

SPECIFICATION FOR APPROVAL

承 認 書

Description : **Piezo Audio Indicator**

Kingstate Part No. : **KMIG1240**

Customer's Model No. : _____

Specification No. : **PKD-7172**

Number Of The Edition : **1.2**

CUSTOMER'S APPROVED SIGNATURE		

志豐電子股份有限公司 KINGSTATE ELECTRONICS CORP.



Address: 10F, No. 69-11, Sec. 2, Chung Cheng E. Rd., Tamshui County, Taipei Hsien, Taiwan, R.O.C.

International sales dept.: TEL:886-2-2809-5651 FAX:886-2-2809-7151

Domestic sales dept.: TEL:886-2-2809-0668 FAX:886-2-28096748

<http://www.kingstate.com.tw>

Approved by	Checked by	Issued by
廖美霞 5/4/05	廖美霞 2005.05.04	Fei 5/04/05

A. SCOPE 範疇

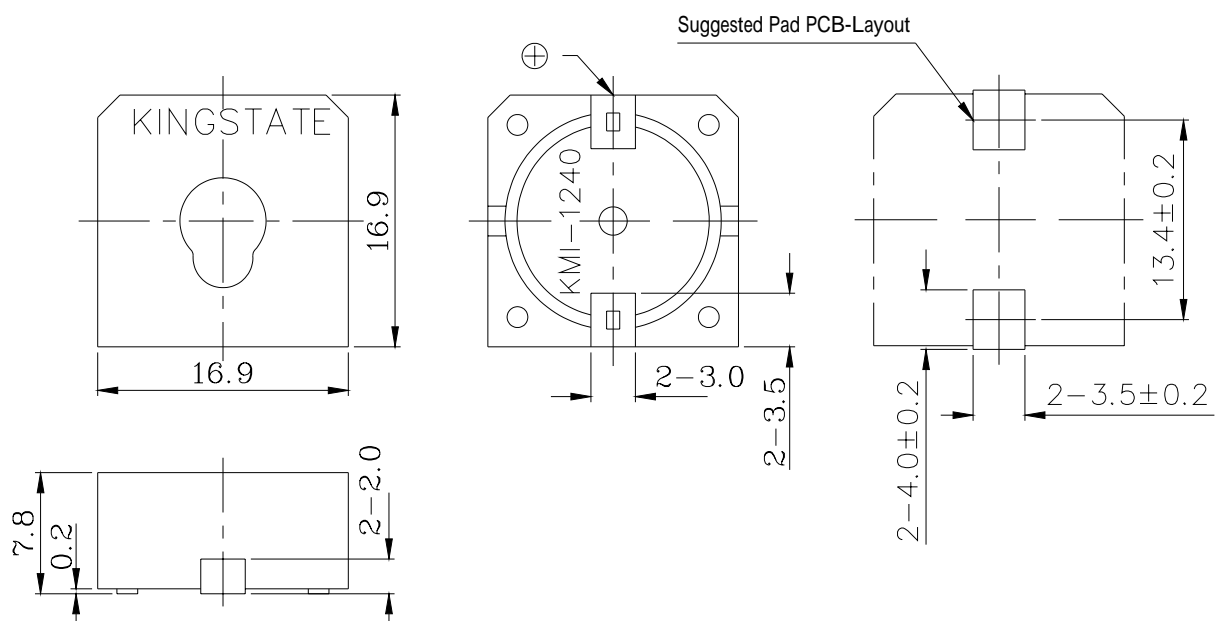
This specification applies piezo audio indicator, **KMIG1240**

此規格書適用於壓電式蜂鳴器, **KMIG1240**

B. SPECIFICATION 規格

No.	Item	Unit	Specification	Condition
1	Resonant frequency 共振頻率	KHz	4.0±0.5	
2	Operating Volt. range 操作電壓範圍	VDC	3 ~ 20	
3	Current consumption 消耗電流	mA	MAX 8	at 12VDC
4	Sound pressure level 輸出音壓	dB	MIN 83	at 10cm/12VDC
5	Rated Voltage 額定電壓	VDC	12	
6	Tone 聲音		Continuous 直音	
7	Operating temp. 操作溫度		-30 ~ +70	
8	Storage temp. 儲存溫度		-40 ~ +80	
9	Dimension 尺寸	mm	L16.9 x W16.9 x H7.8	See appearance drawing 請參照外觀尺寸圖
10	Weight (MAX) 重量	gram	2.6	
11	Material 材質		PPS UL-94 V-0 (BLACK)	
12	Terminal 端子		SMD type (鍍化金/Plating Au)	See appearance drawing 請參照外觀尺寸圖
13	Environmental Protection Regulation 環保法規		RoHS	

C. APPEARANCE DRAWING 外觀尺寸圖

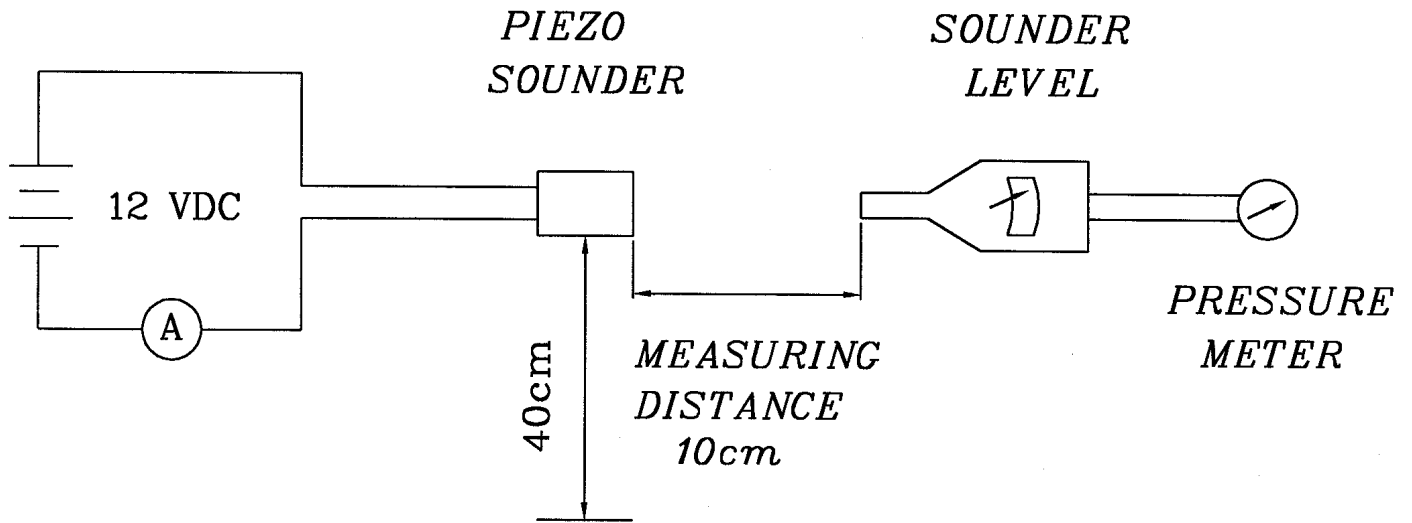


Tol : ± 0.5

Unit : mm

D. MEASURING METHOD 測量方法

S.P.L. Measuring Circuit 音壓測試接線圖



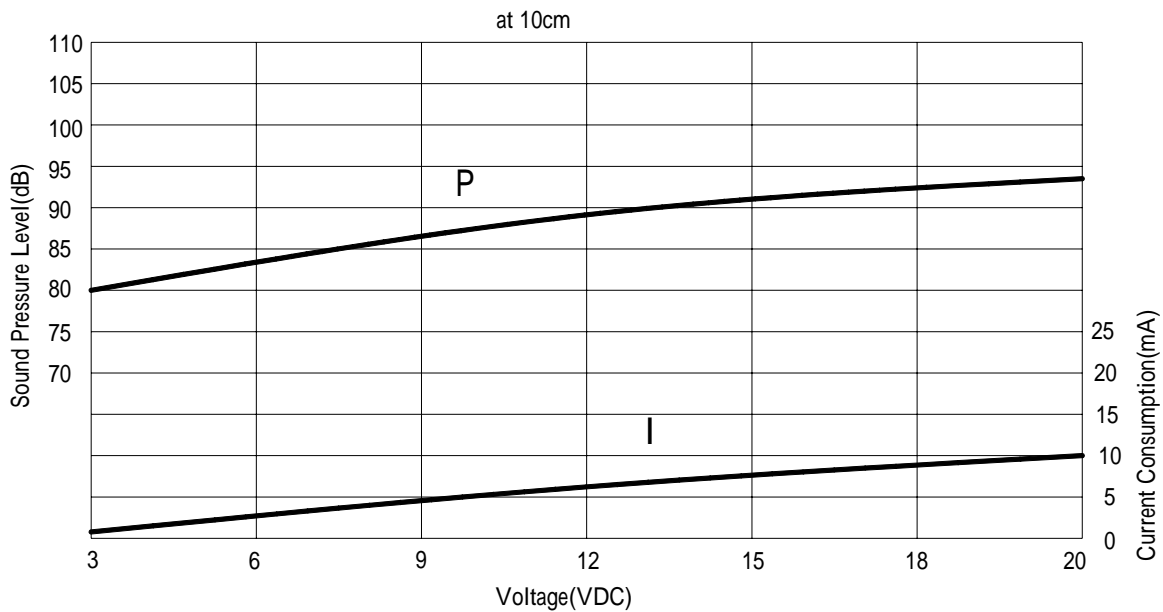
Mic : RION S.P.L meter UC30 or equivalent

Mic : RION 噪音計 UC30 或同等品

S.G : Hewlett Packard 33120A Function Generator or equivalent

S.G : Hewlett Packard 33120A 函數信號產生器或同等品

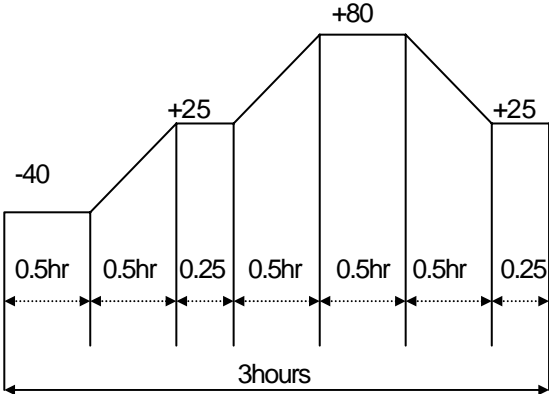
E. VOLTAGE: SOUND PRESSURE LEVEL / VOLTAGE: CURRENT CONSUMPTION CHARACTERISTICS 電壓與音壓/電壓與耗電流之特性



F. MECHANICAL CHARACTERISTICS 機械特性

No.	Item	Test Condition	Evaluation standard
1	Solderability 焊錫附著性	Lead terminals are immersed in solder bath of $+270\pm 5$ for 3 ± 1 second. 端子置於錫膏內,錫膏溫度: $+270\pm 5$. 焊接時間: 3 ± 1 秒.	95% surface of lead pads must be covered with fresh solder 錫膏須覆蓋端子上方 95%
2	Soldering Heat Resistance 焊錫耐熱性	The product is followed the reflow temperature curve to test its reflow thermo stability. 產品依照回焊溫度曲線測試回焊耐熱性.	No interference in operation. 操作無任何不良.
3	Terminal Mechanical Strength 端子強度	Lead pads shall be soldered on the pc board, and the force 9.8N(1.0kg) shall be applied behind the part for 10 seconds. 將端子焊在 PC 板上後, 對單體施以 9.8N(1.0kg)拉力 10 秒.	No damage and cutting off 端子不鬆動, 不脫落
4	Vibration 振動測試	Buzzer shall be measured after being applied vibration of amplitude of 1.5mm with 10 to 55hz band of vibration frequency to each of 3 per-pendicular directions for 2 hours. 振動週波數 10 55HZ、全振幅 1.5mm 於 X.Y.Z 3 個方向,各 2 小時.	The value of oscillation frequency/ current consumption should be in $\pm 10\%$ compared with initial ones .The SPL should be in ± 10 dB compared with initial one. 諧振頻率與消耗電流變化量須在 $\pm 10\%$ 內. 輸出音壓變化量須在 ± 10 dB 內.
5	Drop test 落下測試	The part only shall be dropped from a height of 75cm onto a 40mm thick wooden board 3 times in 3 axes (X.Y.Z). (a total of 9 times). 單體從 75 公分高處, X.Y.Z.3 個方向,各 3 回,落於 40mm 厚木板上.	

G. ENVIRONMENT TEST 環境測試

No.	Item	Test Condition	Evaluation standard
1	High temp. test 高溫測試	After being placed in a chamber at $+80$ for 240 hours 置於 $+80$ 環境中 72 小時	Being placed for 4 hours at $+25$, buzzer shall be measured. The value of oscillation frequency/ current consumption should be in $\pm 10\%$ compared with initial ones .The SPL should be in ± 10 dB compared with initial one. 經測試後, 靜置於 $+25$ (室溫) 環境中 4 小時後,諧振頻率與消耗電流變化量須在 $\pm 10\%$ 內. 輸出音壓變化量須在 ± 10 dB 內.
2	Low temp. test 低溫測試	After being placed in a chamber at -40 for 240 hours 置於 -40 環境中 72 小時	
3	Humidity test 相對濕度測試	After being placed in a chamber at $+40$ and $90\pm 5\%$ relative humidity for 240 hours 置於 $+40$, 相對濕度 $90\pm 5\%$ 環境中 72 小時	
4	Temp. cycle test 溫度循環測試	The part shall be subjected to 5 cycles. One cycle shall be consist of: 單體承受溫度循環測試 5 次,其循環內容如圖示: 	

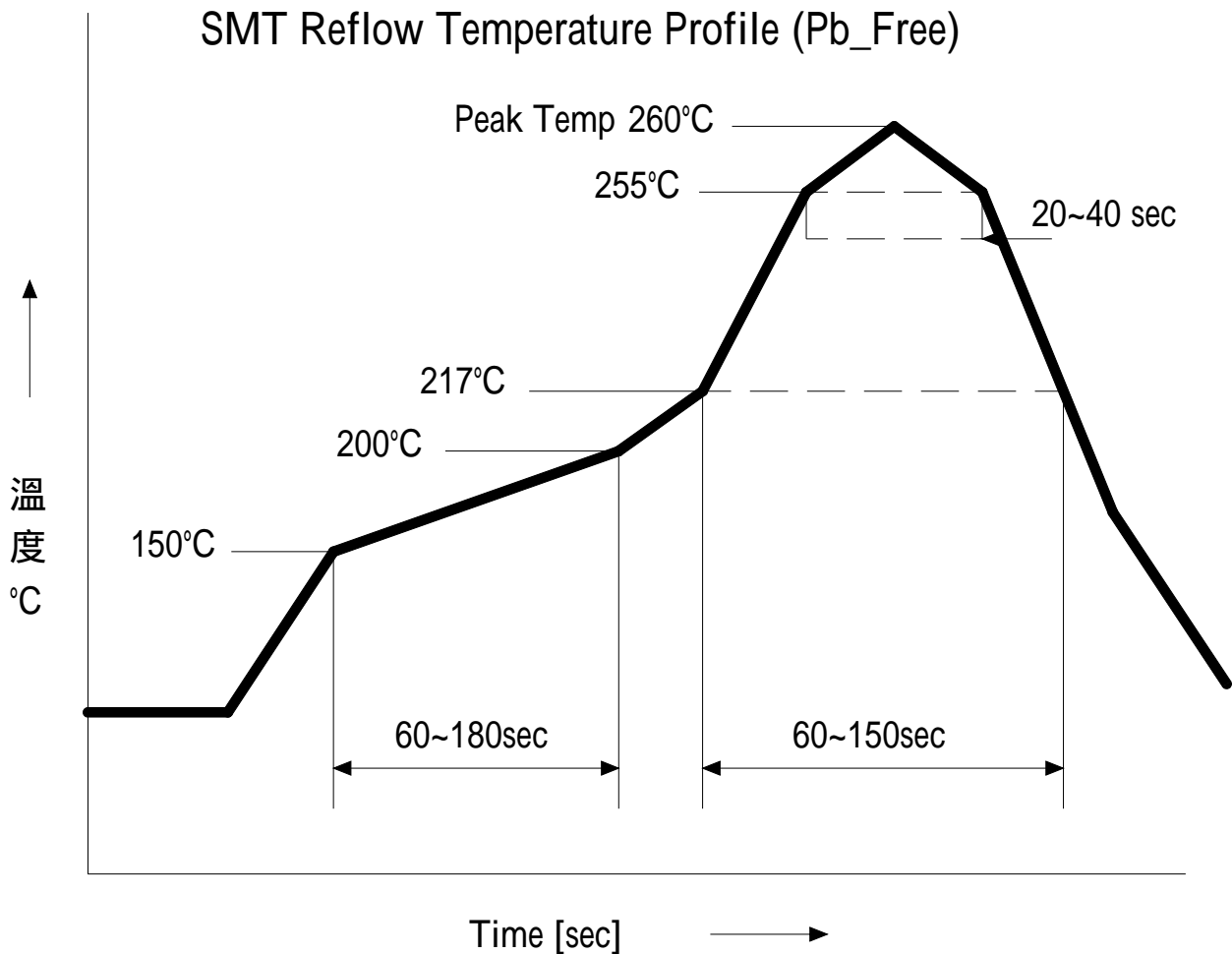
H. RELIABILITY TEST 信賴性測試

No.	Item	Test condition	Evaluation standard
1	Operating life test 壽命測試	1. Continuous life test 高溫壽命測試(連續) 48 hours continuous operation at +55 with DC 12V applied. 在+55 環境下,以 DC 12V 電壓連續操作 48 小時 2. Intermittent life test 室溫壽命測試(間歇) A duty cycle of 1 minute on, 1 minutes off, a minimum of 5,000 times at room temp. (+25±2) and DC12V applied 在室溫下(+25±2), 以 DC 12V 電壓操作, 通電 1 分鐘斷電 1 分鐘, 測試 5,000 次循環。	Being placed for 4 hours at +25 , buzzer shall be measured. The value of oscillation frequency/ current consumption should be in ±10% compared with initial ones .The SPL should be in ±10dB compared with initial one. 經測試後, 靜置於+25 (室溫) 環境中 4 小時後, 諧振頻率與消耗電流變化量須在±10%內. 輸出音壓變化量須在±10dB 內。

TEST CONDITION.

Standard Test Condition 一般測試條件	:	a) Temperature : +5 ~ +35	b) Humidity : 45-85%	c) Pressure : 860-1060mbar
Judgement Test Condition 爭議時測試條件	:	a) 溫度 : +5 ~ +35	b) 濕度 : 45-85%	c) 氣壓 : 860-1060mbar
	:	a) Temperature : +25 ± 2	b) Humidity : 60-70%	c) Pressure : 860-1060mbar
	:	a) 溫度 : +25 ± 2	b) 濕度 : 60-70%	c) 氣壓 : 860-1060mbar

I. Recommended Temperature Profile For Reflow Oven 建議迴焊爐溫度曲線



J. PACKING STANDARD 包裝規格

