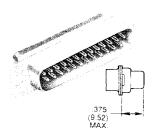
# Machined or Stamped Contacts, Size 20

### Part Numbers

Crimp Snap-In Contacts Supplied Separately



Tooling - Pages 232-234
Standard Shell Dimensions - Page 73
Mounting Method Detail - Page 6

#### Tin Shells

Number of Contacts (Shell Size)	Part Numbers			
	With Dimples (Pin Only) Without Contacts	Without Dimples (Socket) Without Contacts		
9(E)	DEU-9P-K87-F0	DEU-9S-A197-FO		
15(A)	DAU-15P-K87-F0	DAU-15S-A197-F0		
25(B)	DBU-25P-K87-F0	DBU-25S-A197-F0		
37(C)	DCU-37P-K87-F0	DCU-37S-A197-F0		
50(D)	DDU-50P-K87-F0	DDU-50S-A197-F0		

Clinch Nut and Float Mounting Options Available:

Add: E = 4-40 Clinch Nut Y = Float Mounting Example: DBUE25P-K87-F0

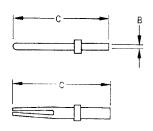
#### Yellow Chromate Over Cadmium Shells

	Part Numbers		
Number of Positions (Shell Size)	Connectors Without Contacts	Connectors Packaged With Machined Contacts*	
9(E)	DEU9P or S-FO	DEU9P or S	
15(A)	DAU15P or S-FO	DAU15P or S	
25(B)	DBU25P or S-FO	DBU25P or S	
37(C)	DCU37P or S-FO	DCU37P or S	
50(D)	DDU50P or S-FO	DDU50P or S	

\*Pin contact is 030-1952-000/Socket contact is 030-1953-000

## Machined Crimp Contacts

Machined contacts are furnished loose piece for use with manual and semi-automatic machines.



Description	Part Number	Wire Accom- modation	B 土.002 (0.05)	C Max.	Hand Tool
Pin 20	030-1952-000	20, 22, 24	.045(1.14)	.541(13.74)	CCT-DCM-1
Pin 20-18	030-1954-000	(1) 18 or (2) #22	.066(1.68)	.867(22.02)	CCT-DCM-1
Pin 20-26	030-1952-002	26, 28, 30	.025(0.63)	.541(13.74)	CCT-DCM-2
Socket 20	030-1953-000	20, 22, 24	.045(1.14)	.523(13.28)	CCT-DCM-1
Socket 20-18	030-1955-000	(1) 18 or (2) #22	.066(1.68)	.844(21.56)	CCT-DCM-1
Socket 20-26	030-1953-002	26, 28, 30	.025(0.63)	.523(13.28)	CCT-DCM-2

NOTE for Size 20-18 contacts only: Shrink sleeving is suggested on the crimp pot to prevent contacts from touching.

Plastic Insertion/Extraction Tool - CIET-20HD

 $Metal\ Extraction\ Tool\ -\ CET\text{-}20D$ 

# Stamped Crimp Contacts/Reeled

Semi-Automatic Tooling - Pages 223-225

### **Non-Insulation Support**

Contact Size		Contact Part Number		Contacts	
	Wire Accommodation	Pin	Socket	Per Reel	Hand Tool
20-18	AWG #18 thru 22 (For AWG #24 consult factory)	D110238-165	D110238-166	7,500	CCT-D*C-4
20	AWG #20 thru 28 (For AWG #30 consult factory)	D110238-34	D110238-35	10,000	CCT-D*C-4

### **Insulation Support**

Wire Accommodation	Contact Part Number		Contact	
	Pin	Socket	Per Reel	Hand Tool
AWG #22-#26	D110238-428	D110238-434	7,500	CCTP-D*C-10
AWG #28 thru #32	D110238-431	D110238-436	7,500	CCTP-D*C-8

Plastic Insertion/Extraction Tool - CIET-20HD

Metal Extraction Tool — CET-20D

Highlighted part numbers indicate standard product; usually available with shorter lead times.