appropriate pitch before setup.

determine an appropriate pitch before setup. 2. With pushbuttons of external dimensions greater than 30 mm, set the pitch according to the dimensions. (When using matrix installation for the A22-M□, mount with a pitch of 40 mm instead of 30 mm in the diagram above.)

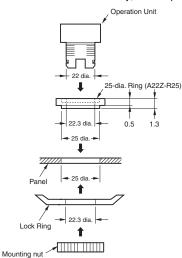
Mounting the Operation Unit on the Panel

- Insert the Operation Unit (Pushbutton, etc.) from the front surface of the panel, insert the Lock Ring and the mounting nut from the terminal side, then tighten the nut. Before tightening, check that the rubber washer is present between the Pushbutton Unit and the panel.
- When using a Legend Plate Frame, put one rubber washer each between the Legend Plate Frame and the panel and between the Operation Unit and the Legend Plate Frame. (One rubber washer will be provided when one Legend Plate Frame is ordered.)
- Align the Lock Ring with the groove in the casing, then insert the Lock Ring so that its edge is located on the panel side.

- Tighten the mounting nut at a torque of 0.98 to 1.96 N·m.
- When using a Lock Ring, replace with the supplied Lock Ring, insert the projecting part into the lock slot, and then tighten the mounting nut.

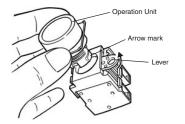


• When the panel cutout dimension is 25 dia., remove the supplied rubber washer and mount the 25-dia. Ring as shown below. (Since the A22Z-R25 is not attached to the main body, order separately.)



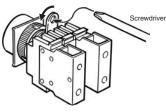
Mounting the Switch on the Pushbutton Unit

 Insert the Pushbutton Unit into the Switch Unit, aligning the arrow mark inscribed on the Case with the lever on the Switch Blocks, then move the lever in the direction indicated by the arrow in the following figure.



Removing the Switch

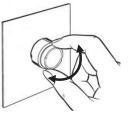
• Move the lever in the direction indicated by the arrow in the following figure, then pull the Pushbutton Unit or the Switch Blocks. Since the lever has a hole with an inside diameter of 6.5 mm, the lever can be moved in the specified direction by inserting a screwdriver into the hole and then moving the screwdriver.



Mounting/Replacing the Color Cap

Projection, Fall-guard

• Grip and rotate the Color Cap with your fingers.



Half-guard Indicators

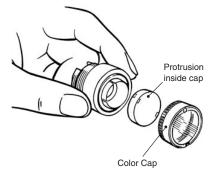
• Put the tips of the Cap Tightening Tool (A22Z-3908) into the Color Cap slot and turn the Tool.



Assembling the Cap

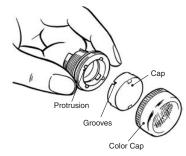
Lighted Pushbutton Switch

• Mount the Color Cap so that the protrusions inside the cap fit into the grooves in the Pushbutton Unit.



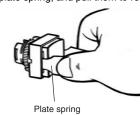
Indicator

• Mount the Color Cap so that the protrusions inside the Pushbutton Unit fit into the grooves in the cap.



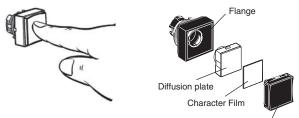
Square Pushbutton/Indicator

 Square Pushbutton/Indicator Insert the protruding tip of the Cap Puller (A3PJ-5080) into the Cap slot, hold the plate spring, and pull them to remove the Color Cap.



- Mounting the Color Cap:
- Mount the Color Cap on the flange and firmly push the Color Cap. When the Color Cap is inserted, check whether it operates properly. When replacing the Lamp, remove the Color Cap and diffusion plate with fingers or Cap Puller.

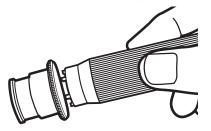
Attach the Character Film properly so that it fits inside the protruding part of the diffusion plate. Then, match the diffusion plate to the square flange and insert the Cap.



Color Cap

Emergency Stop Switch

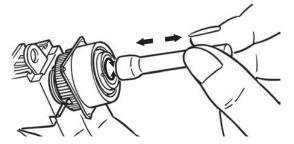
• Insert the protrusion of the Tightening Wrench (A22Z-3905) into the Cap slot and then turn to remove the Cap.



Installing/Replacing the Lamp

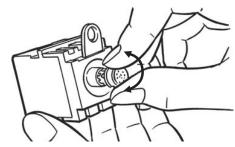
Installing/Replacing from the Panel Surface

• Insert the Lamp Extractor (A22Z-3901) into the lamp, then rotate the Extractor while pressing it.



Installing/Replacing on the Switch

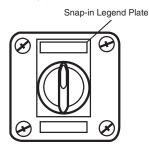
• Grip the lamp with your fingers, then rotate the lamp while pressing it against the Switch.



Control Box (Enclosure)

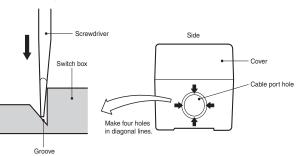
Mounting the Switch

The Standard-size Legend Plate Frame can be mounted. Mount the Frame as shown in the following diagram. Mount the Switch in the same way as for an ordinary panel.



Creating a Cable Port Hole

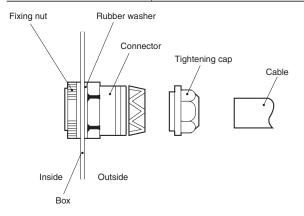
Place the tip of a screwdriver on the surface where the cable port hole is to be created with the cover attached and strike the screwdriver with a hammer to punch four holes.



Securing the Connector Cable

- 1. Insert the connector into the cable port hole in the Box and secure with the fixing nut inside the box.
- 2. Open a hole in the thin rubber section of the rubber ring.
- 3. Pass the tightening cap through the cable, insert the cable into the connector, and tighten the hexagonal nut to secure the cable.

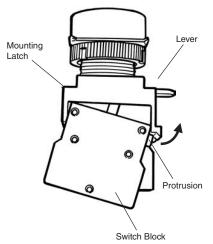
Cable diameter	Connector
7 to 9 dia.	A22Z-3500-1
9 to 11 dia.	A22Z-3500-2



Switch Blocks

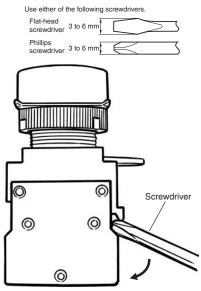
Installing the Switch Blocks

 Hook the small protrusion on the Switch Block into the groove on the Mounting Latch on the other side of the lever, then push up the Switch Block in the direction indicated by the arrow in the figure below.



Removing the Switch Blocks

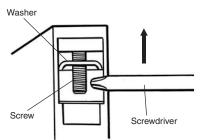
• Insert a screwdriver between the Mounting Latch and the Switch Block, then push down the screwdriver in the direction indicated by the arrow in the following figure.



Wiring

Wiring Round Crimp Terminals

• Loosen the terminal screw from the Switch Unit until it completely comes off the groove, insert a screwdriver as shown in the following figure, then push up the washer in the direction indicated by the arrow to temporarily secure it. Now, a round crimp terminal can be connected. After inserting the terminal, tighten the screws to complete wiring.



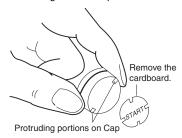
Engraving

- Engrave the characters on the surface on the Cap. Make sure that the characters are aligned parallel to the imaginary line connecting the two protruding portions to the left and right of the Cap.
- The characters must not be engraved deeper than 0.5 mm. Apply an alcohol-based paint coating, such as melamine, alkyd, or acrylic resin paint coating, to the engraved characters.



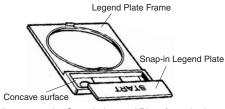
Affixing Character Film

 Hold the Cap, remove the cardboard on the Film, and attach the Film to the Cap. Make sure that the protruding portions of the Cap engage he cutout portions of the Film and that the characters are aligned parallel to the imaginary line connecting the two protruding portions to the left and right of the Cap.



Mounting and Dismounting Snap-in Legend

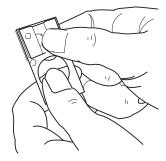
- Press and secure the Snap-in Legend Plate onto the Legend Plate Frame.
- The direction of the characters will vary with the mounting direction of the control panel if the Switch is a knob or key selector model.



• To easily remove the Snap-in Legend Plate from the Legend Plate Frame mounted to the panel, insert a Tool with a thin tip into the space between the Snap-in Legend Plate and the Legend Plate Frame.



- The Snap-in Legend Plate is easily removed by pressing the Snapin Legend Plate from the back of the Legend Plate Frame.
- The Legend Plate Frame is made of acrylic resin, which is easily damaged by shock. Be sure to handle the Legend Plate Frame with care.



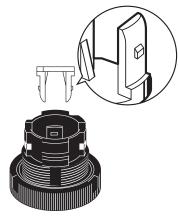
Engraving Method

Material: Acrylic

- Engrave the characters directly on the matted side of the Snap-in Legend Plate.
- The characters must be engraved no deeper than 0.5 mm.
- Apply alcohol-based paint coating to the engraved characters.
- If the Snap-in Legend Plate is transparent, engrave the mirrorwritten characters on the back of the Snap-in Legend Plate and apply paint coating to the characters. Then apply paint coating of a different color to the remaining part of the Snap-in Legend Plate.

Mounting Three-throw Spacer

Press and secure the two protruding portions of the Three-throw Spacer to the two indented portions of the inner side of the control panel.



Mounting the 30-dia. Resin Attachment

