protection.

accordance with

"IEC 60068-2-45".

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## High Ohmic (up to 33 M $\Omega$ )/ High Voltage (up to 3.5 kV) Resistors



A metal glazed film is deposited on a high grade ceramic

body. After a helical groove has been cut in the resistive layer, tinned electrolytic copper wires are welded to the

end-caps. The resistors are coated with a light blue lacquer

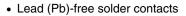
which provides electrical, mechanical, and climatic

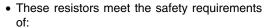
The encapsulation is resistant to all cleaning solvents in

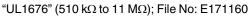
"MIL-STD 202E,

method 215"

#### **FEATURES**







"IEC 60065"

"EN60065"

"VDE 0860" (Germany)

"CQC" (China)

- High pulse loading capability (10 kV)
- Small size (0309)
- Pure tin plating provides compatibility with lead (Pb)-free and lead containing soldering processes
- Compatible with "Restriction of the use of Hazardous Substances" (RoHS) directive 2002/95/EC (issue 2004)

#### **APPLICATIONS**

- · Where high resistance, high stability and high reliability at high voltage are required
- Safety component in combination with high voltage
- · White goods
- · High humidity environment
- Dower supplies

Power supplies			
TECHNICAL SPECIFICATIONS			
DESCRIPTION	VALUE		
Resistance range (1)	100 kΩ to 33 MΩ		
Resistance tolerance and series	± 1 %: E24/E96 series; ± 5 %: E24 series		
Maximum dissipation at $T_{amb}$ = 70 °C	0.5 W		
Thermal resistance, R <sub>th</sub>	120 K/W		
Temperature coefficient	≤ ± 200 x 10 <sup>-6</sup> /K		
Maximum permissible voltage:			
DC	3500 V		
RMS	2500 V		
Dielectric withstanding voltage of the insulation for 1 minute	700 V		
Basic specifications	IEC 60115-1B		
Safety requirements	UL1676 (510 kΩ to 11 MΩ); EN60065; VDE 0860; CQC		
Climatic category (IEC 60068)	55/155/56		
Stability after:			
load (1000 hours)	$\Delta R \text{ max.: } \pm (1.5 \% R + 0.1 \Omega)$		
accelerated damp heat test (6 days)	$\Delta R \text{ max.: } \pm (1.5 \% R + 0.1 \Omega)$		
long term damp heat test (56 days)	$\Delta R \text{ max.: } \pm (1.5 \% R + 0.1 \Omega)$		
Noise	max. 2.5 μV/V		

(1) Ohmic values (other than resistance range) are available upon request.

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### High Ohmic (up to 33 M $\Omega$ )/ High Voltage (up to 3.5 kV) Resistors

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#### **12NC INFORMATION**

- The resistors have a 12-digit numeric code starting with 2322 242.
- The subsequent: first digit for 1 % tolerance products (E

first digit for 1 % tolerance products (E24 and E96 series) or 2 digits for 5 % (E24 series) indicate the resistor type and packaging

- The remaining digits indicate the resistance value:
  - The first 3 digits for 1 % or 2 digits for 5 % tolerance products indicate the resistance value
  - The last digit indicates the resistance decade

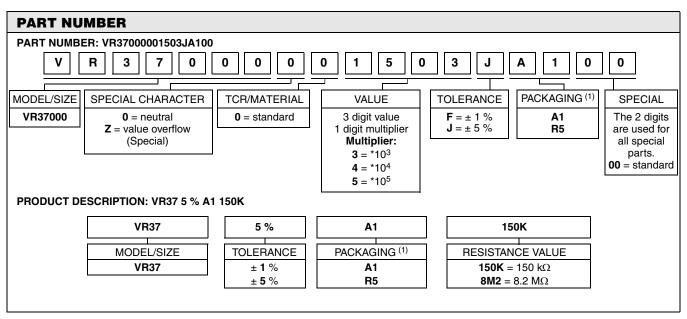
#### Last Digit of 12NC Indicating Resistance Decade

RESISTANCE DECADE	LAST DIGIT
100 to 976 kΩ	4
1 to 9.76 MΩ	5
≥ 10 MΩ	6

#### 12NC Example

The 12NC for a VR37, resistor value 7.5  $M\Omega$ , 5 % tolerance, supplied on a bandolier of 1000 units in ammopack, is: 2322 242 13755.

12NC - resistor type and packaging				
			ORDERING CODE 2322 242	
TYPE	TAPE WIDTH (mm)	TOL. (%)	BANDOLIER IN AMMOPACK	BANDOLIER ON REEL
1112			1000 units	5000 units
VR37	52	± 1	8	6
	52	± 5	13	23



#### Note:

(1) Please refer to table PACKAGING.

• The PART NUMBER is shown to facilitate the introduction of a unified part numbering system for ordering products.

PACKAGING				
CODE	PIECES	DESCRIPTION	MODEL/SIZE	
A1	1000	Bandolier in ammopack straight leads 52 mm	VR37	
R5	5000	Bandolier on reel straight leads 52 mm	V 1137	

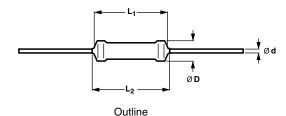
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### High Ohmic (up to 33 M $\Omega$ )/ High Voltage (up to 3.5 kV) Resistors



#### **DIMENSIONS**



DIMENSIONS - resistor type and relevant physical dimensions					
TYPE         Ø D MAX.         L <sub>1</sub> MAX.         L <sub>2</sub> MAX.         Ø d					
VR37	4.0	9.0	10.0	0.7 ± 0.03	

MASS PER 100 UNITS		
TYPE	MASS (g)	
VR37	45.7	

**MARKING** 

The nominal resistance and tolerance are marked on the resistor using four or five colored bands in accordance with IEC publication 60062 "Color codes for fixed resistors".

Yellow and grey are used instead of gold and silver because metal particles in the lacquer could affect high-voltage properties.

#### **OUTLINES**

The length of the body  $(L_1)$  is measured by inserting the leads into holes of two identical gauge plates and moving these plates parallel to each other until the resistor body is clamped without deformation ("IEC publication 60294").

# FUNCTIONAL PERFORMANCE PRODUCT CHARACTERIZATION

Standard values of nominal resistance are taken from the E96/E24/E12 series for resistors with a tolerance of  $\pm$  1 % or 5 %. The values of the E96/E24 series are in accordance with "IEC publication 60063".

LIMITING VALUES				
ТҮРЕ	LIMITING VOLTAGE (1) (V)		LIMITING POWER (W)	
	DC	RMS	(W)	
VR37	3500	2500	0.5	

#### Notes:

(1) The maximum voltage that may be continuously applied to the resistor element, see "IEC publication 60115-1".

• The maximum permissible hot-spot temperature is 155 °C.

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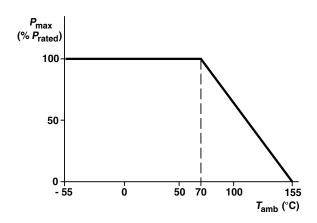
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The power that the resistor can dissipate depends on the operating temperature.

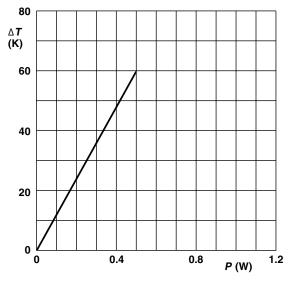


Maximum dissipation ( $P_{\rm max}$ ) in percentage of rated power as a function of the ambient temperature ( $T_{\rm amb}$ )

## 

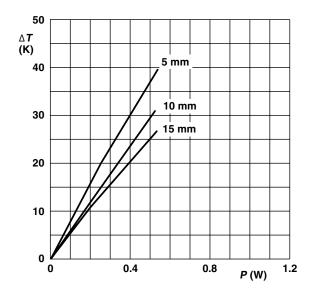
Maximum allowed peak pulse voltage in accordance with "IEC 60065 chapter 14.1"; 50 discharges from a 1 nF capacitor charged to  $\hat{V}_{\text{max}}$ ; 12 discharges/minute (drift  $\Delta R/R \leq$  2 %)

#### **Derating**



Hot-spot temperature rise ( $\Delta T$ ) as a function of dissipated power

### **Pulse Loading Capability**



Temperature rise  $(\Delta T)$  at the lead end (soldering point) as a function of dissipated power at various lead lengths after mounting

#### **Application Information**

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## High Ohmic (up to 33 M $\Omega$ )/ High Voltage (up to 3.5 kV) Resistors



#### **TESTS AND REQUIREMENTS**

Essentially all tests are carried out in accordance with the schedule of "IEC publication 60115-1", category LCT/UCT/56 (rated temperature range: Lower Category Temperature, Upper Category Temperature; damp heat, long term, 56 days). The testing also covers the requirements specified by EIA and EIAJ.

The tests are carried out in accordance with IEC publication 60068-2, "Recommended basic climatic and mechanical robustness testing procedure for electronic components" and

under standard atmospheric conditions according to "IEC 60068-1", subclause 5.3.

In the Test Procedures and Requirements table the tests and requirements are listed with reference to the relevant clauses of "IEC publications 60115-1 and 60068-2"; a short description of the test procedure is also given. In some instances deviations from the IEC recommendations were necessary for our method of specifying.

All soldering tests are performed with mildly activated flux.

TEST PROCEDURES AND REQUIREMENTS				
IEC 60115-1 CLAUSE	IEC 60068-2 TEST METHOD	TEST	PROCEDURE	REQUIREMENTS
4.16	21 (U)	robustness of terminations:		
4.16.2	21 (Ua1)	tensile all samples	Ø 0.7 mm; load 10 N; 10 seconds	number of failures < 10 x 10 <sup>-6</sup>
4.16.3	21 (Ub)	bending half number of samples	Ø 0.7 mm; load 5 N; 4 x 90°	number of failures < 10 x 10 <sup>-6</sup>
4.16.4	21 (Uc)	torsion other half of samples	3 x 360° in opposite directions	no damage $\Delta R$ max.: $\pm$ (0.5 % $R$ + 0.05 $\Omega$ )
4.17	20 (Ta)	solderability	2 seconds; 235 °C	good tinning; no damage
4.18	20 (Tb)	resistance to soldering heat	thermal shock: 3 seconds; 350 °C; 3 mm from body	$\Delta R \text{ max.: } \pm (0.5 \% R + 0.05 \Omega)$
4.19	14 (Na)	rapid change of temperature	30 minutes at - 55 °C and 30 minutes at + 155 °C; 5 cycles	$\Delta R \text{ max.: } \pm (0.5 \% R + 0.05 \Omega)$
4.20	29 (Eb)	bump	3 x 1500 bumps in 3 directions; 40 g	no damage $\Delta R$ max.: ± (0.5 % $R$ + 0.05 $\Omega$ )
4.22	6 (Fc)	vibration	frequency 10 to 500 Hz; displacement 1.5 mm or acceleration 10 g; 3 directions; total 6 hours (3 x 2 hours)	no damage $\Delta R$ max.: $\pm$ (0.5 % $R$ + 0.05 $\Omega$ )
4.23		climatic sequence:		
4.23.2	2 (Ba)	dry heat	16 hours; 155 °C	
4.23.3	30 (Db)	damp heat (accelerated) 1 <sup>st</sup> cycle	24 hours; 55 °C; 90 to 100 % RH	
4.23.4	1 (Aa)	cold	2 hours; - 55 °C	
4.23.5	13 (M)	low air pressure	2 hours; 8.5 kPa; 15 to 35 °C	
4.23.6	30 (Db)	damp heat (accelerated) remaining cycles	5 days; 55 °C; 95 to 100 % RH	$R_{\text{ins}}$ min.: 10 <sup>3</sup> MΩ Δ $R$ max.: ± (1.5 % $R$ + 0.1 Ω)

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TEST PROCEDURES AND REQUIREMENTS				
IEC 60115-1 CLAUSE	IEC 60068-2 TEST METHOD	TEST	PROCEDURE	REQUIREMENTS
4.24.2	3 (Ca)	damp heat (steady state)	56 days; 40 °C; 90 to 95 % RH; dissipation 0.01 Pn; limiting voltage 100 V (DC)	$\Delta R \text{ max.: } \pm (1.5 \% R + 0.1 \Omega)$
4.25.1		endurance	1000 hours at 70 °C; Pn or V <sub>max</sub>	$\Delta R \text{ max.: } \pm (1.5 \% R + 0.1 \Omega)$
4.8.4		temperature coefficient	between - 55 °C and + 155 °C (TC x 10 <sup>-6</sup> /K)	≤ <b>±</b> 200
4.7		voltage proof on insulation	700 V <sub>RMS</sub> during 1 minute; V-block method	no breakdown
4.12		noise	"IEC publication 60195"	max. 2.5 μV/V
4.6.1.1		insulation resistance	500 V (DC) during 1 minute; V-block method	$R_{ins}$ min.: 10 <sup>4</sup> M $\Omega$
4.13		short time overload	room temperature; dissipation 6.25 x Pn (voltage not more than 2 x limiting voltage); 10 cycles; 5 seconds ON and 45 seconds OFF	$\Delta R \text{ max.: } \pm (2.0 \ \% \ R + 0.05 \ \Omega)$

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