High-precision visual displacement meter



Employs a 2-dimensional CCD. A new type of displacement meter that takes advantage of image processing technology.



Features

Stable measurement of a transparent object or a glass. A wide variety of sensor heads for enhanced detection possibilities.

OMRON's Z300 makes the notion that displacement sensors cannot perform stable measurement of a transparent object or a glass a thing of the past. The newly-developed 2-dimensional CCD (S-CCD) incorporated in the Z300, combined with upgraded performance of the controller, provides enhanced stability and accuracy in measurement of a transparent object. The latest algorithm employed by the Z300 enables optimal sensitivity even if there is a big difference between the amount of reflected light from the surface and that from the bottom of a glass. Enhanced measurement area and a variety of high-resolution, long-distance sensor heads greatly expand the range of applications. The Z300 is just another example of OMRON's ongoing challenge to the limits of sensing possibilities. Resolution: 1µm Resolution: 0.4µm Resolution: 8µm (at 250 mm) Long range model Resolution: 0.04µm High precision model 100 ± 20 mm Super long range model 50 + 5 mmHigh precision model 600 ± 350mm Super long range 20 ± 1 mm Diffusion (ceramic) Metal diffusion 0° to 75° Mirror plane regular reflection Metal regular reflection Conventional model

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The newly developed 2-dimensional CCD (S-CCD) achieves superb sensing performance.

A 2-dimensional CCD enables stable and high-speed measurement.

With previous 1-dimensional CCDs, flutter in the CCD would appear in the output. To stabilize the output value, it was necessary to add a signal averaging circuit, and this slowed the response time. The S-CCD with a 2-dimensional CCD divides the measurement point into 60 lines and measures each. Even if the surface of the work causes flutter in the CCD, the averaging effect for each pixel enables stable detection and high-speed processing.



There is nothing like a CCD for measuring transparent objects.

X PSD scheme

When a diffuse reflection type was used, measurement was not possible because there was insufficient diffuse reflected light. When a regular reflection type was used, reflected light from the rear side or background caused the PSD to incorrectly detect the position of the reflected light, preventing accurate measurement of the surface displacement.

O CCD scheme

In the CCD's regular reflection mode, it is possible to extract only the light from the surface. There are no effects from the rear side or background, and thus it is possible to accurately measure the displacement of a transparent body.





For more Information: U.S. www.sensors.omron.com Canada www.sensors.omron.ca C-31

0.96 ms

+10.200 +10.000

ZERO OFF

S+ENT:調整

View the measurement state. Monitoring as you desire...

Employs an easy-viewing color display system (when color monitor is connected). This system allows you to monitor the information you need at each stage, including test adjustment, operation, and maintenance, helping to ensure certain measurement.



Digital display enables easy viewing of the measured value. The decision is indicated in two colors as "Pass" (green) or "High/Low" (red), making it easy to discern a rejection.

Monitoring - real time



The position of the measurement point and the intensity of the reflected light are expressed on the monitor. The operator can easily check whether optimum measurement is taking place.

Monitoring - recording and playback

Record and play back the conditions during test mode



The conditions of a test performed off-line in a different location can be saved. When installed in-line, the data can be referenced.

Record and play back the conditions when a rejection decision (High/Low) occurs.

Triggered monitoring of continuous measurement

values over a certain time using the time system. Identify at a glance changes in measured values of

a moving or rotating work and the correlation with

Trend monitor

OUT Ø

the trigger.

シン 11 測定 1

Ic

: 画面切替



Up to 20 conditions (reflected light, measurement data, etc.) of a measurement that received a rejection decision in-line can be saved. This information can be used to analyze and troubleshoot problems in the work.

Test mode



Store any amount of measured data. Use for a work test.

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Dialogue-type menus provide strong support for programming.

Application menu

Menus allow you to set the main measuring methods with ease.

Follow the guidance of the monitor screen to set measuring conditions.



Expert menu

For measurement applications that cannot be handled by the Application menu, use the "Expert menu" to program detailed setting conditions.

Enhanced hold functions and freedom to set triggers widen the range of application.

The Z300 makes it possible to implement hold functions with just the controller. Trigger (measurement timing) functions are also enhanced, with a wide range of features. Applications that were previously very difficult can now be performed with ease.



Average hold



Selectable trigger function



Peak hold (bottom)





It is possible to build measurement timing arbitrarily inside a controller based on timing, such as a synchronization sensor. (It is based on the setting of delay time.) Maximum of four timings can be programmed.

Application

Measuring the thickness of transparent film



Measuring the thickness of sheet materials



Inspecting the surface uniformity of a hard disk



Tire and black rubber thickness



Verification of electrode position in the display module.



Measurement of warping in transparent plastic



Shape measurement for welding robot control



Grinding measurement of a whetstone





Ordering Information (Shaded models are normally stocked.)

Name Item	Model	
	Z300-S2T	
Sonsor	Z300-S5T	
Sensor	Z300-S10	
	Z300-S60	
Controller NPN	Z300-VC10EV3	
Controller PNP	Z300-VC15EV3	
Console	Z300-KP	
LCD monitor	F150-M05L	
Video monitor	F150-M09	
Sonsor oxtonsion cablo	Z309-SC1 3M	
Sensor extension cable	Z309-SC1 8M	
Monitor cable	F150-VM	

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Rating/performance

Sensor: Z300-S10/Z300-S5/Z300-S60

Model		Z300-S10 (lor	Z300-S60 (Super long-range type)			
		Diffuse reflection mode	Regular reflection mode	Diffuse reflection mode only		
Measurement Modes						
Measureme distance	ent center	100 mm	94 mm	600 mm		
Measurem	ent range	±20 mm	±16 mm	±350 mm (F.S. 700 mm)		
Light source		Visible semiconductor laser (wavelength 670 nm, 1 mW max., Class 2)		Visible semiconductor laser (wavelength 658 nm, 15 mW max., Class 3B) *1		
Minimum beam shape *2		60 μm \times 1000 μm typical (standard distance)		0.3 mm × 16(10.3*) mm (at 500 mm) *Effective area of CCD		
Linearity*3		±0.1% F.S.		±0.07%F.S (250 mm to 750 mm) ±0.1%F.S (750 mm to 950 mm)		
Resolution*4		1 μm*5		8 μm (at 250 mm) 40 μm (at 600 mm)		
Sampling p	eriod *6	500 μs (at high speed)				
LED	NEAR lamp	Illuminates when the object is near the measurement center distance, and is on the near side of the measurement center distance in the measurement range. The lamp flashes when the object is out of the measurement range or insufficient light is received.				
indicator FAR lamp		Illuminates when the object is near the measurement center distance, and is on the far side of the measurement center distance in the measurement range. The lamp flashes when the object is out of the measurement range or insufficient light is received.				
Temperatu	re drift*7	0.01% F.S. /°C				
	Protective structure	IEC 60529 IP67 IEC Standard IP66*8				
Environ-	Ambient illuminance	Incandescent lamp: 3,000 lux max.				
mental	Ambient temperature	Operating: 0°C to 50°C, Storage: -15°C to 60°C (with no icing or condensation)				
Resistant	Ambient humidity	Operating/Storage: 35% to 85% RH (with no condensation)				
	Vibration resistance	10 to 150 Hz, 0.35-mm double amplitude for 8 minutes each in X, Y, and Z directions				
Material		Diecast aluminum				
Cable leng	th	2 m		50 cm + extension cable		
Minimum bending radius		68 mm				
Weight		Approx. 600 g Approx. 1000 g				

*1. *2.

For Class 2 types, please inquire. Defined at 1/e2 (13.5%) of the central light intensity. If there is stray light outside of the defined area and the reflectance of the light around the work is higher than the work, detection errors may result.

*3. The error with respect to the ideal straight line of displacement output during measurement of our standard while aluminum ceramic. The linearity may vary depending on the object.



*4. The converted displacement value of peak-to-peak displacement output (when our standard aluminum ceramic is measured). In an electromagnetic field, resolution performance may not be satisfactory. Using an average measurement count of 64 times with the Z300-VC10V3.

*5

*6. *7.

Using an average measurement count of 512 times with the Z300-VC10V3. Measured value when set to high-speed mode. Value when the distance between the sensor and the object (white aluminum ceramic) is fixed with an aluminum jig and the Z300-VC10V3 controller is connected. For IP 67 items, please inquire. *8. *9.

For more Information: U.S. www.sensors.omron.com C-36 Canada www.sensors.omron.ca

Sensor: Z300-S2T/Z300-S5T							
Model		Z300-S2T		Z300-S5T			
Measure- ment Modes Item		Diffuse reflection	Specular reflection	Diffuse reflection	Specular reflection		
Measureme distance	ent center	5.2 mm	20 mm	50 mm	44 mm		
Measureme	ent range	±1 mm		±5 mm	±4 mm		
Light sourc	Э	Visible laser diode (wavelength 650 nm, 1 mW max., Class 2)		Visible laser diode (wavelength 670 nm, 1 mW max., Class 2)*			
Minimum b	eam shape *2	20 $\mu m \times$ 300 μm typical (standa	ard distance)	$30~\mu m \times 400~\mu m$ typical (standard distance)			
Linearity*3		±0.05% F.S.	±0.05% F.S	±0.1% F.S	±0.1% F.S		
Resolution*	4	0.4 μm *5	0.4 μm	0.4 µm	0.4 μm		
Sampling period *6		540 μs (at high speed)					
LED	NEAR lamp	Illuminates when the object is near the measurement center distance, and is on the near side of the measurement center distance in the measurement range. The lamp flashes when the object is out of the measurement range or insufficient light is received.					
indicator	FAR lamp	Illuminates when the object is near the measurement center distance, and is on the far side of the measurement center distance in the measurement range. The lamp flashes when the object is out of the measurement range or insufficient light is received.					
Temperatu	e drift*7	0.01% F.S./°C					
	Protective structure	IEC 60529 IP67		IEC Standard IP66*8			
	Ambient illuminance	Incandescent lamp: 3,000 lux max.					
Environ- mental Resistant	Ambient temperature	Operating: 0°C to 50°C, Storage: -15°C to 60°C (with no icing or condensation)					
	Ambient humidity	Operating/Storage: 35% to 85% RH (with no condensation)					
	Vibration resistance	10 to 150 Hz, 0.35-mm double amplitude for 8 minutes each in X, Y, and Z directions					
Material		Diecast aluminum					
Cable lengt	h	2 m		50 cm + extension cable			
Minimum bending radius		68 mm					
Weight		Approx. 350 g		Approx. 600 g			

*1. For Class 2 types, please inquire.

*2. Defined at 1/e2 (13.5%) of the central light intensity. If there is stray light outside of the defined area and the reflectance of the light around the work is higher than the work detection errors may result. The error with respect to the ideal straight line of displacement output during measurement of our standard while aluminum ceramic. The linearity may vary depend-

*3. ing on the object.



The converted displacement value of peak-to-peak displacement output (when our standard aluminum ceramic is measured). In an electromagnetic field, resolution *4. The converted displacement value or peak-to-peak displacement output (when our standard administration or standard administration

*5.

Measured value when set to high-speed mode.

*6. *7. *8. *7. *8. *8. Value when the distance between the sensor and the object (white aluminum ceramic) is fixed with an aluminum jig and the Z300-VC10V3 controller is connected. For IP 67 items, please inquire.

For more Information: U.S. www.sensors.omron.com Canada www.sensors.omron.ca C-37

Contro	ller: Z300-VC10V3/Z	300-VC15V					
Item n	node	VISUAL mode	NON VISUAL mode				
	Power supply volt-	21.6 to 26.4 V DC (including ripple)					
	aye						
	tion	1 A or less (when two sensors are connected)					
		Between external DC terminals and ground terminal: 20 MΩ or higher (using 100-V DC insulation resistance tester)					
	Insulation resistance	(with built-in surge protector disconnected)					
		Between external DC terminals and ground terminal: 100	0 V AC 50/60 Hz (with built-in surge protector				
Gen-	Dielectric strength	disconnected)					
erai	Leakage current	10 mA max.					
speci	Noise resistance	1500 V p-p, pulse width of 0.1 μs/1 μs, Rise: 1-ns pulse					
tions	Vibration resistance	10 to 150 Hz (vibration width 0.1 mm) X, Y, Z directions 8	3 min.				
10115	Shock resistance	200 m/s ² , 6 directions, 3 times each					
	Ambient temperature	Operating: 0 to +50°C, storage: -15 to +60°C (with no icir	ng or condensation)				
	Ambient humidity	Operating/storage: 35 to 85% RH (with no condensation)					
	Ambient Conditions	No corrosive gas					
	Brotactive structure	D-type ground (ground resistance 100 \sciences) ^ The previous No. 3 type grounding					
	Material	Unit: ABS					
	Number of						
	connected sensors	2 units	1 unit				
	Number of scenes	16	1				
	Image recording	Maximum of 20 rejection images, maximum of 4 peripheral images					
	function	Up to 4 work surface images can be recorded	—				
	Processing method	Dark/light center, edge center	Edge center				
	Image pre-processing	Noise elimination, smoothing	None				
	Average/filter	Average count (12 levels, 1 to 4096 times), HPF (high-pass filter)	Average count (SLOW: 64 times, FAST: 1 time)				
	Light intensity follow	Auto (light intensity follow range can be specified), fixed	Auto (light intensity follow range cannot be spec-				
	Tunction	Selected IIOII 52 levels)					
	Applications	displacement maximum height groove/depression lev-					
		el difference, thickness of transparent object, level differ-	—				
		ence (2 sensors), thickness (2 sensors)					
	Danga analification	Area of line beam direction + displacement direction can					
	Range specification	be specified.	—				
	2-area measure-	Absolute coordinate mode, relative coordinate mode	_				
Per-	ment mode						
form	Hold function	Sampling, peak, bottom, peak-to-peak, average, length	—				
ance	2-sensor measure-	Simultaneous measurement, alternating measurement	—				
speci	Measurement data	4 outputs/scene	1				
fica-		The following calculations are possible for each of OUT	1				
tions	O I I I I I I I I I I	0 to 3					
	Calculation func- tions	K+A, K-A, K+(A+B), K+iA-B), K-(A+B)	_				
		A, B: Specified measurement points					
		K: Any constant					
		Decision output (HIGH, PASS, LOW, ERROR)					
		→ RS-232C output					
	Result output	Terminal block output					
		Measured value output (measured value)	Analog output of measured values				
		RS-232C output					
	Terminal block						
		$\overline{DI0}$ to $\overline{DI3}$	LD-OFF				
		21 output points: DO0 to DO20					
	Monitor I/F	1 CH (supports pin jack and over scan monitor)	_				
	Analog output	Full each autout at maximum of 40,000 laugh. Description \star 0.05 mV/(1.10, 0.4 \pm 0.4 (4.00, -1)					
	resolution		11 υ.25 ΠΙV (± V), υ.4 μΑ (4-20 μΑ)				
Weigh	t	Approximately 700 g (unit only)					
Acces	sories	Operation manual, 1 resistor (250 Ω, 1/2 W)					

* Measured at an average count of 64 times with our K3AS Linear Sensor Controller connected

C-38 For more Information: U.S. www.sensors.omron.com Canada www.sensors.omron.ca

Monitor						
Product name	LCD monitor	Video monitor				
Item Model	F150-M05L	F150-M09				
Size	5.5 type	9 inches				
Туре	TFT color LCD	Monochrome CRT				
Resolution	$320 \times 240 \text{ dots}$	800TV or higher (center)				
Input signal	NTSC composite video (1.0 V / 75 Ω)					
Power supply voltage	20.4 to 26.4 VDC	100 to 240 VAC (-15%, +10%)				
Current consumption	Approx. 700 mA	Approx. 200 mA				
Ambient	Operating: 0°C to 50°C, Storage: -25°C to 65°C	Operating: -10°C to 50°C, Storage: -20°C to 65°C				
temperature	(with no icing or condensation)	(with no icing or condensation)				
Ambient	Operating/Storage: 35% to 85%RH	Operating/Storage: 10% to 90%RH				
humidity	(with no condensation)	(with no condensation)				
Weight * Unit only	Approx. 1 kg	Approx. 4.5 kg				
Accessories	Operation manual, 4 clamps	Instruction manual				

Name and function of each part

Sensor: Z300-S5T/-S10/-S60



Sensor: Z300-S2T



Check

- Using Z300-S2T
- When you remove and measure a beam cover, please attach the monitor cap attached to the sensor in the position of the following figure.
- When you display a circumference image, please be sure to attach a beam cover. Where a beam cover is removed, a circumference image cannot be displayed correctly.



(1), (2) When the distance from the sensor front to the work is within the measurement range, these lamps illuminate in response to the distance. If the work is outside the measurement range or there is insufficient light, both lamps will

blink



This indicator lamp also functions as a laser emission warning light.

. Immediately after turning on the power, at least one of the indicator lamps will illuminate steadily or blink • During the first 15 to 25 seconds after turning on the power, both indicator lamps will re-

- main off, indicating that the laser light is off. During laser emission, one of the indicator lamps will illuminate steadily or blink.
- When the laser is off, both indicator lamps will be off.
- (3) Laser projector (4) Laser receiver
- (5) Illumination for display of peripheral images.
- (6) Load a peripheral image. (7) Switch from measurement to peripheral image display, and then from peripheral image display to measurement. To display a peripheral image, loosen the screw on the beam cover lever and then move the lever to the left. To switch to measurement, move the lever to the right. The lever screw should be tightened to a torque of 1.5 to 3 kgf2cm using a slotted screwdriver.



Controller: Z300-VC10V3/Z300-VC15V3



C-40 For more Information: U.S. www.sensors.omron.com Canada www.sensors.omron.ca

Setting menu

Application menu

Surface displacement



Make stable measurements of the average displacement magnitude in the laser beam, even if there are gaps (hair line scratches, etc.).

When the part which does not desire measurement within a laser beam is included





Maximum height

Gap, Dent



Thickness of transparent object

The highest position in a laser beam is measured.

The thickness of a

transparent object can

be measured by one

sensor.



bottom is measured within a laser beam



Thickness (2 cm)



Between a peak and a bottom is measured within a laser beam.

Expert menu

* The hierarchy of display mode changes by kinds of screen.



Precautions

Warning

Be careful not to expose your eyes to the laser

beam directly or to the light reflected by a mirror-smooth object.

The laser beam emitted from the laser has high power density and its entry to your eyes

may cause blindness.

For safe use of laser products

The Z300 uses a laser light source. The laser is classified in accordance with JIS Standards (JIS-C6802).

	Z300-S2T	Z300-S5T	Z300-S10	Z300-S60
Wave- length	650 nm	670 nm	670 nm	658 nm
Maxi- mum output	1 mW max.	1 mW max.	1 mW max.	15 mW max.
Class		3B		
Maximum pulse width	7ms	7ms	7ms	17.5ms
Period	0.5 to 10	0.5 to 10	0.5 to 10	0.5 to 25

Labels related to laser

The following warning label is attached to the side of the sensor on the Z300.



About safety devices

The Z300 is equipped with a laser emission warning lamp and a laser-off input circuit. An interlock function can be configured using an external circuit.

About operation

- If there is a reflective body with a specular surface in the light path, install a light shielding cover. If the light path must be left open, ensure that it is not at eye height.
- The safe distance (Nominal Optical Hazard Distance: NOHD) is approximately 1 m (15 m for the Z300-S60); however, endeavor to terminate the light path in so far as is possible. The optimum terminating material has a delustering coating and minimal reflection.
- When installing or adjusting the Z300-S60 use laser-protective glasses.

Overview of JIS C6802 Standard

Safety measures that users must implement based on the class of laser product are as follows.

Class Requirements	Class 1	Class 2	Class 3A	Class 3B*	Class 4
Remote inter- lock connector	Not required			Connect to room or door circuit	
Key control	Not required			Remove key when not needed	
Beam attenua- tor	Not required			Prevent inadvertent light exposure during use	
Emission indicator device	Not required			Indicates that laser is in operation	
Warning sign	Not required			Observe the cautions in the warning sign	
Beam path	Not required Terminate ends of necessary beam paths				
Mirror reflection	Not required			Prevent unexpected reflection	
Eye protection	Not required			Required when tech- nical or administra- tive methods cannot be carried out, and when the MPE is ex- ceeded.	
Protection clothes	Not required			Required in some cases	Specific instruc- tions are required
Training	Not required Required main			ed for all operators and ntenance personnel	

* A Class 3B laser product that does not exceed 5 times the Class 2 AEL and which has a remote interlock connector, shade-based control, a beam attenuator, an emission warning device, and with respect to eye protection, has a wavelength range of 400 nm to 700 nm, is treated as a Class 3A laser product.

FDA approval pending

Products equipped with this device are subject to the laser regulations of the FDA (Food and Drug Administration) if exported to the U.S.A. The Z300 is scheduled for registration with the CDRH (Center for Devices and Radiological Health).



Correct Use

About warming up

After turning on the power, wait about 30 minutes before using the equipment. The circuits are not stable after turning on the power, and thus measured values tend to gradually drift.

Mounting the sensor head of the Z300-S2T, Z300-S10, Z300-S5T

The sensor head of the Z300-S2T can be mounted in two ways to allow use as a regular reflection optical device, or a diffuse reflection optical device.

Select the optimum mounting method according to the object of detection and its surface to achieve high-precision measurement.

Using for regular reflection Z300-S2T



Using for diffuse reflection Z300-S2T



(Unit: mm)

Dimensions (Unit: mm)



Z300-S10





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Vinyl-insulated round cable 6.8 dia Standard length: 2 m

Connector



For more Information: U.S. www.sensors.omron.com Canada www.sensors.omron.ca C-45

Certain Terms and Conditions of Sale

- Offer: Acceptance. These terms and conditions (these "Terms") are deemed Diet, Acceptate, manuals or other documents, whether electronic or in writ-ing, relating to the sale of goods or services (collectively, the "<u>Goods</u>") by Omron Electronics LLC and its subsidiary companies ("<u>Seller</u>"). Seller hereby objects to any terms or conditions proposed in Buyer's purchase order or other documents which are inconsistent with, or in addition to, these Terms. Please contact your Omron representative to confirm any additional terms for sales from your Omron company
- 2.
- from your Omron company. <u>Prices.</u> All prices stated are current, subject to change without notice by Seller. Buyer agrees to pay the price in effect at time of shipment. <u>Discounts.</u> Cash discounts, if any, will apply only on the net amount of invoices sent to Buyer after deducting transportation charges, taxes and duties, and will be allowed only if (i) the invoice is paid according to Seller's payment terms and (ii) Buyer has no past due amounts owing to Seller. <u>Orders.</u> Seller will accept no order less than \$200 net billing. <u>Covernmental Approvals.</u> Buyer shall be responsible for and shall bear all 3
- <u>Governmental Approvals.</u> Buyer shall be responsible for, and shall bear all costs involved in obtaining any government approvals required for the impor-5 tation or sale of the Goods.
- Taxes. All taxes, duties and other governmental charges (other than general real property and income taxes), including any interest or penalties thereon, imposed directly or indirectly on Seller or required to be collected directly or indirectly by Seller for the manufacture, production, sale, delivery, importation, consumption or use of the Goods sold hereunder (including customs duties) 6. and sales, excise, use, turnover and license taxes) shall be charged to and remitted by Buyer to Seller.
- <u>Financial</u>. If the financial position of Buyer at any time becomes unsatisfactory to Seller, Seller reserves the right to stop shipments or require satisfactory security or payment in advance. If Buyer fails to make payment or otherwise 7. comply with these Terms or any related agreement, Seller may (without liability and in addition to other remedies) cancel any unshipped portion of Goods sold hereunder and stop any Goods in transit until Buyer pays all amounts, includ-ing amounts payable hereunder, whether or not then due, which are owing to it
- by Buyer. Buyer shall in any event remain liable for all unpaid accounts. <u>Cancellation</u>; <u>Etc.</u> Orders are not subject to rescheduling or cancellation unless Buyer indemnifies Seller fully against all costs or expenses arising in connection therewith.
- Force Majeure. Seller shall not be liable for any delay or failure in delivery resulting from causes beyond its control, including earthquakes, fires, floods, strikes or other labor disputes, shortage of labor or materials, accidents to machinery, acts of sabotage, riots, delay in or lack of transportation or the
- 10. <u>Shipping: Delivery.</u> Unless otherwise expressly agreed in writing by Seller:
 a. Shipping: <u>Delivery.</u> Unless otherwise expressly agreed in writing by Seller:
 b. Such carrier shall act as the agent of Buyer and delivery to such carrier shall constitute delivery to Buyer;
 a. Display and the provide the providet the providet t

 - All sales and shipments of Goods shall be FOB shipping point (unless oth-erwise stated in writing by Seller), at which point title to and all risk of loss of the Goods shall pass from Seller to Buyer, provided that Seller shall retain a security interest in the Goods until the full purchase price is paid by Buyer; Delivery and shipping dates are estimates only. Seller will package Goods as it deems proper for protection against normal bandling and outs otherase norby to special conditions. c. Ы
- handling and extra charges apply to special conditions. <u>Claims.</u> Any claim by Buyer against Seller for shortage or damage to the Goods occurring before delivery to the carrier must be presented in writing to Seller within 30 days of receipt of shipment and include the original transporta-tion bill signed by the carrier noting that the carrier received the Goods from Seller in the condition claimed. 11. Claims.

- 12. Warranties. (a) Exclusive Warranty. Seller's exclusive warranty is that the Goods will be free from defects in materials and workmanship for a period of twelve months from the date of sale by Seller (or such other period expressed in writing by Seller). Seller disclaims all other warranties, express or implied. (b) Limitations. SELLER MAKES NO WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, ABOUT NON-INFRINGEMENT, MERCHANTABIL-ITY OR FITNESS FOR A PARTICULAR PURPOSE OF THE GOODS. BUYER ACKNOWLEDGES THAT IT ALONE HAS DETERMINED THAT THE GOODS WILL SUITABLY MEET THE REQUIREMENTS OF THEIR INTENDED USE. Seller further disclaims all warranties and responsibility of any type for claims or expenses based on infringement by the Goods or otherwise of any intellectual property right. (c) Buyer Remedy. Seller's sole obligation hereunder shall be to replace (in the form originally shipped with Buyer responsible for labor charges for removal or replacement thereof) the non-complying Good or, at Seller's election, to repay or credit Buyer an amount equal to the purchase price of the Good; provided that in no event shall Seller be responsible for warranty, repair, indemnity or any other claims or expenses regarding the Goods uncess Seller's analysis confirms that the Goods were properly handled, stored, installed and maintained and not subject to contamination on charge private anitation and the subject to contamination. properly handled, stored, installed and maintained and not subject to contami-nation, abuse, misuse or inappropriate modification. Return of any goods by Buyer must be approved in writing by Seller before shipment. Seller shall not be liable for the suitability or unsuitability or the results from the use of Goods in combination with any electrical or electronic components, circuits, system assemblies or any other materials or substances or environments. Conserved as an amendment or addition to the above warranty. Damage Limits; Etc. SELLER SHALL NOT BE LIABLE FOR SPECIAL, INDI-RECT OR CONSEQUENTIAL DAMAGES, LOSS OF PROFITS OR PRODUCT.
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