



MODEL NO: 11-21 SURC/S530-A2/TR8  
**1206 Package Chip LEDs with Inner Lens**

Device Number : DSE-111-028 REV. 1.0

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■ **Features :**

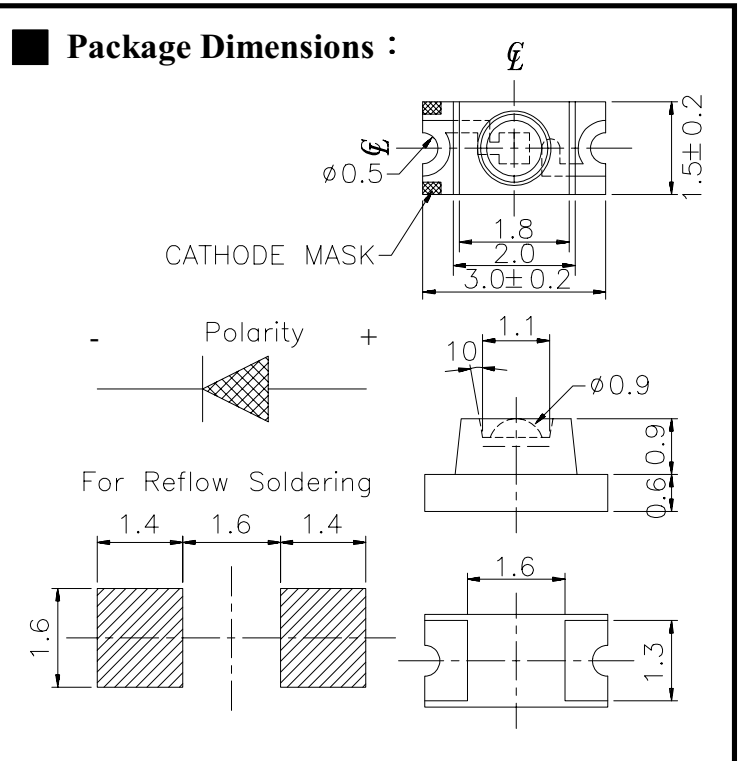
- PACKANG IN 8mm TAPE ON 7" DIAMETER REEL .
- COMPATIBLE WITH AUTOMATIC PLACEMENT EQUIPMENT.
- COMPATIBLE WITH INFRARED AND VAPOR PHASE REFLOW SOLDER PROCESS.
- MONO-COLOR TYPE.

■ **Descriptions :**

- The 11-21 SMD Taping is much smaller than leaded components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Besides, light Weight makes them ideal for miniature applications, etc.

■ **Applications :**

- Automotive: backlighting in dashboard and switch.
- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- General use.



■ **Notes :**

Tolerances Unless Dimension  $\pm$   
 0.1mm  
 Angle  $\pm 0.5^\circ$

PART NO	Chip		Lens Color
	Material	Emitted Color	
11-21SURC/S530-A2/TR8(HT)	AlGaInP	Hyper Red	Water Clear

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http: //www.everlight.com

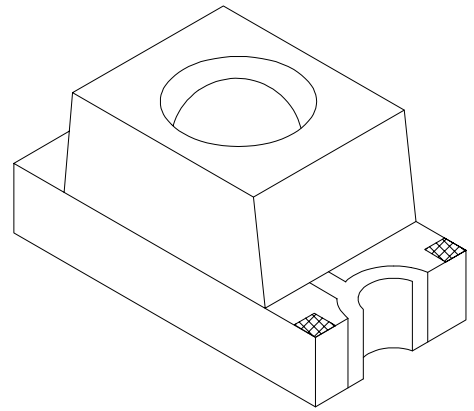
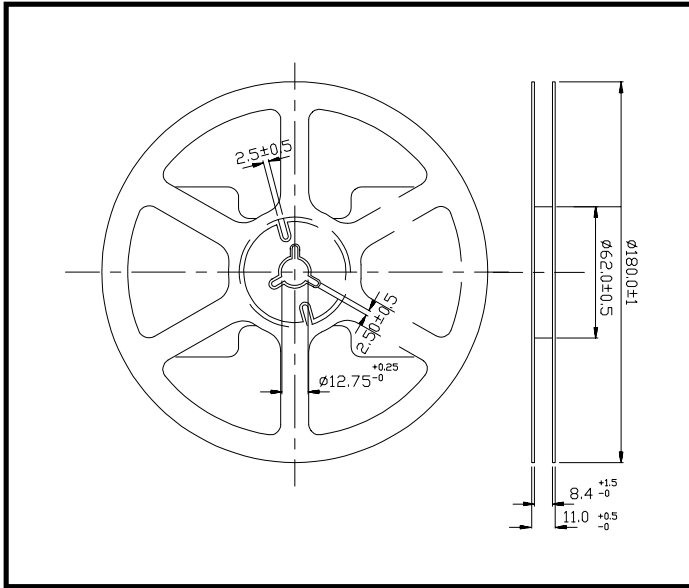


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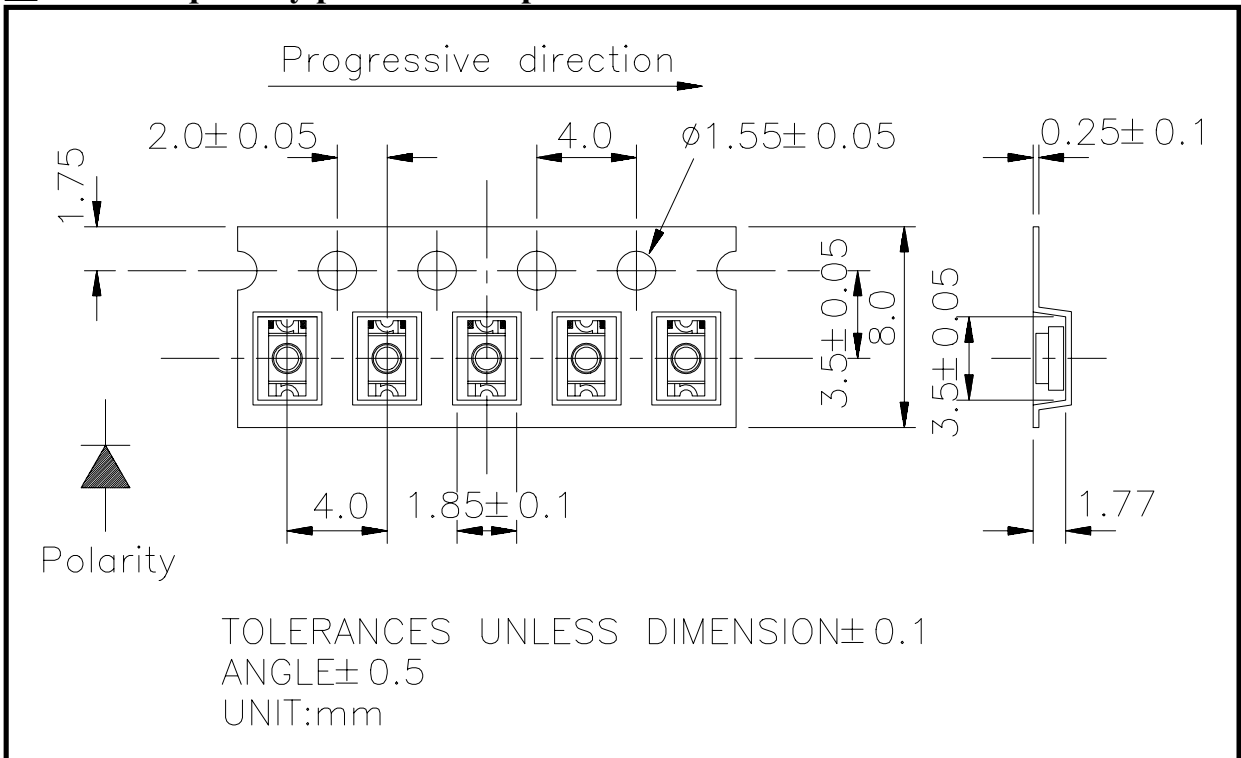
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■ Package Dimensions :



■ Loaded quantity per reel 2000 pcs/reel :



MODEL NO: 11-21 SURC/S530-A2/TR8Device Number : DSE-111-028 REV. 1.0**1206 Package Chip LEDs with Inner Lens**ECN : \_\_\_\_\_ Page: 3/8**■ Absolute Maximum Ratings at Ta = 25°C**

Parameter	Symbol	Rating	Unit
Reverse Voltage	Vr	5	V
Forward Current	If	25	mA
Operating Temperature	Topr	-40 ~ +85	°C
Storage Temperature	Tstg	-40 ~ +90	°C
Soldering Temperature	Tsol	260 (for 5 second)	°C
Power Dissipation	Pd	60	mW
Peak Forward Current(Duty 1/10 @ 1KHZ)	If(Peak)	160	mA

**■ Electronic Optical Characteristics :**

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Luminous intensity	Iv	29	71	-----	mcd	If=20mA
Viewing Angle	2θ 1/2	-----	20	-----	deg	If=20mA
Peak Wavelength	λ p	-----	632	-----	nm	If=20mA
Dominant Wavelength	λ d	-----	624	-----	nm	If=20mA
Spectrum Radiation Bandwidth	△ λ	-----	20	-----	nm	If=20mA
Forward Voltage	Vf	-----	2.0	2.4	V	If=20mA
Reverse Current	Ir	-----	-----	10	μ A	Vr=5V



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■ Specifications For Bin Grading

Bin Grading	Min.	Typ.	Max.	Unit
N	25	-----	50	mcd
P	40	-----	80	mcd
Q	63	-----	125	mcd

■ Reliability Test Item And Condition

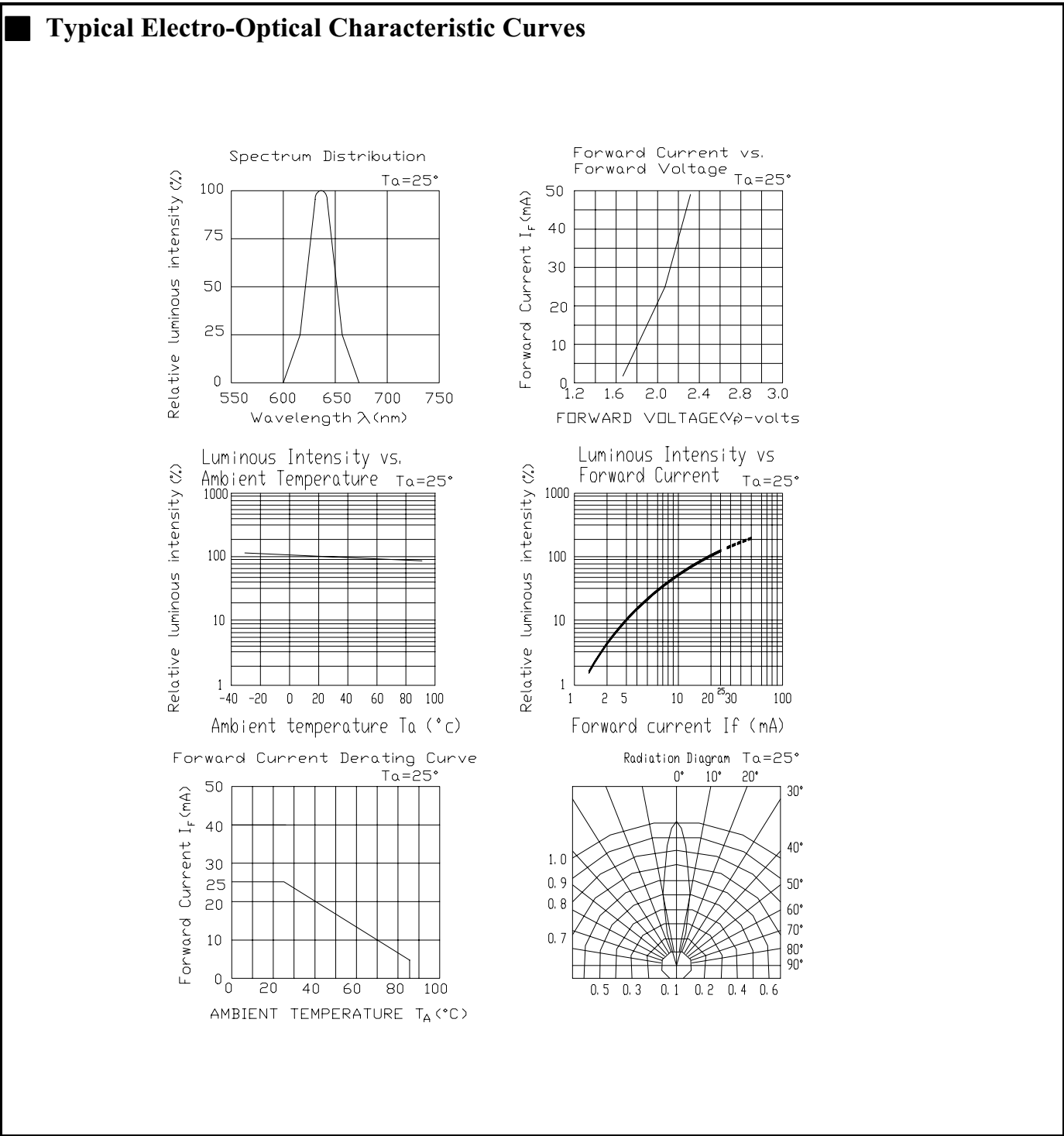
NO	Item	Test Conditions	Test Hours/Cycle	Sample Size	Ac/Re
1	Solder Heat	TEMP : 260°C ± 5 °C	5 SEC	76 Pcs	0/1
2	Temperature Cycle	H : +85°C 30min ∩ 5 min L : -55°C 30min	50 CYCLE	76 Pcs	0/1
3	Thermal Shock	H : +100°C 5min ∩ 10 sec L : -10°C 5min	50 CYCLE	76 Pcs	0/1
4	High Temperature Storage	TEMP : 100°C	1000 HRS	76 Pcs	0/1
5	Low Temperature Storage	TEMP : -55°C	1000 HRS	76 Pcs	0/1
6	DC Operating Life	If = 20 mA	1000 HRS	76 Pcs	0/1
7	High Temperature / High Humidity	85°C/85% RH	1000 HRS	76 Pcs	0/1



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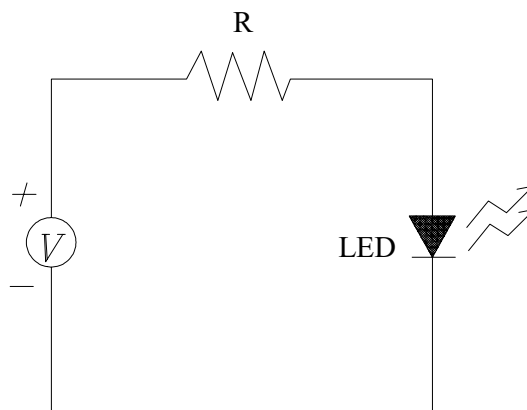


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### ■ Test Circuit



### ■ Precautions For Use

#### 1. Over-current-proof

Customer must apply resistors for protection , otherwise slight voltage shift will cause big current change ( Burn out will happen ).

#### 2. Storage time

2.1 The operation of temperature and R.H. are :  $5^{\circ}\text{C}\sim 35^{\circ}\text{C}$  , R.H.60%.

2.2 Once the package is opened , the products should be used within a week.

Otherwise , they should be keep in a damp proof box with desiccants.

Considering the tape life , we suggest our customers to use our products within a year(from production date).

2.3 If opened more than one week in an atmosphere  $5^{\circ}\text{C}\sim 35^{\circ}\text{C}$  , R.H.60% , they should be treated at  $60^{\circ}\text{C} \pm 5^{\circ}\text{C}$  for 15hrs.

2.4 When you discover that the desiccant in the package has a pink color (normal=blue) , you should treat them in the same conditions as 2.3.

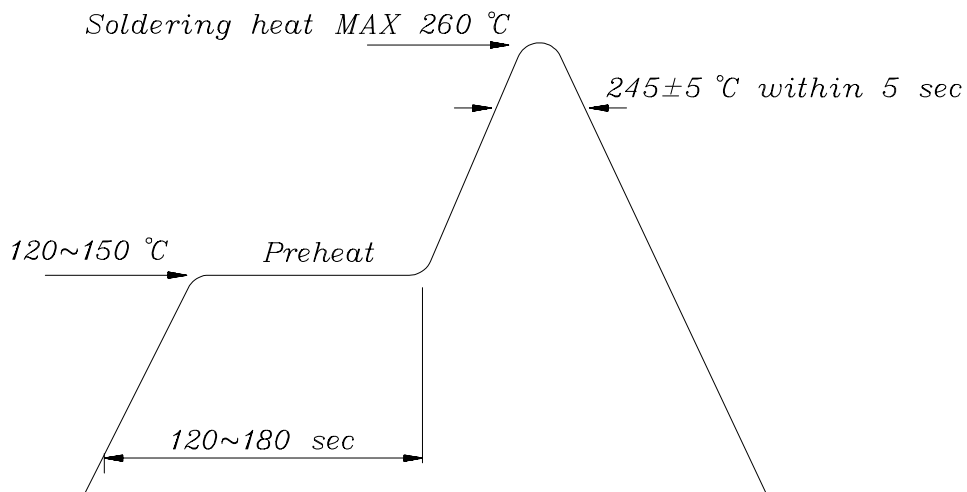
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■ **Soldering heat reliability ( DIP )**

Please refer to the following figure :

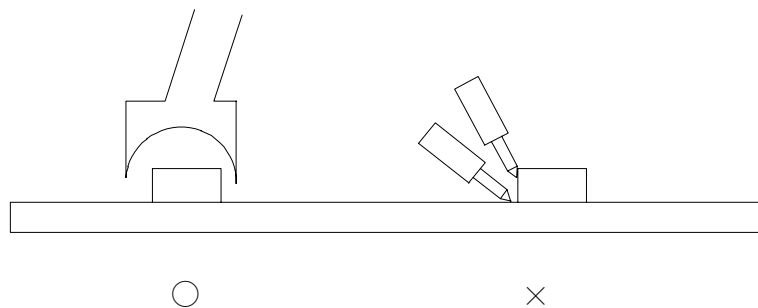


■ **Soldering Iron**

Basic spec is  $\leq 5$  sec when  $260^{\circ}\text{C}$ . If temperature is higher, time should be shorter ( $+10^{\circ}\text{C} \rightarrow -1\text{sec}$ ). Power dissipation of iron should be smaller than 15 W , and temperature should be controllable. Surface temperature of the device should be under  $230^{\circ}\text{C}$  .

■ **Rework**

1. Customer must finish rework within 5 sec under  $260^{\circ}\text{C}$  .
2. Copper foil can not be touched by the head of iron.
3. Twin-head type is preferred.





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■ Reflow Temp / Time :

