# 3M<sup>™</sup> Hyper Soft Thermally Conductive Interface Pads 5519 and 5519S

## **Product Description**

3M<sup>™</sup> Hyper Soft Thermally Conductive Interface Pads 5519 and 5519S are designed to provide a preferential heat transfer path between heat generating components and heat sinks, heat spreaders or other cooling devices. These products consist of a highly conformable slightly tacky silicone elastomer sheet filled with thermally conductive ceramic particles which provide special features listed as follows.

- Very high thermal conductivity and good electrical insulation properties.
- Good softness and conformability even to non-flat surfaces.
- "S" version incorporates a thin PEN (polyethylene-naphthalate) film carrier for improved handling.
- Slight tack allows pre-assembly. Good wettability for better thermal conductivity.

### Construction

#### 3M<sup>™</sup> Hyper Soft Thermally Conductive Interface Pad 5519

Removable Film liner Thermally conductive silicone elastomer Removable Film liner

Standard thickness (excludes liner): 0.5 mm, 1.0 mm, 1.5 mm, 2.0 mm

#### 3M<sup>™</sup> Hyper Soft Thermally Conductive Interface Pad 5519S

Standard thickness (excludes liner): 0.5 mm, 1.0 mm, 1.5 mm, 2.0 mm

Permanent PEN Film (0.009 mm) carrier Thermally conductive silicone elastomer Removable Film liner



# **Typical Physical Properties**

**Note:** The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

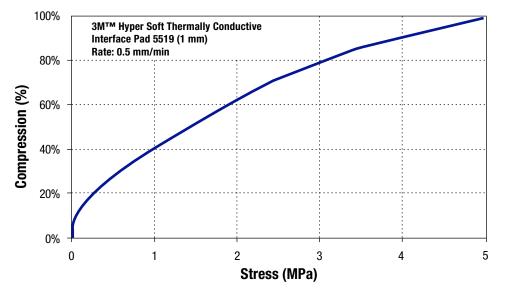
	3M™ Hyper Soft Thermally Conductive Interface Pads 5519 and 5519S		
Property	Method	Value	
Thermal Conductivity (W/mK) <sup>Note 2</sup>	ASTM D5470	4.9	
Flammability	UL 94	VO	
Density (g/cm³, @ 25°C)	-	3.1	
Hardness	Shore 00 <sup>Note 1</sup>	5519 @ 70 5519S @ 75	
Volume Resistivity (Ω-cm)	ASTM D257	1.7 x 10 <sup>14</sup>	
Dielectric Strength (kV/mm)	ASTM D149	1.1	
Dielectric Constant	ASTM D150	19.5 (1-100 kHz)	

Notes:

1) Shore 00 Test Method based on a 6mm thick sample. Results will vary for different thickness samples.

2) Thermal conductivity can vary with test method and/or equipment used for testing at different test sites.

#### **Compression vs. Stress**



#### **Environmental Aging Data**

Heat resistance of 1.0 mm 3M<sup>™</sup> Hyper Soft Thermally Conductive Interface Pad 5519

Duration (hrs)	Initial	500	1000	3000
Thermal Conductivity (W/mK)	4.9	4.9	4.9	4.9
Hardness (Shore 00)	69	70	70	70
Appearance	_	No effect	No effect	No effect

#### Aged at 130°C in high temperature chamber.

Note: Thermal Conductivity for aging tested using the QTM-500 Hot Wire Test Method. Values can differ from an ASTM-D5470 TM due to TM differences.

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## Shelf Life

Product shelf life is 24 months from date of manufacture when stored at room temperature conditions (23-25°C & 50% RH) and in the products original packaging.

## Certification/Recognition

**MSDS:** 3M has not prepared a MSDS for these products which is are subject to the MSDS requirements of the Occupational Safety and Health Administration's Hazard Communication Standard, 29 C.F.R. 1910.1200(b)(6)(v). When used under reasonable conditions or in accordance with the 3M directions for use, these products should not present a health and safety hazard. However, use or processing of these products in a manner not in accordance with the directions for use may affect their performance and present potential health and safety hazards.

**TSCA:** These products are defined as an article under the Toxic Substances Control Act and therefore, are exempt from inventory listing requirements.

**RoHs Complaint/REACH Compliant:** These products comply with the European Union's "Restriction of Hazardous Substances" (RoHs) initiative and with European REACH regulations 2002/95/EC and 2005/618/EC.

# For Additional Information

To request additional product information or to arrange for sales assistance, call toll free 1-866-599-4227. Address correspondence to: 3M, Electronics Markets Materials Division, 3M Center, Building 225-3S-06, St. Paul, MN 55144-1000. Our fax number is 651-778-4244 or 1-877-369-2923. In Canada, phone: 1-800-364-3577. In Puerto Rico, phone: 1-787-750-3000. In Mexico, phone: 52-70-04-00.

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