							I	1	-	9144 1.(9143 .9	9142 .8	.8 .9141			9138 .6		9136 .5	9135 .4	9134 .3		9132 .2		9130 .1	PART# "			
	PI OT SCAI F.	HEAT TREAT:	 	FRACTIONS	 	×	UNLESS	MATERIAL:		.000	.937	.875	.812	750	687	.625	.562	.500	.437	.375	.312	250	187	125	"A"			
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