

Size 22 Contacts — Pin Diameter .030 [0.76]

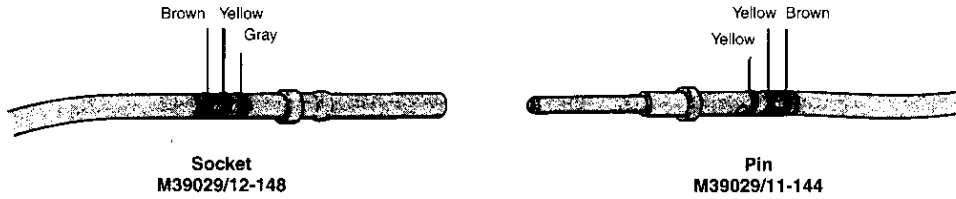
Standard Contacts

Materials

Pin and Socket Body — Copper alloy, plated gold over nickel

Socket Sleeve — Passivated stainless steel

Application Tooling — See page 3047



Contact Type	Wire Size AWG mm ²	Insulation Diameter (Max.)	Tape Mounted Contacts		Loose Piece Contacts		Hand Crimping Tool		AMP-TAPETRONIC Stripper-Crimper	
			Pin	Socket	Pin	Socket	Tool	Positioner	Machine	Funnel
MIL-C-39029	26-22 0.12-0.4	.054 1.37	204873-3	—	204873-4	205103-3	M22520/2-01	M22520/2-23	599406-7	1-125905-2

Low Force, ARINC 600 connector contacts, suitable for use in ARINC 404 connectors (see page 3016)

Low Force ARINC 600*	26-22 0.12-0.4	.054 1.37	—	—	208262-3	208264-2	M22520/2-01	M22520/2-23	—	—
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*Color coding, two bands: orange and green.

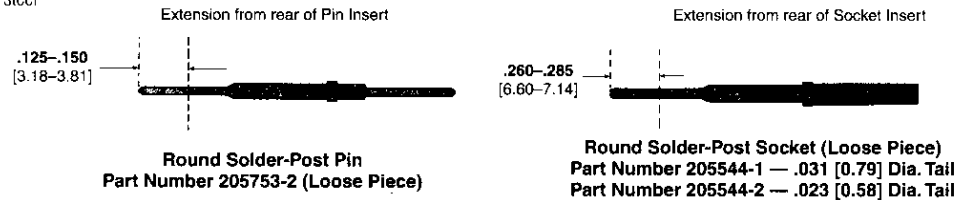
**Round Solder-Post
Contacts, Solder Post
Diameter .031 [0.79]**

Note: Round solder-post contacts are for use in RM series connectors.

Materials

Pin and Socket Body — Copper alloy, plated gold over copper

Socket Sleeve — Passivated stainless steel



Insertion and extraction tool for all ARINC 404 size 22 contacts:
MS81969/1-01
AMP Part Number 91066-1

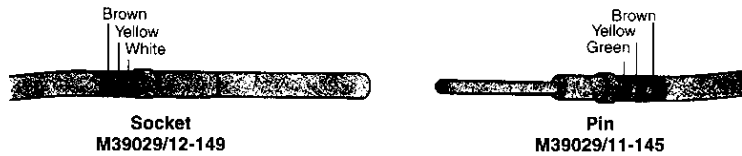
Size 20 Contacts — Pin Diameter .040 [1.02]

Standard Contacts

Materials

Pin and Socket Body — Copper alloy, plated gold over nickel

Socket Sleeve — Passivated stainless steel



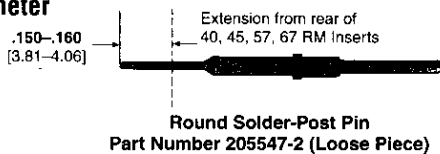
Contact Type	Wire Size AWG mm ²	Insulation Diameter (Max.)	Tape Mounted Contacts		Loose Piece Contacts		Hand Crimping Tool		AMP-TAPETRONIC Stripper-Crimper	
			Pin	Socket	Pin	Socket	Tool	Positioner	Machine	Funnel
MIL-C-39029	24-20 0.2-0.6	.071 1.80	204938-4	205116-2	204938-3	205116-1	M22520/2-01	M22520/2-08	599406-7	125905-1
Type XVII	30-26 0.05-0.15	.071 1.80	205791-4	—	205791-3	206887-1	M22520/2-01	M22520/2-08	599406-7	2-125905-4

Low Force, ARINC 600 connector contacts, suitable for use in ARINC 404 connectors (see page 3016)

Low Force ARINC 600*	24-20 0.2-0.6	.071 1.80	208265-4	—	208265-3	208267-2	M22520/2-01	M22520/2-08	599406-7	125905-1
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*Color coding, two bands: orange and red.

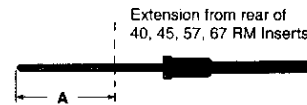
**Round Solder-Post Contact,
Solder Post Diameter
.031 [0.79]**



Material — Copper alloy, plated gold over nickel

**Wrap-Type Posted Pin,
.025 [0.64] Square Post**

A	Part Number
.430 10.92	206210-2
.685 17.4	206210-4
.185 4.7	206210-6



Insertion and Extraction Tool for all ARINC 404 size 20 contacts:
MS81969/1-02
AMP Part Number 91067-2

Rack and Panel Connectors