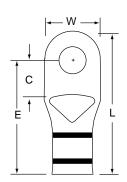
## **3M**

# Scotchlok<sup>TM</sup> Terminals

MC2-14R thru MC250-12R Ring Tongue, Non-Insulated, Seamless



## **Data Sheet**

| Product<br>Number | Color<br>Code | Wire<br>Range<br>(AWG) | Stud<br>Size | w    | С    | L    | E    | Thickness | Barrel<br>Length | Barrel<br>I.D. |
|-------------------|---------------|------------------------|--------------|------|------|------|------|-----------|------------------|----------------|
| MC2-14R           | Brown         | 2                      | 1/4          | 0.63 | 0.40 | 1.62 | 1.29 | 0.11      | 0.55             | 0.341          |
| MC2-516R          | Brown         | 2                      | 5⁄16         | 0.63 | 0.40 | 1.62 | 1.29 | 0.11      | 0.55             | 0.341          |
| MC2-38R           | Brown         | 2                      | 3/8          | 0.78 | 0.46 | 1.75 | 1.35 | 0.11      | 0.55             | 0.341          |
| MC1-14R           | Green         | 1                      | 1/4          | 0.68 | 0.39 | 1.72 | 1.37 | 0.11      | 0.60             | 0.365          |
| MC1-516R          | Green         | 1                      | 5⁄16         | 0.68 | 0.39 | 1.72 | 1.37 | 0.11      | 0.60             | 0.365          |
| MC1-38R           | Green         | 1                      | 3/8          | 0.78 | 0.46 | 1.83 | 1.43 | 0.11      | 0.55             | 0.365          |
| MC1/0-14R         | Pink          | 1/0                    | 1/4          | 0.75 | 0.40 | 1.83 | 1.43 | 0.11      | 0.65             | 0.412          |
| MC1/0-38R         | Pink          | 1/0                    | 3/8          | 0.84 | 0.46 | 1.90 | 1.52 | 0.11      | 0.65             | 0.412          |
| MC1/0-12R         | Pink          | 1/0                    | 1/2          | 0.84 | 0.46 | 1.90 | 1.52 | 0.11      | 0.65             | 0.412          |
| MC2/0-14R         | Black         | 2/0                    | 1/4          | 0.83 | 0.50 | 2.09 | 1.63 | 0.11      | 0.68             | 0.466          |
| MC2/0-38R         | Black         | 2/0                    | 3/8          | 0.83 | 0.50 | 2.09 | 1.63 | 0.11      | 0.68             | 0.466          |
| MC2/0-12R         | Black         | 2/0                    | 1/2          | 0.83 | 0.50 | 2.09 | 1.63 | 0.11      | 0.68             | 0.466          |
| MC3/0-38R         | Orange        | 3/0                    | 3/8          | 0.92 | 0.50 | 2.16 | 1.69 | 0.12      | 0.70             | 0.516          |
| MC3/0-12R         | Orange        | 3/0                    | 1/2          | 0.92 | 0.50 | 2.16 | 1.69 | 0.12      | 0.70             | 0.516          |
| MC4/0-38R         | Purple        | 4/0                    | 3/8          | 1.00 | 0.54 | 2.35 | 1.84 | 0.13      | 0.73             | 0.564          |
| MC4/0-12R         | Purple        | 4/0                    | 1/2          | 1.00 | 0.54 | 2.35 | 1.84 | 0.13      | 0.73             | 0.564          |
| MC250-38R         | Yellow        | 250 kcmil              | 3/8          | 1.05 | 0.54 | 2.39 | 1.86 | 0.13      | 0.73             | 0.595          |
| MC250-12R         | Yellow        | 250 kcmil              | 1/2          | 1.05 | 0.54 | 2.39 | 1.86 | 0.13      | 0.73             | 0.595          |



UNDERWRITERS LABORATORIES STANDARD NO. UL 486C 3M FILE NO. E23438



CANADIAN STANDARDS ASSOCIATION STANDARD NO. 22.2 NO. 0, 65 3M FILE NO. LR22190

### **Specifications**

Wire Size: Barrel Seam: Maximum Current: Terminal Material: Terminal Plating: See Table Above Seamless Same as Wire ETP Copper Tin

#### **Installation Information**

#### **AWARNING**

Turn power off before installing or removing terminal. All electrical work should be done according to appropriate electrical codes.

UL Listed and CSA Certified for use on stranded copper (AWG) wire only.

One crimp with the proper tool and dies, centered between stripes on the barrel, secures the inserted stripped conductor.



Barrel Crimp (Required)

| Wire<br>Size<br>AWG<br>or<br>MCM | Wire Insulation<br>Strip Length<br>Inches | Burndy<br>MY29-3<br>Scale<br>Setting | T & Die<br>T & B<br>TBM5<br>Die<br>Color | s<br>AET<br>406<br>Die<br>Insert |  |
|----------------------------------|---|--------------------------------------|--|----------------------------------|--|
| 2                                | 9⁄16                                      | 2                                    | Brown                                    | С                                |  |
| 1                                | 5/8                                       | 1                                    | Green                                    | С                                |  |
| 1/0                              | 11/16                                     | 1/0                                  | Pink                                     | В                                |  |
| 2/0                              | 11/16                                     | 2/0                                  | Black                                    | В                                |  |
| 3/0                              | 3/4                                       | 3/0                                  | Orange                                   | none                             |  |
| 4/0                              | 3/4                                       | 4/0                                  | Purple                                   | none                             |  |
| 250                              | 3/4                                       | 250                                  | Purple                                   |                                  |  |

### **Engineering Specification**

Crimp-type terminals shall, electrically and mechanically, connect to a pre-stripped end of a stranded copper wire, and have a flat tongue portion with a central opening for mounting around a screw or stud.

The connector line shall offer barrel variations in wire (AWG or MCM) size (#2 to 250 MCM). The connectors shall be marked with the wire range and manufacturer's symbol (\(\bar{\Upsigma}\)) and catalog number.

The non-insulated, seamless ring tongue terminal shall be tin-plated, annealed copper, with the tongue having a specified stud hole (1/4" thru 1/2") and a seamless barrel with a beveled I.D. for ease of stranded wire entry, sized for a specified (AWG) wire range (2 AWG thru 250 MCM).

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**Electrical Products Division** 

6801 River Place Blvd. Austin, TX 78726-9000 http://www.3M.com/elpd

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