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# B7A Link Remote I/O Components Overview

Parts Summary and Configuration Guide to Build a Wire-Saving B7A Link Remote I/O System

- Just two wires transmit data, simplifies installation and troubleshooting
- High-speed (100 m max. at 3 ms) and long distance (500 m max. at 19.2 ms) configurations available
- Wide range of transistor and relay blocks to meet application needs

# Ordering Information

# PLC MASTER LINK MODULES

Appearance	I/O classification	I/O configuration	System compatibility	Part number	Stan- dards
	16-point output, long distance and high-speed systems	input and output PLCs	CQM1 compact PLCs	CQM1-B7A02	UL CSA
للقيم	32-point output, long distance and high-speed systems	terminals		CQM1-B7A03	CE (See Note)
	16-point input, long distance and high-speed systems			CQM1-B7A12	
	32-point input, long distance and high-speed systems	-		CQM1-B7A13	
	16-point input/16-point output, long distance and high-speed systems			CQM1-B7A21	
I IIII	16-point input, long distance system	Use B7A/B7AS	and C200HS PLCs, Special I/O CS1, C200H Alpha and C200HS PLCs, Croup 2 Special I/O	C200H-B7AI1	UL CSA CE (See Note)
	16-point output, long distance system	input and output terminals		C200H-B7AO1	
	32-point output, long distance and high-speed systems			C200H-B7A02	
	32-point input, long distance and high-speed systems			C200H-B7A12	
	Mixed I/O, 16-point input/ 16-point output; long distance and high-speed systems			C200H-B7A21	
	Mixed I/O, 32-point input/ 32-point output; long distance and high-speed systems			C200H-B7A22	

Note: Information on EC Directives

Individual OMRON products that comply with EC Directives conform to the common emission standards of EMC Directives. However, the emission characteristics of these products installed on customers' equipment may vary depending on the configuration, wiring, layout, and other conditions of the control panel used. For this reason, customers are requested to check whether the emission characteristics of the entire machine or equipment comply with the EMC Directives.

## ■ 16-POINT TERMINALS

#### **Transistor I/O Link Modules**

Appearance	I/O classification	I/O configuration	I/O delay (typical)	Internal I/O common	Error processing (See Note 1)	Part number	Stan- dards			
	Input, 16 points	NPN compatible	Normal speed	- common		<b>B7A-T6A1</b> (See Note 2)	UL CSA			
			19.2 ms	+/- common		<b>B7A-T6B1</b> (See Note 2)	CE (See Note 5)			
R. I. S.		PNP compatible		+/- common		B7A-T6C1	11010 0)			
- Contraction of the second se		NPN compatible	High speed	- common		<b>B7A-T6A6</b> (See Note 2)				
			3 ms	+/- common		<b>B7A-T6B6</b> (See Note 2)				
		PNP compatible		+/- common		B7A-T6C6				
^	Output,	NPN open collector 100 mA/point	Normal speed	+ common	HOLD	B7A-R6B11	UL CSA			
	16 points		19.2 ms		LOAD OFF	B7A-R6B31	CE			
		NPN open collector			HOLD	B7A-R6C11	(See Note 5)			
		500 mÅ/point (See Note 3)			LOAD OFF	B7A-R6C31	Note 5)			
A starting of the start of the		PNP open collector 100 mA/point PNP open collector 500 mA/point (See Note 4)		- common	HOLD	B7A-R6F11				
	PNP open collector 500 mA/point (See Note 4) NPN open collector 100 mA/point 3 NPN open collector				LOAD OFF	B7A-R6F31				
				HOLD	B7A-R6G11					
					LOAD OFF	B7A-R6G31	-			
			High	+ common	HOLD	B7A-R6B16				
					100 mA/point	speed 3 ms		LOAD OFF	B7A-R6B36	
				HOLD	B7A-R6C16	-				
		500 mA/point (See Note 3)			LOAD OFF	B7A-R6C36				
		PNP open collector	-	- common	HOLD	B7A-R6F16				
		100 mA/point			LOAD OFF	B7A-R6F36				
		PNP open collector			HOLD	B7A-R6G16				
		500 mÅ/point (See Note 4)			LOAD OFF	B7A-R6G36				
	Input. 16 points	NPN compatible	Normal speed 19.2 ms	+/- common		B7AS-T6B1	UL CSA CE			
A A A A A A A A A A A A A A A A A A A			High speed 3 ms			B7AS-T6B6	(See Note 5)			
	Output,	NPN open collector	Normal		HOLD	B7AS-R6B11	1			
	16 points	16 points 100 mA/point	speed 19.2 ms		LOAD OFF	B7AS-R6B31				
			High	1	HOLD	B7AS-R6B16				
			speed 3 ms		LOAD OFF	B7AS-R6B36				

Note: 1. HOLD: The previous output condition will be on hold when an error occurs.

LOAD OFF: All outputs will be OFF when an error occurs.

2. The 16-point B7A-T6A and 16-point B7A-T6B are different from each other in terminal configuration.

- 3. N-channel MOSFET open drain output
- 4. P-channel MOSFET open drain output
- 5. Information on EC Directives

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#### **16-point Relay Output Link Modules**

Appearance	I/O classification	I/O configuration	I/O delay (typical)	Error processing (See Note 1)	Part number	Stan- dards	
	Output, 16 points	Relay outputs G6D-1A DC24	Normal speed 19.2 ms	HOLD	G70D-R6R11-B7A	UL CSA	
A ALTRADIAN	(SPST-NO)		(See Note 2)		LOAD OFF	G70D-R6R31-B7A	CE
A A A A A A A A A A A A A A A A A A A	Power MOSFET relay outputs		HOLD	G70D-R6M11-B7A	(See Note 3)		
		G3DZ-2R6PL DC24		LOAD OFF	G70D-R6M31-B7A		

#### PCB Models

Appearance	I/O classification	I/O configuration	I/O delay (typical)	Error processing (See Note 1)	Part number	Stan- dards
	Input, 16 points	TTL input	Normal speed 19.2 ms		B7A-T6D2	UL CSA
			High speed 3 ms		B7A-T6D7	CE (See Note 3)
	Output, 16 points	NPN open collector 50 mA/point	Normal speed 19.2 ms	HOLD/LOAD OFF selected by wiring	B7A-R6A52	
			High speed 3 ms		B7A-R6A57	]

## ■ LINK MASTER ADAPTERS FOR HIGH-DENSITY I/O PLC MODULES

#### **16-point Adapters**

Appearance	I/O classification	I/O configuration	I/O delay (typical)	Error processing (See Note 1)	Part number	Stan- dards	
	Input,	NPN compatible	Normal speed 19.2 ms		B7A-T6E3	UL	
	16 points	NPN open collector		High speed 3 ms		B7A-T6E8	CSA CE
Output, 16 points			or Normal speed 19.2 ms	HOLD	B7A-R6A13	(See	
	50 mA/point		LOAD OFF	B7A-R6A33	Note 3)		
			High speed 3 ms	HOLD	B7A-R6A18		
				LOAD OFF	B7A-R6A38		

#### **32-point Adapters**

Appearance	I/O classification	I/O configuration	I/O delay (typical)	Error processing (See Note 1)	Part number	Stan- dards
	Input,	NPN compatible	Normal speed 19.2 ms		B7A-T3E3	UL
Star.	32 points		High speed 3 ms		B7A-T3E8	CSA CE
	Output,	NPN open collector	Normal speed 19.2 ms	HOLD	B7A-R3A13	(See
	32 points	50 mA/point		LOAD OFF	B7A-R3A33	Note 3)
			High speed 3 ms	HOLD	B7A-R3A18	
				LOAD OFF	B7A-R3A38	

Note: 1. HOLD: The previous output condition will be on hold when an error results.

LOAD OFF: All outputs will be OFF when an error results.

2. These G70D Relay Output Link Modules cannot be connected to high-speed B7A.

3. Information on EC Directives

Individual OMRON products that comply with EC Directives conform to the common emission standards of EMC Directives. However, the emission characteristics of these products installed on customers' equipment may vary depending on the configuration, wiring, layout, and other conditions of the control panel used. For this reason, customers are requested to check whether the emission characteristics of the entire machine or equipment comply with the EMC Directives.

### MIXED I/O LINK MODULES

#### Screw Terminal Model (with 16 Input and 16 Output Points)

Appearance	I/O configuration	I/O delay (typical)	Error processing (See Note 1)	Part number	Stan- dards
	NPN compatible/ NPN open collector 100 mA/point 16 input/16 output points	Normal speed 19.2 ms High speed 3 ms (switch selectable)	HOLD/ LOAD OFF (switch setting)	B7AM-6BS	

#### Screw Terminal Models (with 8 Input and 8 Output Points)

Appearance	I/O configuration	I/O delay (typical)	Error processing (See Note 1)	Part number	Stan- dards
	NPN compatible/	Normal speed 19.2 ms	HOLD	B7AM-8B11	
	NPN open collector 100 mA/point 8 input/8 output points		LOAD OFF	B7AM-8B31	
		High speed 3 ms	HOLD	B7AM-8B16	
			LOAD OFF	B7AM-8B36	
	PNP compatible/ PNP open collector 100 mA/point 8 input/8 output points	Normal speed 19.2 ms	LOAD OFF	B7AM-8F31	

# ■ INPUT LINK CONNECTOR MODULE (M12 CONNECTORS)

#### **10-point Terminal Models**

Appearance	Description	I/O configuration	I/O delay (typical)	Enclosure rating	Part number	Stan- dards
	B7A 10-point sealed input module	NPN compatible	19.2 ms	IP67	B7AC-T10A1	UL CSA CE (See Note 3)
	DeviceNet interface module connects up to 3 B7AC modules			IP66	DRT1-B7AC	

# ■ 10-POINT TERMINALS

#### **Transistor I/O Link Modules**

Appearance	I/O classification	I/O configuration	Internal I/O common	Error processing (See Note 1)	Part number	Stan- dards
	Input, 10 points	NPN compatible (No two-wire sensor can	- common		B7A-T10S1	UL CSA
Statistics and the second s	(See Note 2)	be connected.)	+/- common		B7A-T10S3	CE
A THE REAL PROPERTY	Output, 10 points	NPN open collector 100 mA/point	+ common	HOLD	B7A-R10SC01	(See Note 3)

#### **Printed Circuit Board Models**

Appearance	I/O classification	I/O configuration	Error processing (See Note 1)	Part number	Stan- dards
	Input, 10 points	TTL input		B7A-T10M2	UL CSA CE
	Output, 10 points	NPN open collector 50 mA/point	HOLD	B7A-R10MC	(See Note 3)

Note: 1. HOLD: The previous output condition will be on hold when an error results.

LOAD OFF: All outputs will be OFF when an error results.

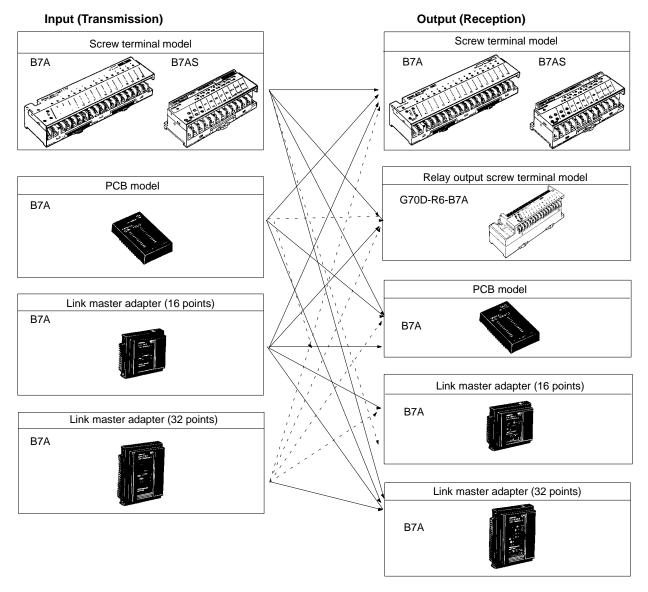
2. The 10-point B7A-T10S1 and 10-point B7A-T10S3 are different from each other in terminal configuration.

3. Information on EC Directives

Individual OMRON products that comply with EC Directives conform to the common emission standards of EMC Directives. However, the emission characteristics of these products installed on customers' equipment may vary depending on the configuration, wiring, layout, and other conditions of the control panel used. For this reason, customers are requested to check whether the emission characteristics of the entire machine or equipment comply with the EMC Directives.

# Configuration Guidelines -

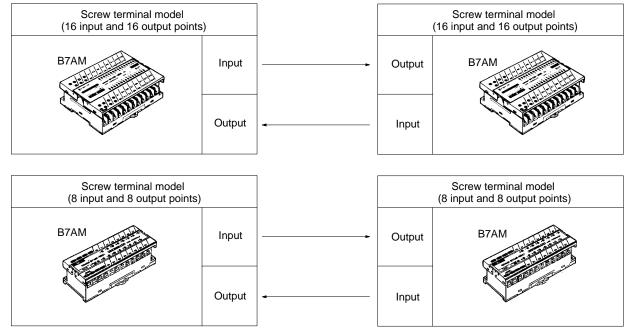
# ■ 16-POINT TRANSISTOR I/O LINK MODULES



Note: The I/O delay time values of 16-point Link Terminals with Adapters are either 3 ms (typical, for high-speed models) or 19.2 ms (typical, for normal-speed models). Use a combination of an Input and an Output Link Terminal with the same I/O delay time. Connect two 32-point Link Terminals with Adapters together or a 32-point Link Terminal with an Adapter to two 16-point Link Terminals.

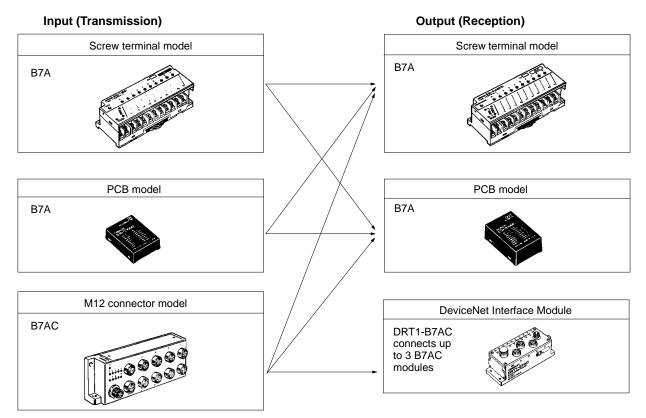
# MIXED I/O LINK MODULES

#### 16 Inputs/16 Output or 8 Inputs/8 Outputs



Note: The Mixed I/O Link Terminals are either 3 ms (typical, for high-speed models) or 19.2 ms (typical, for normal-speed models). Use a combination of an Input and an Output Link Terminal with the same transmission speed (I/O delay time).

## ■ 10-POINT TRANSISTOR I/O LINK MODULES



Note: The 10-point model has a normal I/O delay of 19.2 ms (typical); 10-point models with short I/O delay are not available. The transmission signals of the 16-point Link Master Adapters are not compatible with those of the 10-point model. The 16-point Link Master Adapter models and 10-point models cannot be used in combination.

NOTE: DIMENSIONS SHOWN ARE IN MILLIMETERS. To convert millimeters to inches divide by 25.4.



OMRON CANADA, INC. 885 Milner Avenue Scarborough, Ontario M1B 5V8 416-286-6465

Cat. No. GC RIO-1

04/00

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Printed in U.S.A.