



EVERLIGHT ELECTRONICS CO., LTD.

DATA SHEET

Part No. : 67-21/T6C-MU2W1E/2T

Date : 2007.6.3

Department : RD3

Revision : 1.1

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|-------------------------------------|-----------------|
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| <input checked="" type="checkbox"/> | PRELIMINARY |
| <input type="checkbox"/> | CUSTOMER DESIGN |
| PAGE : 11 | |

| Revised record | | |
|----------------|-------------|--------------|
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| 1.1 | New Spec. | 2007.6.3 |
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Technical Data Sheet (Preliminary)

Top View LEDs

67-21/T6C-MU2W1E/2T

Features

- P-LCC-2 package.
- White package.
- Optical indicator.
- Colorless clear window.
- Wide viewing angle.
- Suitable for vapor-phase reflow, Infrared reflow and wave solder processes.
- Computable with automatic placement equipment.
- Available on tape and reel (8mm Tape).
- Pb-free



Descriptions

- The 67-21 series is available for orange, green, blue and yellow or other color due to the different raw material.
- Base on the package design, the device result in wide view angle.

Applications

- Automotive backlighting or indicator : Dashboard, switch, audio and video equipments...etc.
- Backlight : LCD, switches, symbol, mobile phone and illuminated advertising.
- Display for indoor and outdoor application : Traffic...etc.
- Ideal for coupling into light guides.
- Substitution of traditional light
- Optical indicator
- General applications.

Device Selection Guide

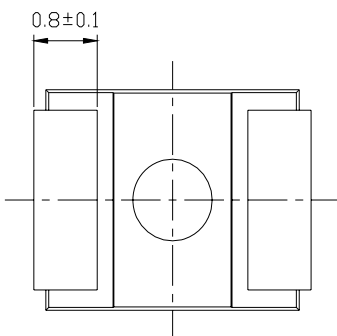
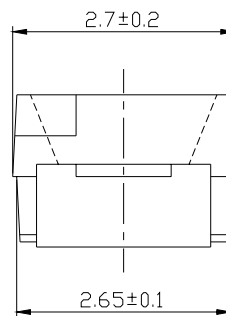
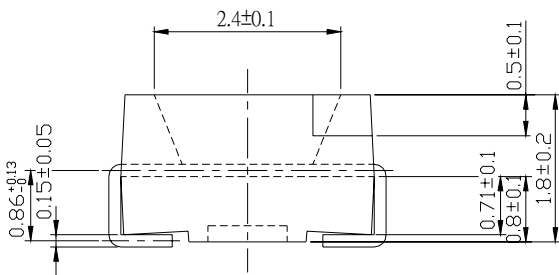
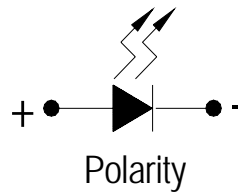
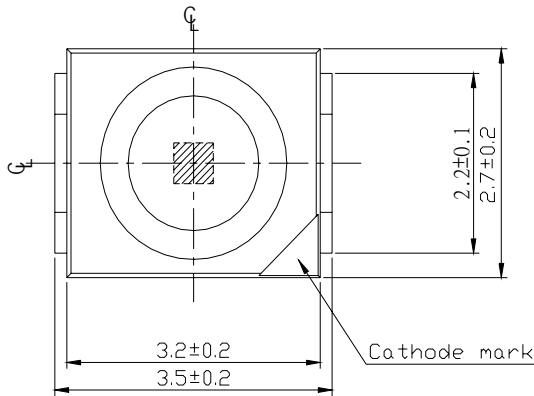
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|-----------------|----------------------|--------------------|
| Chip | Emitted Color | Resin Color |
| Material | | |
| InGaN/SiC | Pure White | Water Clear |

Technical Data Sheet (Preliminary)

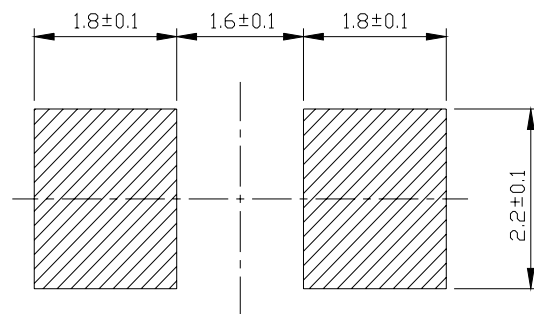
Top View LEDs

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Package Dimensions



For reflow soldering (propose)



Note : Tolerance of Dimension : ± 0.1 mm. Unit = mm

Technical Data Sheet (Preliminary)
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Absolute Maximum Ratings (Ta=25°C)

| Parameter | Symbol | Rating | Unit |
|---|------------------|---|------|
| Reverse Voltage | V _R | 5 | V |
| Forward Current | I _F | 30 | mA |
| Peak Forward Current (Duty 1/10 @1KHz) | I _{FP} | 100 | mA |
| Power Dissipation | P _d | 120 | mW |
| Electrostatic Discharge | ESD | 1000 | V |
| Operating Temperature | T _{opr} | -40 ~ +85 | °C |
| Storage Temperature | T _{stg} | -40 ~ +90 | °C |
| Soldering Temperature | T _{sol} | Reflow Soldering : 260 °C for 10 sec. Hand Soldering : 350 °C for 3 sec. | |

Electro-Optical Characteristics (Ta=25°C)

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Condition |
|--------------------|-------------------|-------|-------|-------|------|----------------------|
| Luminous Intensity | I _v | 565 | ----- | 1420 | mcd | I _F =20mA |
| Viewing Angle | 2θ _{1/2} | ----- | 120 | ----- | deg | I _F =20mA |
| Forward Voltage | V _F | 2.75 | ---- | 3.65 | V | I _F =20mA |
| Reverse Current | I _R | ----- | ----- | 50 | μA | V _R =5V |

Notes :

- 1. Tolerance of Luminous Intensity : ±11%**
- 2. Tolerance of Dominant Wavelength : ±1nm**
- 3. Tolerance of Forward Voltage : ±0.1V**

**Technical Data Sheet (Preliminary)****Top View LEDs****67-21/T6C-MU2W1E/2T****Bin Range of Luminous Intensity**

| Bin | Min | Max | Unit | Condition |
|-----|------|------|------|-------------------|
| U2 | 565 | 715 | mcd | $I_F=20\text{mA}$ |
| V1 | 715 | 900 | | |
| V2 | 900 | 1120 | | |
| W1 | 1120 | 1420 | | |

Bin Range of Forward Voltage

| Group | Bin Code | Min. | Max. | Unit | Condition |
|-------|----------|------|------|------|-------------------|
| E | 5 | 2.75 | 3.05 | V | $I_F=20\text{mA}$ |
| | 6 | 3.05 | 3.35 | | |
| | 7 | 3.35 | 3.65 | | |

Notes:

- 1.Tolerance of Luminous Intensity $\pm 11\%$**
- 2.Tolerance of Forward Voltage $\pm 0.1\text{V}$**

Technical Data Sheet (Preliminary)

Top View LEDs

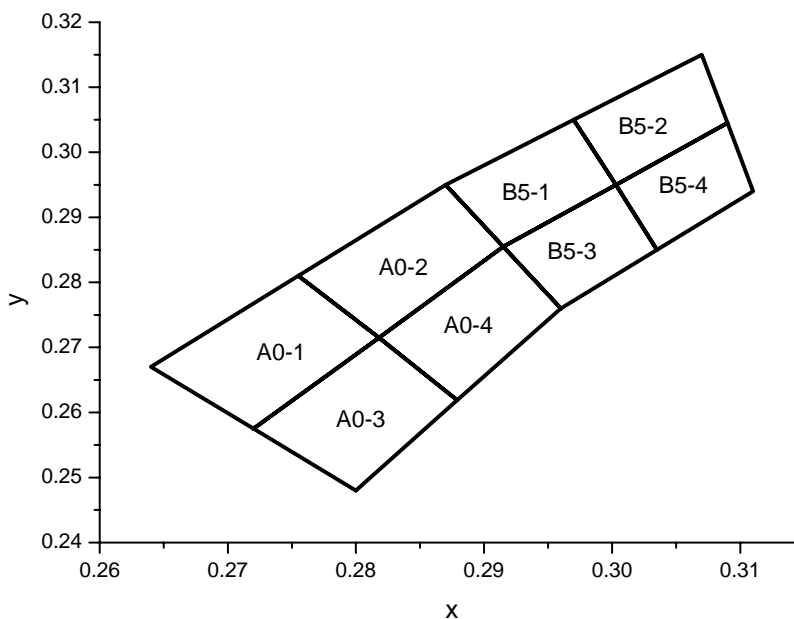
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Bin Range of Chromaticity Coordinates

($I_F=20mA$)

| Group | Bin Code | CIE_x | CIE_y | Bin Code | CIE_x | CIE_y |
|-------|----------|-------|-------|----------|-------|-------|
| M | B5-1 | 0.291 | 0.286 | B5-3 | 0.296 | 0.276 |
| | | 0.287 | 0.295 | | 0.292 | 0.286 |
| | | 0.297 | 0.305 | | 0.300 | 0.295 |
| | | 0.300 | 0.295 | | 0.304 | 0.285 |
| | B5-2 | 0.300 | 0.295 | B5-4 | 0.304 | 0.285 |
| | | 0.297 | 0.305 | | 0.300 | 0.295 |
| | | 0.307 | 0.315 | | 0.309 | 0.305 |
| | | 0.309 | 0.305 | | 0.311 | 0.294 |
| | A0-1 | 0.272 | 0.258 | A0-3 | 0.280 | 0.248 |
| | | 0.264 | 0.267 | | 0.272 | 0.258 |
| | | 0.276 | 0.281 | | 0.282 | 0.272 |
| | | 0.282 | 0.272 | | 0.288 | 0.262 |
| | A0-2 | 0.282 | 0.272 | A0-4 | 0.288 | 0.262 |
| | | 0.276 | 0.281 | | 0.282 | 0.272 |
| | | 0.287 | 0.295 | | 0.292 | 0.286 |
| | | 0.292 | 0.286 | | 0.296 | 0.276 |

Notes : *The C.I.E. 1931 chromaticity diagram (Tolerance ± 0.01).

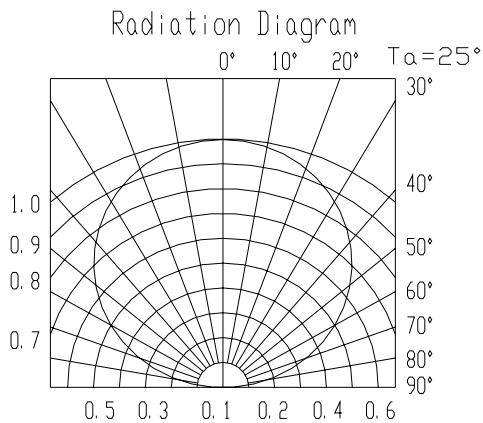
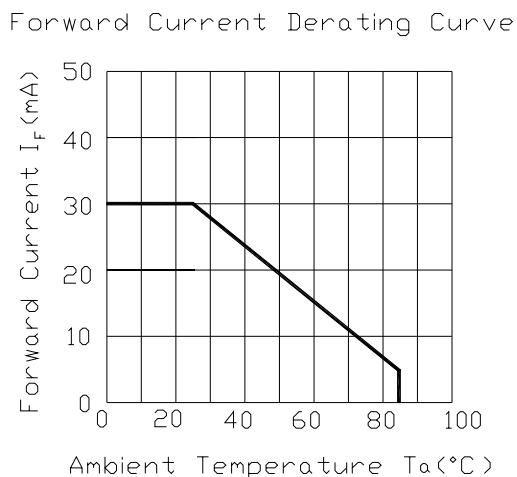
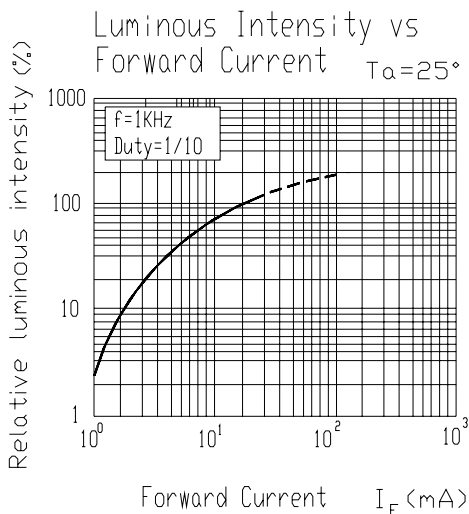
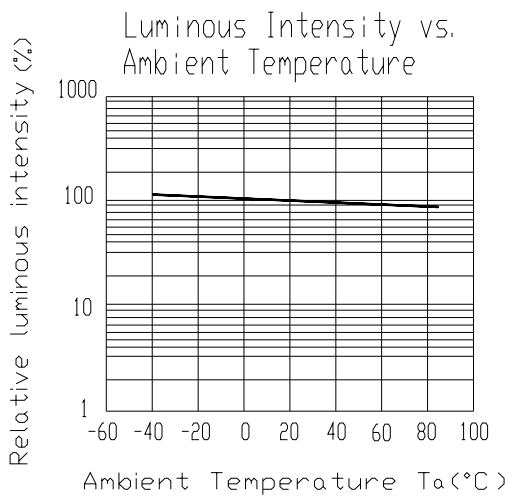
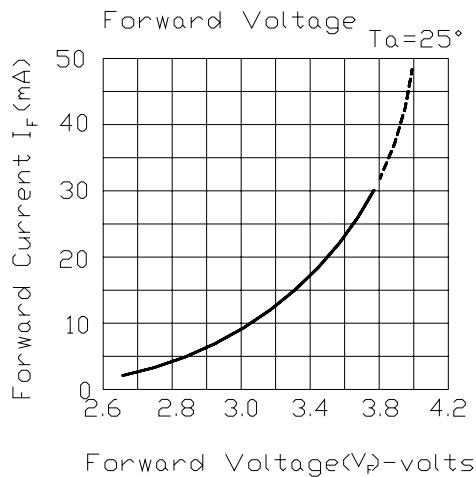
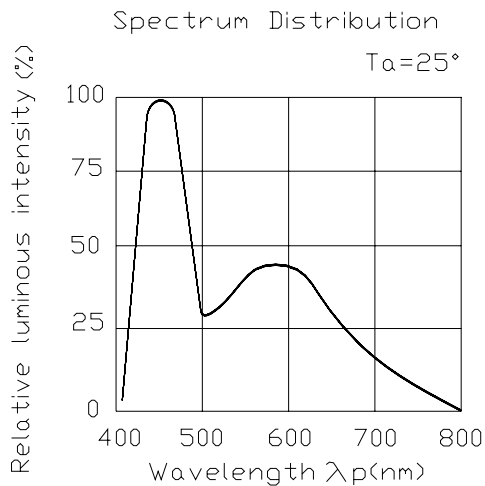


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Typical Electro-Optical Characteristics Curves



Technical Data Sheet (Preliminary)

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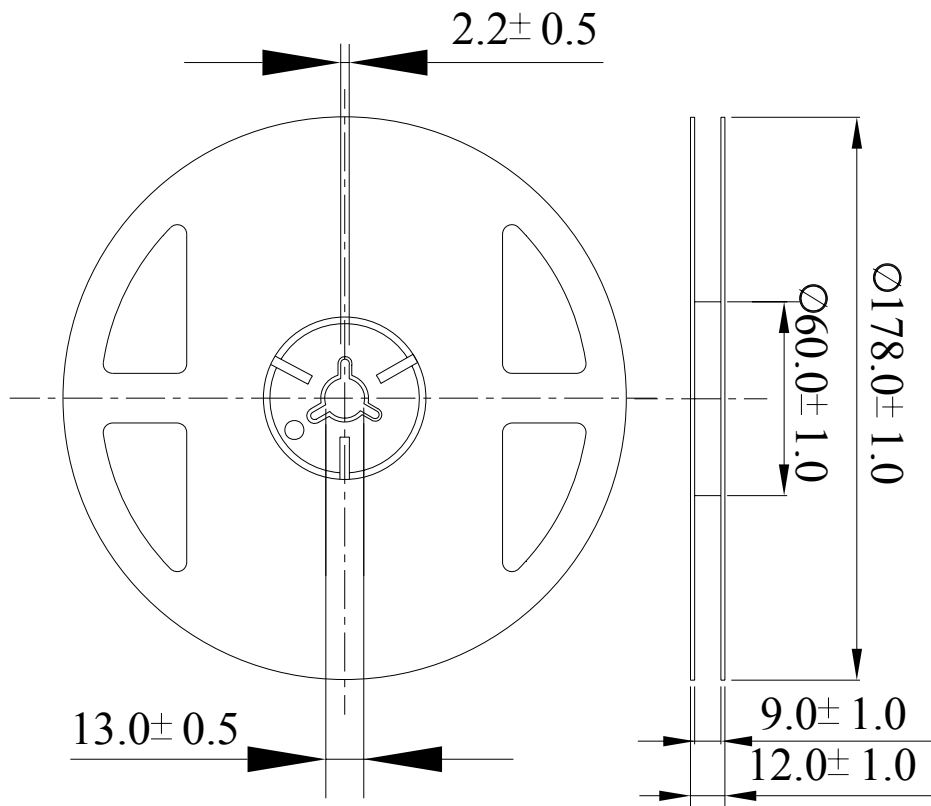
Label explanation

CAT: Luminous Intensity Rank

HUE: Chromaticity Coordinates

REF: Forward Voltage Rank

Reel Dimensions



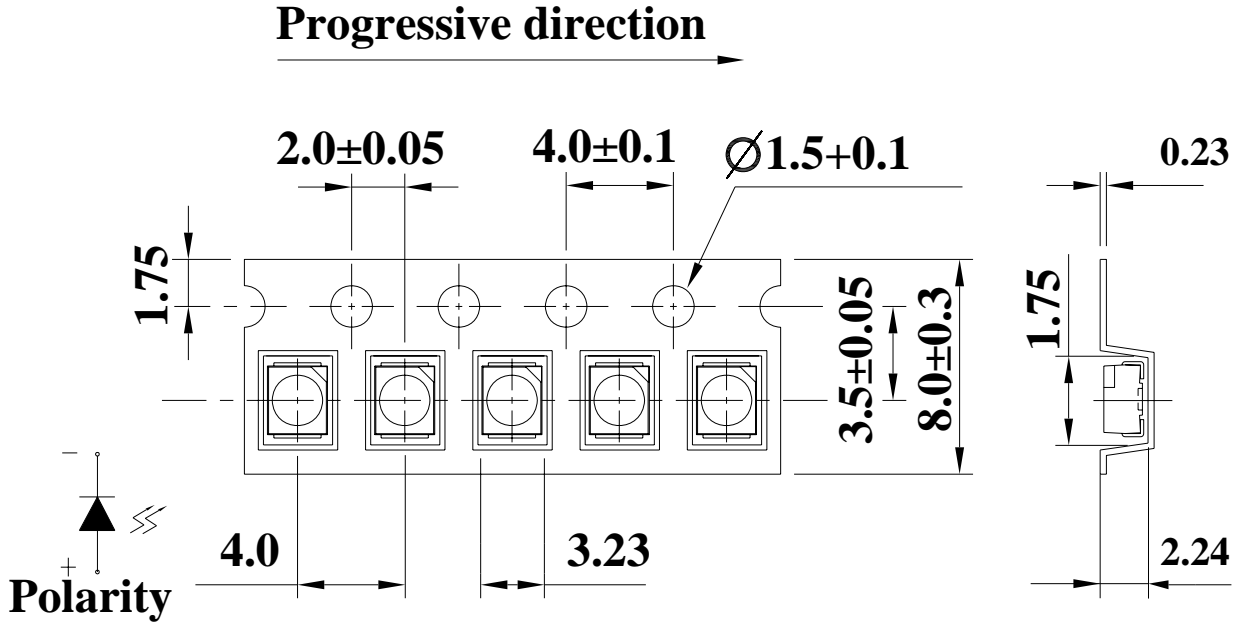
Note : Tolerances unless dimension ±0.1mm. Unit = mm

Technical Data Sheet (Preliminary)

Top View LEDs

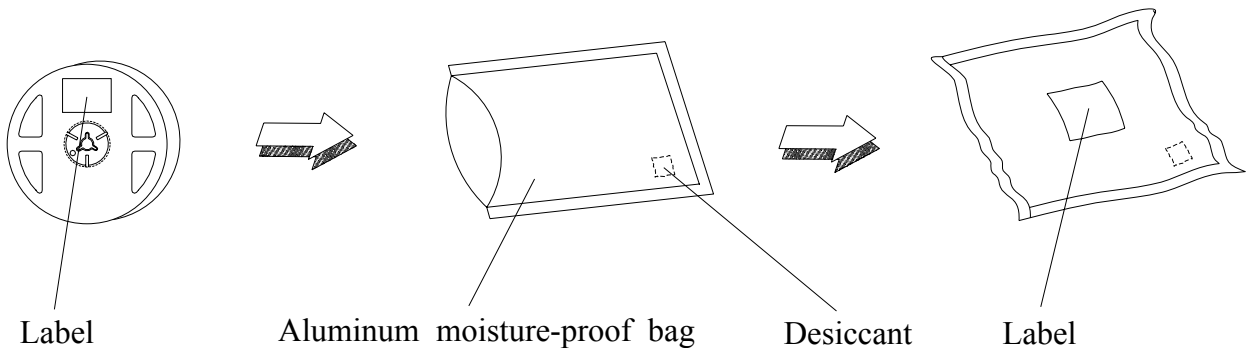
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Carrier Tape Dimensions: Loaded quantity 2000 PCS per reel



Note : Tolerances unless dimension ± 0.1 mm. Unit = mm

Moisture Resistant Packing



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Top View LEDs

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Reliability Test Items and Conditions

The reliability of products shall be satisfied with items listed below.

Confidence level : 90%

LTPD : 10%

| No. | Items | Test Condition | Test Hours/Cycles | Sample Size | Ac/Re |
|-----|----------------------------------|--|-------------------|-------------|-------|
| 1 | Reflow Soldering | Temp. : 260°C±5°C Min. 5 sec. | 6 Min. | 22 PCS | 0/1 |
| 2 | Temperature Cycle | H : +100°C 15min ↓ 5 min L : -40°C 15min | 300 Cycles | 22 PCS. | 0/1 |
| 3 | Thermal Shock | H : +100°C 5min ↓ 10 sec L : -10°C 5min | 300 Cycles | 22 PCS. | 0/1 |
| 4 | High Temperature Storage | Temp. : 100°C | 1000 Hrs. | 22 PCS. | 0/1 |
| 5 | Low Temperature Storage | Temp. : -40°C | 1000 Hrs. | 22 PCS. | 0/1 |
| 6 | DC Operating Life | I _F = 20 mA / 25°C | 1000 Hrs. | 22 PCS. | 0/1 |
| 7 | High Temperature / High Humidity | 85°C/85%RH | 1000 Hrs. | 22 PCS. | 0/1 |

Technical Data Sheet (Preliminary)

Top View LEDs

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Precautions for Use

1. Over-current-proof

Customer must apply resistors for protection; otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package: The LEDs should be kept at 30°C or less and 90%RH or less.

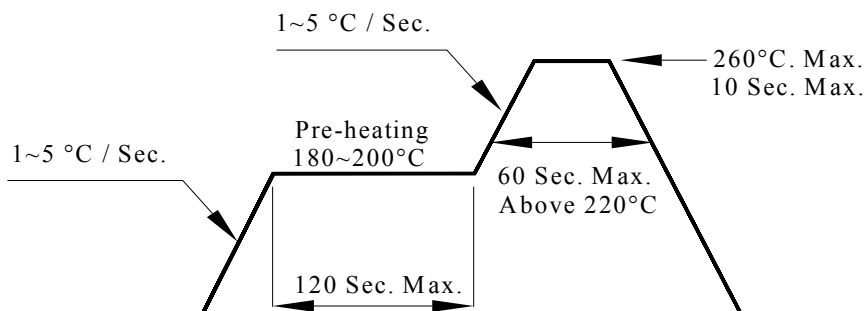
2.3 After opening the package: The LED's floor life is 1 year under 30°C or less and 60% RH or less. If unused LEDs remain, it should be stored in moisture proof packages.

2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment : 60±5°C for 24 hours.

3. Soldering Condition

3.1 Pb-free solder temperature profile



3.2 Reflow soldering should not be done more than two times.

3.3 When soldering, do not put stress on the LEDs during heating.

3.4 After soldering, do not warp the circuit board.

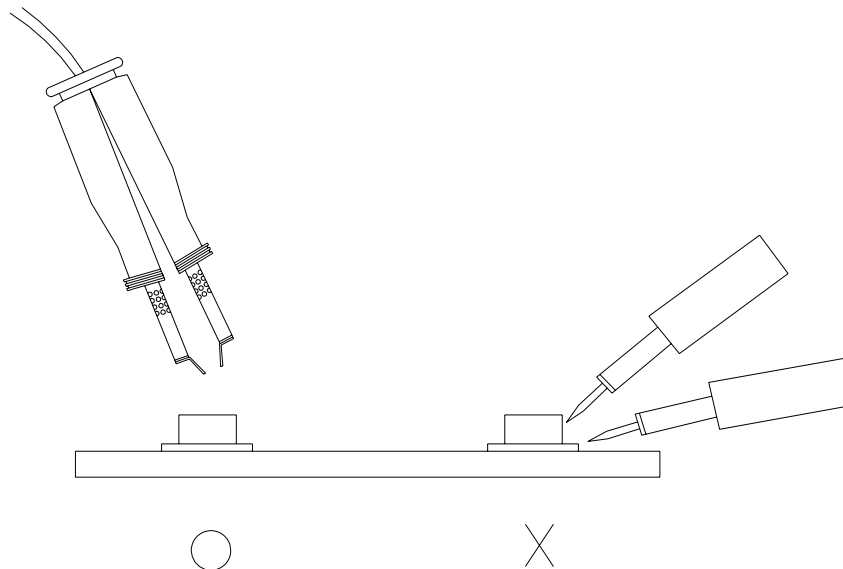
Technical Data Sheet (Preliminary)**Top View LEDs****67-21/T6C-MU2W1E/2T**

4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



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