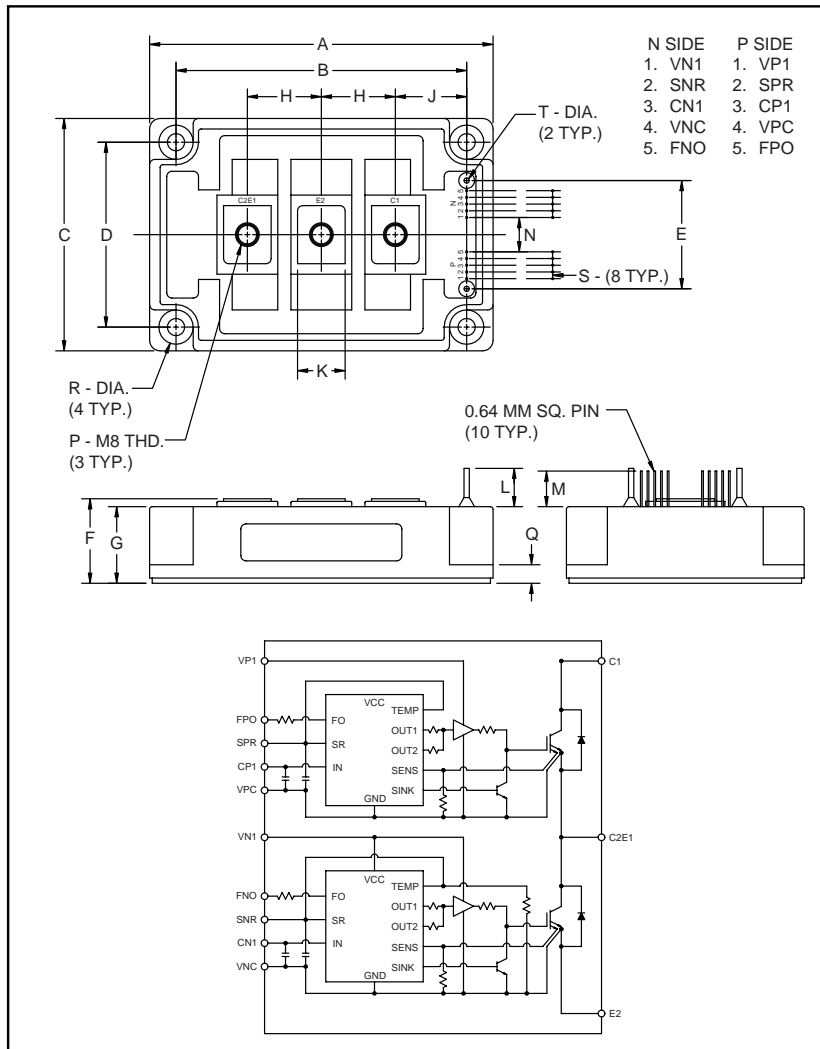


PM600DSA060

FLAT-BASE TYPE
INSULATED PACKAGE



Description:

Mitsubishi Intelligent Power Modules are isolated base modules designed for power switching applications operating at frequencies to 20kHz. Built-in control circuits provide optimum gate drive and protection for the IGBT and free-wheel diode power devices.

Features:

- Complete Output Power Circuit
- Gate Drive Circuit
- Protection Logic
 - Short Circuit
 - Over Current
 - Over Temperature
 - Under Voltage

Applications:

- Inverters
- UPS
- Motion/Servo Control
- Power Supplies

Ordering Information:

Example: Select the complete part number from the table below -i.e. PM600DSA060 is a 600V, 600 Ampere Intelligent Power Module.

Type	Current Rating Amperes	V _{CES} Volts (x 10)
PM	600	60

Outline Drawing and Circuit Diagram

Dimensions	Inches	Millimeters
A	5.12	130.0
B	4.33±0.010	110.0±0.25
C	3.54	90.0
D	2.76±0.010	70.0±0.25
E	1.61	41.0
F	1.34 +0.04/-0.02	34.0 +1/-0.5
G	1.22	31.0
H	1.10	28.0
J	1.06	27.0

Dimensions	Inches	Millimeters
K	0.71	18.0
L	0.57	14.5
M	0.53	13.5
N	0.51	13.0
P	M8 Metric	M8
Q	0.28	7.0
R	0.26 Dia.	Dia. 6.5
S	0.100	2.54
T	0.08 Dia.	Dia. 2.0

PM600DSA060**FLAT-BASE TYPE
INSULATED PACKAGE****Absolute Maximum Ratings, $T_j = 25^\circ\text{C}$ unless otherwise specified**

Ratings	Symbol	PM600DSA060	Units
Power Device Junction Temperature	T_j	-20 to 150	$^\circ\text{C}$
Storage Temperature	T_{stg}	-40 to 125	$^\circ\text{C}$
Case Operating Temperature	T_C	-20 to 100	$^\circ\text{C}$
Mounting Torque, M6 Mounting Screws	—	1.96 ~ 2.94	N · m
Mounting Torque, M8 Main Terminal Screws	—	8.83 ~ 10.8	N · m
Module Weight (Typical)	—	910	Grams
Supply Voltage Protected by OC and SC ($V_D = 13.5 - 16.5\text{V}$, Inverter Part)	$V_{\text{CC(prot.)}}$	400	Volts
Isolation Voltage (Main Terminal to Baseplate, AC 1 min.)	V_{iso}	2500	Vrms

Control Sector

Supply Voltage (Applied between $V_{P1}-V_{PC}$, $V_{N1}-V_{NC}$)	V_D	20	Volts
Input Voltage (Applied between $C_{P1}-V_{PC}$, $C_{N1}-V_{NC}$)	V_{CIN}	10	Volts
Fault Output Supply Voltage (Applied between $F_{po}-V_{pc}$ and $F_{no}-V_{nc}$)	V_{FO}	20	Volts
Fault Output Current (Sink Current at F_{PO} , F_{NO} Terminal)	I_{FO}	20	mA

IGBT Inverter Sector

Collector-Emitter Voltage ($V_D = 15\text{V}$, $V_{\text{CIN}} = 5\text{V}$)	V_{CES}	600	Volts
Collector Current, ($T_C = 25^\circ\text{C}$)	I_C	600	Amperes
Peak Collector Current, ($T_C = 25^\circ\text{C}$)	I_{CP}	1200	Amperes
Supply Voltage (Applied between C1 - E2)	V_{CC}	450	Volts
Supply Voltage, Surge (Applied between C1 - E2)	$V_{\text{CC(surge)}}$	500	Volts
Collector Dissipation	P_C	1790	Watts

PM600DSA060

FLAT-BASE TYPE
INSULATED PACKAGE**Electrical and Mechanical Characteristics, $T_j = 25^\circ\text{C}$ unless otherwise specified**

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
Control Sector						
Over Current Trip Level Inverter Part	OC	$-20^\circ\text{C} \leq T \leq 125^\circ\text{C}$, $V_D = 15\text{V}$	740	1000	—	Amperes
Short Circuit Trip Level Inverter Part	SC	$-20^\circ\text{C} \leq T \leq 125^\circ\text{C}$, $V_D = 15\text{V}$	1000	1400	—	Amperes
Over Current Delay Time	$t_{\text{off(OC)}}$	$V_D = 15\text{V}$	—	5	—	μs
Over Temperature Protection	OT	Trip Level	100	110	120	$^\circ\text{C}$
	OT_r	Reset Level	85	95	105	$^\circ\text{C}$
Supply Circuit Under Voltage Protection	UV	Trip Level	11.5	12.0	12.5	Volts
	UV_r	Reset Level	—	12.5	—	Volts
Supply Voltage	V_D	Applied between $V_{P1}-V_{PC}$, $V_{N1}-V_{NC}$	13.5	15	16.5	Volts
Circuit Current	I_D	$V_D = 15\text{V}$, $V_{CIN} = 5\text{V}$, $V_{N1}-V_{NC}$	—	23	30	mA
		$V_D = 15\text{V}$, $V_{CIN} = 5\text{V}$, $V_{XP1}-V_{XPC}$	—	23	30	mA
Input ON Threshold Voltage	$V_{\text{th(on)}}$	Applied between	1.2	1.5	1.8	Volts
Input OFF Threshold Voltage	$V_{\text{th(off)}}$	$C_{P1}-V_{PC}$, $C_{N1}-V_{NC}$	1.7	2.0	2.3	Volts
PWM Input Frequency	f_{PWM}	3- ϕ Sinusoidal	—	15	20	kHz
Fault Output Current	$I_{\text{FO(H)}}$	$V_D = 15\text{V}$, $V_{\text{FO}} = 15\text{V}$	—	—	0.01	mA
	$I_{\text{FO(L)}}$	$V_D = 15\text{V}$, $V_{\text{FO}} = 15\text{V}$	—	10	15	mA
Minimum Fault Output Pulse Width	t_{FO}	$V_D = 15\text{V}$	1.0	1.8	—	ms
SXR Terminal Output Voltage	V_{SXR}	$-20^\circ\text{C} \leq T_j \leq 125^\circ\text{C}$, $R_{\text{in}} = 6.8 \text{ k}\Omega$ (SPR, SNR)	4.5	5.1	5.6	Volts

PM600DSA060

FLAT-BASE TYPE
INSULATED PACKAGE**Electrical and Mechanical Characteristics, $T_j = 25^\circ\text{C}$ unless otherwise specified**

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
IGBT Inverter Sector						
Collector Cutoff Current	I_{CES}	$V_{CE} = V_{CES}, T_j = 25^\circ\text{C}$	—	—	1	mA
		$V_{CE} = V_{CES}, T_j = 125^\circ\text{C}$	—	—	10	mA
Emitter-Collector Voltage	V_{EC}	$-I_C = 600\text{A}, V_D = 15\text{V}, V_{CIN} = 5\text{V}$	—	1.9	2.8	Volts
Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	$V_D = 15\text{V}, V_{CIN} = 0\text{V}, I_C = 600\text{A}$	—	1.8	2.6	Volts
		$V_D = 15\text{V}, V_{CIN} = 0\text{V}, I_C = 600\text{A}, T_j = 125^\circ\text{C}$	—	1.9	2.7	Volts
Inductive Load Switching Times	t_{on}		0.5	1.4	2.5	μs
	t_{rr}	$V_D = 15\text{V}, V_{CIN} = 0 \leftrightarrow 5\text{V}$	—	0.15	0.3	μs
	$t_{C(on)}$	$V_{CC} = 300\text{V}, I_C = 600\text{A}$	—	0.4	1.0	μs
	t_{off}	$T_j = 125^\circ\text{C}$	—	2.0	3.0	μs
	$t_{C(off)}$		—	0.5	1.0	μs

Thermal Characteristics

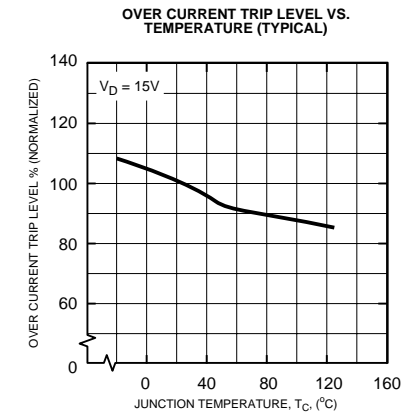
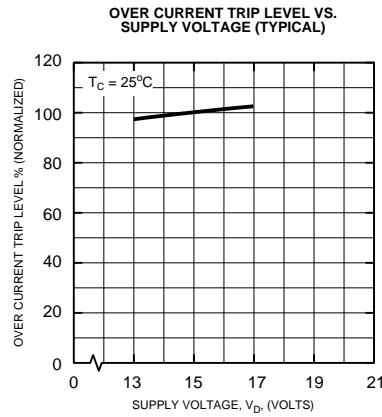
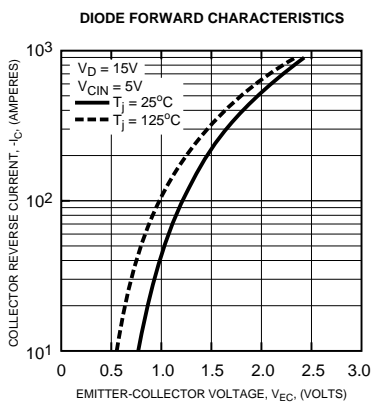
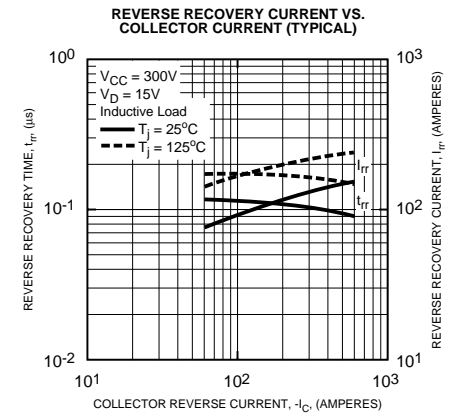
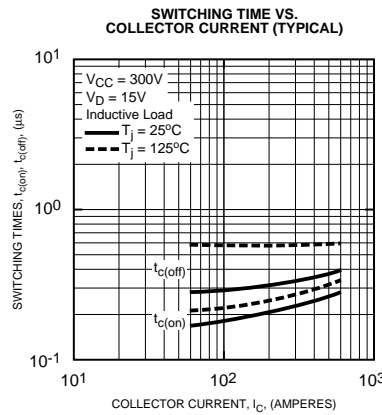
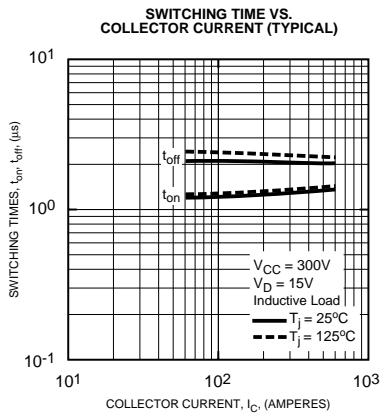
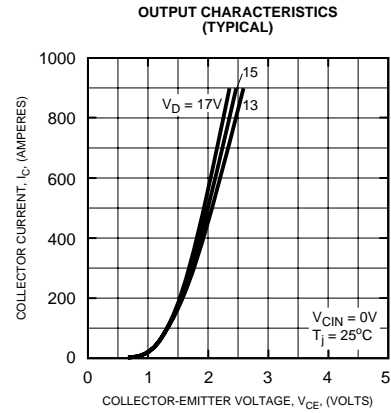
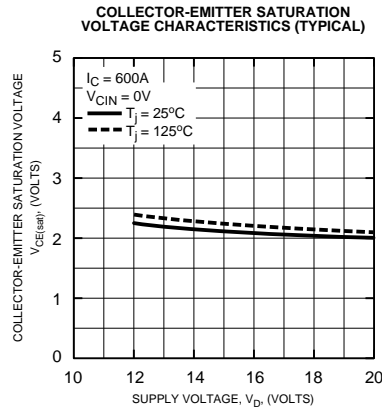
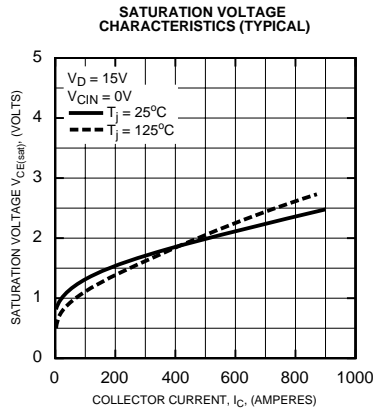
Characteristic	Symbol	Condition	Min.	Typ.	Max.	Units
Junction to Case Thermal Resistance	$R_{th(j-c)Q}$	Each IGBT	—	—	0.07	$^\circ\text{C/Watt}$
	$R_{th(j-c)F}$	Each FWDi	—	—	0.13	$^\circ\text{C/Watt}$
Contact Thermal Resistance	$R_{th(c-f)}$	Case to Fin Per Module Thermal Grease Applied	—	—	0.030	$^\circ\text{C/Watt}$

Recommended Conditions for Use

Characteristic	Symbol	Condition	Value	Units
Supply Voltage	V_{CC}	Applied across C1-E2 Terminals	0 ~ 400	Volts
	V_D	Applied between V_{P1} - V_{PC} , V_{N1} - V_{NC}	15 ± 1.5	Volts
Input ON Voltage	$V_{CIN(on)}$	Applied between	0 ~ 0.8	Volts
Input OFF Voltage	$V_{CIN(off)}$	C_{P1} - V_{PC} , C_{N1} - V_{NC}	$4.0 \sim V_{SXR}$	Volts
PWM Input Frequency	f_{PWM}	Using Application Circuit	5 ~ 20	kHz
Minimum Dead Time	t_{dead}	Input Signal	≥ 3.5	μs

PM600DSA060

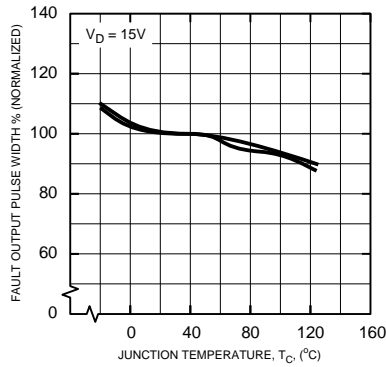
FLAT-BASE TYPE
INSULATED PACKAGE



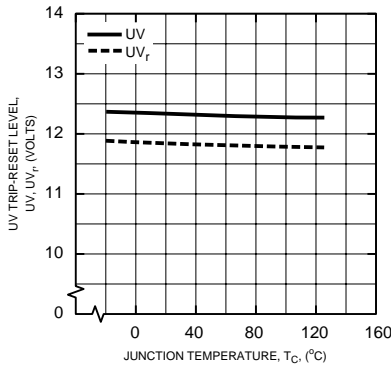
PM600DSA060

FLAT-BASE TYPE
INSULATED PACKAGE

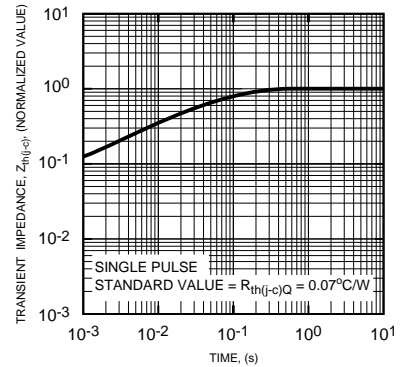
FAULT OUTPUT PULSE WIDTH VS. TEMPERATURE (TYPICAL)



CONTROL SUPPLY VOLTAGE TRIP-RESET LEVEL TEMPERATURE DEPENDENCY (TYPICAL)



TRANSIENT THERMAL IMPEDANCE CHARACTERISTICS (Each IGBT)



TRANSIENT THERMAL IMPEDANCE CHARACTERISTICS (Each FWDI)

