

MOS INTEGRATED CIRCUIT μ PD16803

MONOLITHIC DUAL H BRIDGE DRIVER CIRCUIT

DESCRIPTION

The μ PD16803 is a monolithic dual H bridge driver circuit which uses N-channel power MOS FETs in its driver stage. By employing the power MOS FETs for the output stage, this driver circuit has a substantially improved saturation voltage and power consumption as compared with conventional driver circuits that use bipolar transistors.

In addition, the drive current can be adjusted by an external resistor in a power-saving mode.

The μ PD16803 is therefore ideal as the driver circuit of the 2-phase excitation, bipolar-driven stepping motor for the head actuator of an FDD.

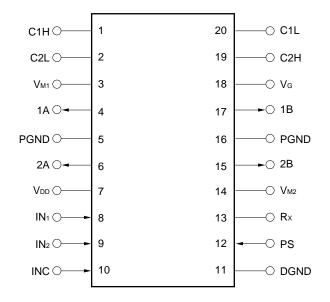
FEATURES

· Low ON resistance (sum of ON resistors of top and bottom transistors)

 $Ron1 = 1.5 \Omega TYP. (VM = 5.0 V)$ $Ron2 = 2.0 \Omega TYP. (VM = 12.0 V)$

- Low current consumption: IDD = 0.4 mA TYP.
- · Stop mode function that turns OFF all output transistors
- Compact surface mount package: 20-pin plastic SOP (300 mil)

PIN CONFIGURATION (Top View)

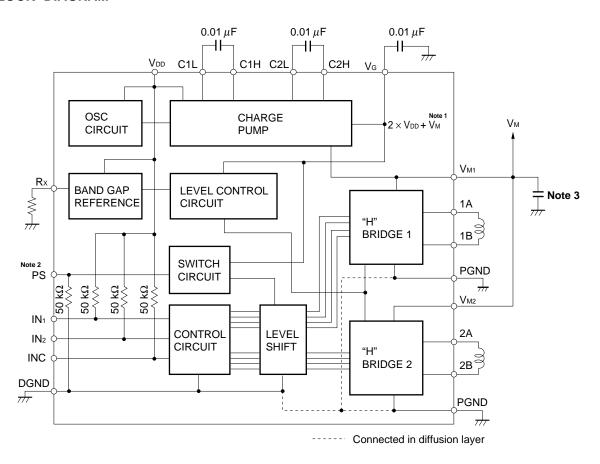




ORDERING INFORMATION

Part Number	Package		
μPD16803GS	20-pin plastic SOP (300 mil)		

BLOCK DIAGRAM



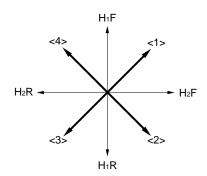
Notes 1. $3 \times V_{DD}$ where $V_{M} \leq V_{DD}$

- 2. The power-saving mode is set when the PS pin goes high. In this mode, the voltage of the charge pump circuit is lowered and the ON resistance of the H bridge driver transistor increases, limiting the current. In the power-saving mode, the motor cannot turn.
- 3. It is recommended to connect an external capacitor of 0.22 μ F or more between V_M and GND to stabilize the operation.

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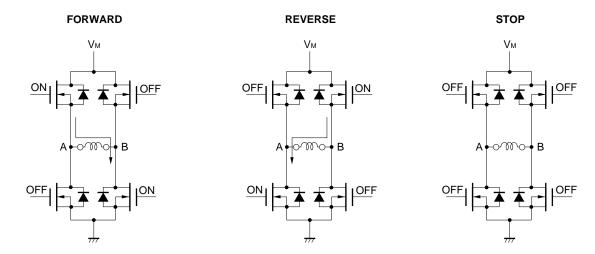
FUNCTION TABLE

Excitation Direction	INC	IN ₁	IN ₂	H₁	H ₂
<1>	Н	Н	Н	F	F
<2>	Н	L	Н	R	F
<3>	Н	L	L	R	R
<4>	Н	Н	L	F	R
_	L	×	×	Stop	



F: Forward R: Reverse

For the excitation waveform timing chart, refer to **APPLICATION EXAMPLE**.



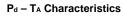


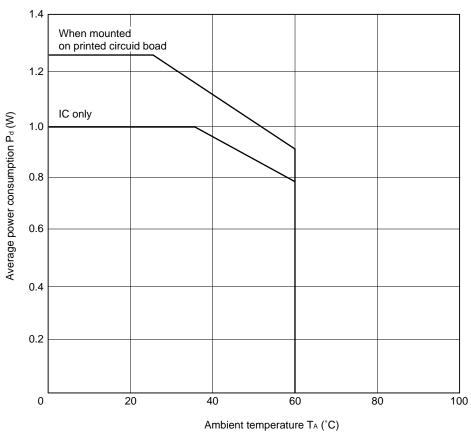
ABSOLUTE MAXIMUM RATINGS (T_A = 25 $^{\circ}$ C)

Parameter	Symbol	Rating	Unit
Supply voltage (motor block)	Vм	-0.5 to +15	V
Supply voltage (control block)	V _{DD}	−0.5 to +7	V
Power consumption	P _{d1}	1.0Note 1	W
	P _{d2}	1.25 ^{Note 2}	
Instantaneous H bridge driver current	I₀ (pulse)	±1.0Note 2, 3	А
Input voltage	Vin	-0.5 to V _{DD} + 0.5	V
Operating temperature range	TA	0 to 60	°C
Operation junction temperature	T _{jMAX} .	150	°C
Storage temperature range	Tstg	-55 to +125	°C

Notes 1. IC only

- **2.** When mounted on a printed circuit board $(100 \times 100 \times 1 \text{ mm}, \text{ glass epoxy})$
- **3.** $t \le 5 \text{ ms}$, Duty $\le 40 \%$







RECOMMENDED OPERATING CONDITIONS

Parameter	Symbol	MIN.	TYP.	MAX.	Unit
Supply voltage (motor block)	Vм	4.0	5.0	13.2	V
Supply voltage (control block)	V _{DD}	4.0	5.0	6.0	٧
Rx pin connection resistance	Rx	2			kΩ
H bridge driver current ^{Note}	Idr			±380	mA
Charge pump capacitance	C ₁ to C ₃	5		20	nF
Operating temperature	TA	0		60	°C

Note When mounted on a printed circuit board ($100 \times 100 \times 1$ mm, glass epoxy)

ELECTRICAL SPECIFICATIONS (Within recommended operating conditions unless otherwise specified)

Parameter	Symbol	Conditions		MIN.	TYP.	MAX.	Unit
OFF V _M pin current	Ім	INC pin lowNote 1	V _M = 6.0 V V _{DD} = 6.0 V			1.0	μΑ
			V _M = 13.2 V V _{DD} = 6.0 V			1.0	mA
V _{DD} pin current	loo	No	te 2		0.4	1.0	mA
IN ₁ , IN ₂ , INC pin high-level	I _{IH1}	T _A = 25 °C, V _{IN} =	TA = 25 °C, VIN = VDD			1.0	μΑ
input current		0 ≤ T _A ≤ 60 °C, V	IN = VDD			2.0	
IN ₁ , IN ₂ , INC pin low-level input	I _{IL1}	T _A = 25 °C, V _{IN} =	0 V			-0.15	mA
current		0 ≤ T _A ≤ 60 °C, V	in = 0 V			-0.2	
PS pin high-level input current	I _{IH2}	T _A = 25 °C, V _{IN} =	V _{DD}			0.15	mA
		0 ≤ T _A ≤ 60 °C, V	IN = VDD			0.2	
PS pin low-level input current	I _{IL2}	T _A = 25 °C, V _{IN} =	T _A = 25 °C, V _{IN} = 0 V			-1.0	μΑ
		0 ≤ T _A ≤ 60 °C, V	in = 0 V			-2.0	
IN ₁ , IN ₂ , INC pin input pull-up	RINU	T _A = 25 °C		35	50	65	kΩ
resistance		0 ≤ T _A ≤ 60 °C		25		75	
PS pin input pull-down resistance	RIND	T _A = 25 °C		35	50	65	kΩ
		0 ≤ T _A ≤ 60 °C		25		75	
Control pin high-level input voltage	ViH					V _{DD} + 0.3	V
Control pin low-level input voltage	VIL			-0.3		0.8	V
H bridge circuit ON	Ron1	V _{DD} = 5 V, V _M = 5	V _{DD} = 5 V, V _M = 5 V		1.5	3.0	Ω
resistance ^{Note 3}	Ron2	VDD = 5 V, VM = 1	V _{DD} = 5 V, V _M = 12 V		2.0	4.0	
Ron relative accuracy	ΔR on	Excitation direction <2>, <4>Note 4				±5	%
		Excitation direction	n <1>, <3>			±10	
Vx voltage in power-saving mode Note 5	Vx	$V_{DD} = V_M = 5 \text{ V}, \text{ Rx} = 50 \text{ k}\Omega$			2.5		V
Vx relative accuracy in	ΔVx	Excitation direction <2>, <4>Note 4				±5	%
power-saving mode		Excitation direction	Excitation direction <1>, <3>			±5	
Charge pump circuit (V _G) turn ON time	Tong	V _{DD} = 5 V, V _M = 5 V			0.3	2	ms
H bridge circuit turn ON time	Tonh	$C_1 = C_2 = C_3 = 10$	C ₁ = C ₂ = C ₃ = 10 nF			5	μs
H bridge circuit turn OFF time	Тоғғн	R _M = 20 Ω				5	μs

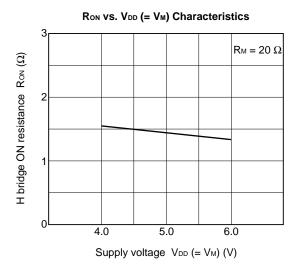
Notes 1. When $V_{DD} < V_{M}$, a current (I_{M1}) always flow from the V_{M1} pin to the charge pump circuit because a gate voltage $(2 \times V_{DD} + V_{M})$ is generated.

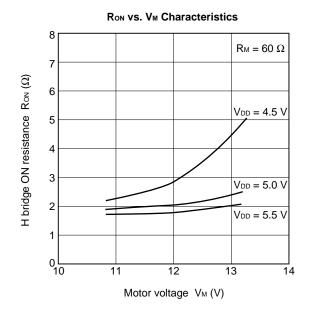
- **2.** When $IN_1 = IN_2 = INC = "H"$, PS = "L"
- 3. Sum of ON resistances of top and bottom transistors
- 4. For the excitation direction, refer to FUNCTION TABLE.
- **5.** Vx is a voltage at point A (FORWARD) or B (REVERSE) of the H bridge in Function Table.

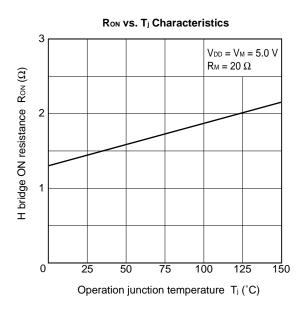
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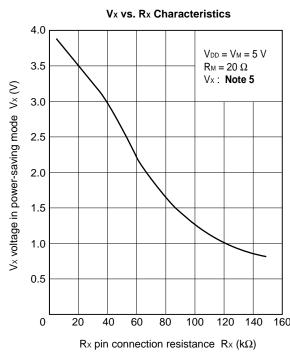


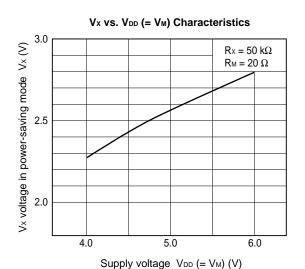
CHARACTERISTIC CURVES







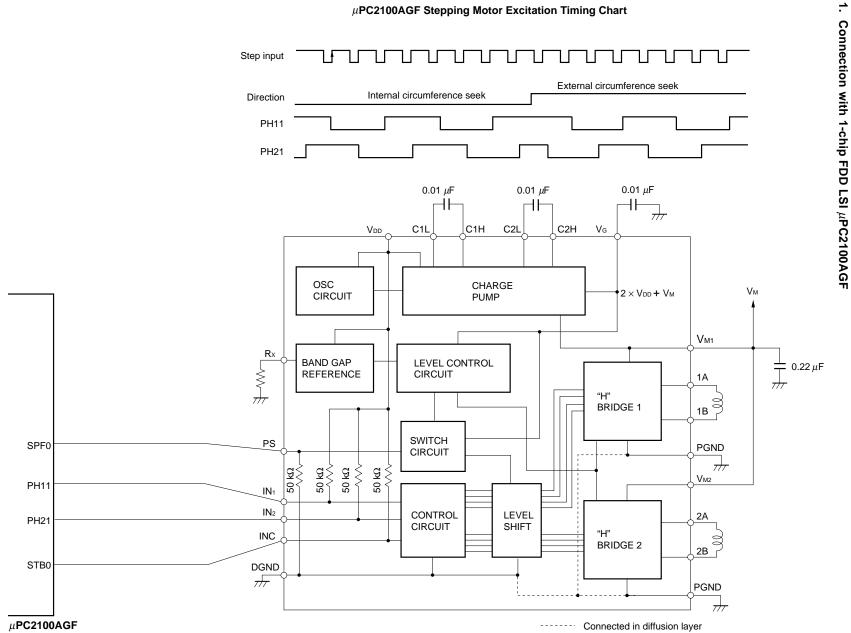




APPLICATION CIRCUIT

EXAMPLE

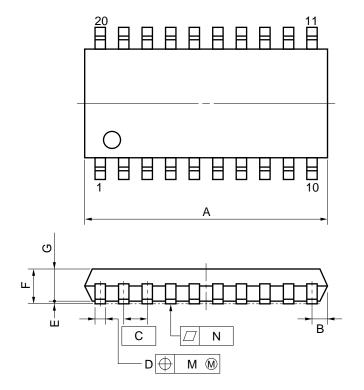
μ PC2100AGF Stepping Motor Excitation Timing Chart



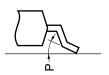
Connected in diffusion layer

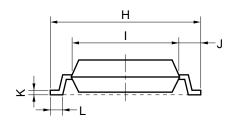
 μ PC2100AGF

20 PIN PLASTIC SOP (300 mil)



detail of lead end





NOTE

Each lead centerline is located within 0.12 mm (0.005 inch) of its true position (T.P.) at maximum material condition.

ITEM	MILLIMETERS	INCHES
Α	13.00 MAX.	0.512 MAX.
В	0.78 MAX.	0.031 MAX.
С	1.27 (T.P.)	0.050 (T.P.)
D	$0.40^{+0.10}_{-0.05}$	$0.016^{+0.004}_{-0.003}$
Е	0.1±0.1	0.004±0.004
F	1.8 MAX.	0.071 MAX.
G	1.55	0.061
Н	7.7±0.3	0.303±0.012
- 1	5.6	0.220
J	1.1	0.043
K	$0.20^{+0.10}_{-0.05}$	$0.008^{+0.004}_{-0.002}$
L	0.6±0.2	$0.024^{+0.008}_{-0.009}$
М	0.12	0.005
N	0.10	0.004
Р	3°+7° -3°	3°+7° -3°
	o −3°	° −3°

P20GM-50-300B, C-4



RECOMMENDED SOLDERING CONDITIONS

It is recommended to solder this product under the conditions described below.

For soldering methods and conditions other than those listed below, consult NEC.

Surface mount type

For the details of the recommended soldering conditions of this type, refer to **Semiconductor Device Mounting Technology Manual (C10535E)**.

Soldering Method	Soldering Conditions	Symbol of Recommended Soldering
Infrared reflow	Peak package temperature: 230 °C, Time: 30 seconds MAX. (210 °C MIN.), Number of times: 1, Number of days: None ^{Note}	IR30-00
VPS	Peak package temperature: 215 °C, Time: 40 seconds MAX. (200 °C MIN.), Number of times: 1, Number of days: None ^{Note}	VP15-00
Wave soldering	Solder bath temperature: 260 °C MAX., Time: 10 seconds MAX., Number of times: 1, Number of days: None ^{Note}	WS60-00
Partial heating	Pin temperature: 300 °C MAX., Time: 10 seconds MAX., Number of days: None ^{Note}	-

Note The number of storage days at 25 °C, 65 % RH after the dry pack has been opened

Caution Do not use two or more soldering methods in combination (except partial heating).

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[MEMO]

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Anti-radioactive design is not implemented in this product.

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